

INSTALLATION MANUAL

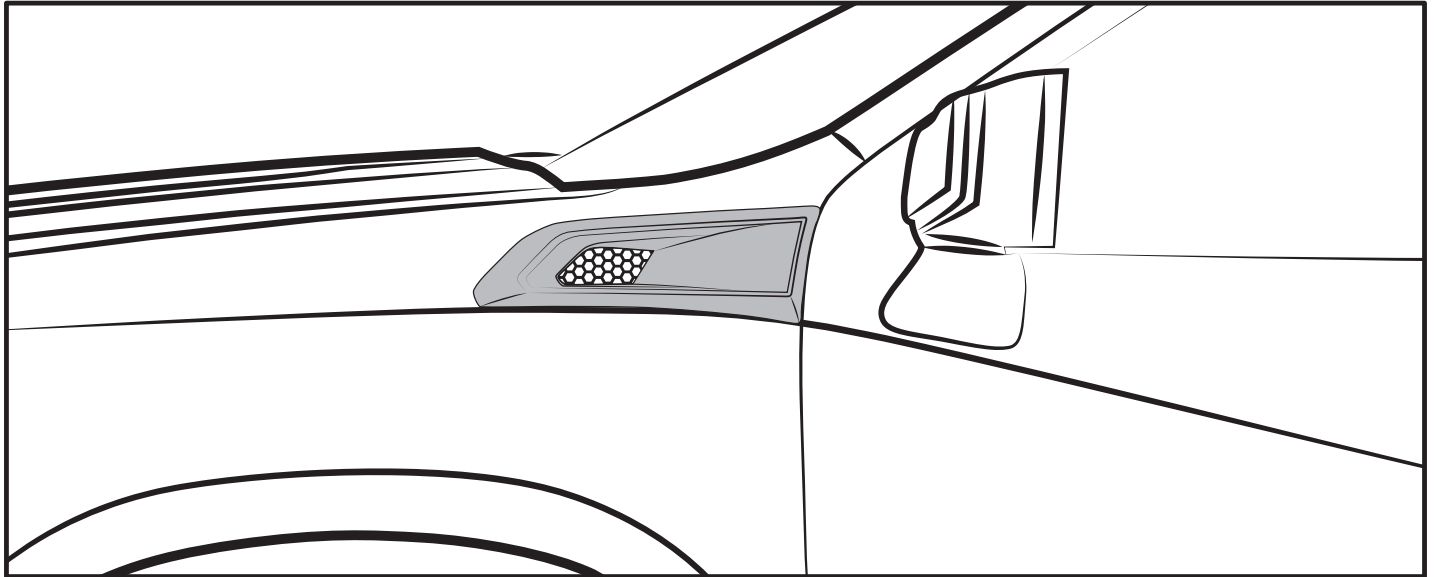
SPORT FENDER VENTS SET AD PART #: GM39A15



**READ CAREFULLY
BEFORE INSTALLATION**



**WASH & CLEAN
PROPERLY BEFORE
INSTALLING**



AFTER INSTALLING

DO NOT WASH CAR

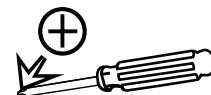
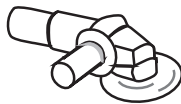


48 hrs









**WE RECOMMEND
2 PERSON
INSTALLATION**

TOOLS



CHECK LIST

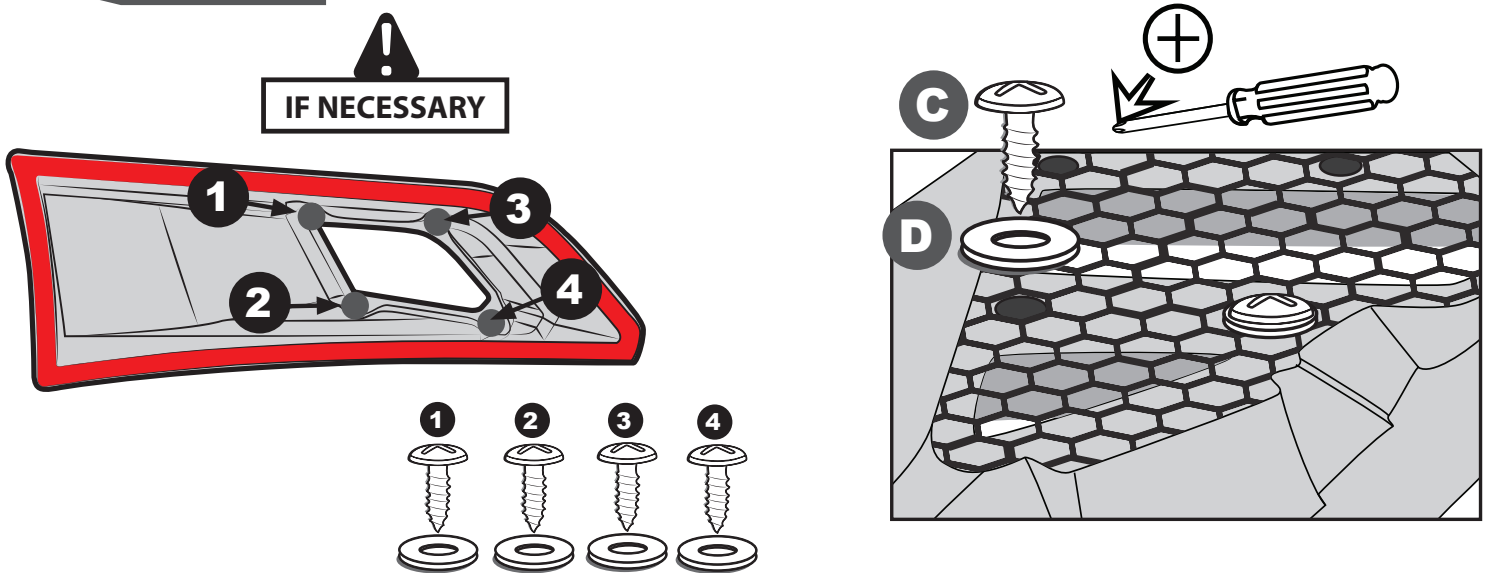
***Already pre-installed on the part**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		INCLUDED IN ALL PARTS
B	*GRILLE		2 PCS
C	*TIN SCREW 4 X 1/4"		8 PCS
D	*WASHER 4 mm		8 PCS
E	AUTOMOTIVE ADHESION PROMOTER		1 PC
F	TEMPLATES	 LH RH	1 PC

