

Instructions for Use- EZE-VISE™ ULTIMATES

- ① LOAD FIXED SIDE VISE, LOCATING XZertZ™ RETRACTABLE DOWEL PINS IN ZipBushing™ MULTI-PURPOSE HOLE (Or Bushing)
- ② ATTACH TO FIXTURE VIA INVERT-A-BOLT™ 1/2" FASTENERS & SLIDER NUTS. Torque >35 ft. lbs. Using PRO-1 Torque Limiting Pneumatic Wrench. For Legacy Workholding method use 1/2"-13 Low Head Socket Head Cap Screws.
- ③ ATTACH ADJUSTABLE VISE WITH IVB FASTENERS / SLIDER NUTS (>35 ft. lbs.) or Place 1/2"-13 Low Head Socket Head Cap Screws Between slots & Tighten via Multi-Purpose Hole or Thread.

- ④ LOAD STOCK BLOCKS ON LOCATOR SHELF OF FIXED & ADJ VISES. BUMP AGAINST XY LOCATORS FOR POSITIVE LOCATION.
- ⑤ Tighten Adjustable Vise.

Slider Nut

XZertZ™ Retractable Dowel Pin

Socket Head Cap Screw (Alternate Holding Method)

Use Adapter Plate For Use with T-Slot Fixtures

Tighten

Tighten

XY LOCATOR

GRIPPERS ARE REVERSIBLE FOR SMOOTH OR SERRATED HOLDING

Z LOCATOR

INVERT-A-BOLT™ FASTENERS

ZIPBUSHING™ PRECISION THREADED LOCATOR BUSHING

