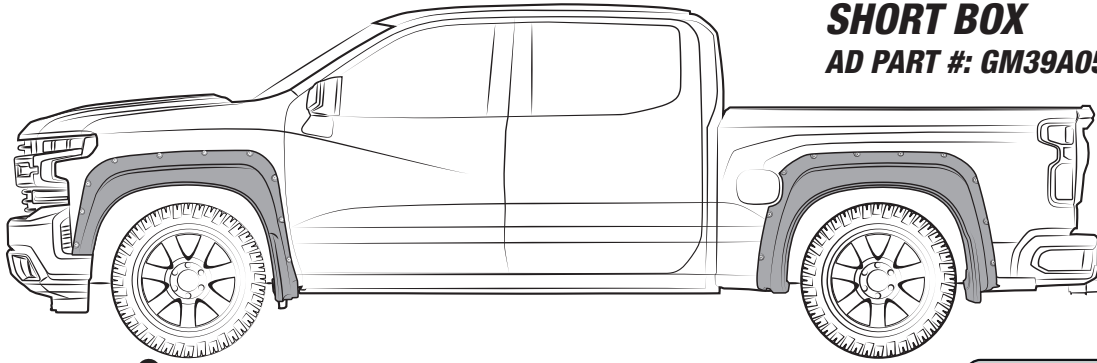


INSTALLATION MANUAL

SUPER BOLT FENDER FLARES SET SHORT BOX

AD PART #: GM39A05



**READ CAREFULLY
BEFORE INSTALLATION**



**WASH & CLEAN
PROPERLY BEFORE
INSTALLING**



**WE RECOMMEND
2 PERSON
INSTALLATION**

AFTER INSTALLING

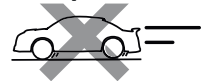
**DO NOT
WASH CAR**



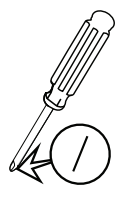
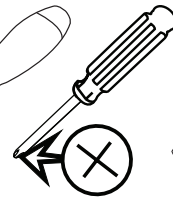
24 hrs



**DRIVE SLOWLY
25 mph max**

















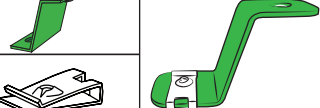




TOOLS



CHECK LIST

*Already installed in the part

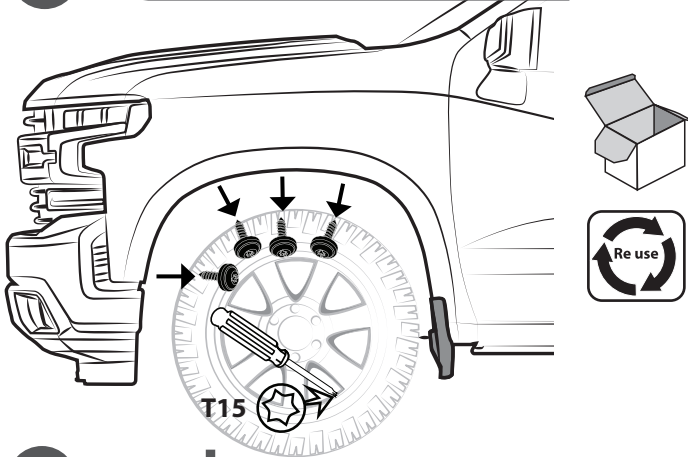
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER BOLTS RUBBER STUDS		40 PCS
B	*STAINLESS SUPER BOLT M6 X 14		40 PCS
C	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
D	APPLICATION SPONGE		1 PC
E	GREASE PENCIL		1 PC
F	*PVC PROFILE		29 FT
G	S-CLIP S03		4 PCS
H	U-CLIP U04		8 PCS
I	THREADLOCKER 3222		1 PC
J	BONE FOLDER		1 PC
K	SPACER 14 mm		4 PCS
L	NICKEL SCREW 3.9 X 32 mm		4 PCS
M	NICKEL HEX. TIN SCREW 6 X 20 mm		2 PCS
N	WASHER NICKEL. 1/4"		4 PCS
O	SAFETY NUT 6 mm INOX.		2 PCS
P	WASHER NICKEL. 3/16"		4 PCS
Q	SUPPORT Z 29		2 PCS
R	U-NUT 4.2 x 14 mm		2 PCS
S	WÜRTH SCREW 4.8 x 19 mm		2 PCS

INSTALLATION MANUAL

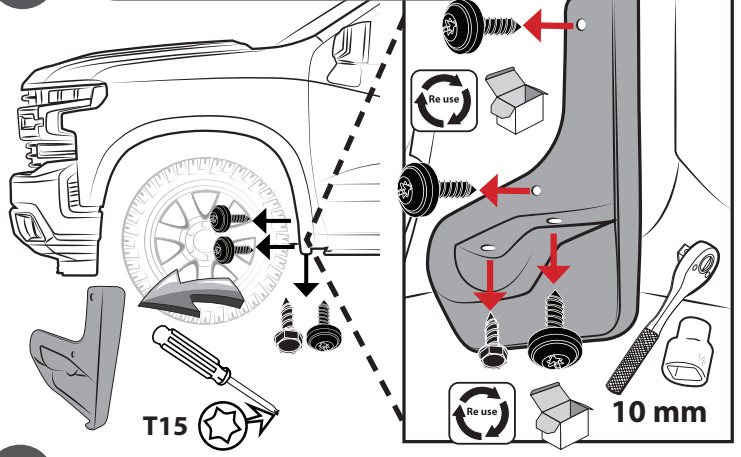
The ideal temperature range of the part and the vehicle when installing must be 16°C (60°F) to 40°C (104°F), this guarantees a correct assembly.

