

INSTALLATION MANUAL

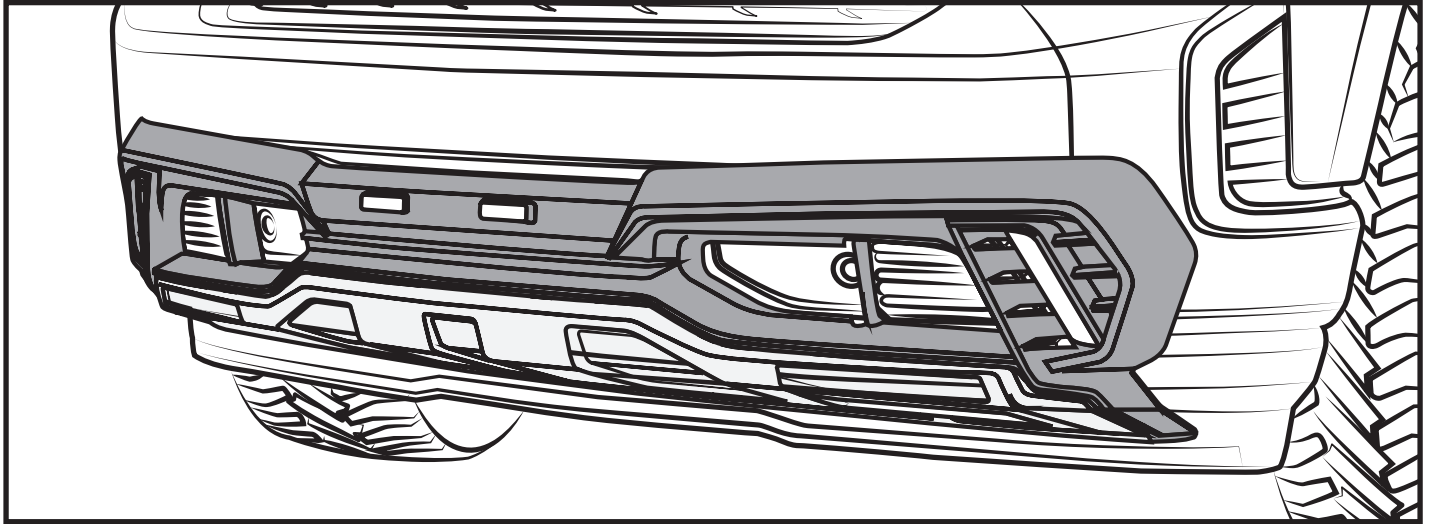


**READ CAREFULLY
BEFORE INSTALLATION**



**WASH BEFORE
INSTALLING**

FRONT BUMPER GUARD WITH DRL'S
AD PART #: GM39A04



**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

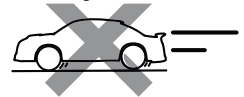
AFTER INSTALLING

**DO NOT
WASH CAR**

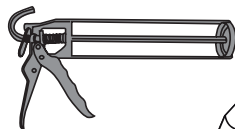


24 hrs

**DRIVE SLOWLY
25 mph max**



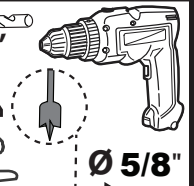
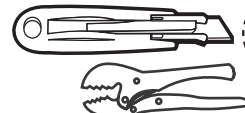
TOOLS



10 mm



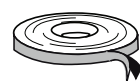
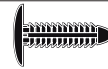



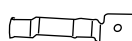


1/4"



Ø 5/8"

CHECK LIST

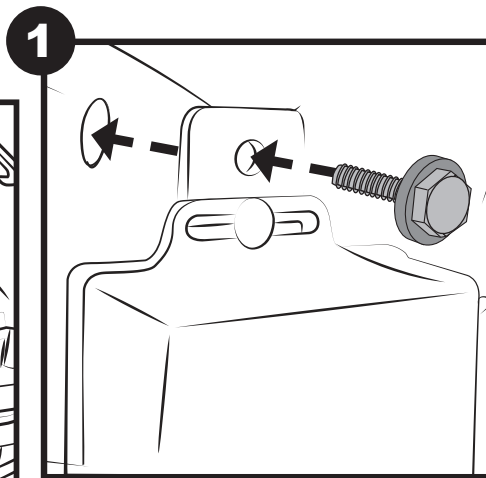
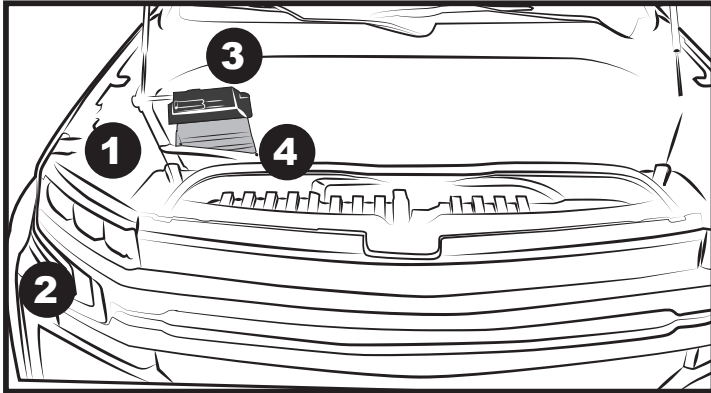
***Already installed in the part**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		INCLUDE IN THE PARTS
B	PUSH PIN WURTH 501 111 46		7 PCS
C	DRL LED OSRAM PX-5		1 PC
D	AUTOMOTIVE ADHESION PROMOTER		1 PC
E	QUICK SPLICE TAP CONECTOR		1 PC
F	FUSE TAPS BP/ATM-TAP-RP		1 PC
G	INSULATED FEMALE CONNECTOR BP/ATM-TAP-RP		1 PC
H	POLYURETHANE ADHESIVE 310 ml		1 PC

