



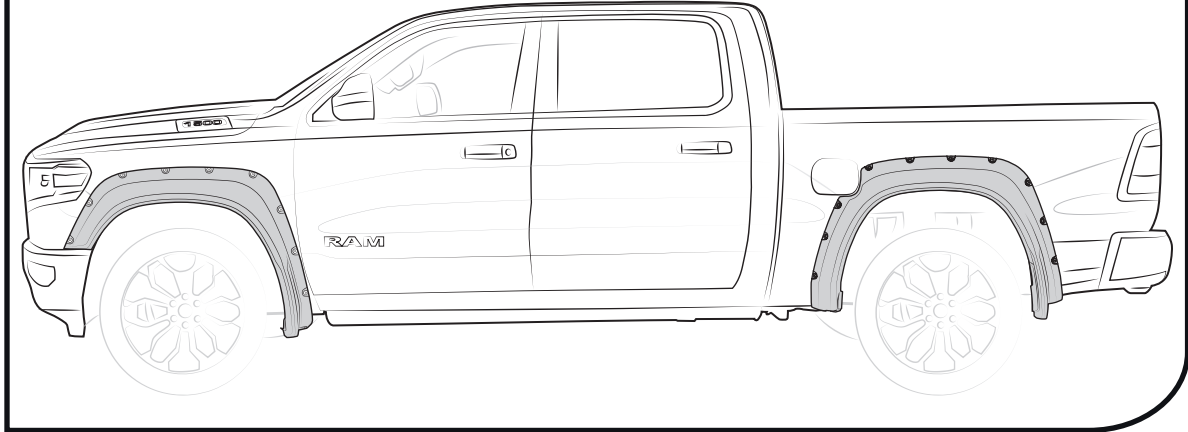
DODGE - RAM 1500 2019

INSTALLATION MANUAL

SUPER-BOLT FENDER FLARES SET AD PART #: CH07A11


**READ CAREFULLY
BEFORE INSTALLATION**


**WASH BEFORE
INSTALLING**




**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

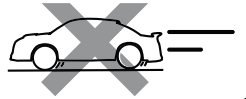
AFTER INSTALLING

**DO NOT
WASH CAR**



24 hrs

**DRIVE SLOWLY
25 mph max**









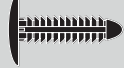


TOOLS



CHECK LIST

***ALREADY INSTALLED IN THE PART**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*SUPER-BOLTS RUBBER STUDS		38 PCS
B	*STAINLESS SUPER-BOLT M6 X 14		38 PCS
C	GREASE PENCIL		1 PC
D	*PVC PROFILE		29 FT
E	APPLICATION SPONGE		1 PC
F	AUTOMOTIVE ADHESION PROMOTER TESA # 60153		1 PC
G	THREADLOCKER #3222		1 PC
H	SUPER-BOLT PRESSER		1 PC
I	PUSH PINS WÜRTH 46		6 PCS



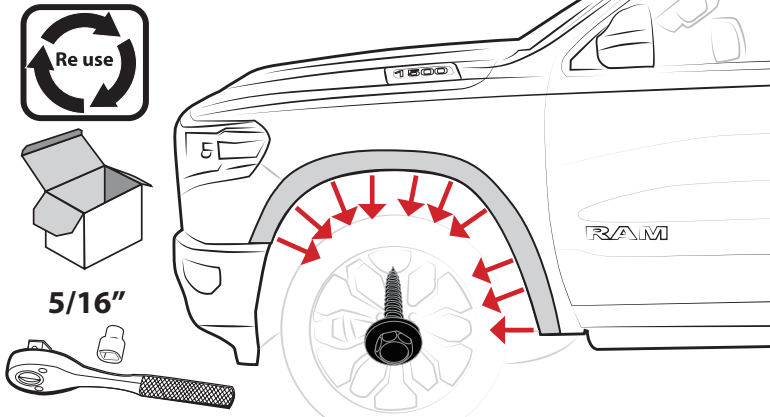
Vehicle and part must be at 16°C or 60°F or more before installation.

Keep the vehicle and parts in an environment that is within the recommended installation temperature range for 4 hours.

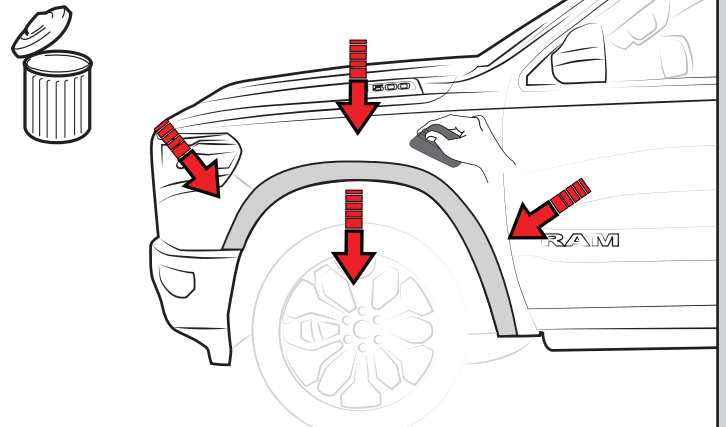
FRONT RIGHT & LEFT FENDER FLARE

TO USE SUPER-BOLTS FENDER FLARES SET ON THE LARAMIE MODELS, REMOVE STEPS BOARDS.