FRONT FENDER FLARE

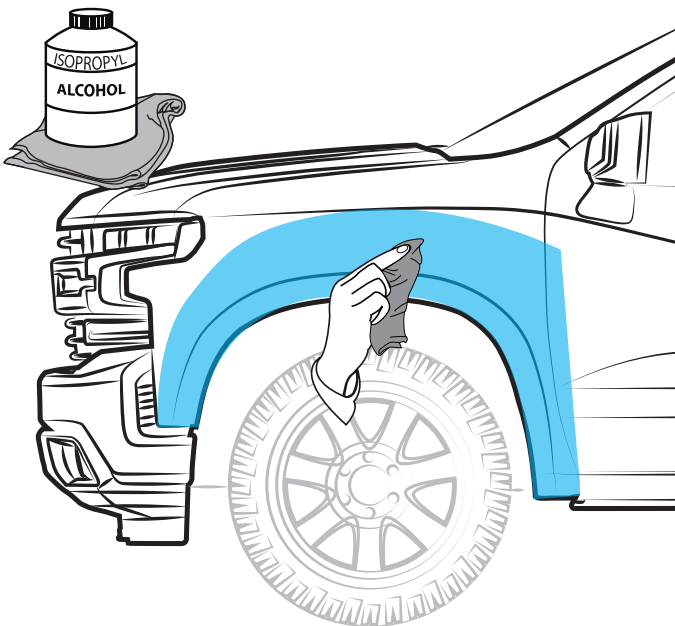
1 REMOVE FACTORY FASTENERS



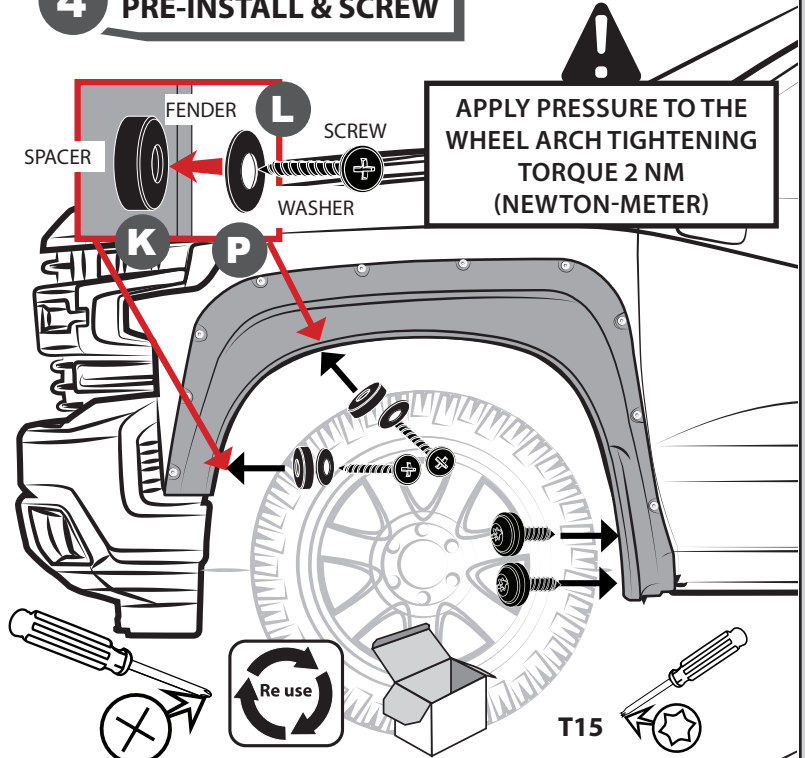
2 REMOVE MUD GUARD



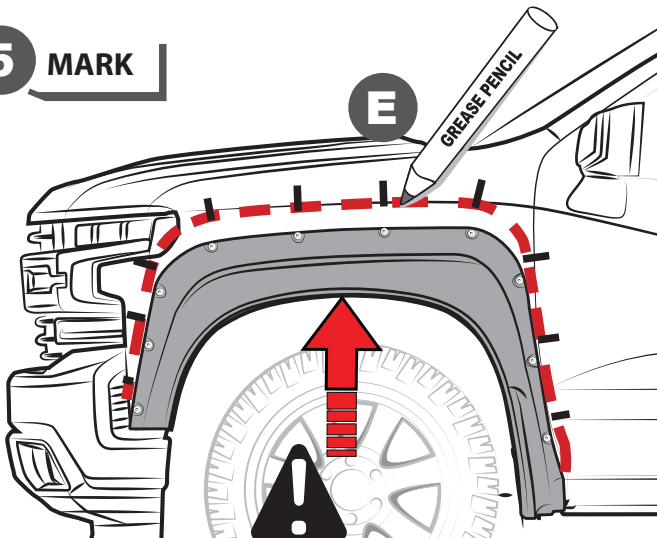
3 CLEAN



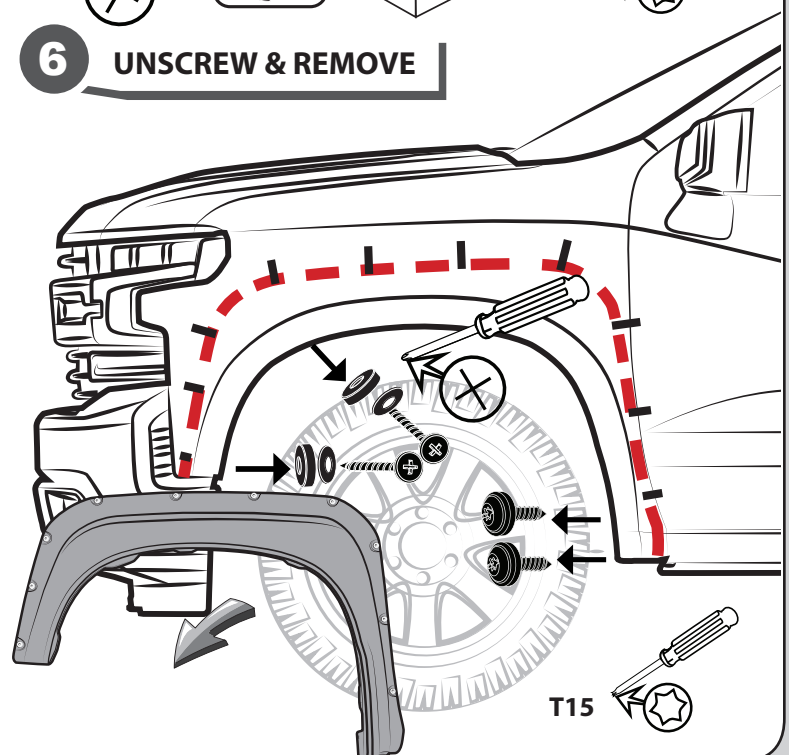
4 PRE-INSTALL & SCREW



5 MARK



6 UNSCREW & REMOVE

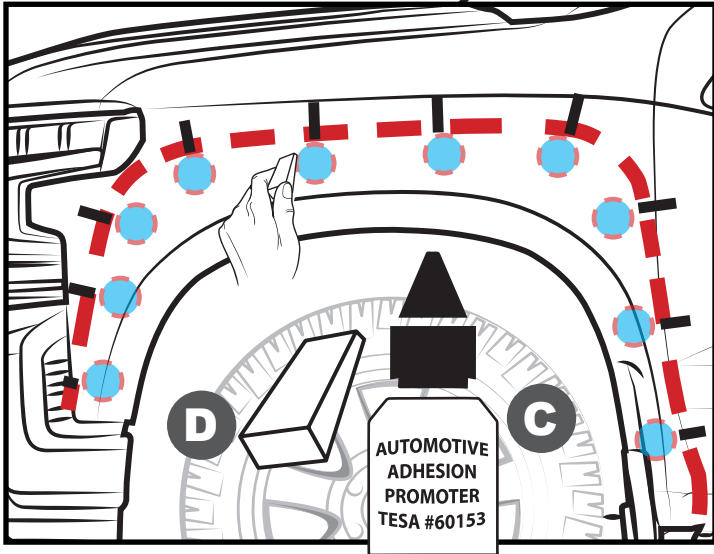


DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

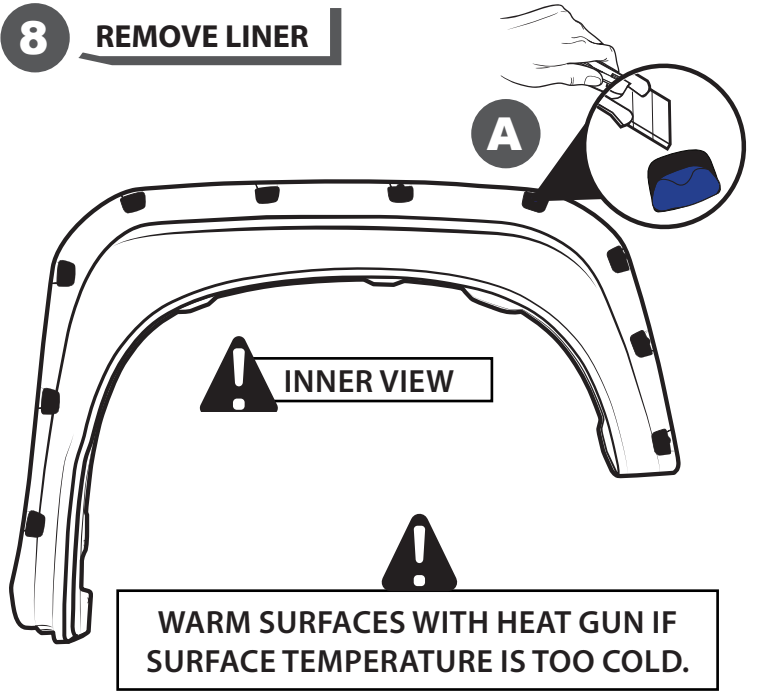
INSTALLATION MANUAL

7 ADHESION PROMOTER

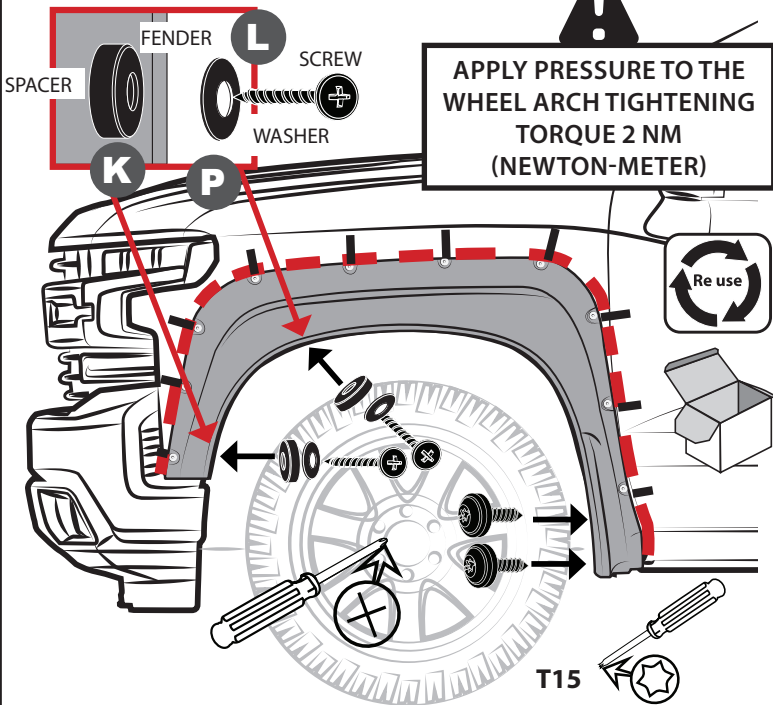
APPLICATION AREA



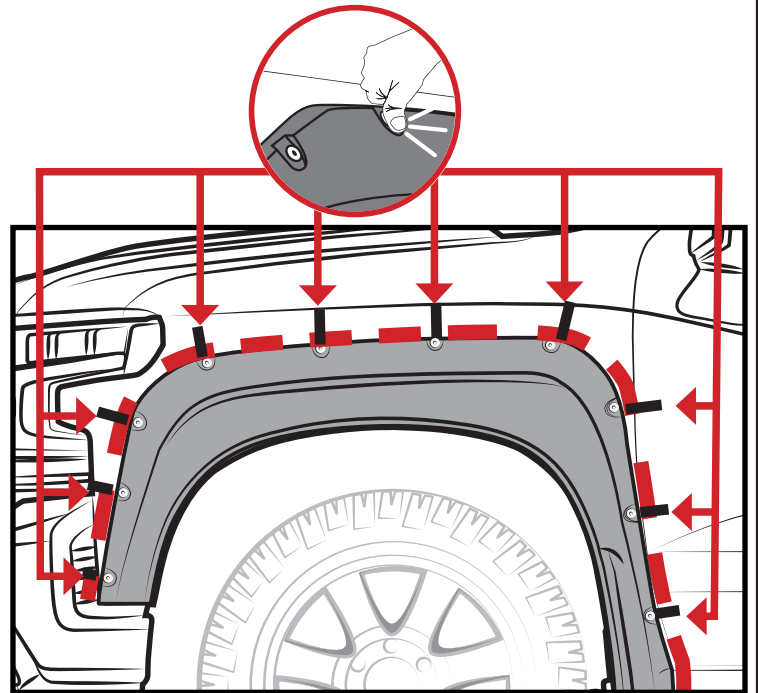