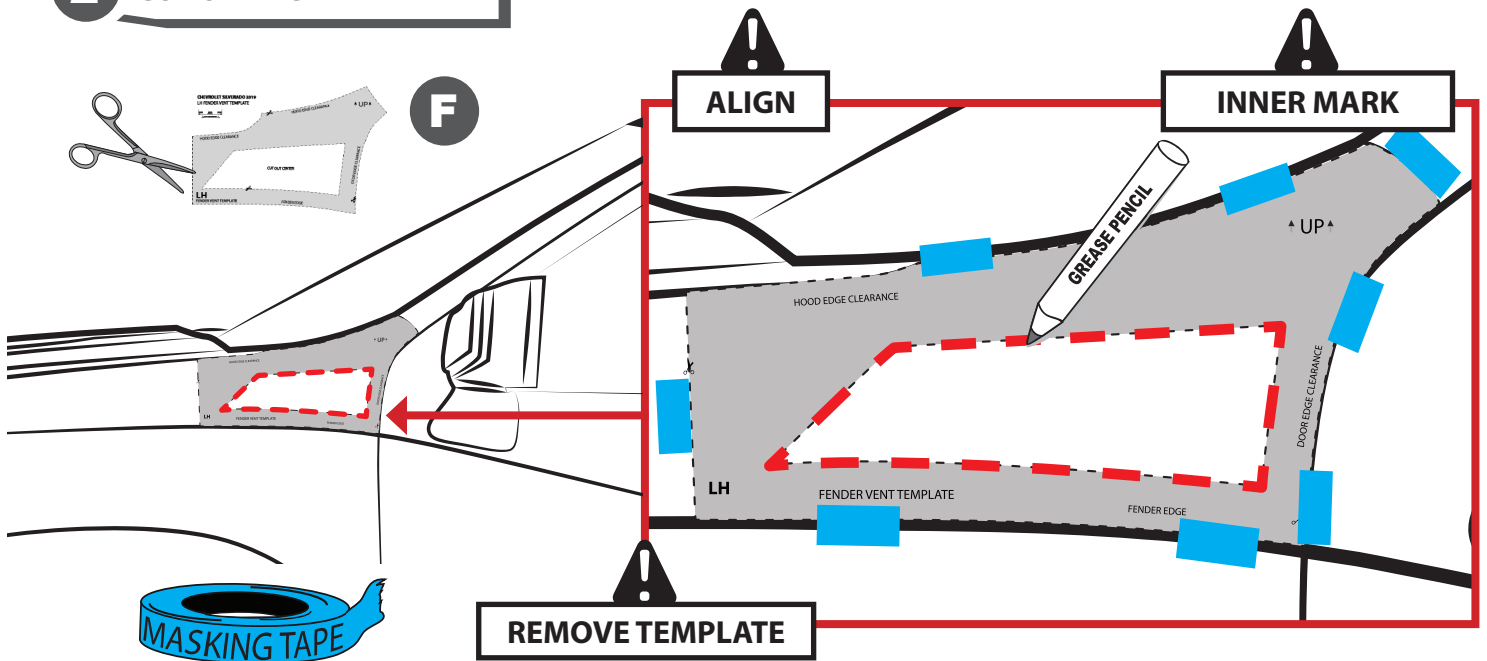
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The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