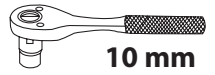
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0 DRL INSTALLATION

- 1** PLACE CONTROL BOX
- 2** CONNECTION TO FRONT LIGHT
- 3** BATTERY
- 4** FRONT (ENGINE) FUSE BOX



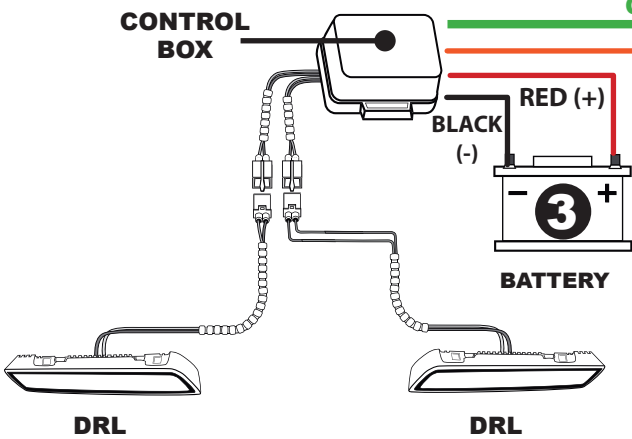
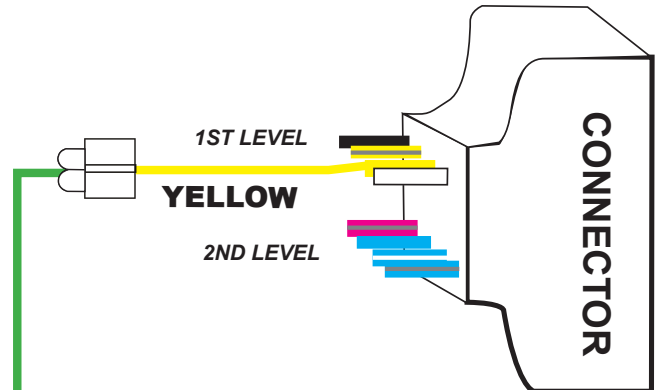
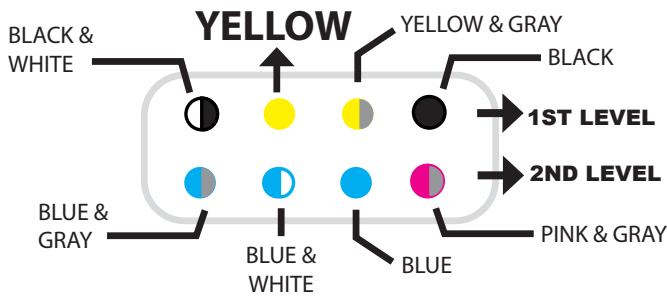
- a** REMOVE SCREW.
- b** PLACE THE CONTROL BOX.
- c** SCREW.



CONTROL BOX WIRES CONNECTION

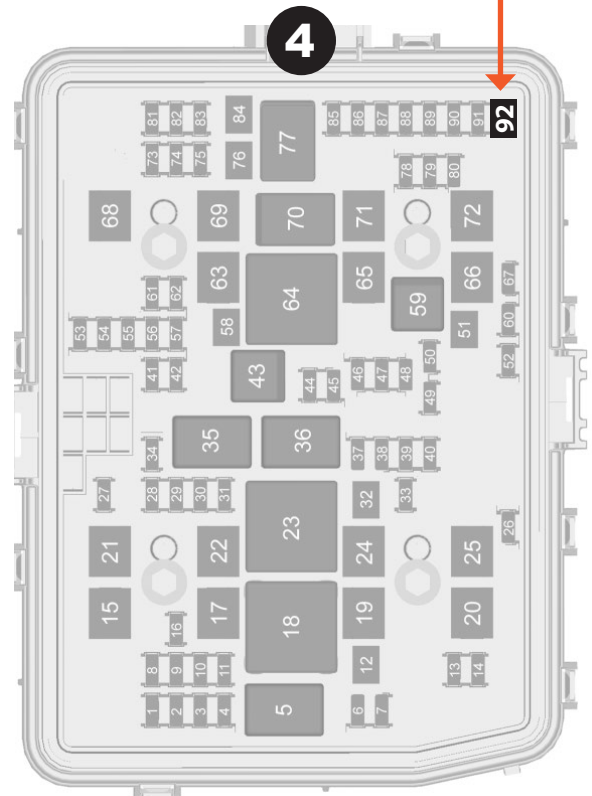
- **ORANGE:** CONNECT TO 92 SLOT IN FRONT (ENGINE) FUSE BOX.
- **RED:** BATTERY POSITIVE (+)
- **BLACK:** BATTERY NEGATIVE (-).
- **GREEN:** CONNECTED TO YELLOW HEADLIGHT WIRE COPILOT SIDE.