8 REMOVE LINER



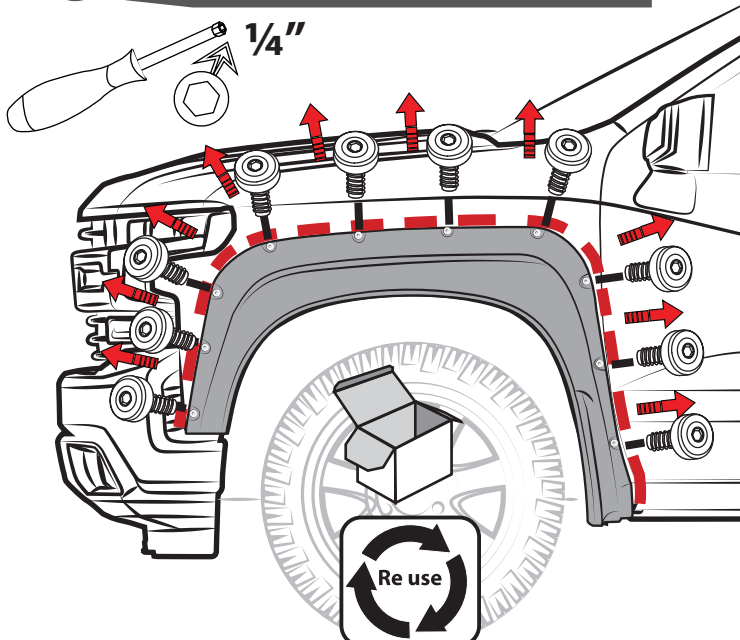
9 PLACE & SCREW



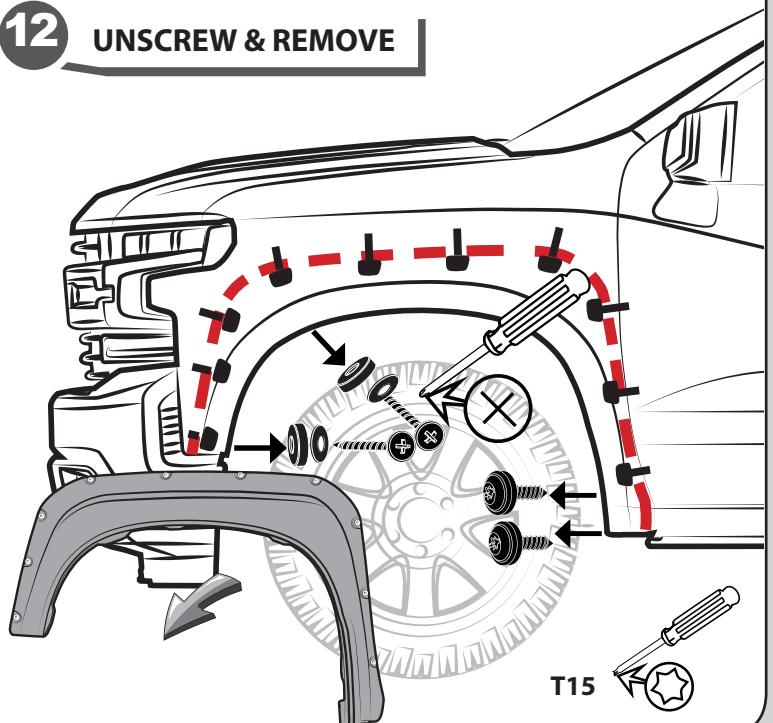
10 APPLY PRESSURE ON EACH SUPER BOLT



11 REMOVE THE SUPER BOLTS SCREWS

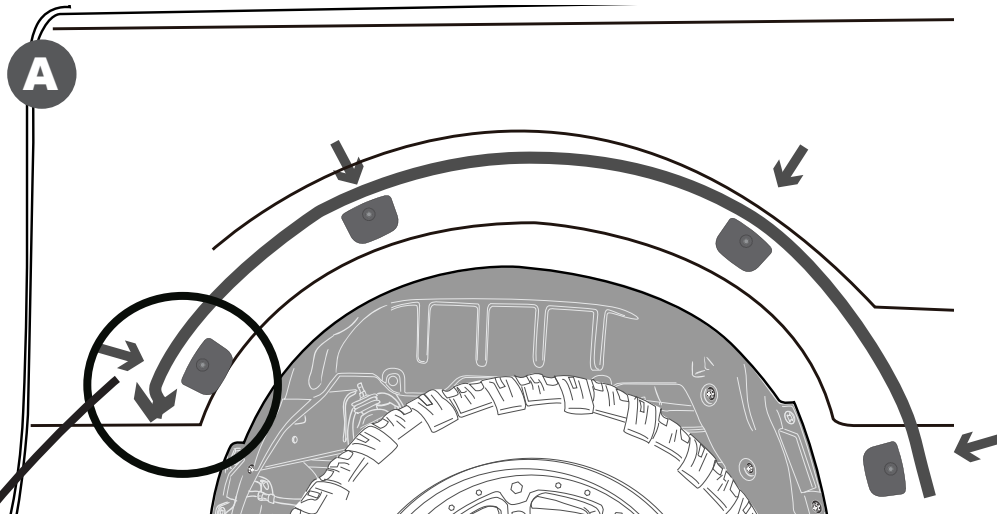


12 UNSCREW & REMOVE



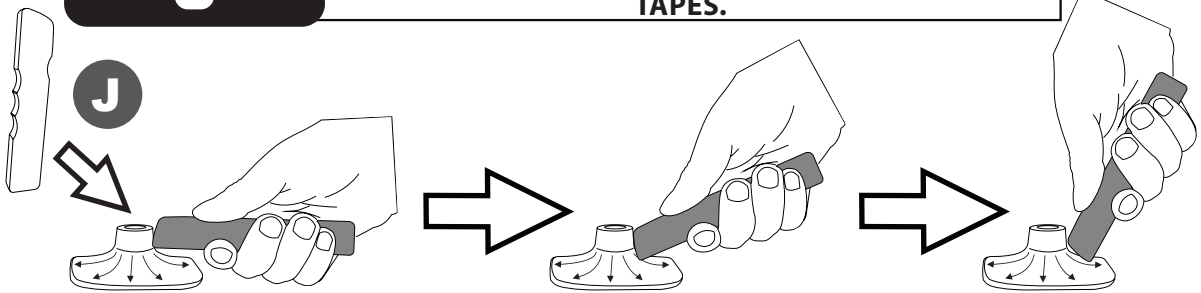
INSTALLATION SUPER BOLT

13 PRESS SUPER BOLTS STUDS



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



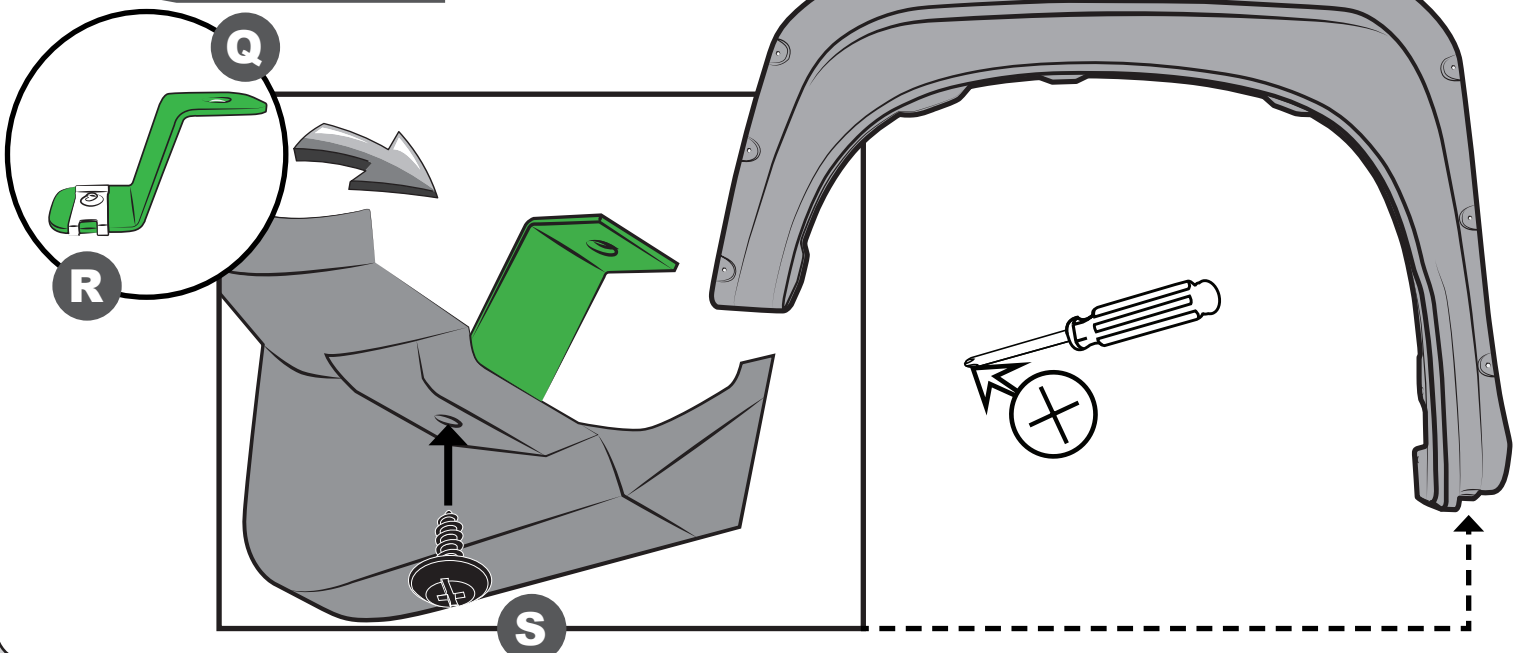
! PRESS

SUPER BOLT STUDS



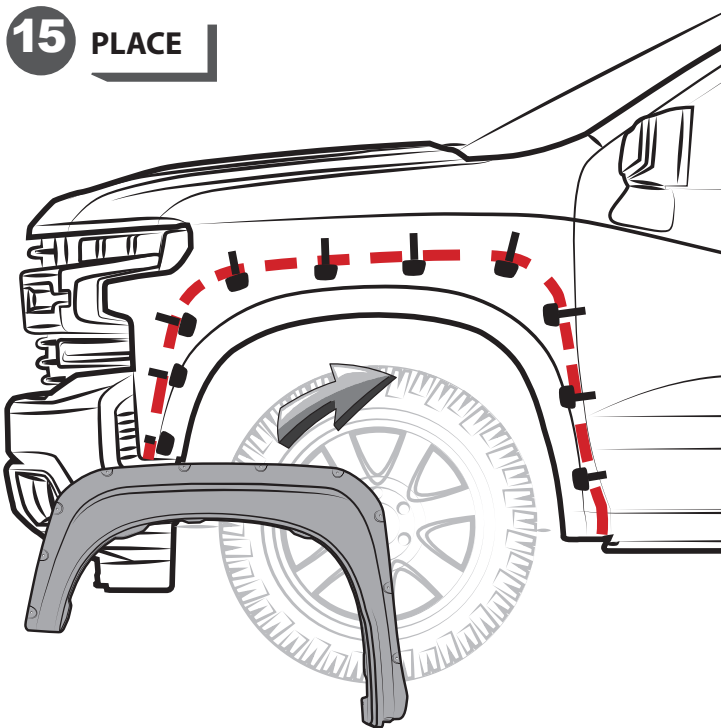
A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

