HOUSE OF KOLOR



GENERAL INFORMATION

Marblizer Artistic Bases offer you an exciting marble-type aesthetic. A wide range of effects can be achieved using this unique coating such as, deep marble, snakeskin, or wood grain. Use two colors for increased depth or apply Kandy Koncentrates (KK) for desired effects. Marblizer needs to be cleared for a final finish or used as a basecoat for Kandy's. This product is for use in US National rule areas only.



SUBSTRATE

- All House of Kolor products
- Properly cured and prepared OEM finishes



COMPONENTS

MARBLIZER ARTISTIC	RU SERIES
BASECOAT	REDUCER
For entire MB product list visit Houseofkolor.com	RU310
	RU311
	RU312
	RU313



APPLICATION



- Spray one (1) coat with 50% pattern overlap
- Only apply to an area that can be marblizer before it dries.
- Apply 1–2 medium coats of S2-SG100 or SG100 to avoid delamination (see appropriate tech sheets)

NOTES:

- Allow Marblizer 20-60 seconds of dry time before applying plastic wrap.
- Marblizers must be clear coated.



GUN SETUP

Refer to spray gun manufacturer's recommendations



DRY TIME

Allow to flash from 15 minutes between coats or until finish is dull. Wait an additional hour before sanding the product.



MIXING RATIO

READY-TO-SPRAY



TECHNICAL DATA

FOR USA (National Rule):

	READY-TO-SPRAY	
RTS REGULATORY DATA	LBS./GAL.	g/L
Actual VOC	5.8 Max.	700 Max.
Regulatory VOC (less water and exempt solvents)	5.8 Max.	700 Max.
Density	7 - 8	840 - 960
	WT.%	VOL.%
Total Solids Content	17 - 22	14 - 22
Total Volatile Content	78 - 83	78 - 86
Water	0	0
Exempt Compound Content	0	0
Coating Category	Color Coat	



TECHNICAL DATA (continued)

FOR REST-OF-WORLD (outside US and Canada):

	READY-TO-SPRAY		
RTS REGULATORY DATA	LBS./GAL.	g/L	
VOC	5.8 Max.	700 Max.	
Density	7 - 8	840 - 960	
	WT.%	VOL.%	
Total Solids Content	17 - 22	14 - 22	
Total Volatile Content	78 - 83	78 - 86	
Water	0	0	
Coating Category	Color Coat		



TIPS AND TRICKS

- Marblizer bases may be Kandied with either UK Kandy or Kandy Basecoat.
- Create a custom Marblizer effect by adding any dry pearl or flake. Mix one ounce of effect per quart of MB00 Neutral Marblizer and spray.
- Other materials may be used to achieve various effects, such as freezer wrap, bubble pack, sponge, tin foil, newspaper, plastic car covers, plastic garbage bags, etc. For additional depth, try another Marblizer color over the first. Simply wait 15 to 30 minutes and apply another Marblizer®, lay on plastic wrap, being sure to wipe your hand firmly over the entire area you wish to marblize, remove the plastic wrap.
- Do not attempt to mix shimrin bases into the marblizer, only mix dry products.
- 1-2 coats of SG100 must be applied over marblizer after 30 minutes of dry time, to prevent delamination of top coats.