2

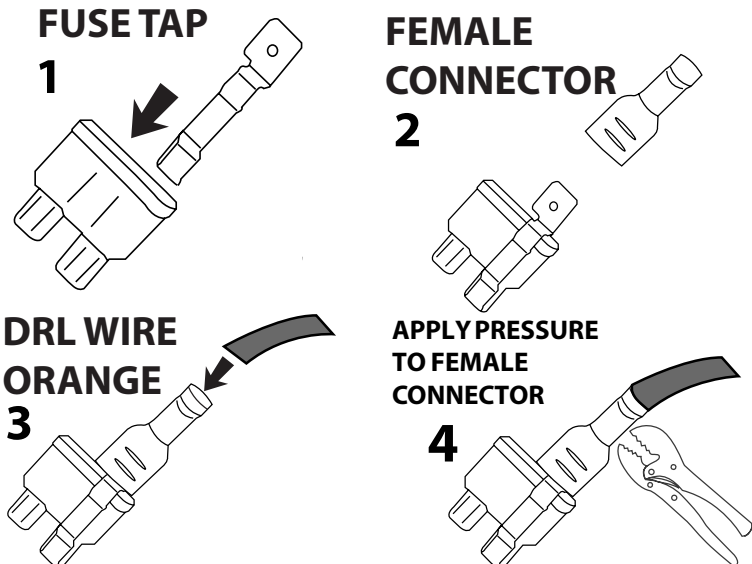


FUSE 92

FRONT (ENGINE) FUSE BOX



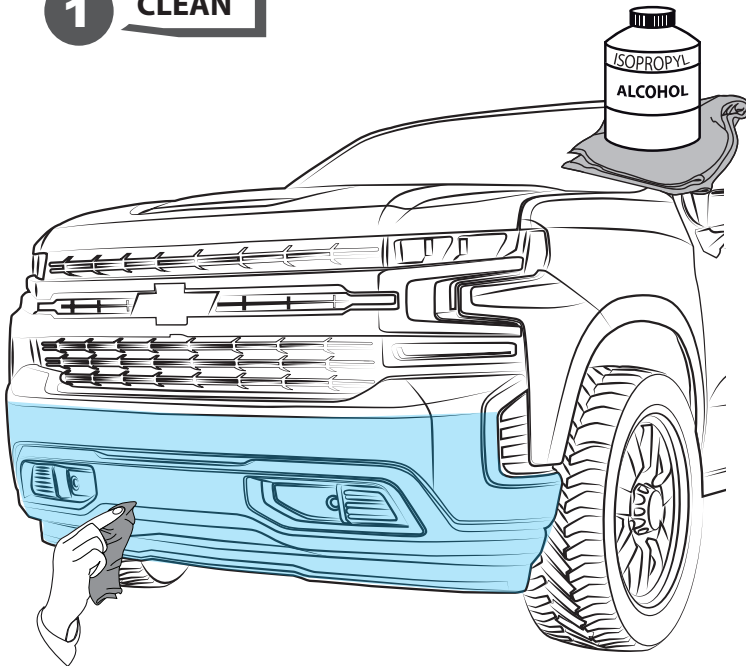
ADD-A-CIRCUIT



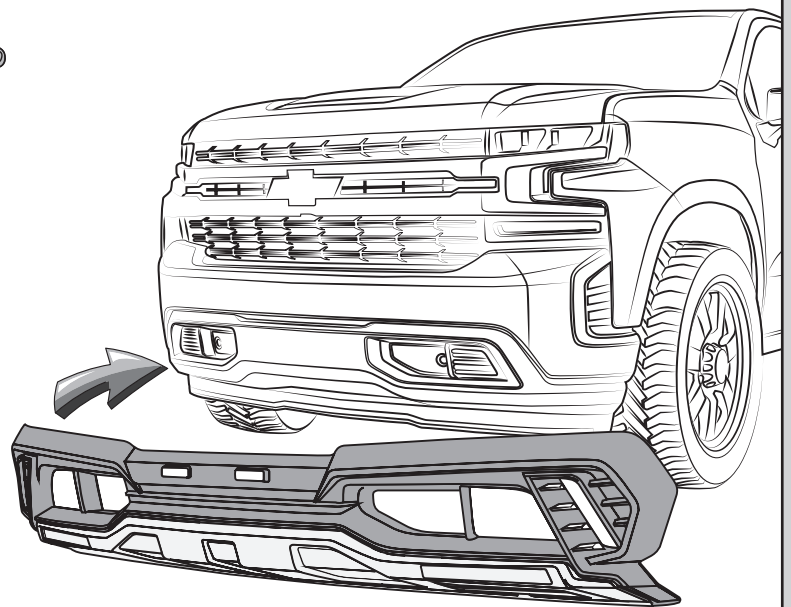
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The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