14 PLACE BRACKET Z29



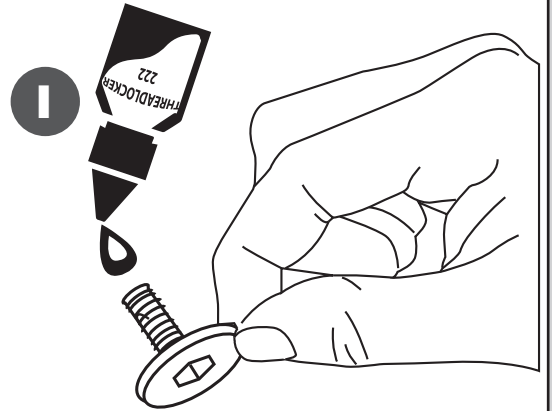
INSTALLATION MANUAL

15 PLACE

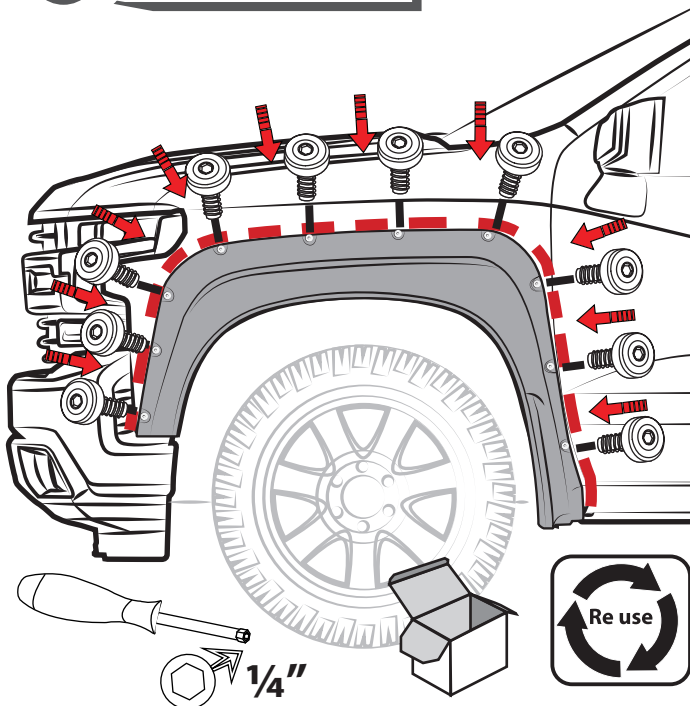


16 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD

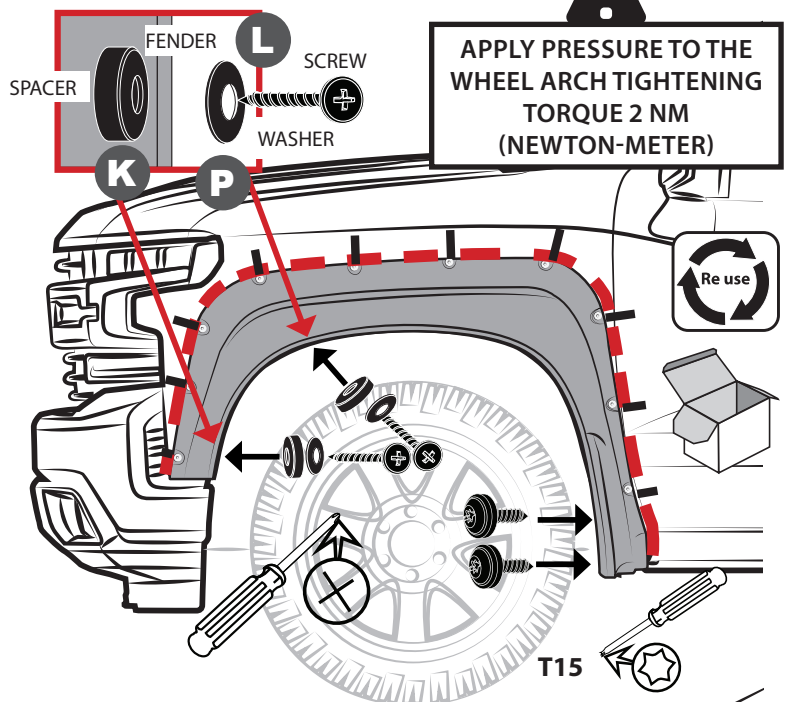
ATTENTION



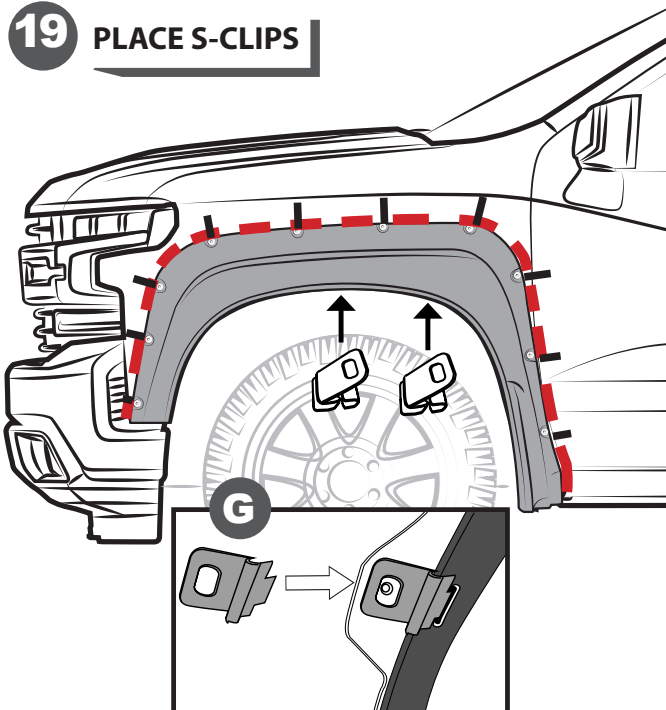
17 PLACE SUPER BOLTS



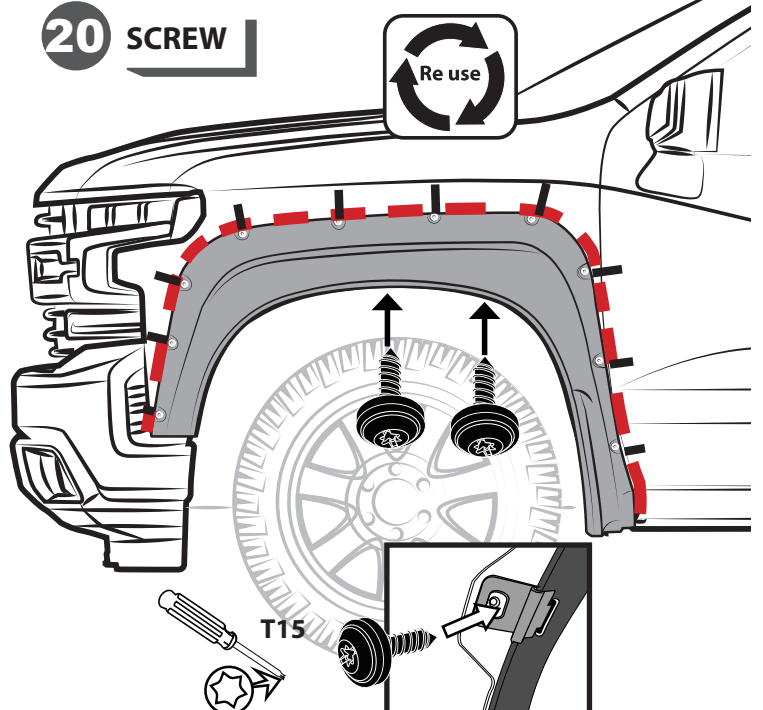
18 SECURE THE PART



19 PLACE S-CLIPS

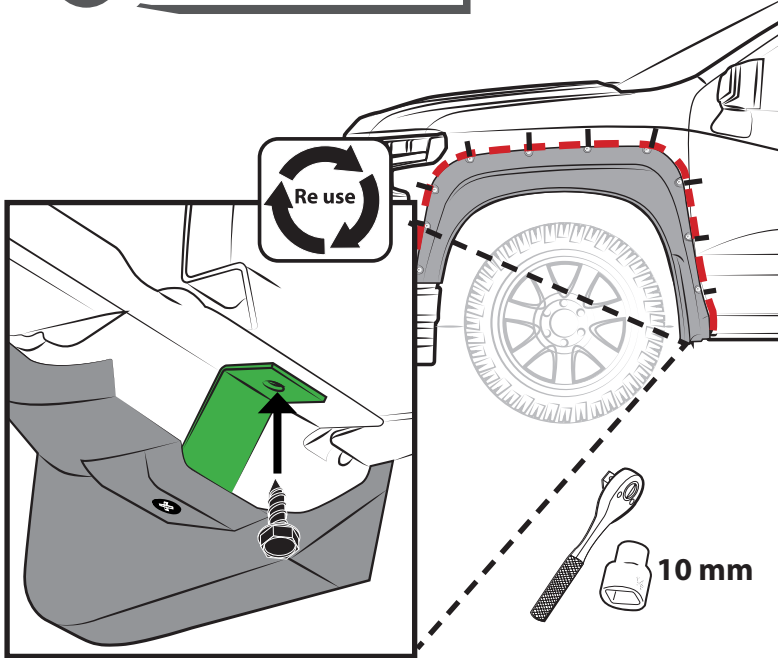


20 SCREW

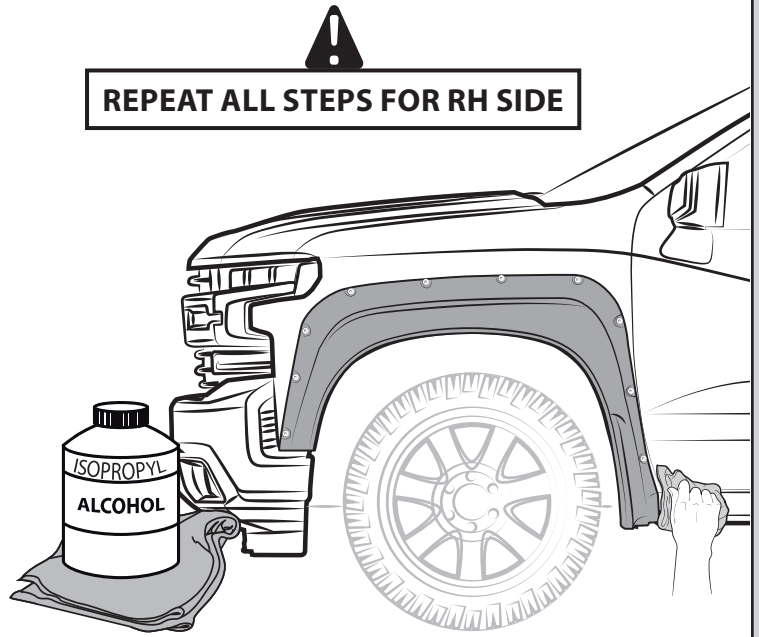