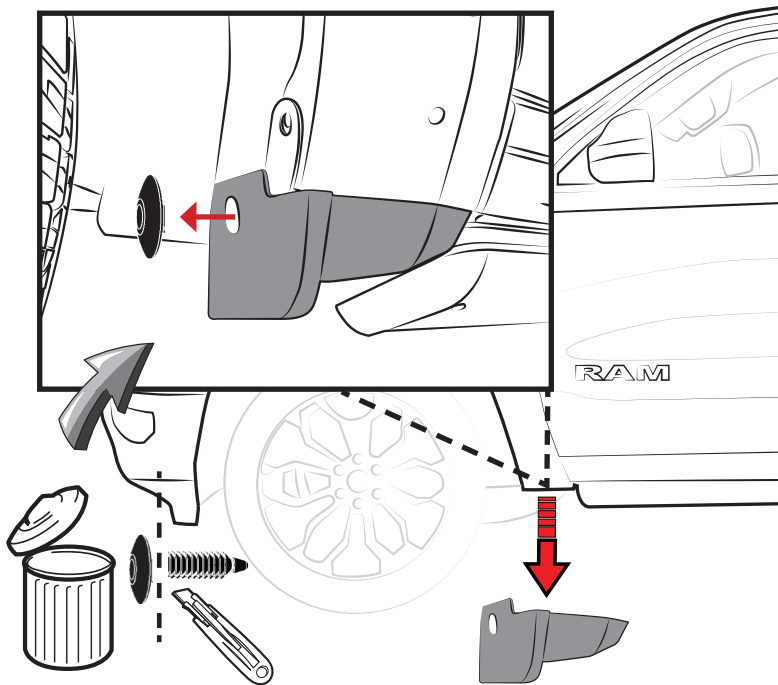
1 REMOVE FACTORY FASTENERS



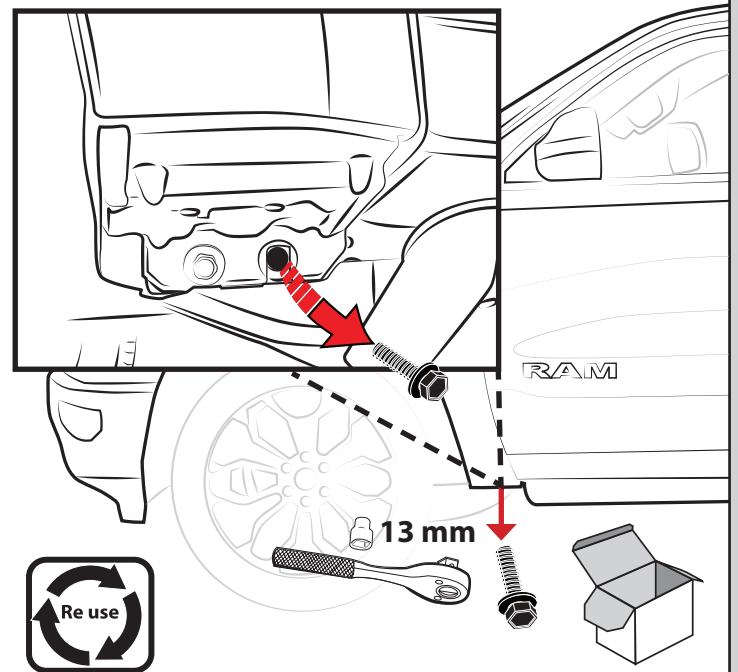
2 REMOVE OEM WHEEL ARCHES FLARES



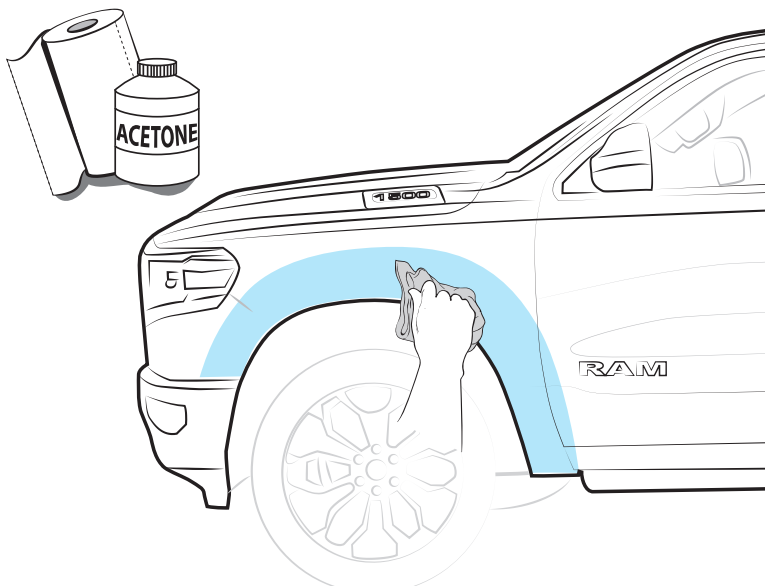
3 REMOVE MUD GUARD



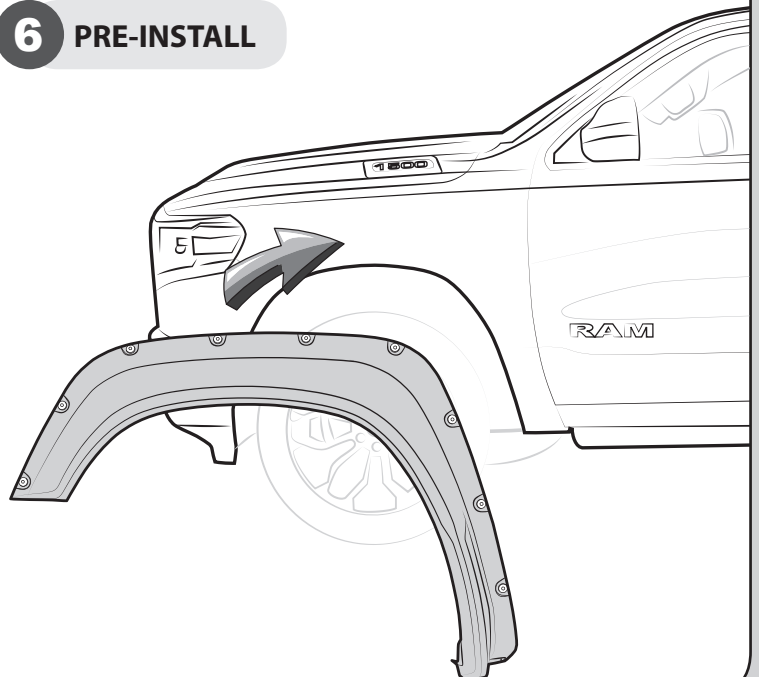
4 REMOVE FACTORY FASTENER



5 CLEAN



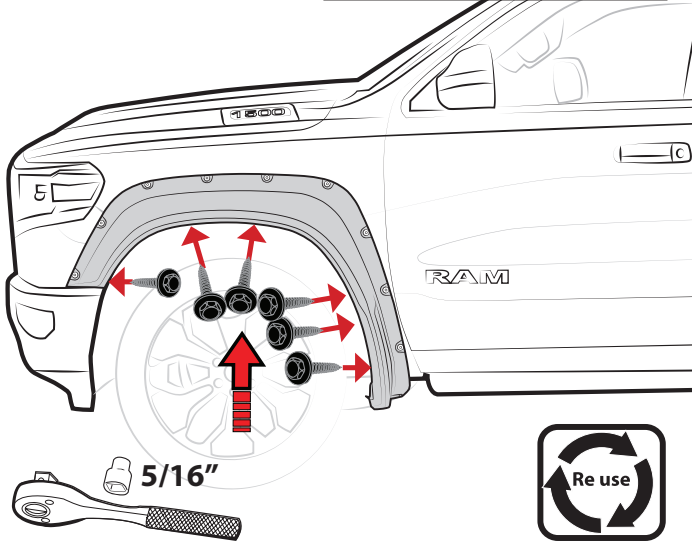
6 PRE-INSTALL



INSTALLATION MANUAL