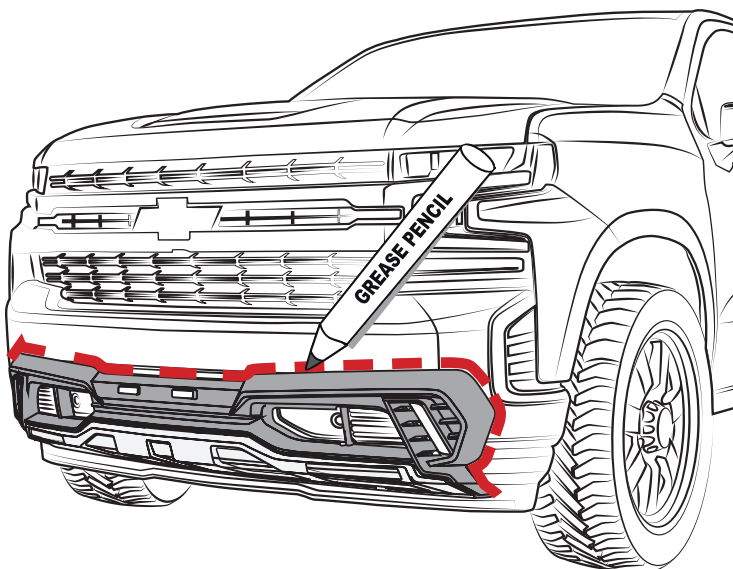
1 CLEAN



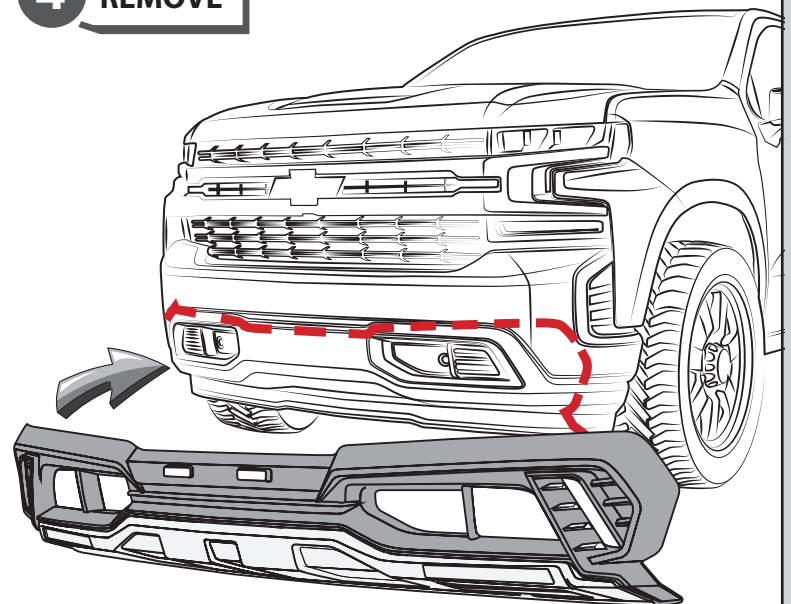
2 PRE-INSTALL



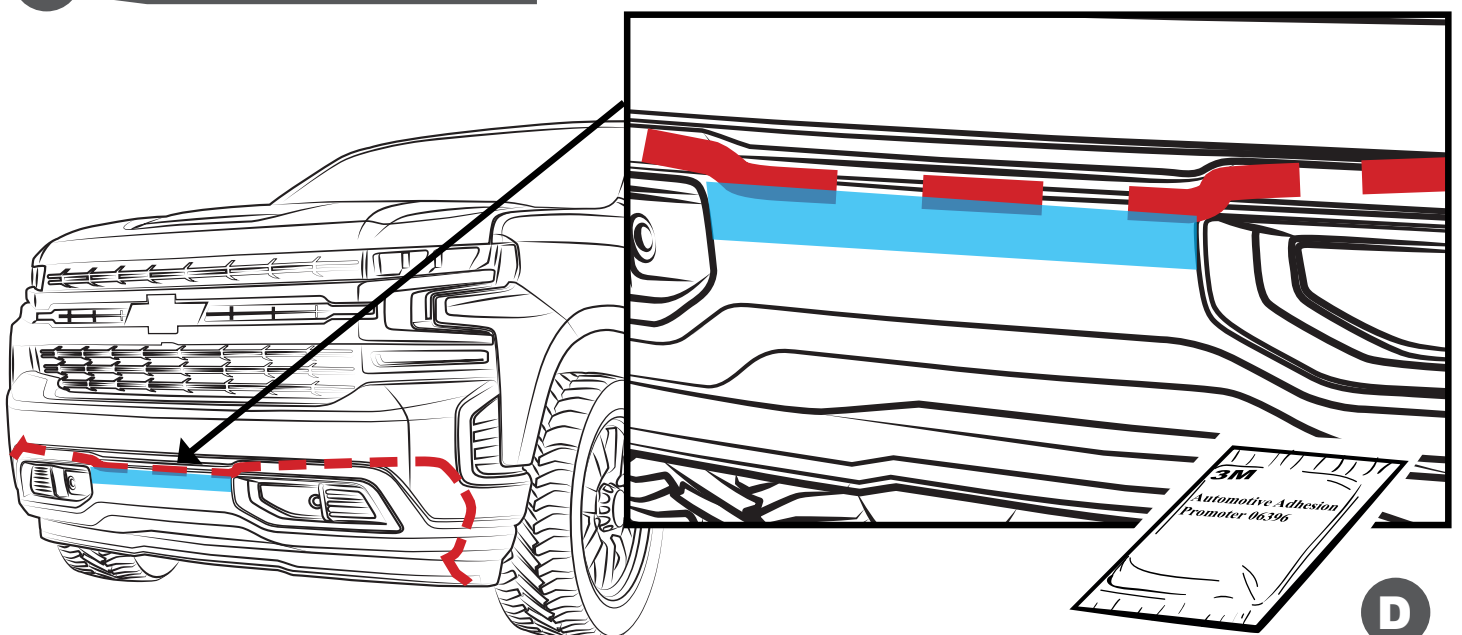
3 MARK



4 REMOVE

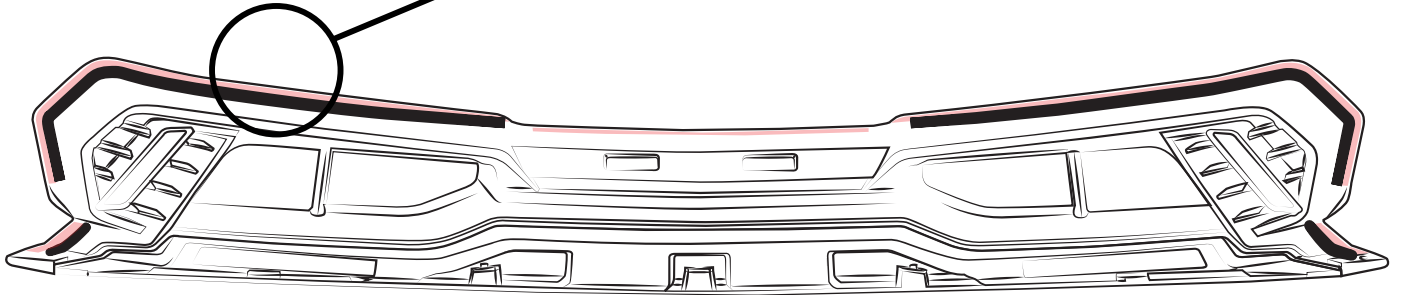
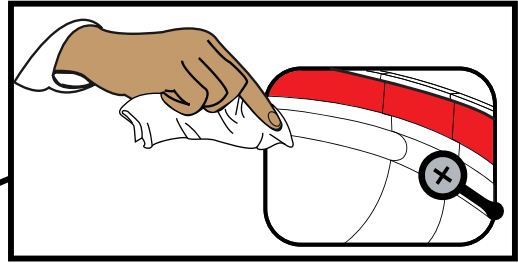


