



Requirements: Adjustable Wrench Pipe Wrench Thread Tape

View the assembly process You Tube





To start the installation of The Arctic Plunge Tub, Place the tub in the desired location.



Once you have the tub in the desired location, gently flip the tub on its side.

You can put down a blanket or towel to protect the side of the tub.



Unpack the hardware for the chiller (If Purchased) & drain assembly.



Wrap 3 layers of thread tape around the threads on both ends of the short pipe.





Screw the short pipe into the drain hole on the bottom of the tub.



Screw elbow onto the short pipe ensuring it is tight and faces the back of the tub.



Wrap 3 layers of thread tape around the threads on both ends of the long pipe.



Thread the long piece of pipe into the elbow.

This can be hand tight only at this time.





Remove the plastic packaging and caps from the valve.



Screw the valve onto the end of the long pipe.

Using a pipe wrench or adjustable wrench, tighten the valve.

Have the handle of the valve facing in your desired position when tight.



Using a pipe wrench or adjustable wrench, tighten the garden hose connector (if ordered) onto the valve.

If a Chiller Unit or any other accessories were ordered, proceed to the next steps.





Remove the plugs from the holes in the side of the tub.



Wrap 3 layers of thread tape around the threads on both ends of the other 2 long pipes.



Thread one of the long pieces of pipe into one of the holes on the side of the tub.



Repeat for the remaining long piece of pipe.





Thread a quick connect onto each of the long pipes.

Tighten completely with a wrench.



Place the tub back in the desired location with the hose hook ups and the drain facing in the direction required.



Remove the chiller and all components from the box.



Insert the filter into the holder and screw onto the chiller.

Tighten with the provided filter tool.





Remove the covers on the inlet and outlet on the back of the chiller.



Install the inlet filter onto the inlet connection.



Thread the Filter guard over the inlet filter.



Insert rubber washers into each end of the chiller hoses.





Screw the chiller hoses onto the inlet and outlet connections, Ensure they are tight.



Connect the other ends of the chiller hoses to the tub. The hose from the outlet of the chiller will connect to the higher pipe of the tub and the hose from the inlet will connect to the lower pipe.



Place the cold plunge lid on top of the tub. (if ordered)



3 Tier Step for Cold Plunge Installation Instructions



Place the top step of the hot tub steps (curved at the back) upside down and place 1 side of the stairs inside the lip of the side and front of step.

Fasten with 2 2 1/2" (64mm) screws.

Repeat on opposite side.



Repeat for the bottom and middle step.



Flip the assembled steps over and place where desired against Cold Plunge tub.





WARRANTY

Dundalk LeisureCraft Inc. warrants our Cold Plunge Tubs against defects in materials and workmanship under normal/residential use for a period of one (5) years, as applicable, from the date of receipt of the product by the original end-user consumer.

This warranty does not apply to normal wear and tear and/or natural weather conditions. This warranty does not cover misuse or negligence and the manufacturer and associated retailers are not liable for any injury or damage caused by the product.

This warranty is a parts only warranty and any service or labor costs would not be considered as part of the 5-year warranty.

Dundalk LeisureCraft Inc. warrants our Cold Plunge Chiller against defects in materials and workmanship under normal/residential use for a period of one (1) year, as applicable, from the date of receipt of the product by the original end-user consumer. This warranty does not apply to normal wear and tear and/or natural weather conditions. This warranty does not cover misuse or negligence and the manufacturer and associated retailers are not liable for any injury or damage caused by the product. This warranty is a parts only warranty and any service or labor costs would not be considered as part of the 1-year warranty.

In colder climates, when not in use, store Cold Plunge Chiller in a temperature-controlled setting to prevent freezing!

When water is at desired temperature, (Hot or Cold), Always Turn off unit and unplug from the electrical outlet.

Enjoy your Soak!

Purchaser Name:	 _ Date:
Purchased From: _	