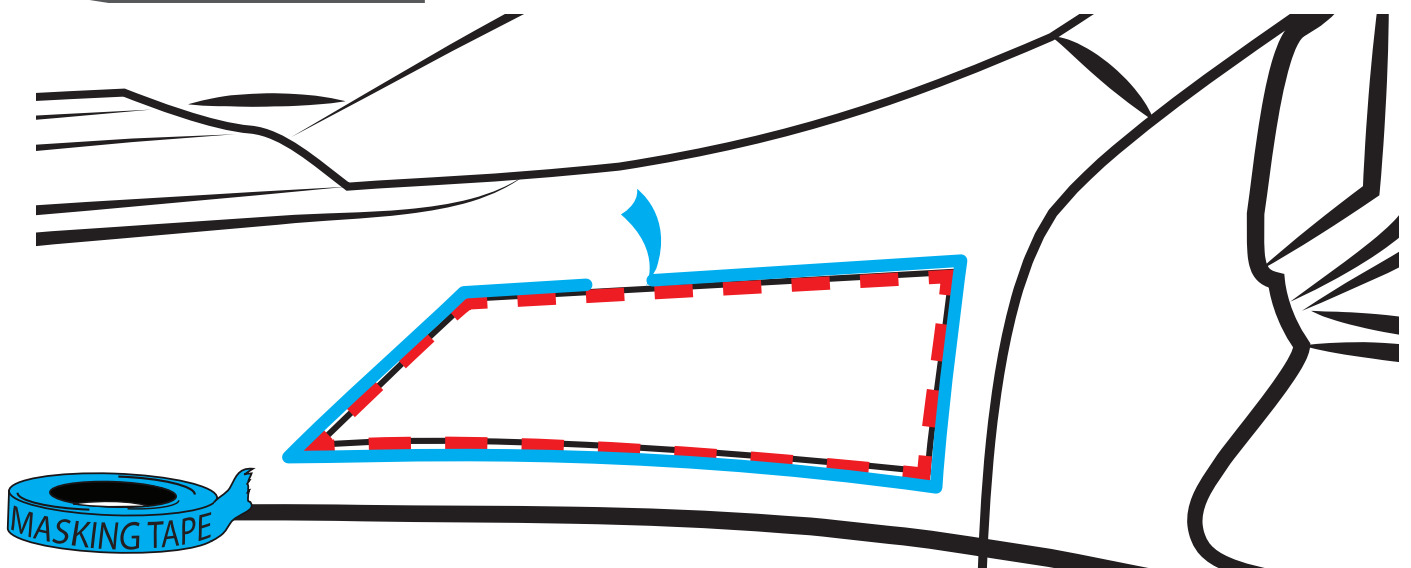
1 PLACE GRILLE



2 CUT & PLACE TEMPLATE

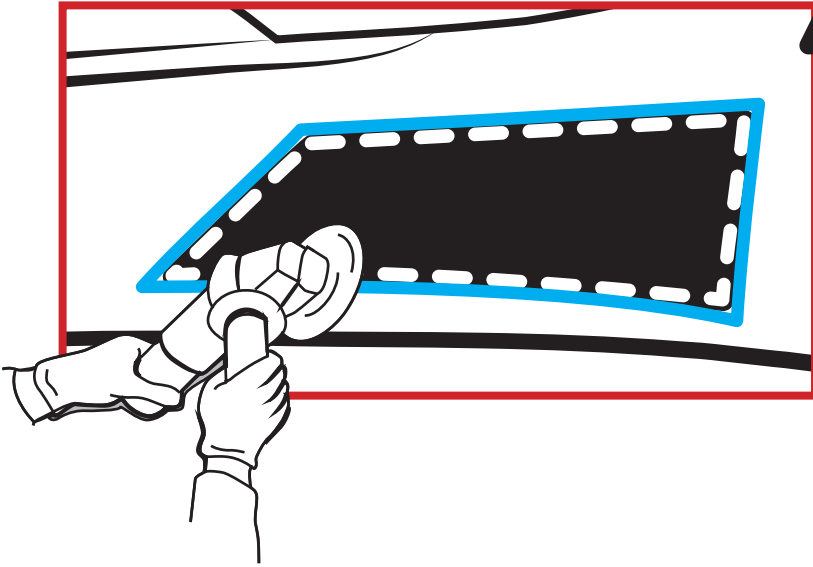


3 PLACE MASKING TAPE



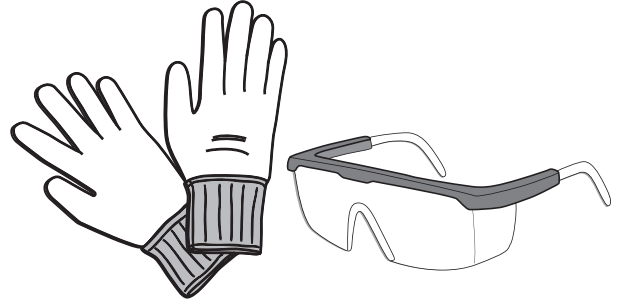
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4 CUT