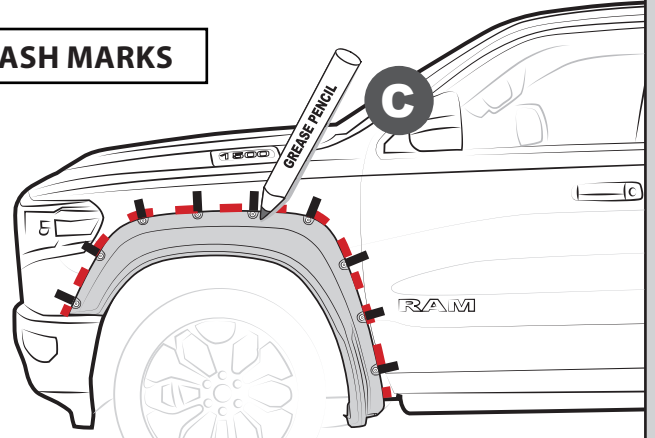
7 SCREW

APPLY PRESSURE TO THE WHEEL ARCH



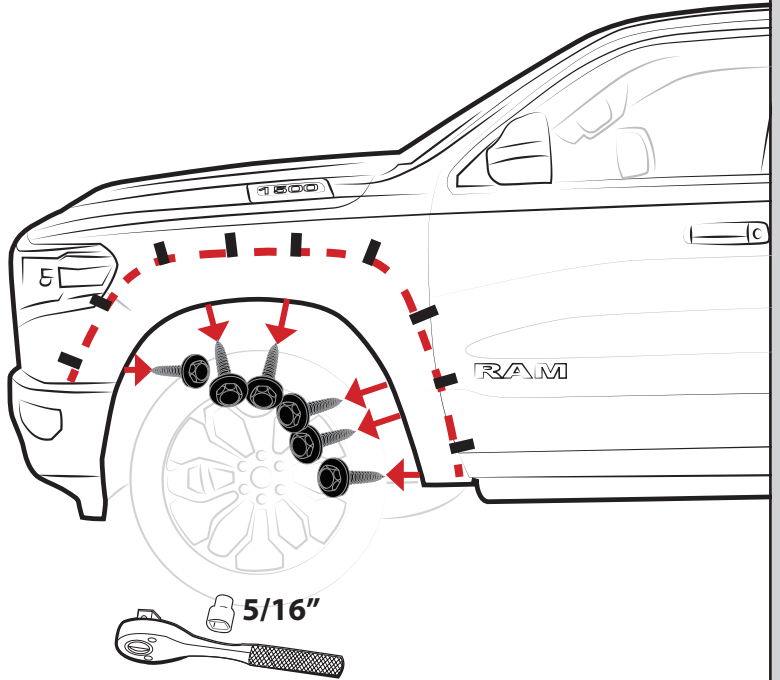
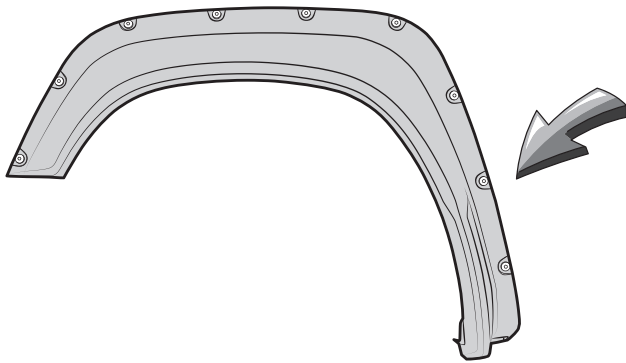
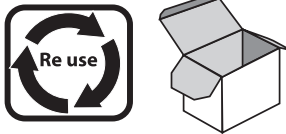
8 MARK SILHOUTTE & SUPER-BOLTS POSITION

HASH MARKS



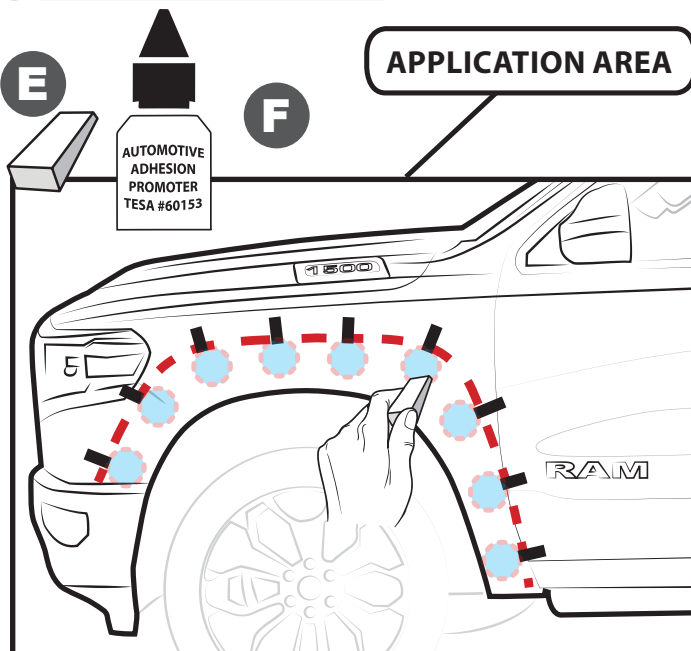
DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