5 APPLY ADHESION PROMOTER

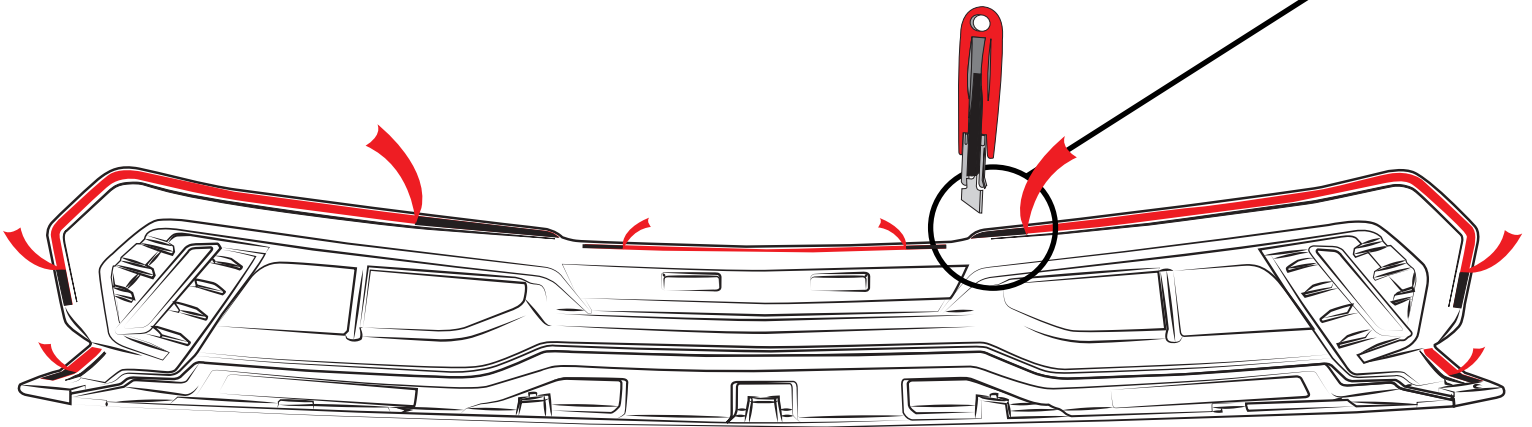
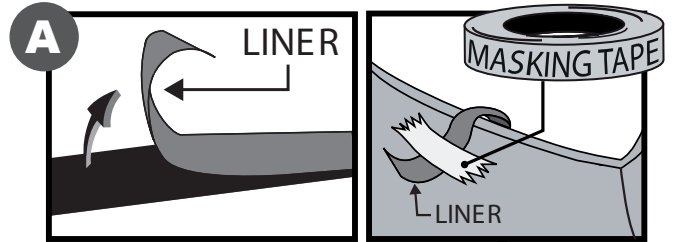


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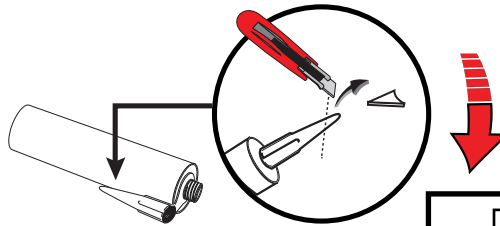
6 CLEAN INNER CHANNEL



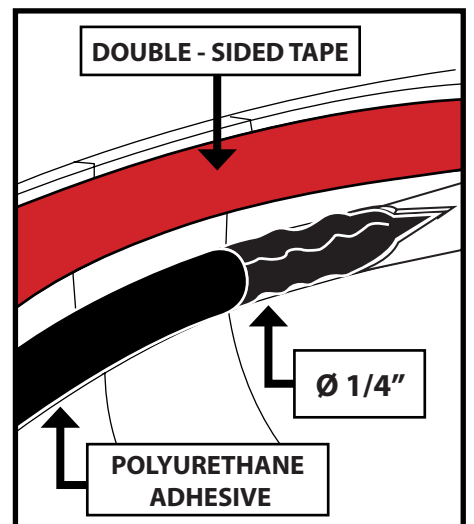
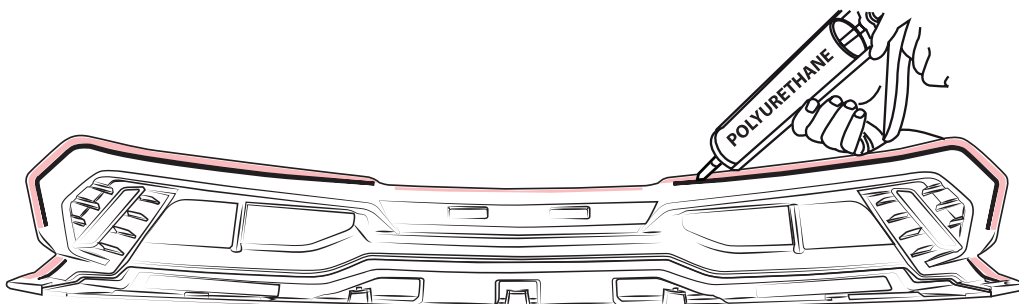
7 PEEL