CAUTION

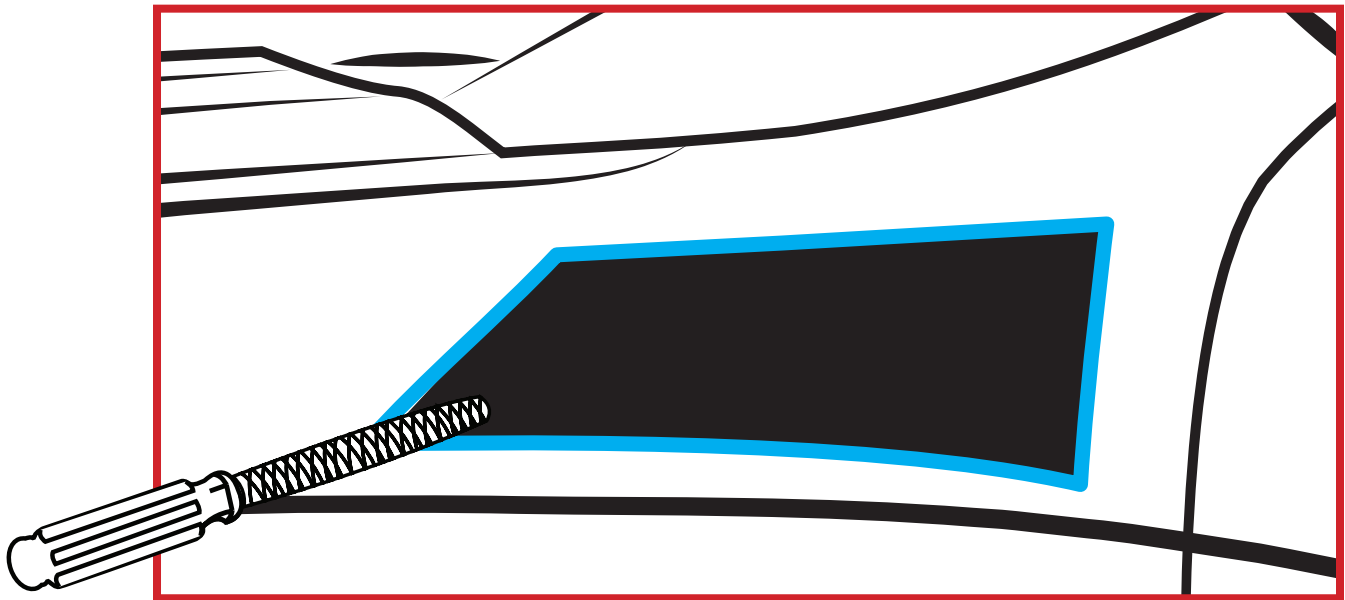
PERSONAL PROTECTIVE
EQUIPMENT REQUIRED



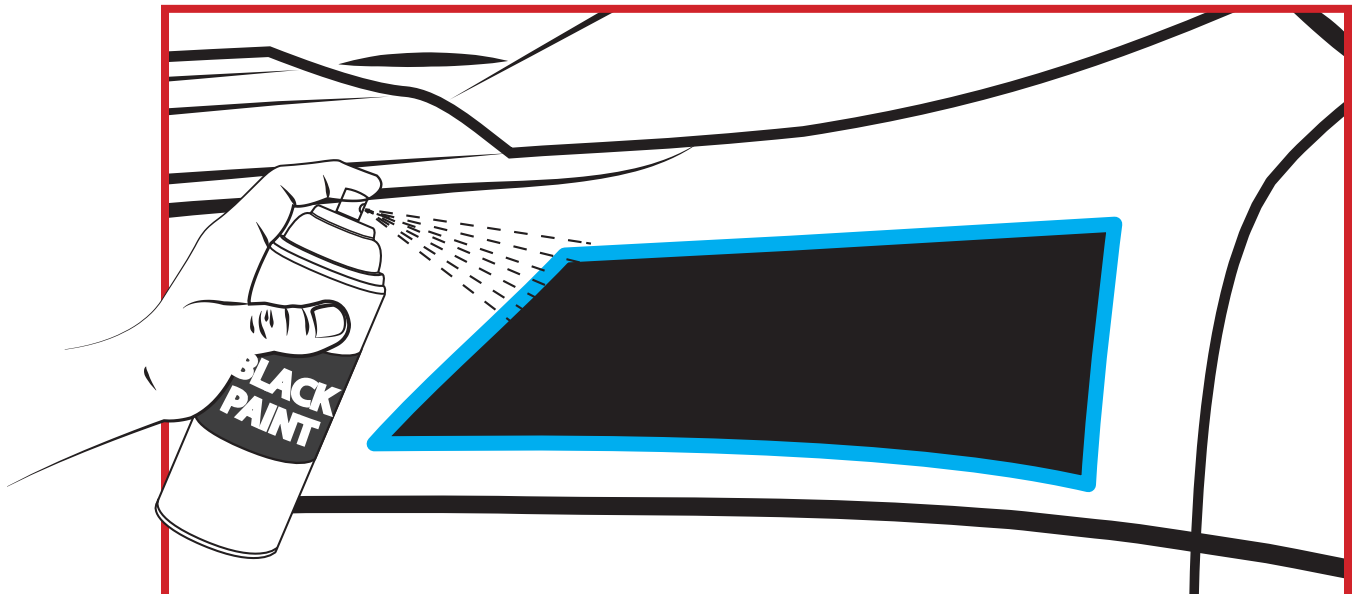
CAUTION

DO NOT DAMAGE THE
INTERIOR HOSE

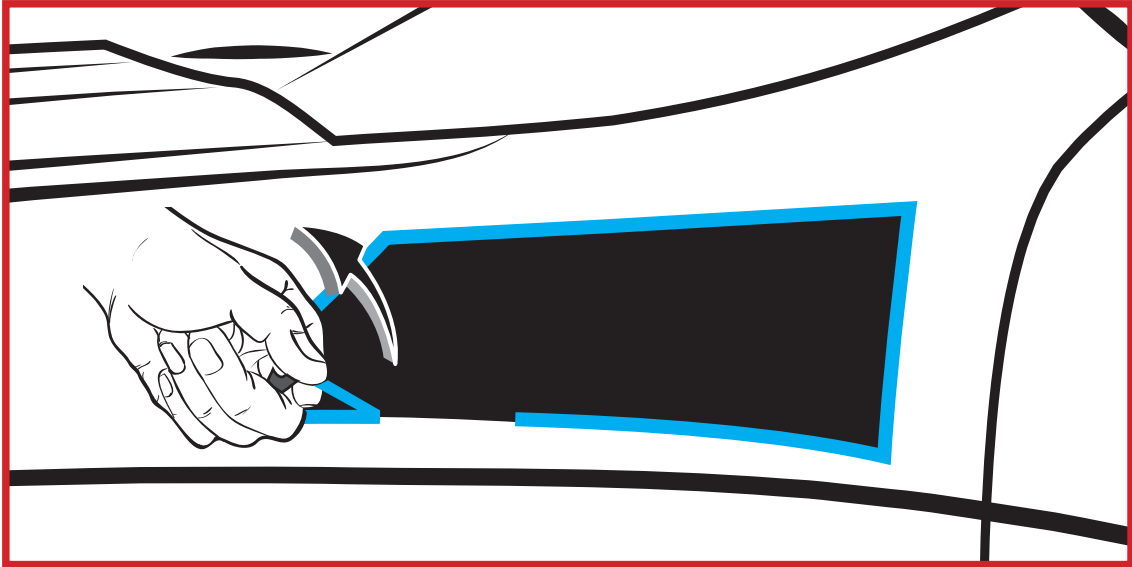
5 FILE DOWN THE EDGE



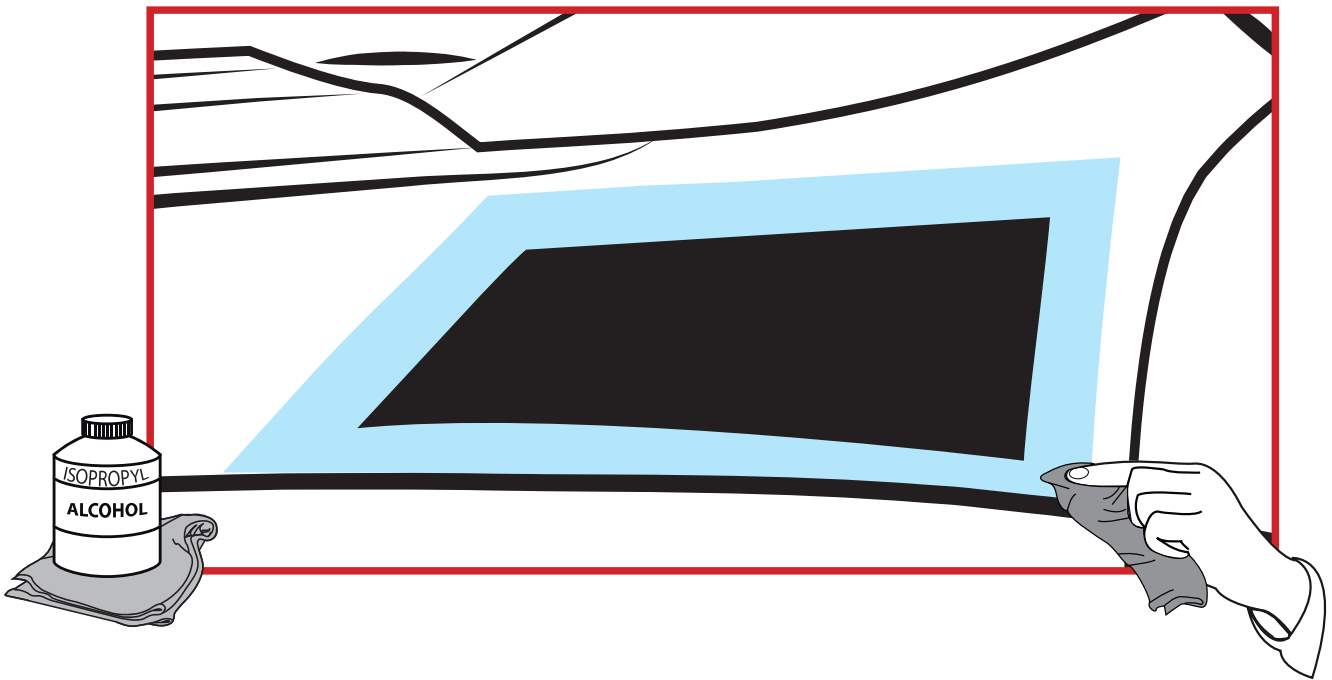
