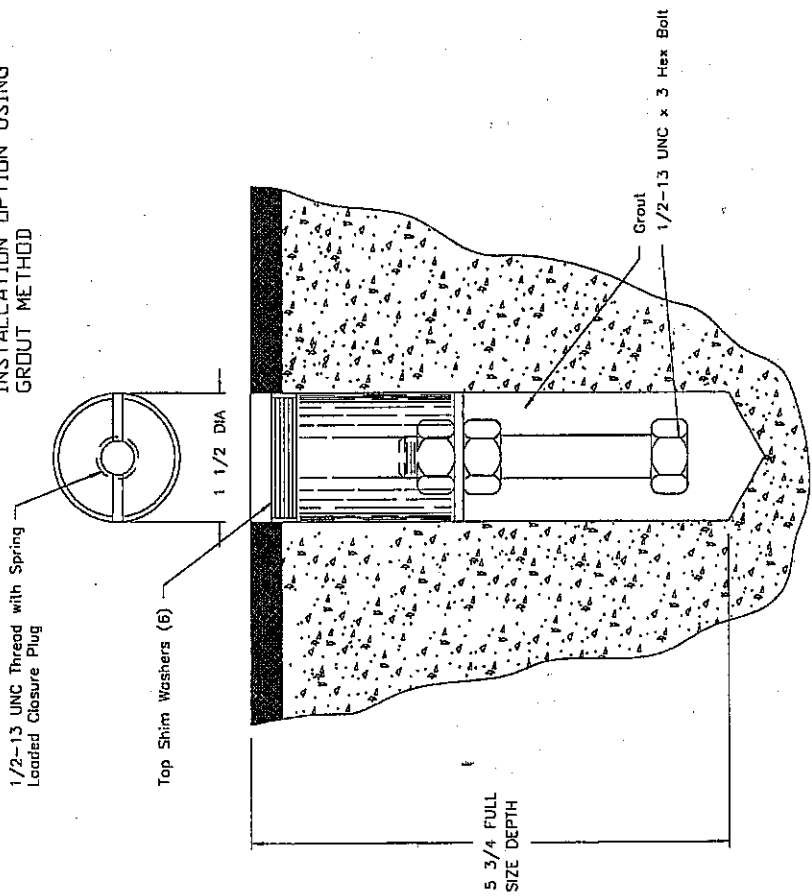


BISON INC.
 INSTALLATION INSTRUCTIONS FOR
 MODEL VB25 DRILL IN FLOOR ANCHORS
 FOR USE IN CONCRETE OR SYNTHETIC FLOORS

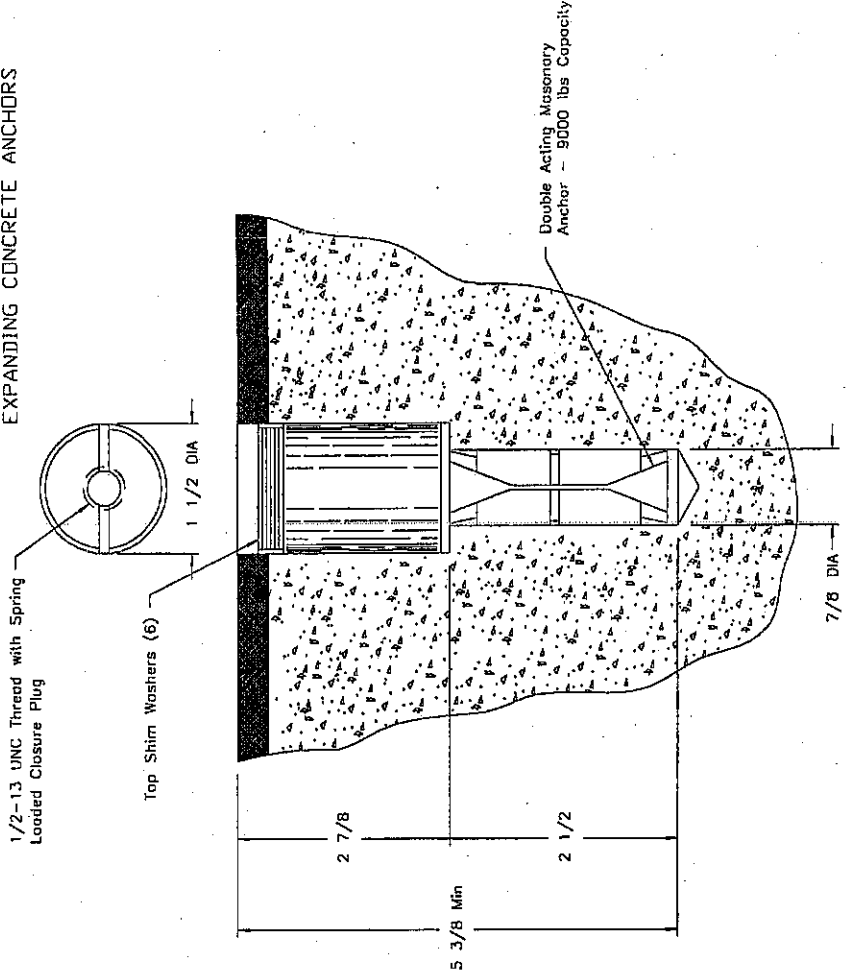
Model # VB25
 Date: 9/8/99
 Ref # 960072 Rev. 2
BA.

INSTALLATION OPTION USING
 GROUT METHOD



- IMPORTANT NOTE:**
1. Use a 1 1/2" hollow core carbide tipped drill and bore a hole 5 3/4" deep, minimum.
 2. Remove anchor and turn bolt around as shown. Use two nuts provided and lock bolt into canister.
 3. Insert into hole and be sure grout gets into grooves on the outside of the canister.
 4. Top shim washers may be removed if required.

INSTALLATION OPTION USING
 EXPANDING CONCRETE ANCHORS



- IMPORTANT NOTE:**
1. Drill a 1 1/2" diameter hole to a depth of 2 7/8", then drill a 7/8" diameter hole an additional 2 1/2" deep.
 2. Insert the assembly as shown, fastening the canister down with the anchor.
 3. Top shim washers may be removed if required.

VOLLEYBALL COURT LAYOUT

NOTE: STANDARDS AND APPROPRIATE ANCHORS SHOULD BE INSTALLED SO THAT STANDARDS HAVE A 1-2 DEGREE OUTWARD INCLINATION FROM COURT. THIS WILL ENSURE STANDARDS REMAIN VERTICAL UPON THE TENSIONING OF THE VOLLEYBALL NET.

