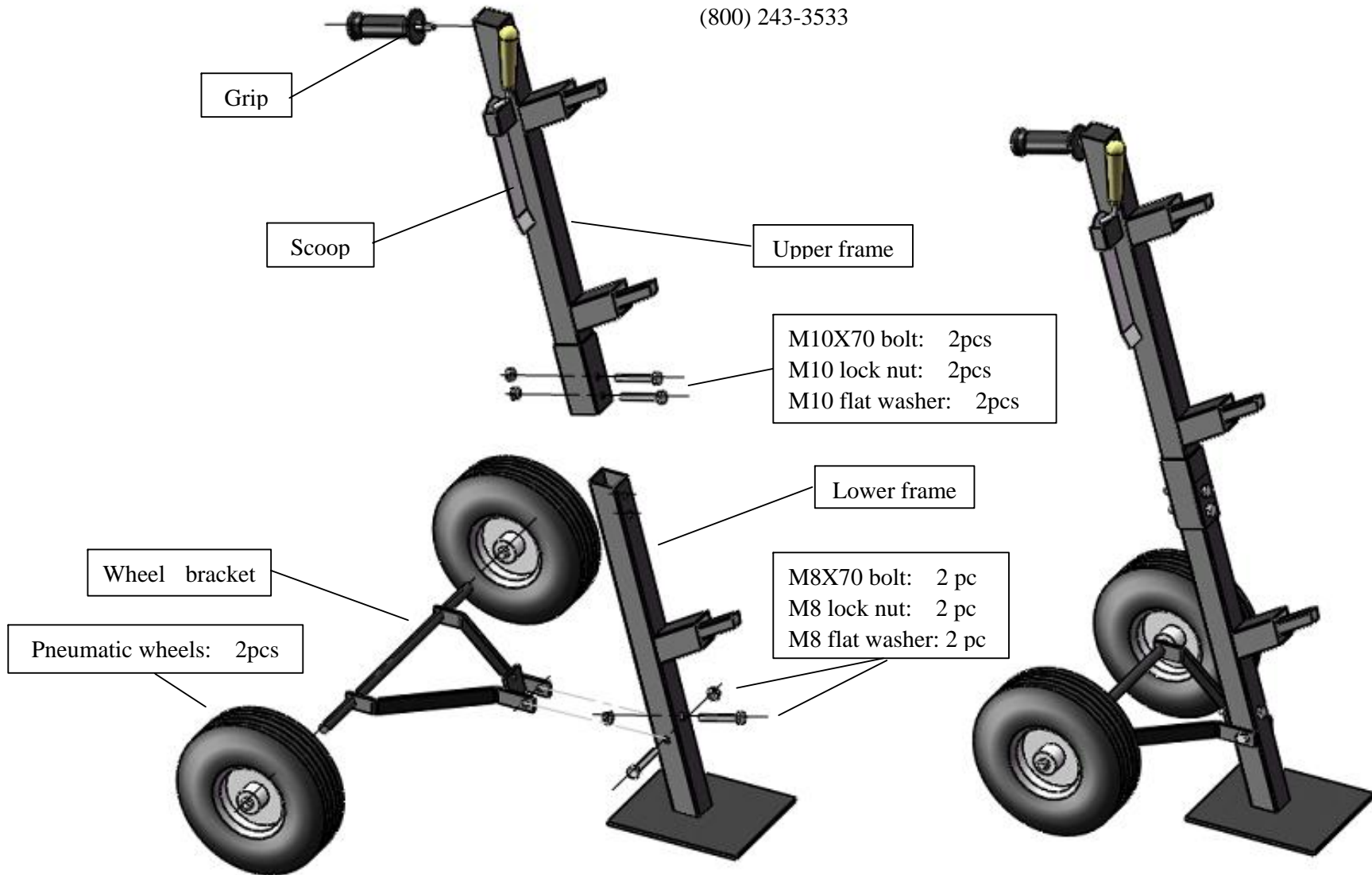


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1. Assemble the wheel bracket to the lower frame according to the drawing.
2. Assemble the Upper frame with the lower frame as shown.