6 PAINT INTERIOR



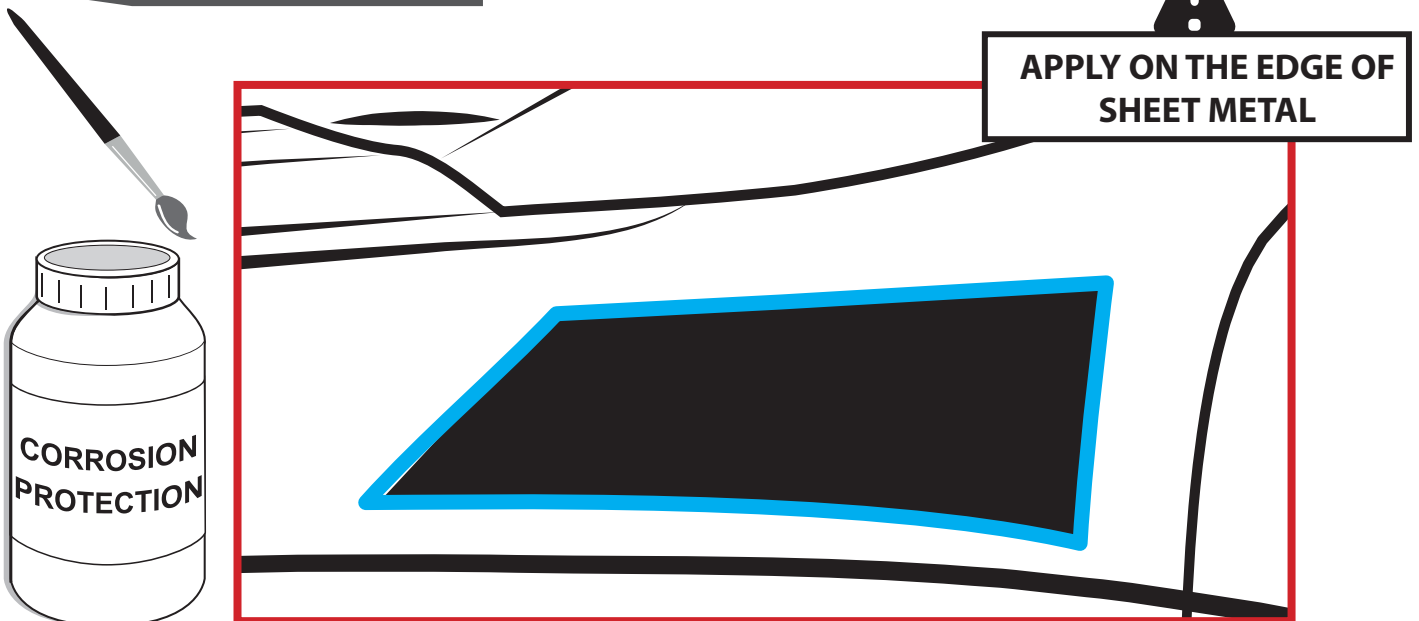
7 REMOVE MASKING TAPE



8 CLEAN

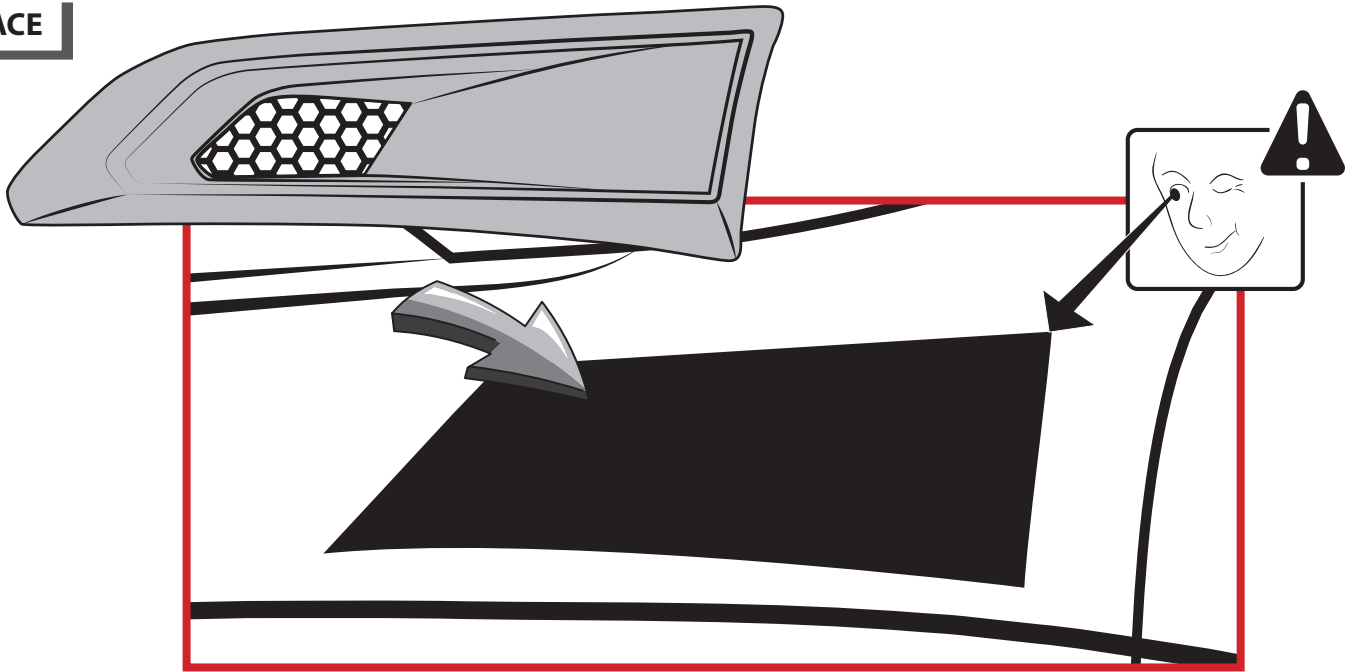


9 CORROSION PROTECTION

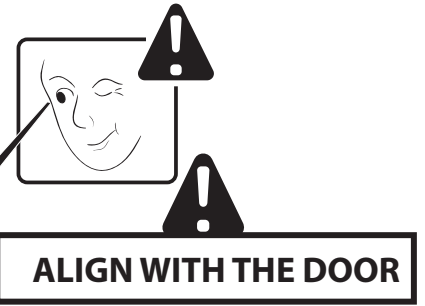
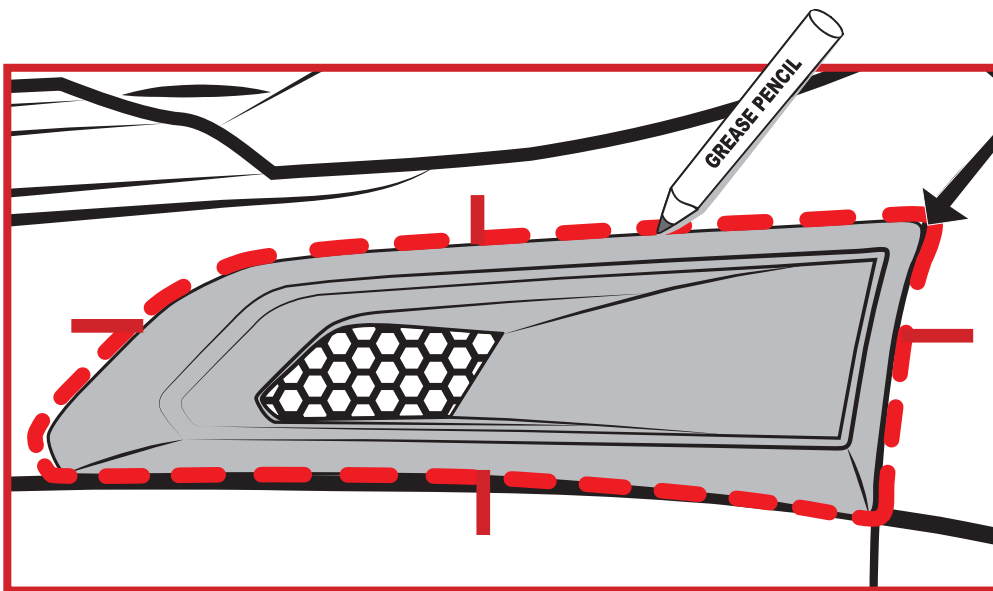