9 UNSCREW & REMOVE



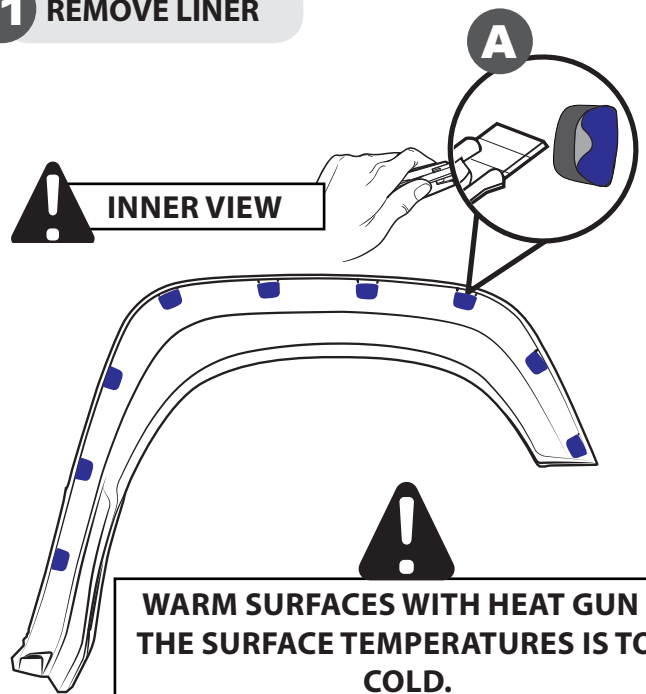
10 ADHESION PROMOTER

APPLICATION AREA



11 REMOVE LINER

INNER VIEW

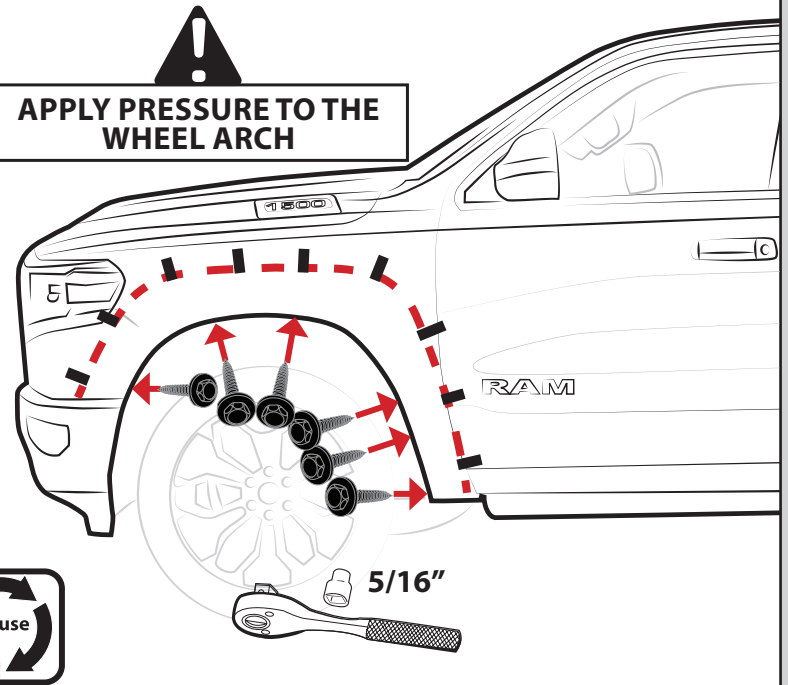
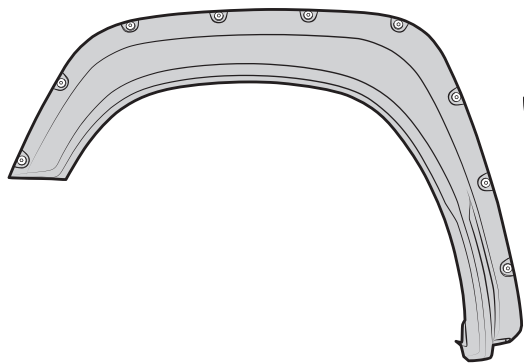


WARM SURFACES WITH HEAT GUN IF THE SURFACE TEMPERATURES IS TOO COLD.

12 SECURE THE PART

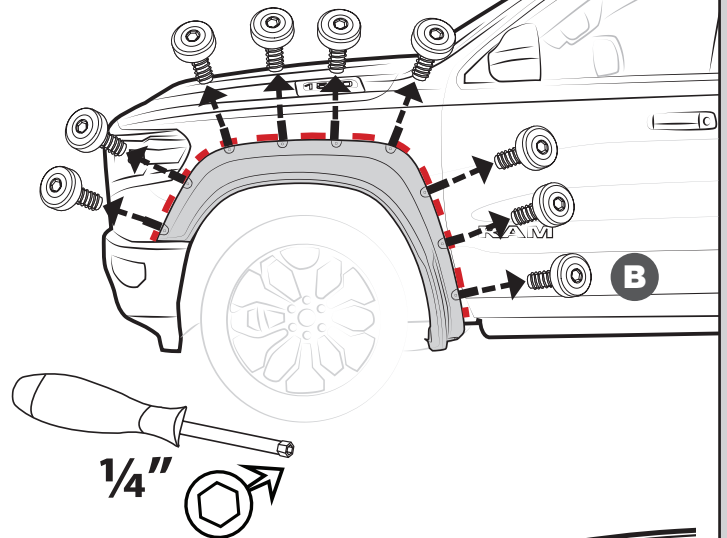
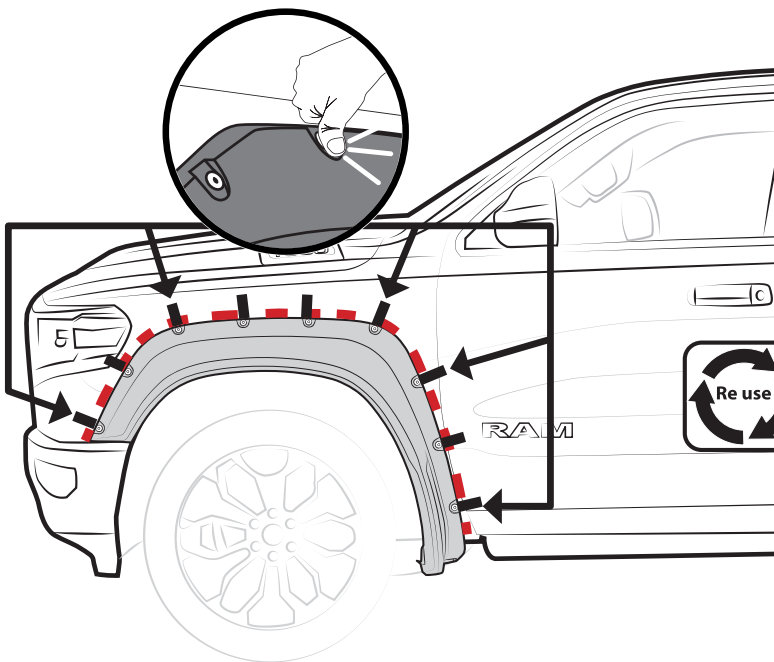
ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

