



# Block Sleeving

## Customer Information Form

*Please Print*

Name \_\_\_\_\_  
Address \_\_\_\_\_  
City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
Phone No. \_\_\_\_\_ Email \_\_\_\_\_

### Block Information

Serial No \_\_\_\_\_ Make \_\_\_\_\_ Model \_\_\_\_\_  
( Not VIN # )

Bore Size \_\_\_\_\_

Oring Yes \_\_\_\_\_ No \_\_\_\_\_  
(additional fee)

Bore/Hone Yes \_\_\_\_\_ No \_\_\_\_\_  
(additional fee, Include Pistons)

Are we building the block? Yes \_\_\_\_\_ No \_\_\_\_\_  
(Include mains and crank)

**- 60% deposit is required**

**- Insure your block when sending to us.**

Any engine blocks, parts and/or equipment (Parts) left past 30 days will incur storage charges (\$20 per business day) that will be added to the invoice and payable at pickup or shipping. If the Customer cannot be reached or fails to make final payment and arrange pick up or delivery of Parts within 60 total days, then it will be considered abandoned. Once equipment is considered abandoned, it then becomes the property of GEM, to be used as spare parts or waste for disposal/recycling to recover costs and all deposits will be forfeited.

Signed: \_\_\_\_\_ Date: \_\_\_\_\_

Ship to: Golden Eagle  
414 Borrego Court  
San Dimas, CA 91773

Have any questions?  
Call  
909-592-4311 ext. 13 or 14



## Block Packing Instructions with Plastic Tote or Container

These instructions are a basic guide and each shipment will differ.

**To ship your block the one thing we cannot stress enough is the roughness of shipping companies today.** You should hold the worst case packing and shipping scenario in mind during this whole packaging process. Now with all that good news being said lets get started with a list of materials needed along with your Tote. We are not giving specific sizes for Totes since there are many variances between manufacturers.

**½” Bubble Wrap**  
**Cardboard**  
**Plywood**

**Zip ties**  
**Packing tape**  
**Common Sense**

**DO NOT USE PACKING POPCORN** – It breaks down and doesn't provide enough support to the block, plus it gets into the oil and coolant passageways. If your block arrives packed with it we will charge a \$25 cleaning fee.

### Bare Blocks

Bare Blocks are the easiest to pack as opposed to blocks with extra build components such as pistons, rods and a crank. Keep in mind the blocks are heavy and have many sharp blunt edges that will either puncture through the container or into piston and rod boxes. **Proper isolation of all items is key. Remember to protect your engine deck with cardboard if using plywood.**

First make sure you line the bottom of your Tote with plywood or 1/2" of cardboard. Do the same to all the sides and top of the block if possible as well. Fill in the remaining voids with either ½ " bubble wrap or tightly folded cardboard. Make sure the block is tight and secure in the Tote.



## Blocks with boxed Pistons and Rods

For block with boxed pistons and rods we suggest a larger Tote that will allow room for the pistons and rods to be placed on top of the block fully isolated as well with plywood or 1/2" of cardboard.

To ship a block with a crank just go ahead and install your crank carefully into the block with your old bearings and lube or oil. Make sure the bearings and main journals are clean before doing so just like a build. Tighten the main cap in the same manner as a real installation until the crank is secure. You do not have to torque to spec but tighten main bolts just enough to keep things from slapping around.



## Remember to include your worksheet in the package

Finally zip tie or tape the Tote closed securely with the worst case scenario in mind.

The shipping labels can be taped right to the top of your Tote and you're ready to ship.

We here at G.E. thank you for taking the time to read through this and hope to see your fully protected, secured package arrive safe and sound. Please remember we are not responsible for any damage done to your block while in the hands of the shipping company. Consider insuring your package to and from our facility.

**Any questions please contact us  
909-592-4311 x 13 or 14 / [sales@goldeneagle.mfg.com](mailto:sales@goldeneagle.mfg.com)**



## **Block Packaging Instructions with Cardboard Box**

Prior to packing put instructions in a cylinder hole along with payment

1. Strip block of all bolt on / bolt in items except water plugs. If you are sending the crank leave it bolted in with mains and old bearings. For weight saving, remove old rods and pistons.
2. Use 18 x 18 x 15 corrugated carton - preferably heavy duty
3. Cut 2 pieces of 3/8-1/2 plywood or OSB to fit box opening 17-1/4 x 17-1/4 if crank is included cut 2 more pieces 14 x 17-1/4
4. Place 1 piece of wood in bottom of carton.
5. If crank is included place the 2 smaller pieces on each end
6. Pack approx. 3 inches of bubble pack on top of wood
7. Place block on packing - crank end against a piece of wood
8. Pack bubble pack firmly between block and carton with approx. 3 inches on top.
9. If you're sending pistons for a bore/hone job place them on top of bubble wrap and add approx. 2 inches on top.
10. Place 2nd piece of plywood on top
11. Pack bubble pack on top so that there is no movement when carton is sealed.

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