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10 PLACE



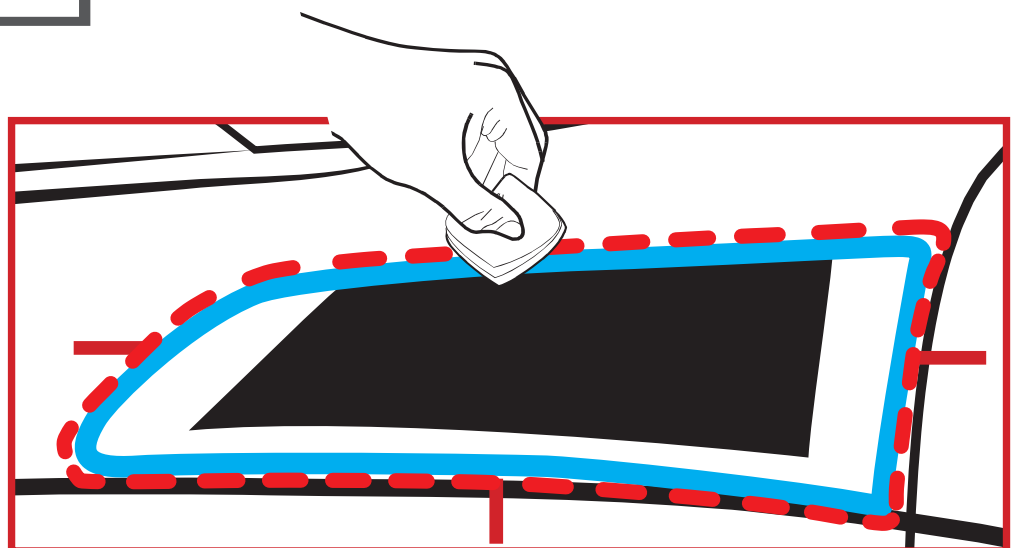
11 MARK



DRAW HASH MARK WITH GREASE PENCIL ON FENDER VENT AND SHEET METAL, THIS WILL ENSURE FENDER VENT WILL BE CENTERED TO GREASE PENCIL OUTLINE.