APPLY PRESSURE TO THE WHEEL ARCH



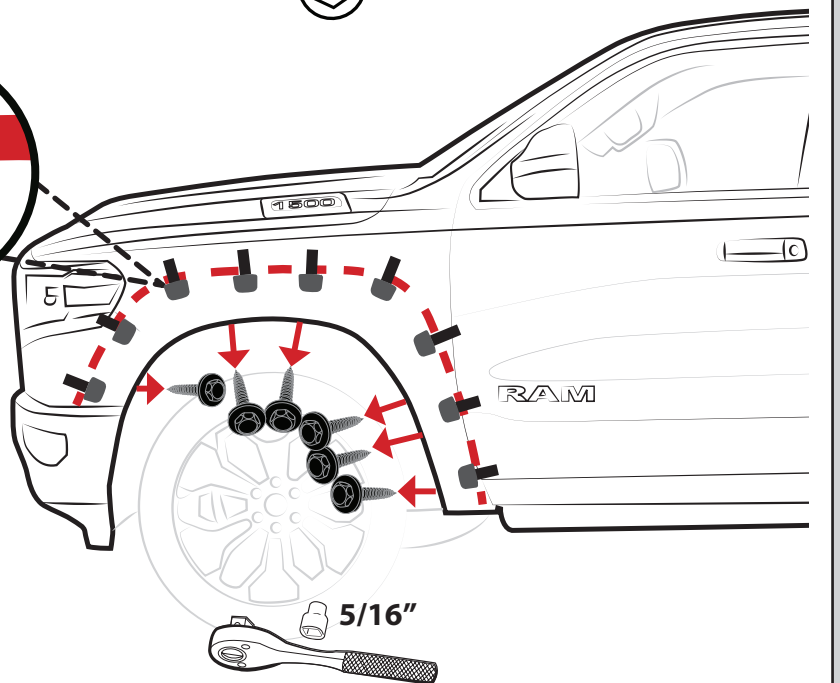
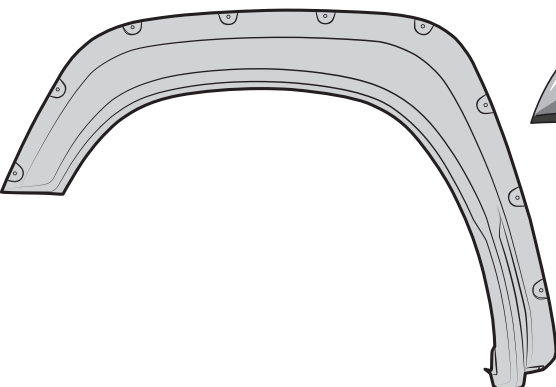
13 APPLY PRESSURE ON EACH SUPER-BOLT

14 REMOVE SUPER-BOLTS



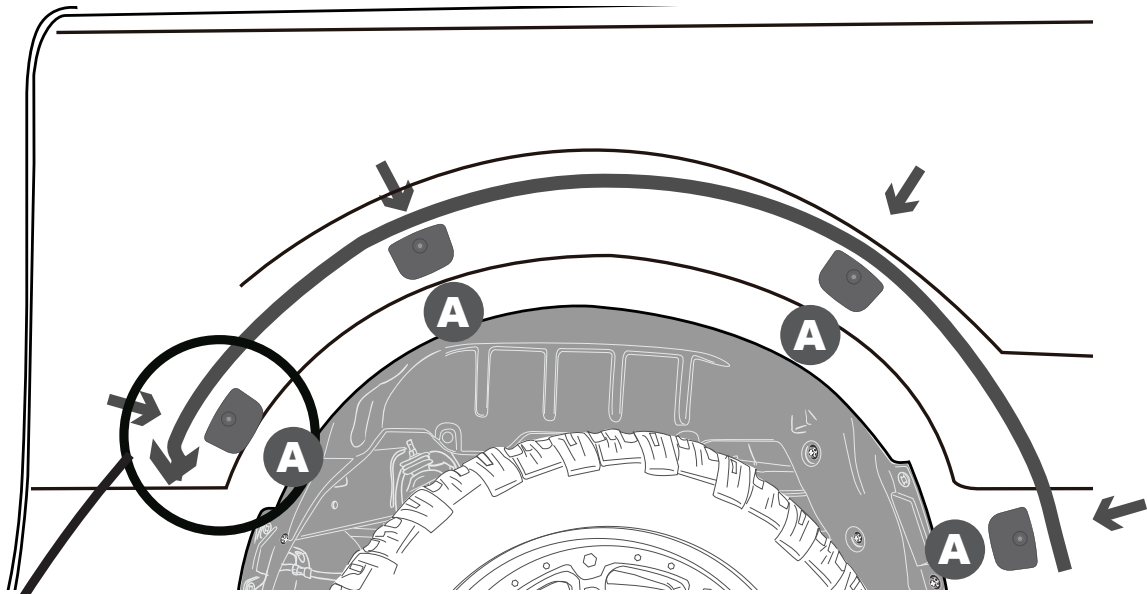
15 UNSCREW & REMOVE

WE RECOMMEND
2 PERSONS FOR
INSTALLATION



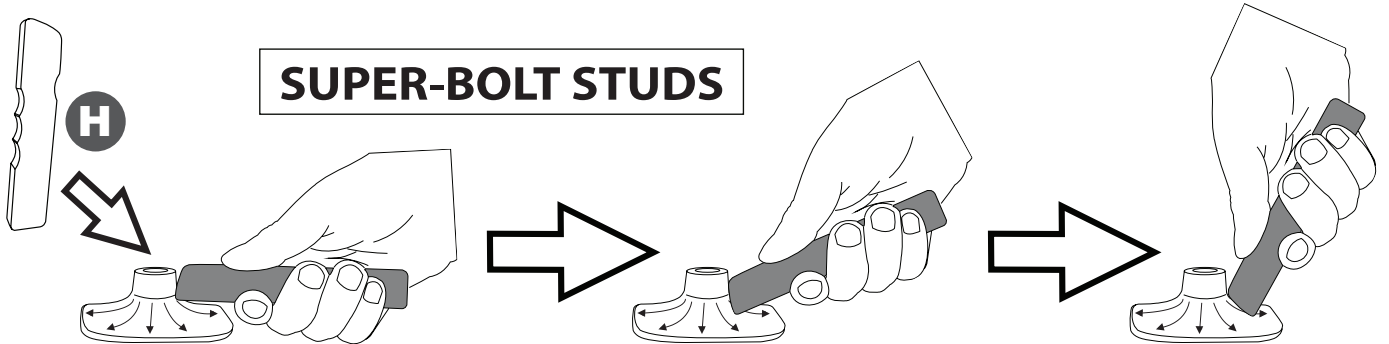
SUPER-BOLT INSTALLATION

16 PRESS SUPER-BOLTS STUDS



ATTENTION

FOR GOOD ADHESION IT IS NECESSARY TO APPLY AS MUCH PRESSURE AS POSSIBLE ALL OVER THE EDGE AND CENTER OF THE SUPER-BOLTS STUDS.

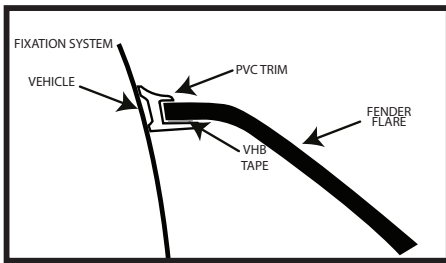


PRESSURE POINTS

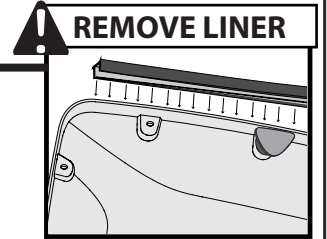


A full surface contact between tape and substrate is decisive for good adhesion performance.
 Contact is achieved by applying pressure.
 In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary.
 During application, add-on parts and tapes must have the similar temperature.