8 APPLY POLYURETHANE ADHESIVE

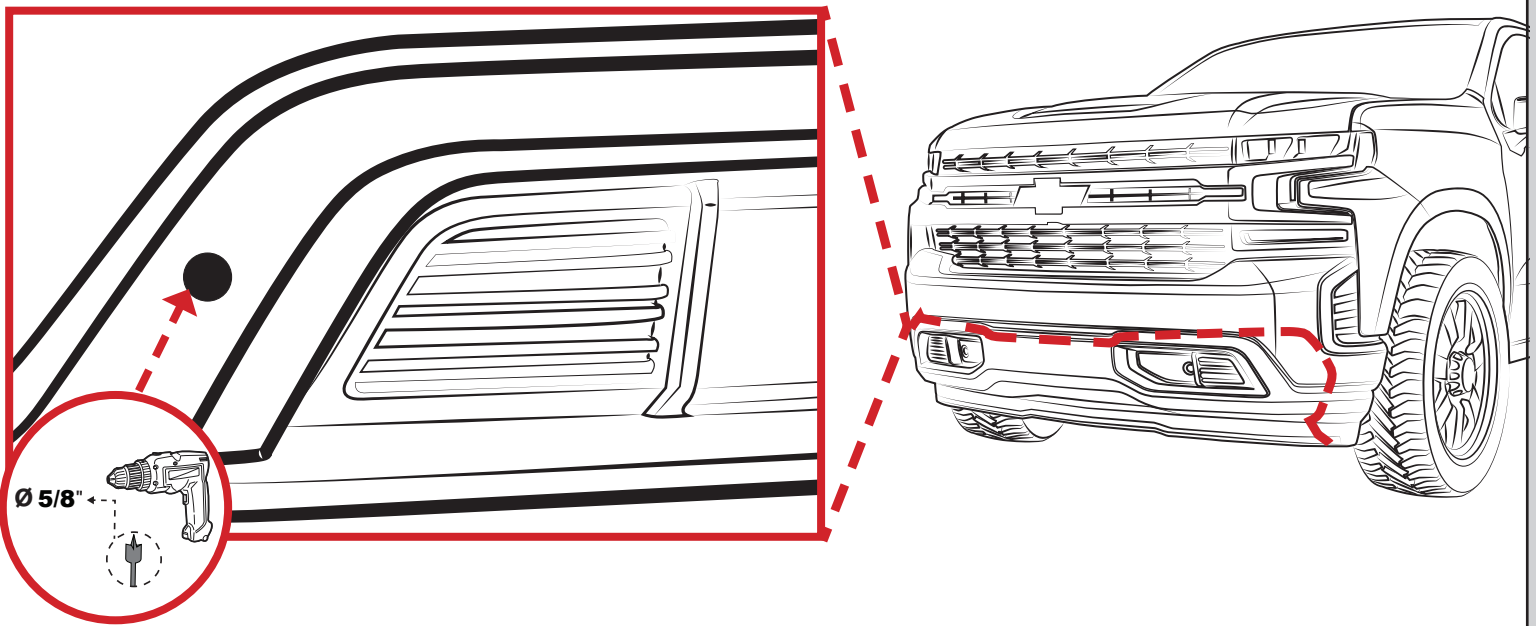


! POLYURETHANE ADHESIVE MUST NEVER TOUCH THE DOUBLE SIDED TAPE

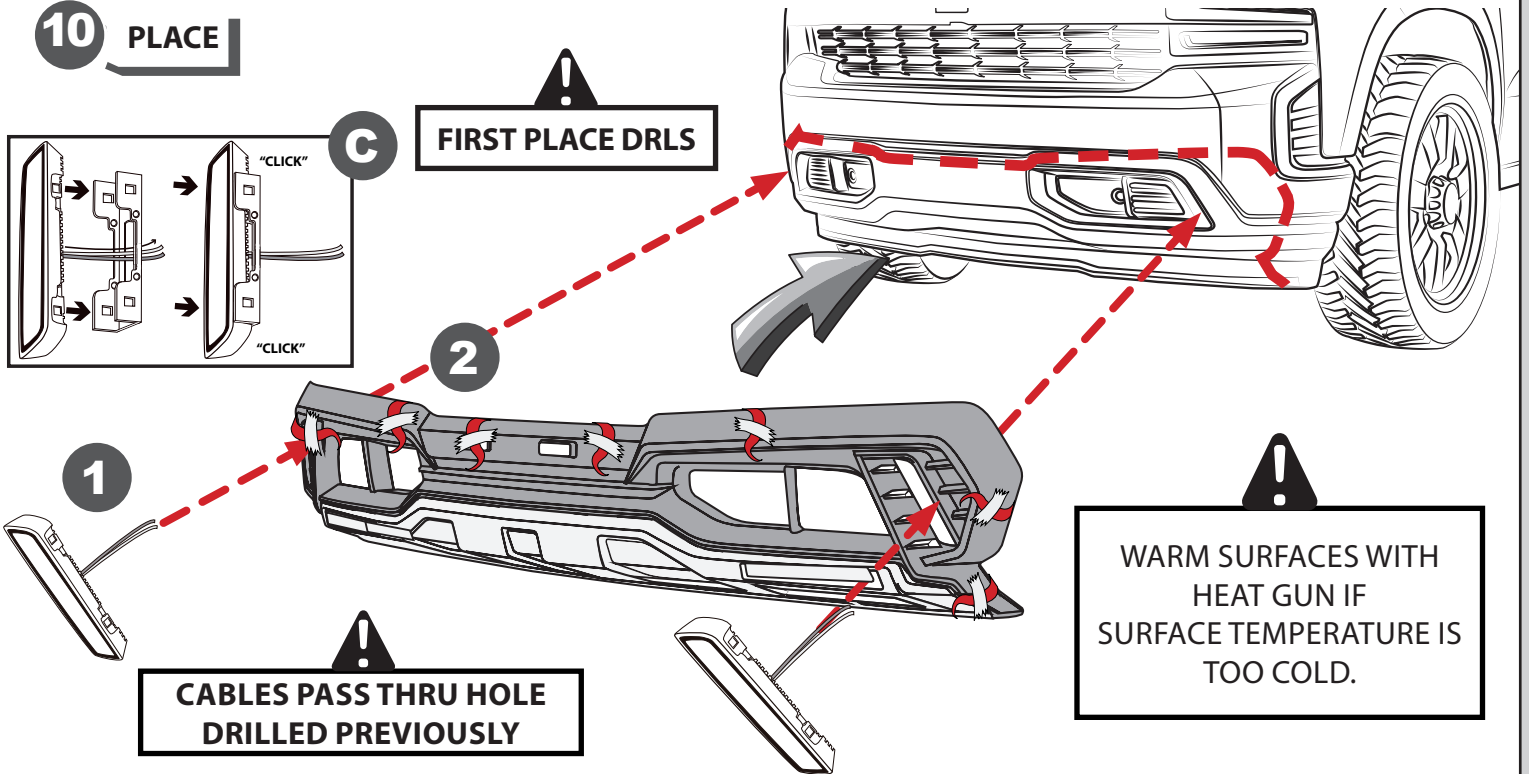


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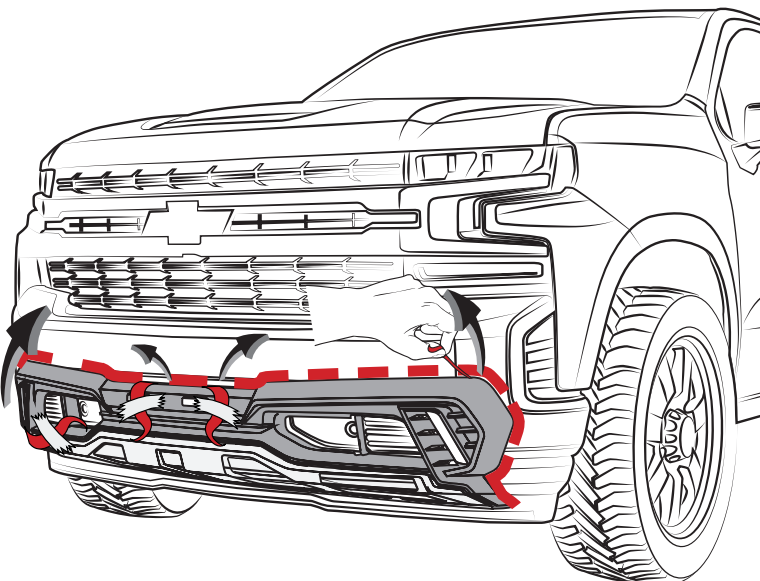
9 DRILL



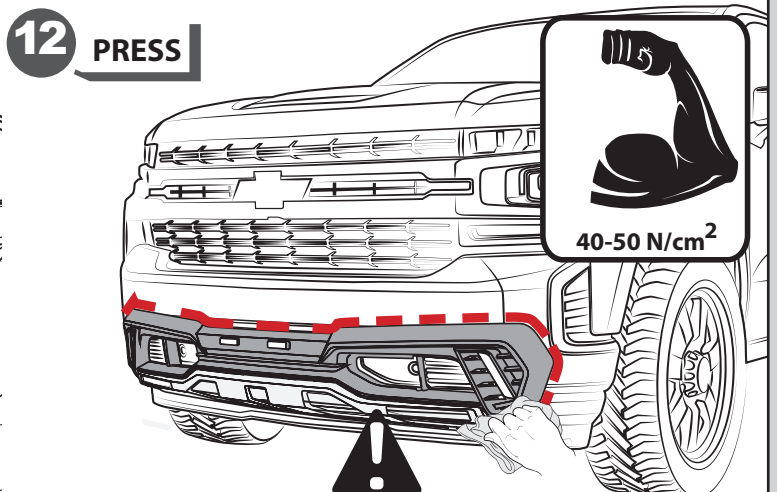