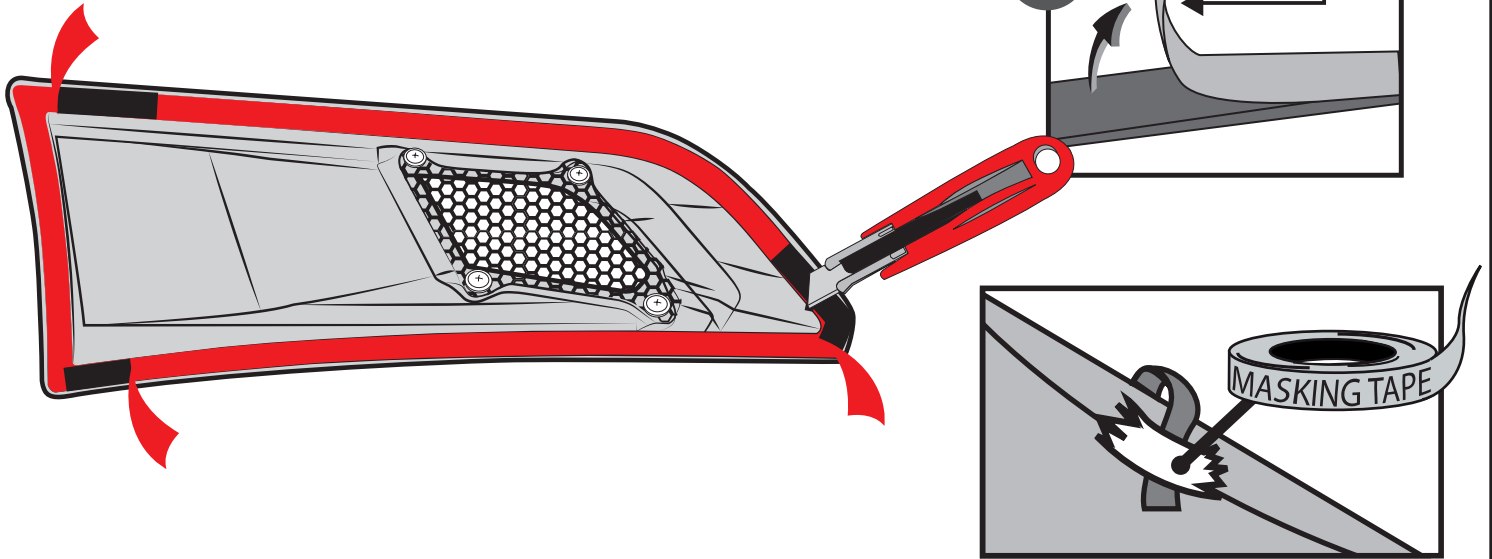


12 ADHESION PROMOTER

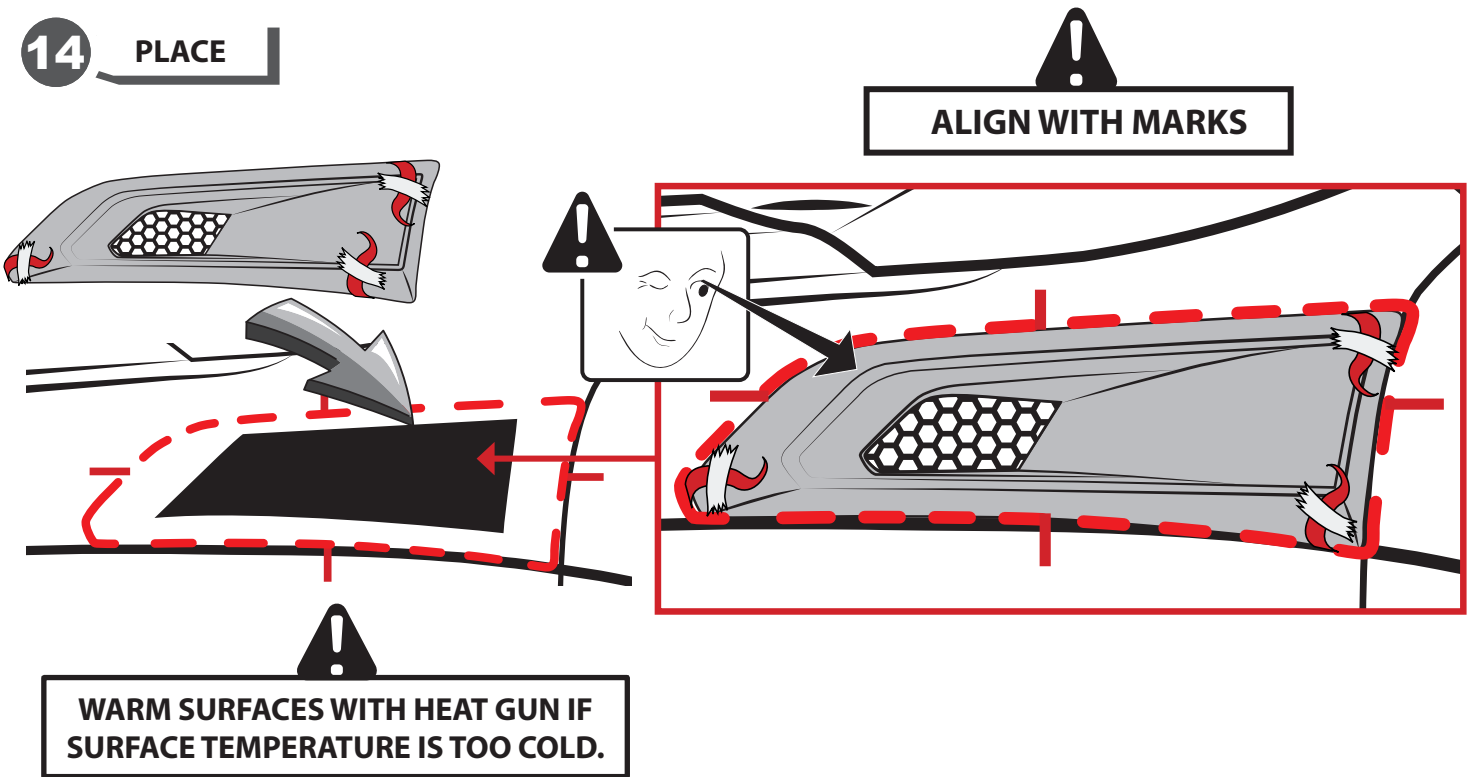


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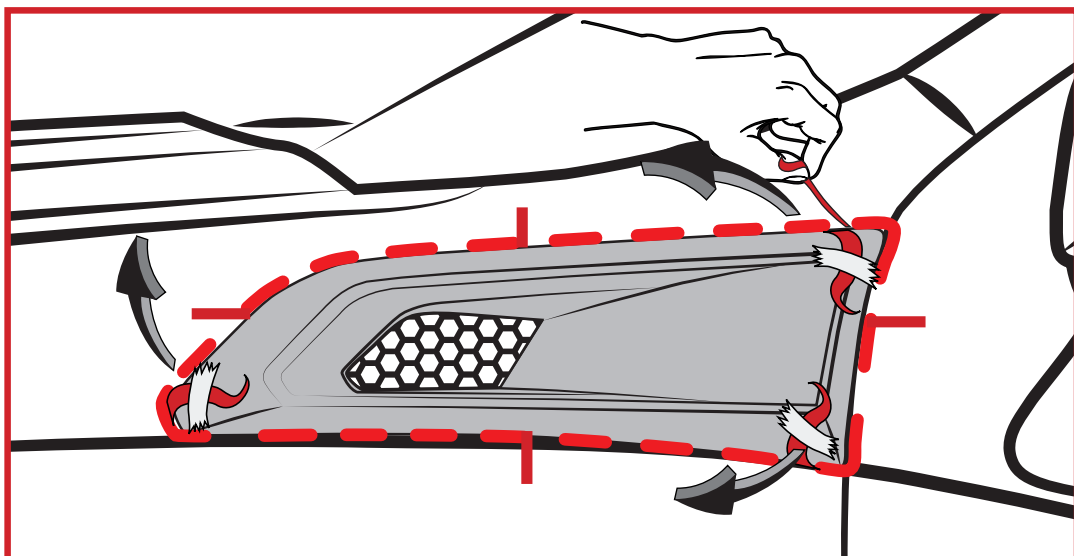
13 PEEL