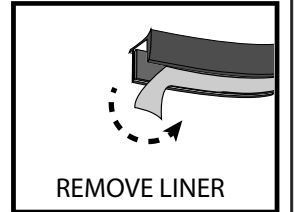
17 PLACE PVC TRIM



! IF IT IS NECESSARY

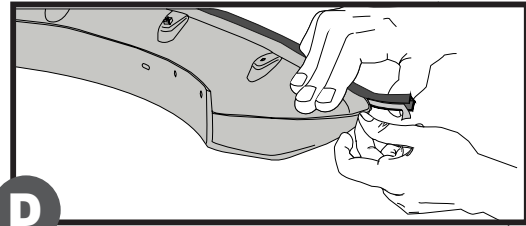


! INNER VIEW



START

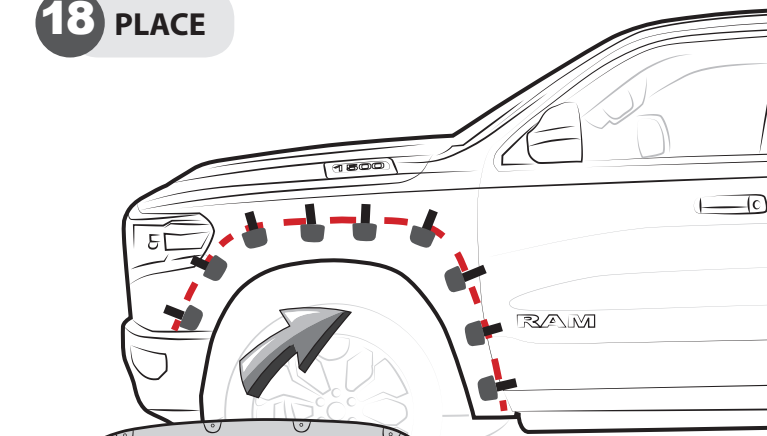
END



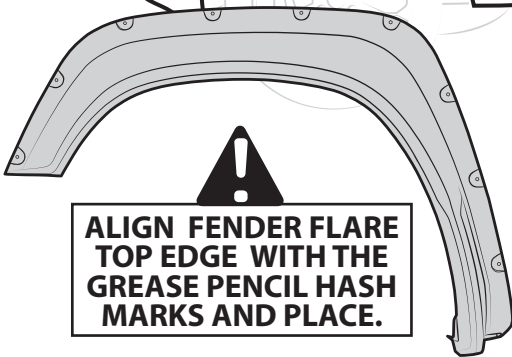
D

18 PLACE

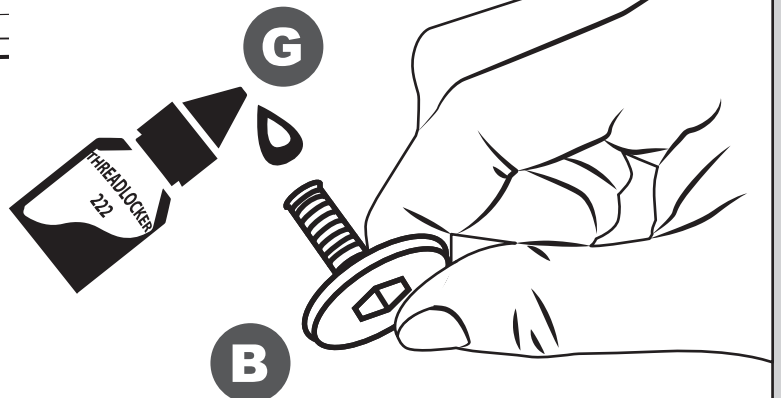
19 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD



! ATTENTION

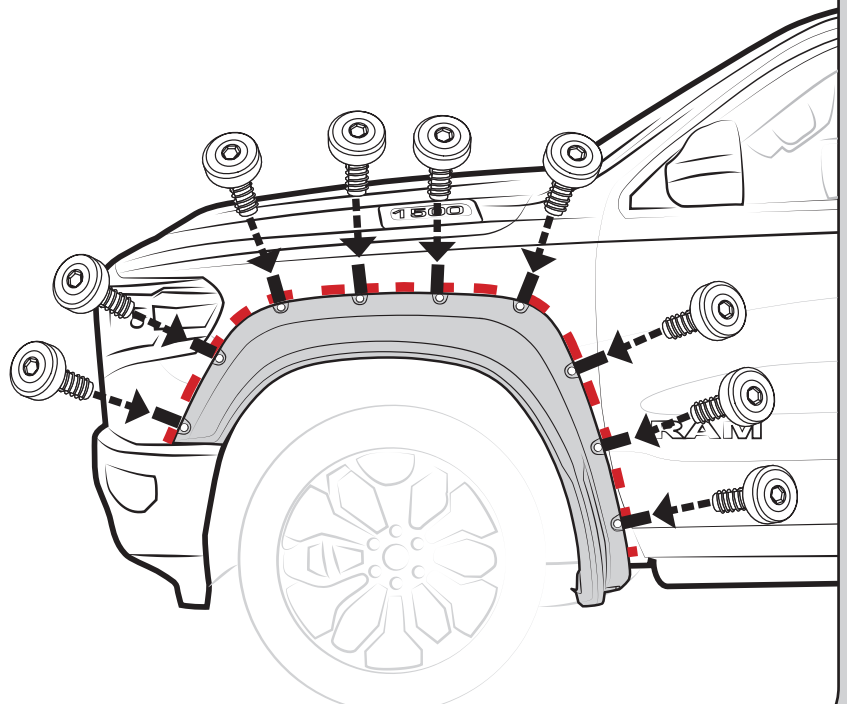
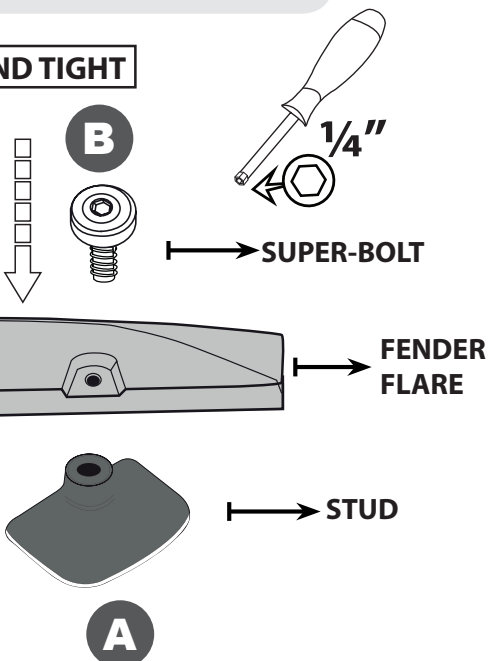


! ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.