INSTALLATION MANUAL

21 SECURE BRACKET Z29

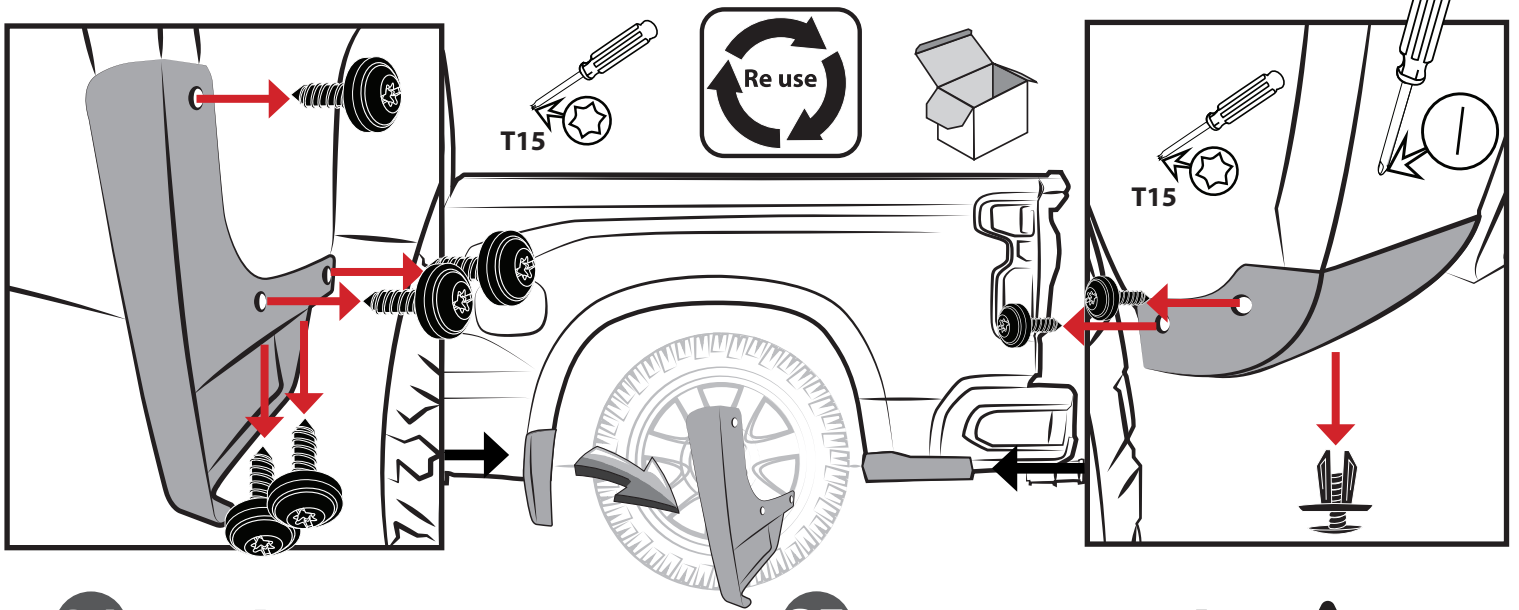


22 CLEAN OFF GREASE PENCIL MARK

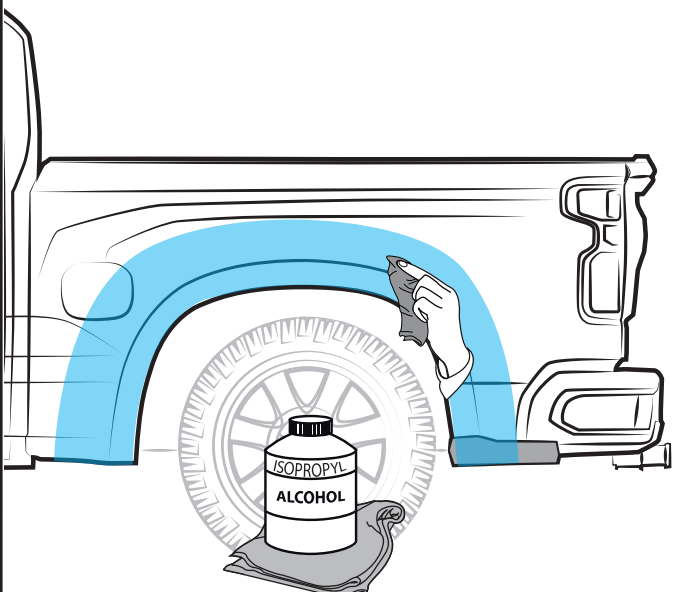


REAR FENDER FLARE

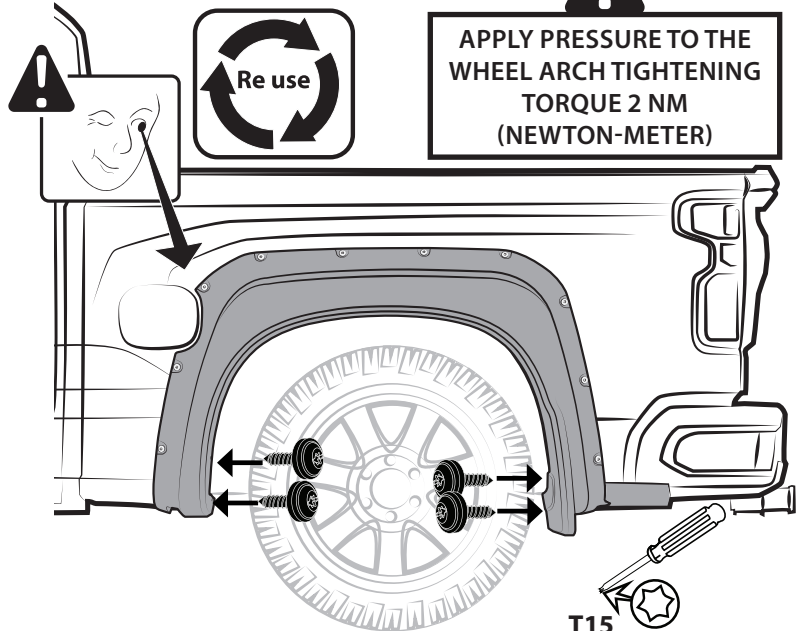
23 REMOVE FACTORY FASTENERS & MUD GUARD



24 CLEAN

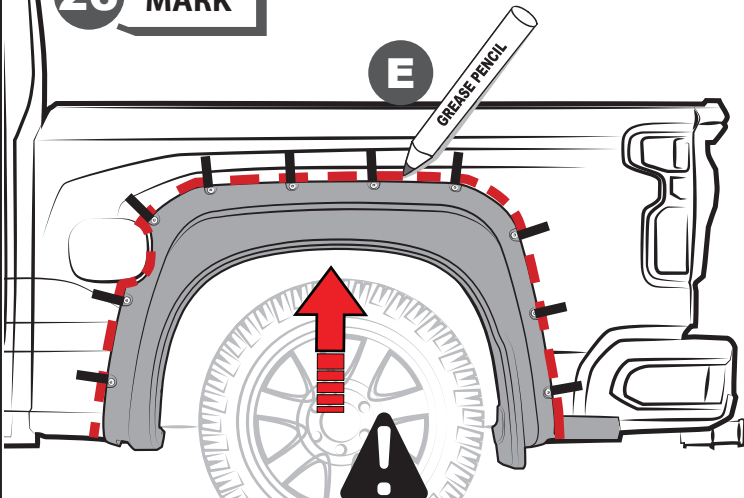


25 PRE-INSTALL & SCREW



INSTALLATION MANUAL

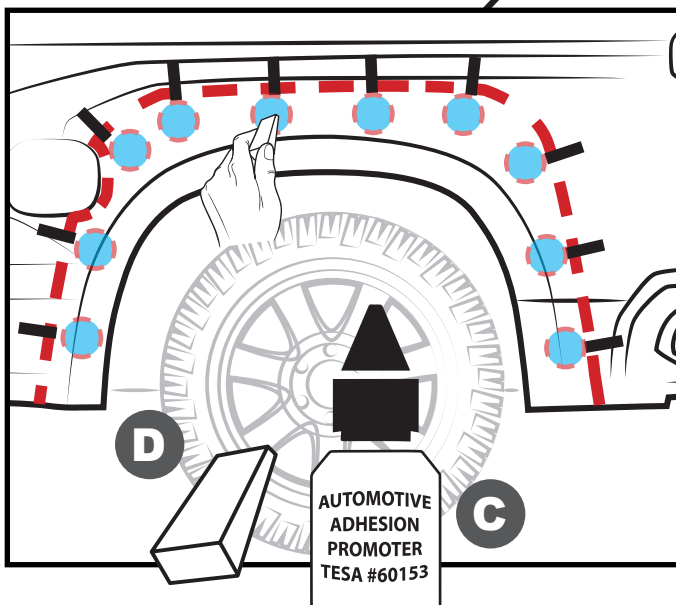
26 MARK



DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