10 PLACE



11 REMOVER LINER



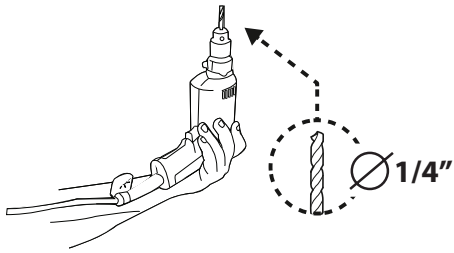
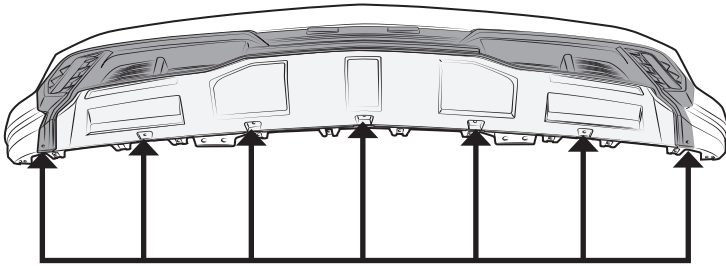
12 PRESS



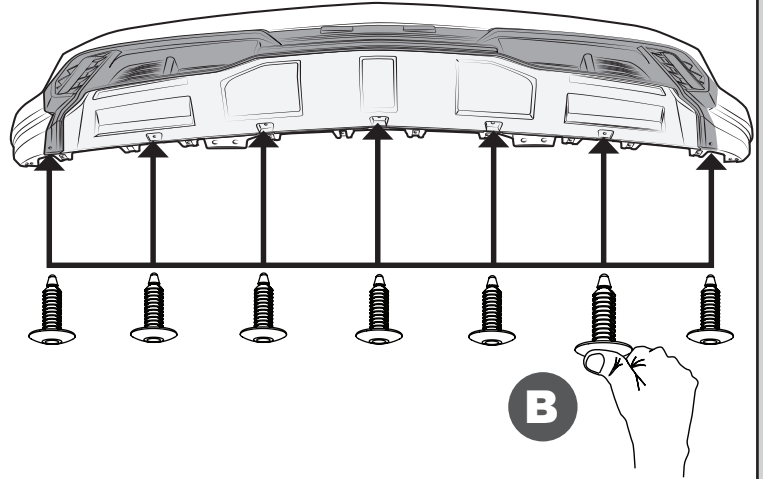
DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE. CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE A PRESSURE BETWEEN 40 AND 50 N/CM² IS USUALLY NEEDED.