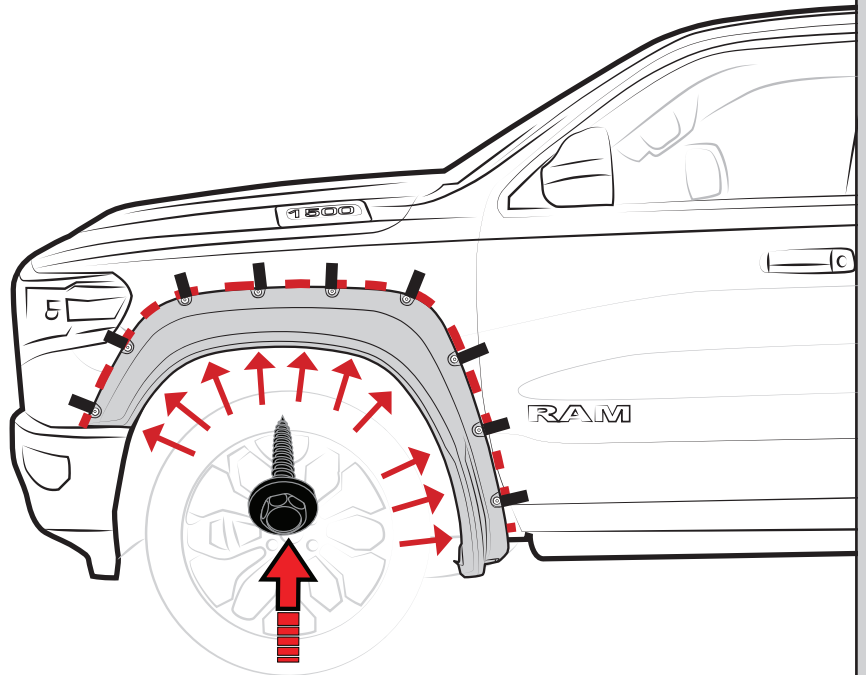
20 SCREW SUPER-BOLTS

! HAND TIGHT

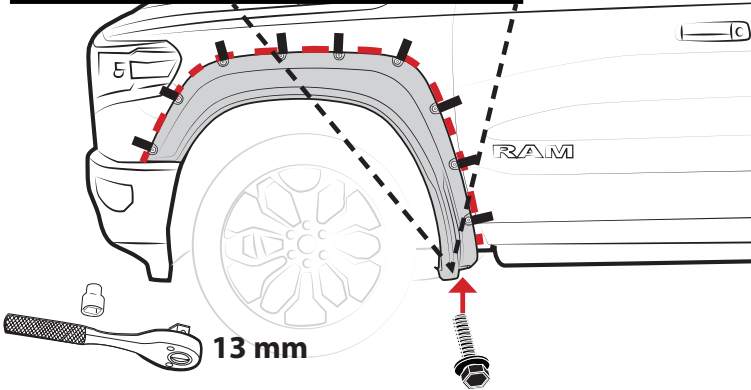
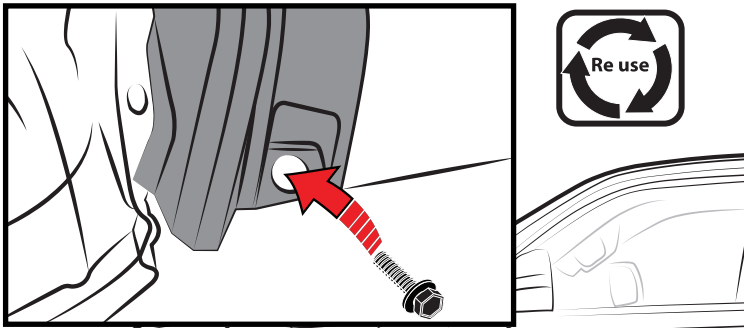


21 SECURE THE PART

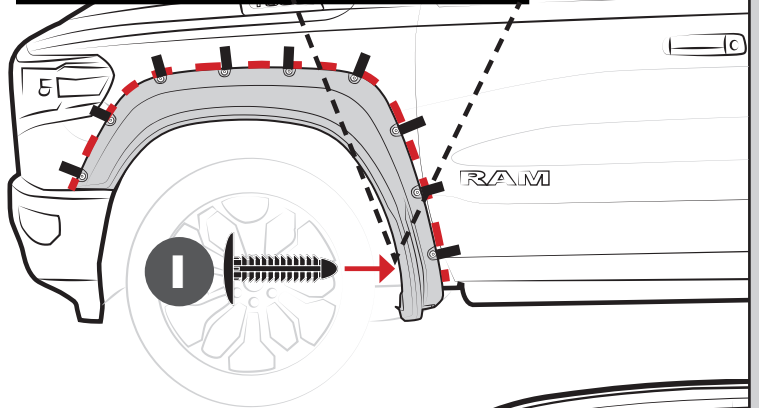
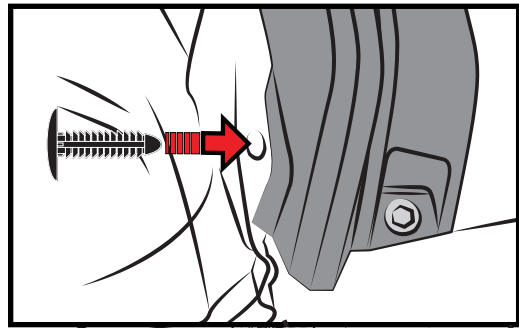
APPLY PRESSURE TO THE WHEEL ARCH