28 ADHESION PROMOTER

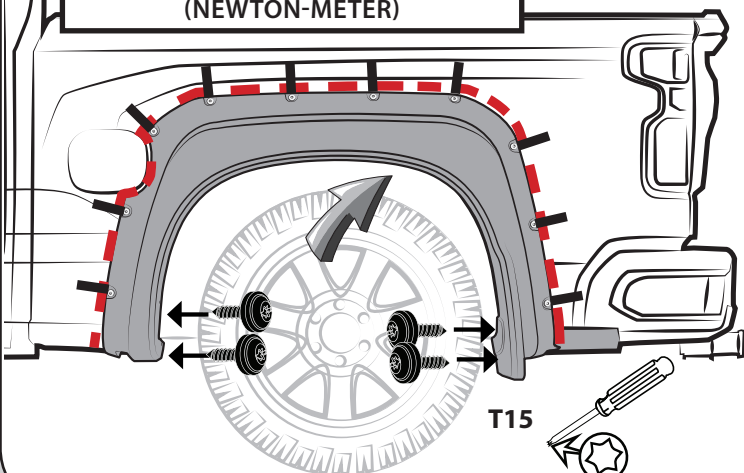
APPLICATION AREA



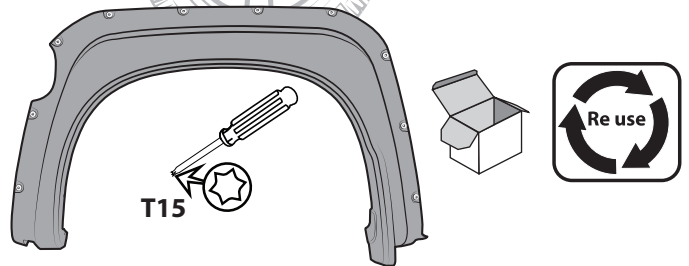
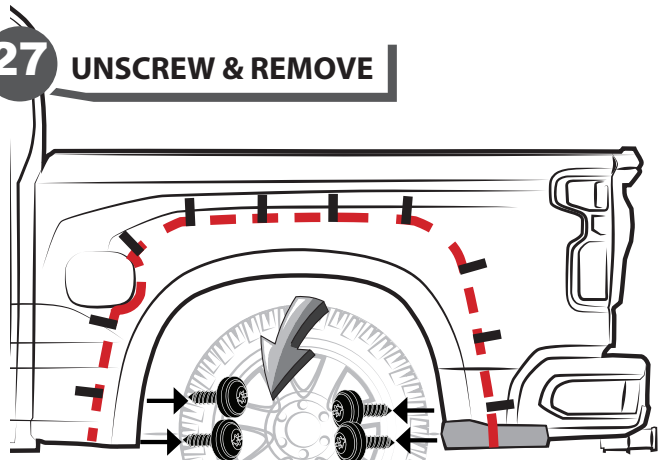
30 PLACE & SCREW



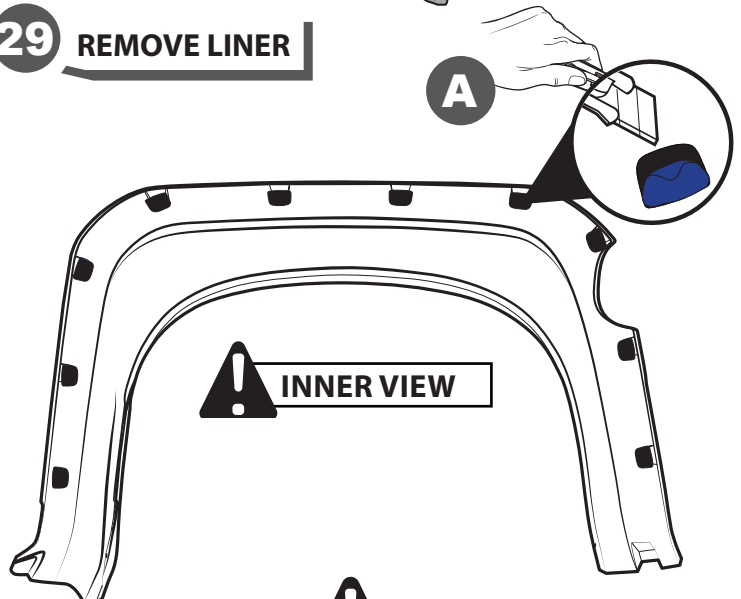
APPLY PRESSURE TO THE WHEEL ARCH TIGHTENING TORQUE 2 NM (NEWTON-METER)



27 UNSCREW & REMOVE

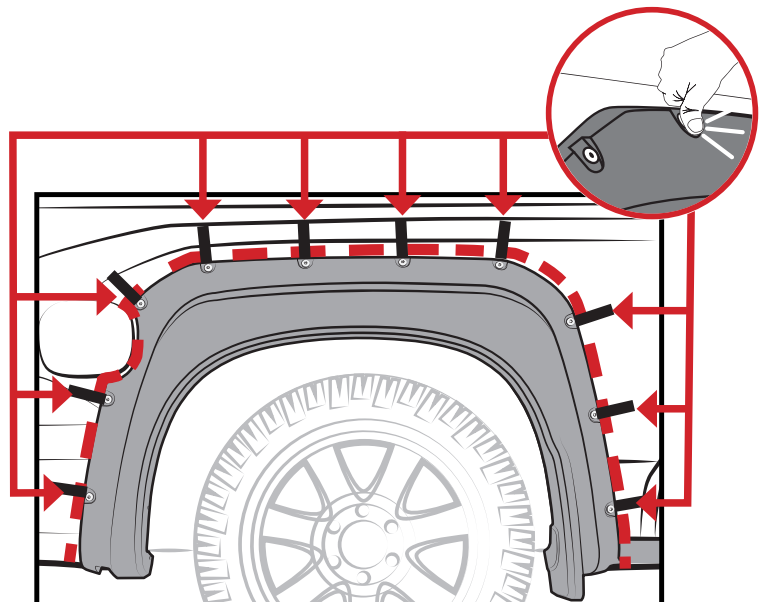


29 REMOVE LINER



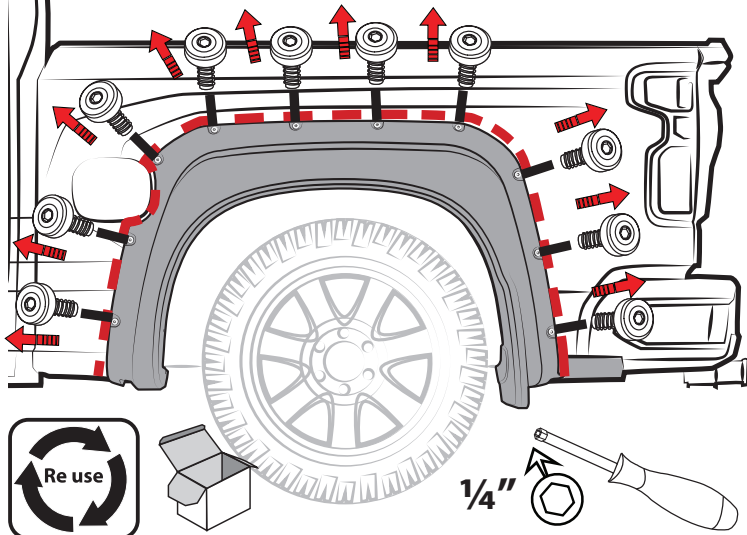
WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