14 PLACE

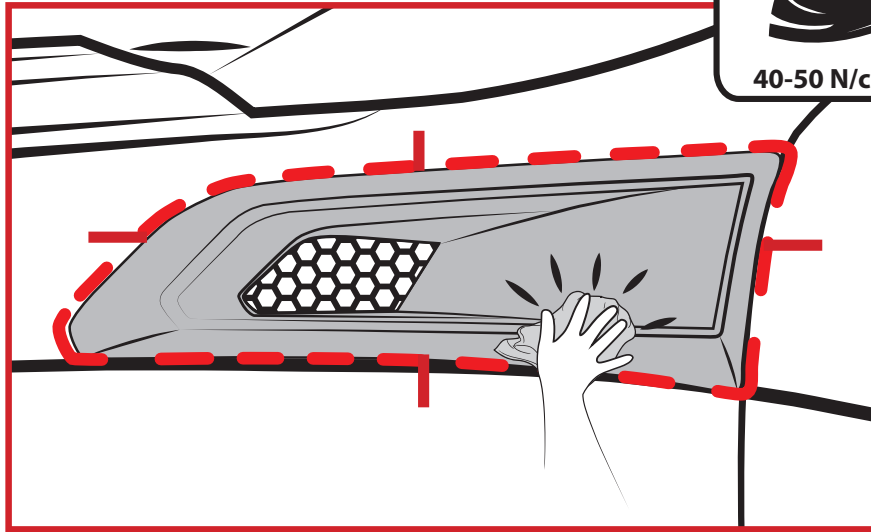


15 REMOVE LINER



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16 PRESS FIRMLY

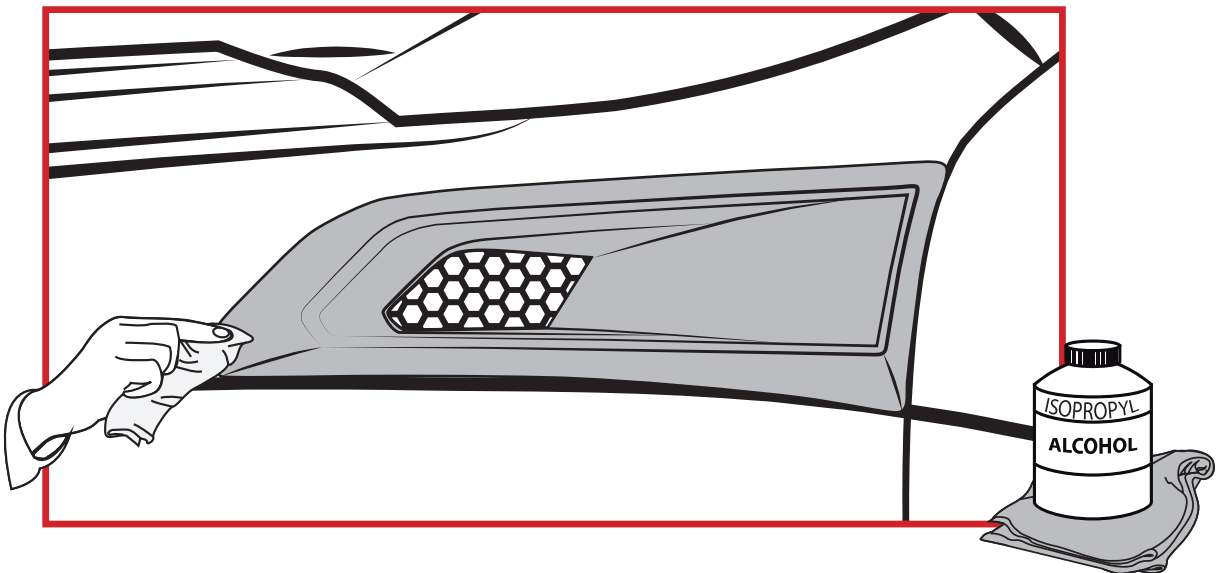


40-50 N/cm²

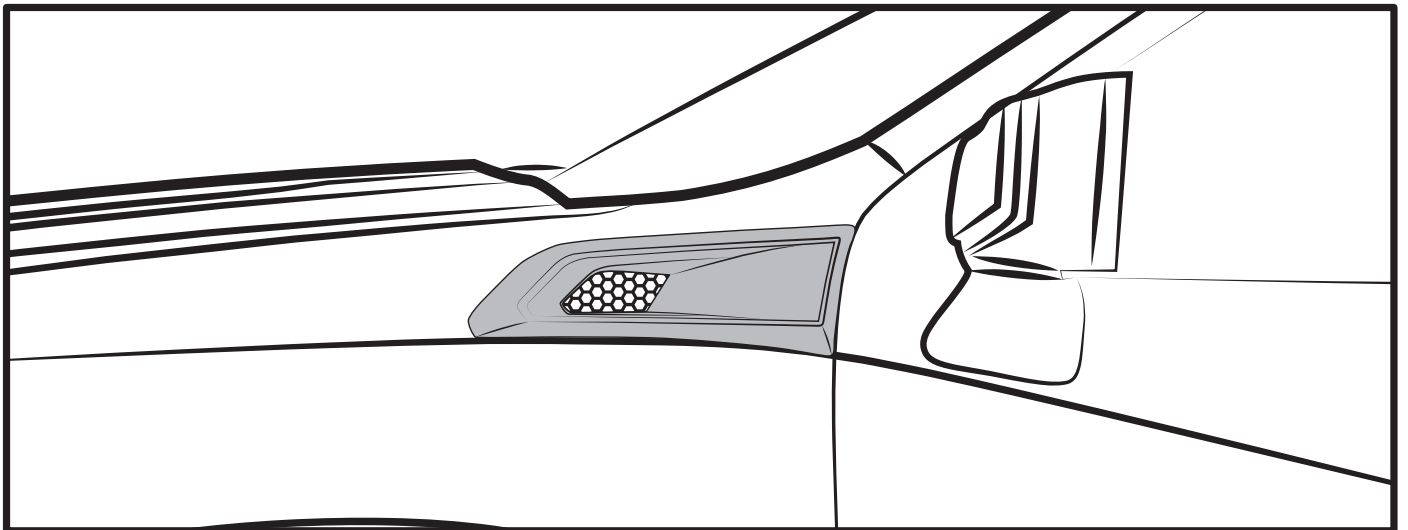


DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE. CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE A PRESSURE BETWEEN 40 AND 50 N/CM² IS USUALLY NEEDED.

17 CLEAN OFF GREASE PENCIL MARK



INSTALLED PART



REPEAT ALL STEPS FOR RH SIDE