HOUSEOFKOIOR



GENERAL INFORMATION

DP Series pearls can be mixed with all House of Kolor products such as; S2-SG100 Intercoat, S2-00 Trans Nebulae and House of Kolor basecoats. TO JUDGE MAXI-MIUM EFFECT WE SUGGEST VIEWING PEARLS IN DIRECT SUNLIGHT. DP series pearls are suggested over light-colored bases or solid colors for optimal shine.



SUBSTRATE

- All House of Kolor Basecoats
- Properly prepared OEM finishes



COMPONENTS

• DRY PEARLS (DP)



MIXING RATIO

Add DP Series Pearls to ready-to-spray mixtures of the following and apply over the base color.

- S2-00
- S2-SG100
- SG150

PEARL AMOUNT PER SPRAYABLE MIXED QUART		
TYPE OF PEARL	FOR DARK BASE	FOR LIGHT BASE
DRY PEARL	0.10 - 0.25 oz (1/4-1 tsp)	0.25 - 0.5 oz (1 - 2 tsp)



GUN SETUP

Refer to manufacturer's information for gun set up recommendations



TIPS AND TRICKS

- Refer to product data sheet for final mixing ratios.
- Always do a test panel to gauge the coverage and color. You may need increase or decrease pearl to achieve the proper coverage.
- The size of the object being painted will also dictate the amount of pearl. Larger objects require less pearl than smaller ones. On large objects, start low and add additional pearl slowly. Too much pearl will reduce the iridescent effect due to overcrowding of the pearl, and may cause mottling or streaking. Apply more coats instead of mixing the pearl too strong.
- When applying pearl over a dark base, do not add too much pearl concentrate as mottling or streaking can occur quite easily. Apply more coats instead of mixing the pearl too strong.
- Pearls may be susceptible to staining or bleeding from plastic fillers, putties, fiberglass resins, and non House of Kolor primers.