31 APPLY PRESSURE ON EACH SUPER BOLT

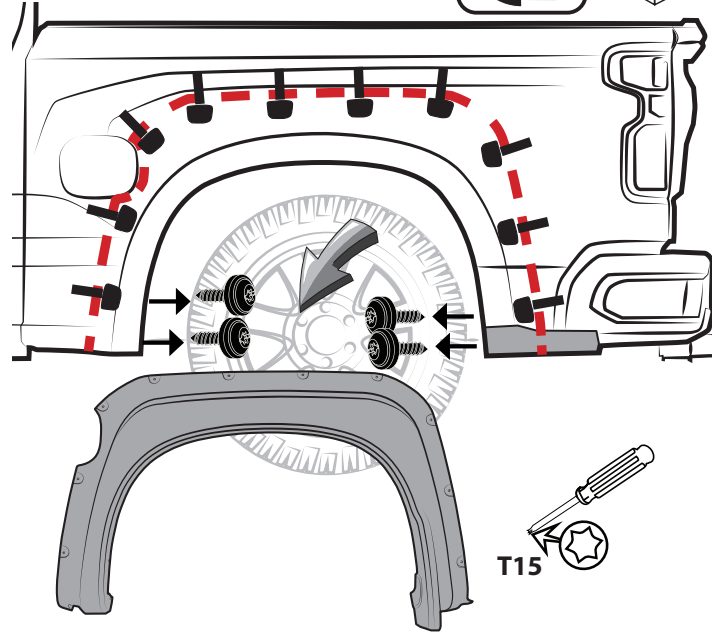


INSTALLATION MANUAL

32 REMOVE THE SUPER BOLTS SCREWS

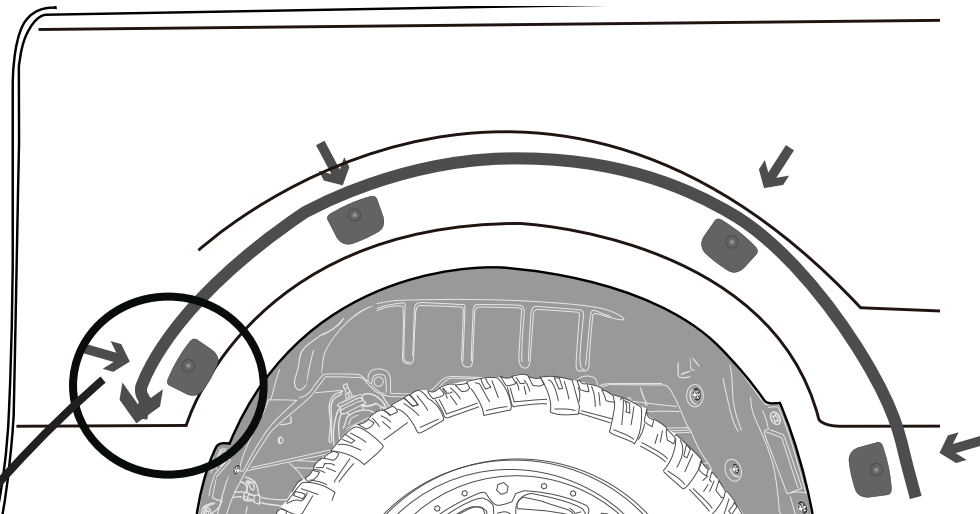


33 UNSCREW & REMOVE



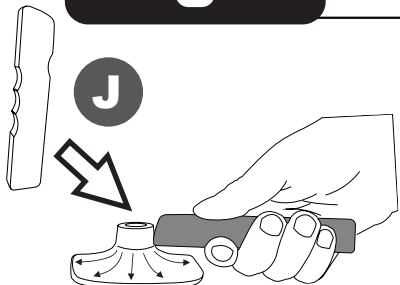
INSTALLATION SUPER BOLT

34 PRESS SUPER BOLTS STUDS



ATTENTION

FULL SURFACE CONTACT IS CRITICAL FOR GOOD ADHESION PERFORMANCE. ALWAYS APPLY FIRM PRESSURE WHEN MOUNTING ADD ON PARTS AND TAPES.



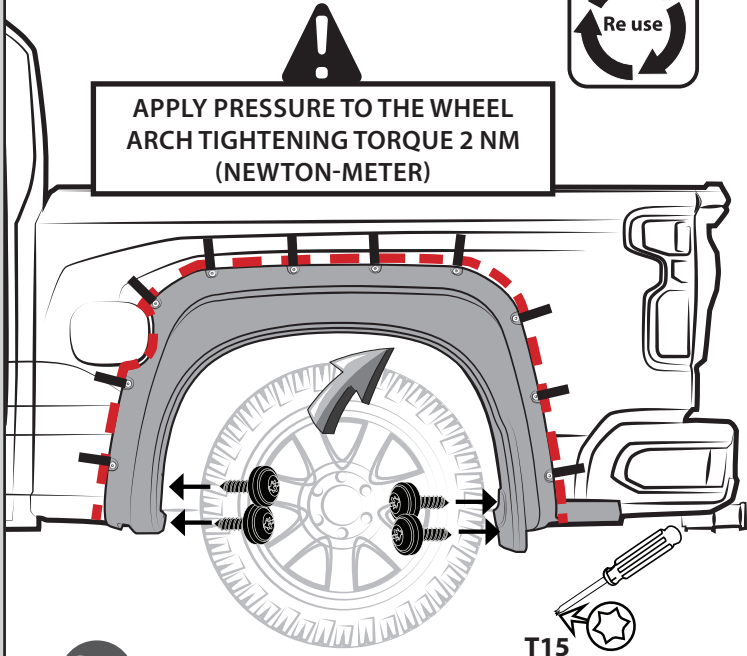
PRESS

SUPER BOLT STUDS

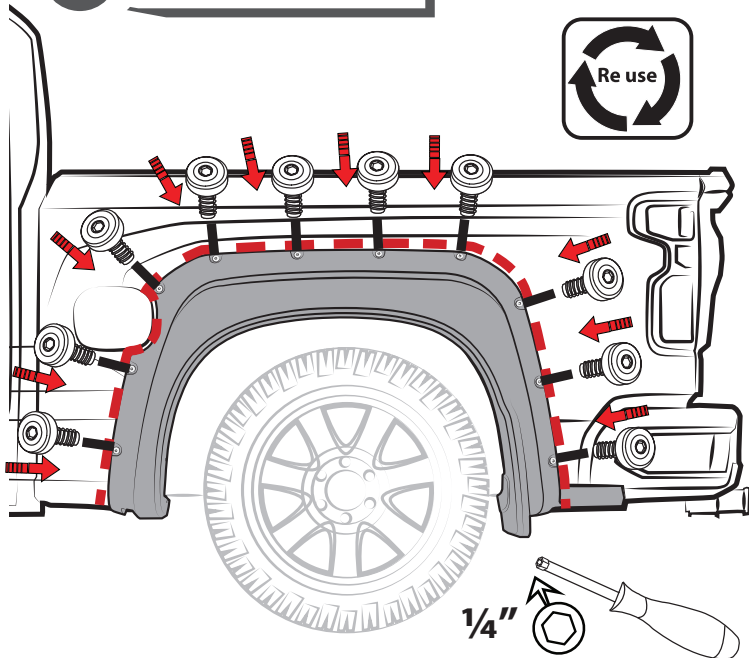
A full surface contact between tape and substrate is important for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.