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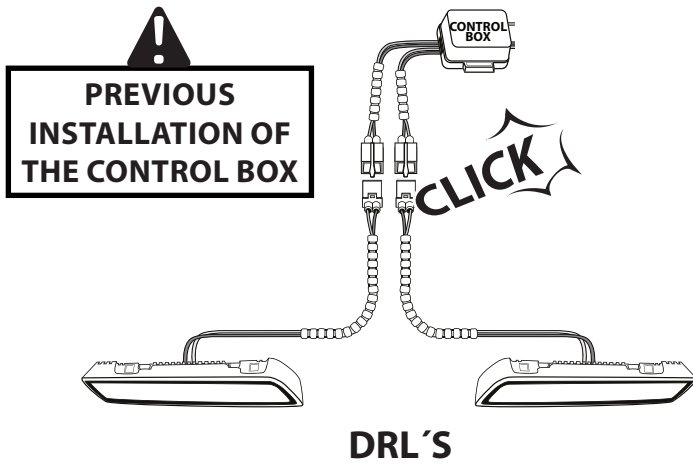
13 DRILL



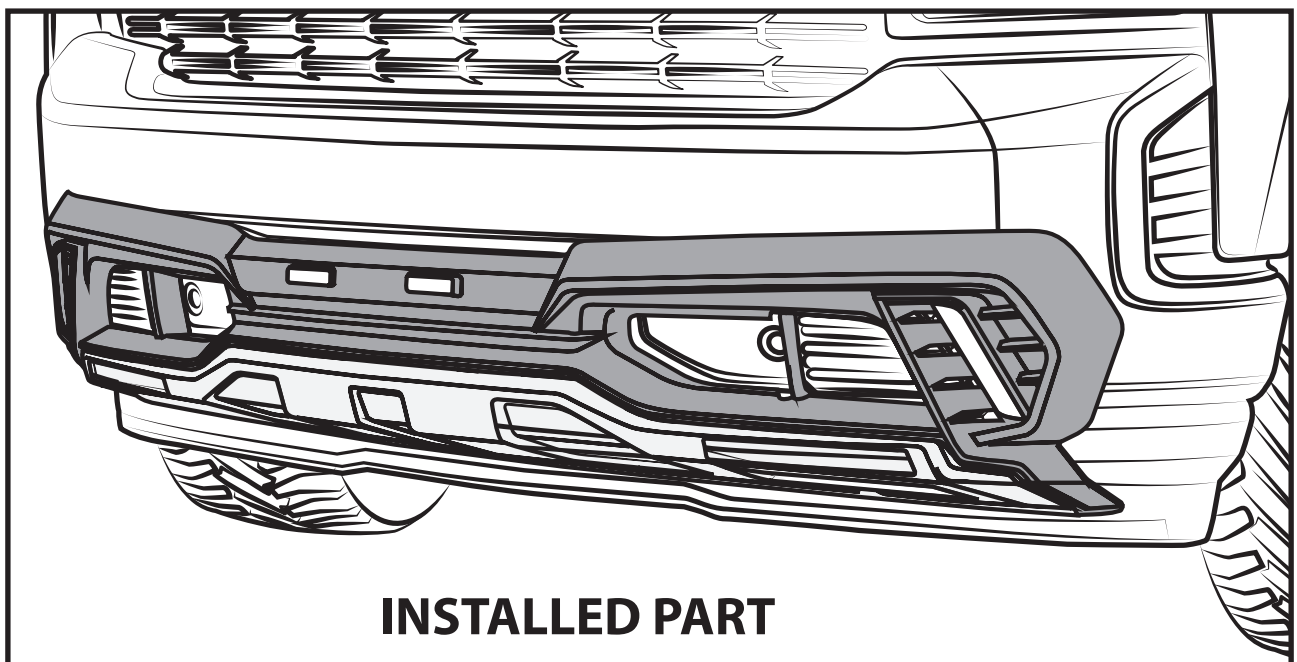
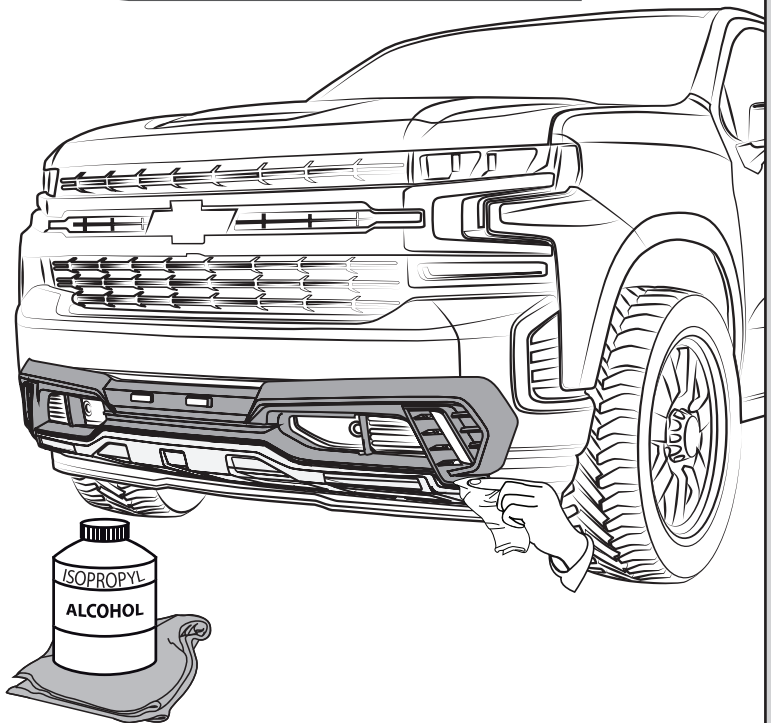
14 PLACE PUSH PINS



15 CONNECT CABLES TO CONTROL BOX



16 CLEAN OFF GREASE PENCIL MARK



INSTALLED PART