INSTALLATION MANUAL

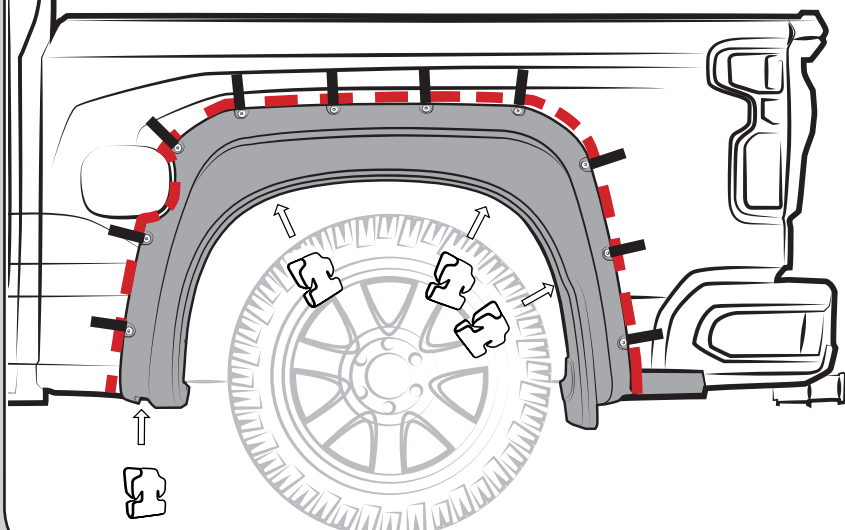
35 PRE-INSTALL & SCREW



37 PLACE SUPER BOLTS

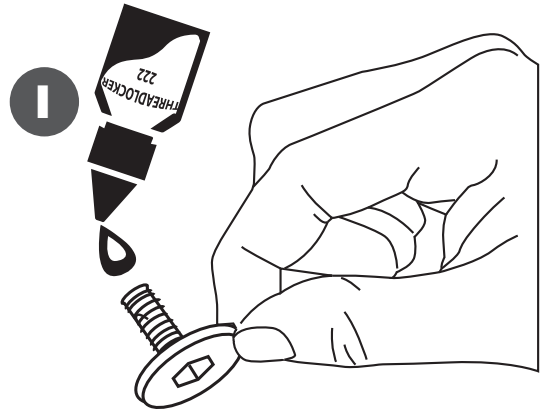


38 PLACE U-CLIPS

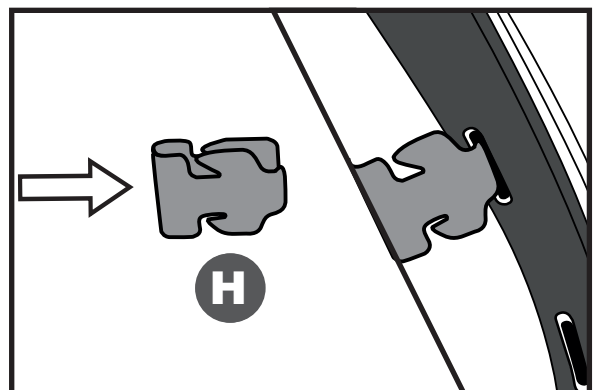
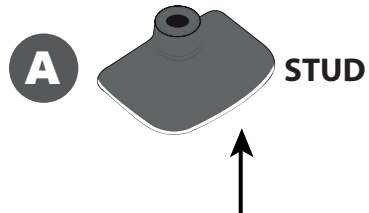
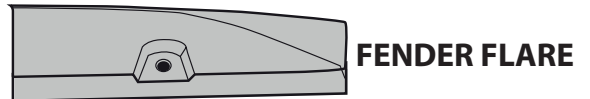


36 APPLY LOCTITE THREADLOCKER TO SUPER BOLT'S THREAD

ATTENTION

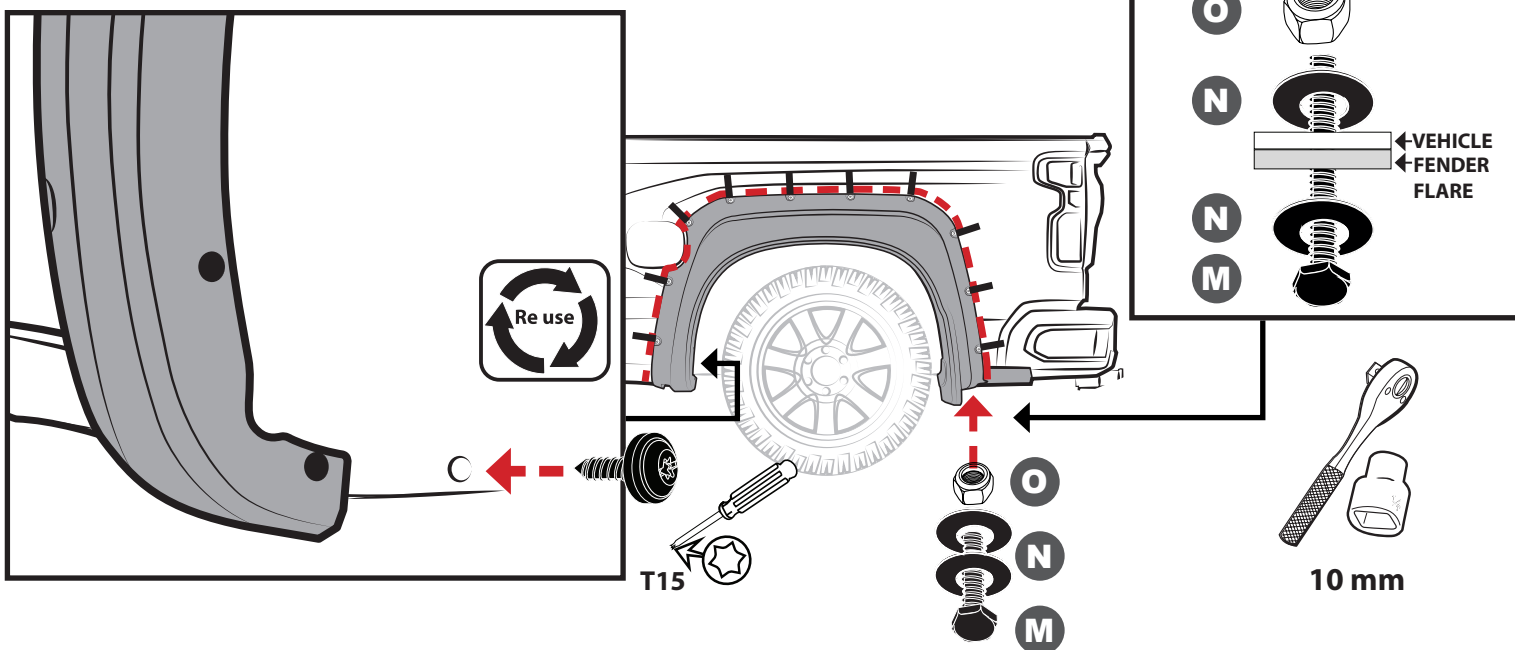


HAND TIGHT

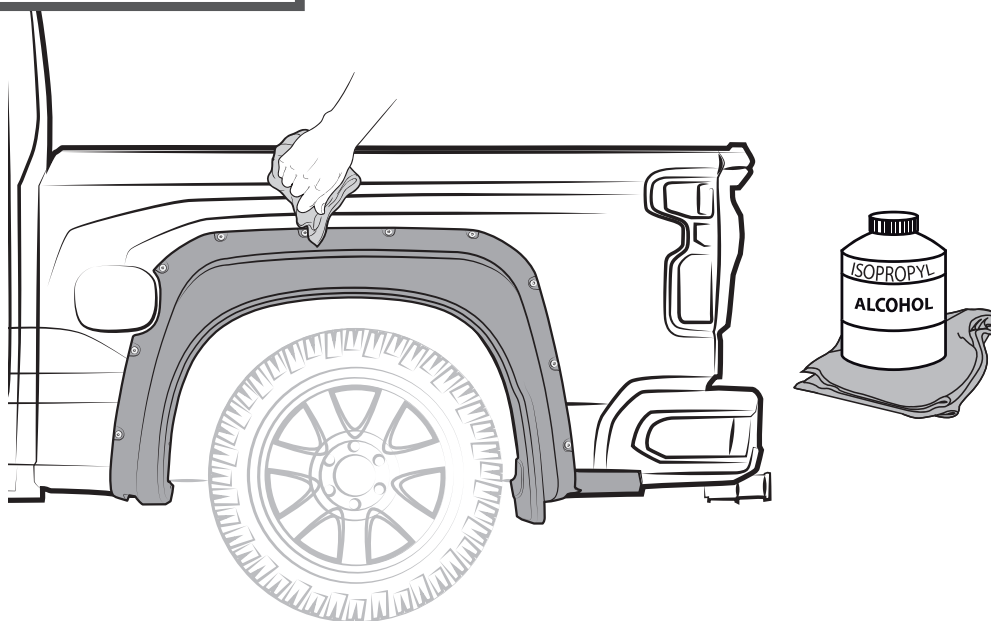


INSTALLATION MANUAL

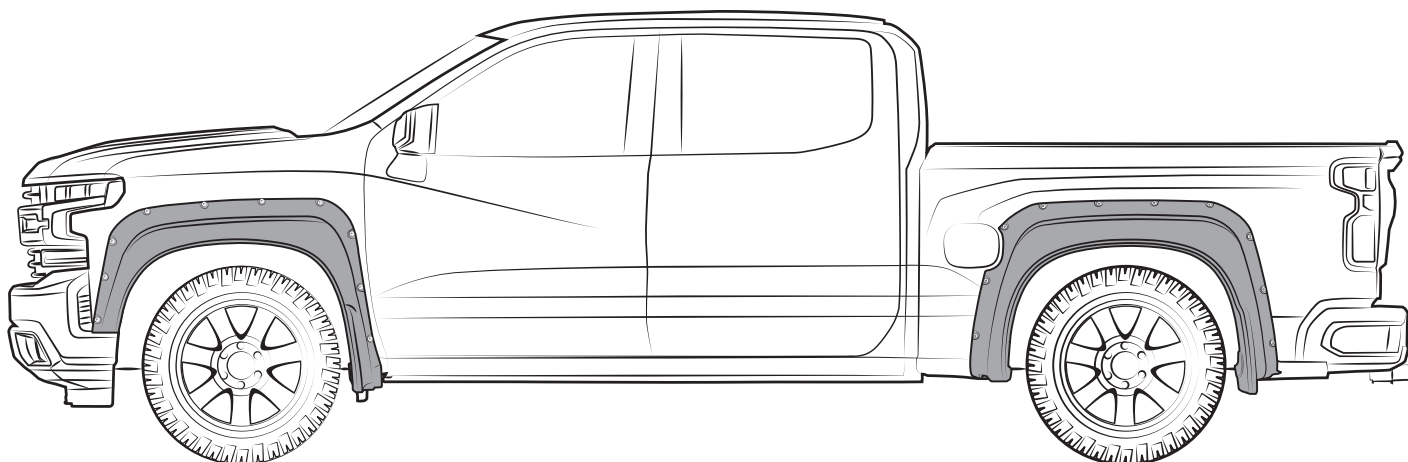
39 PLACE SCREW



40 CLEAN OFF GRASE PENCIL MARK



REPEAT ALL STEPS FOR RH SIDE



INSTALLED PART