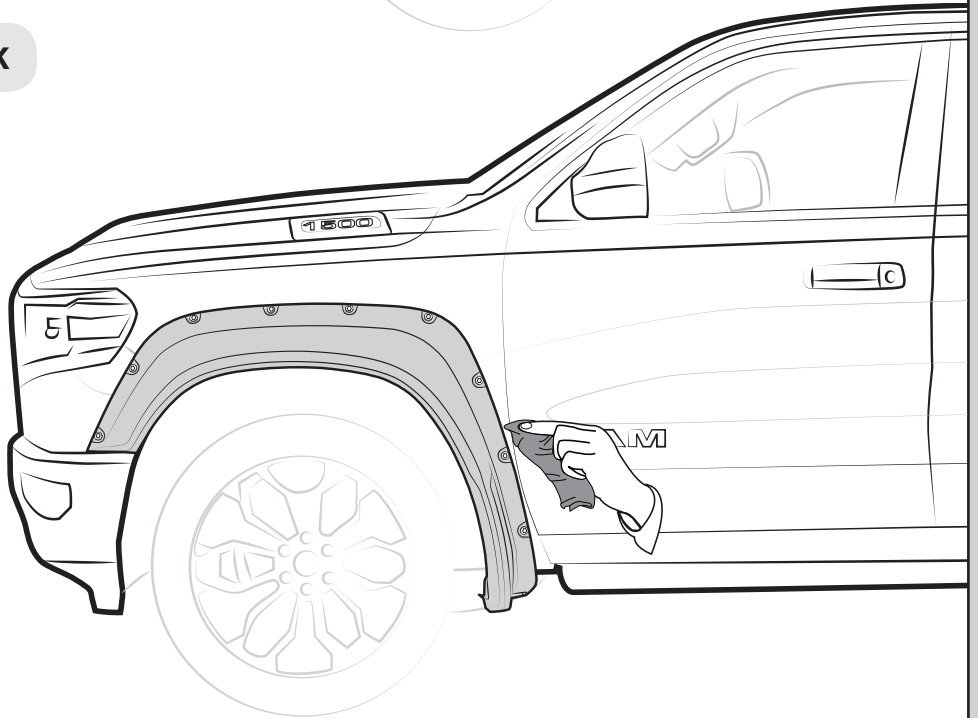
22 SCREW



23 PLACE PUSH PIN



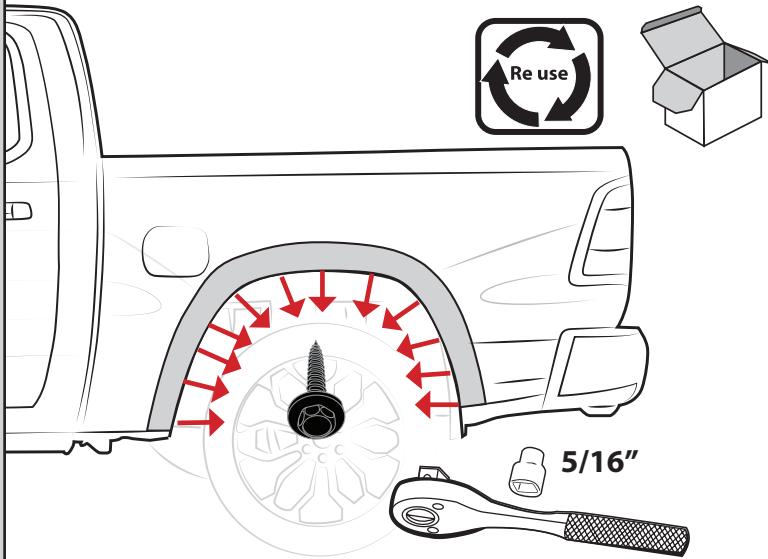
24 CLEAN OFF GREASE PENCIL MARK



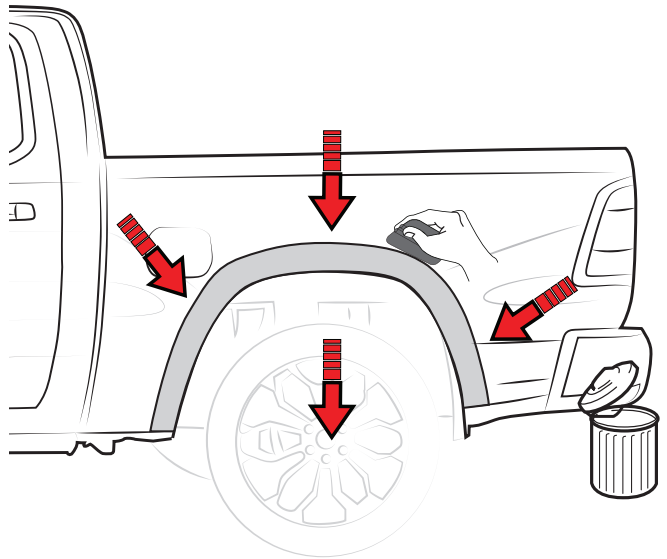


REAR RIGHT & LEFT FENDER FLARE

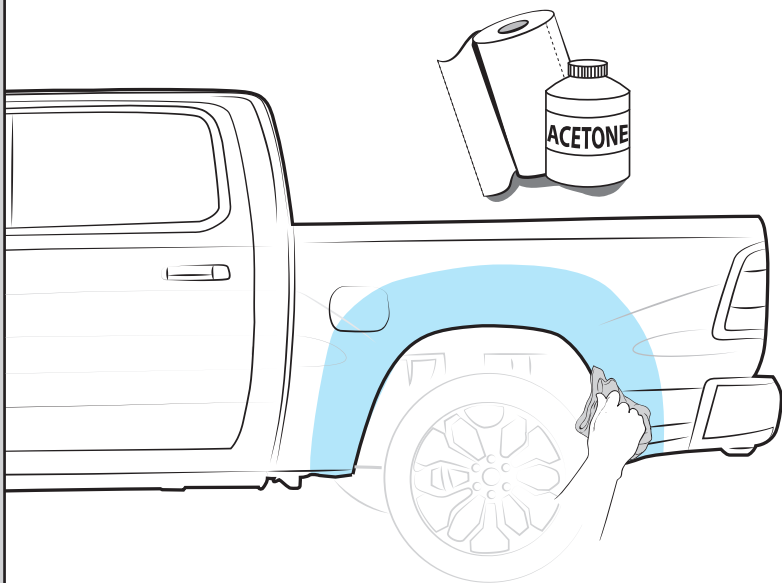
25 REMOVE FACTORY FASTENERS



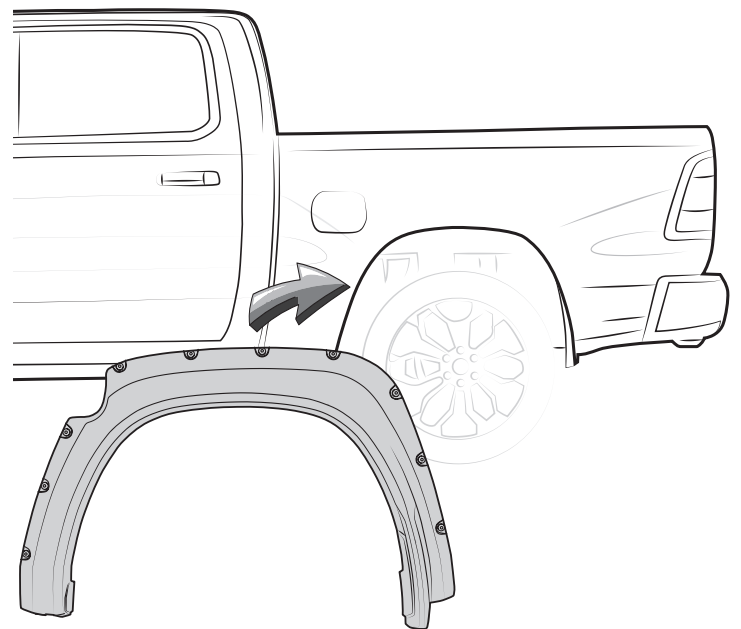
26 REMOVE OEM WHEEL ARCHES FLARES



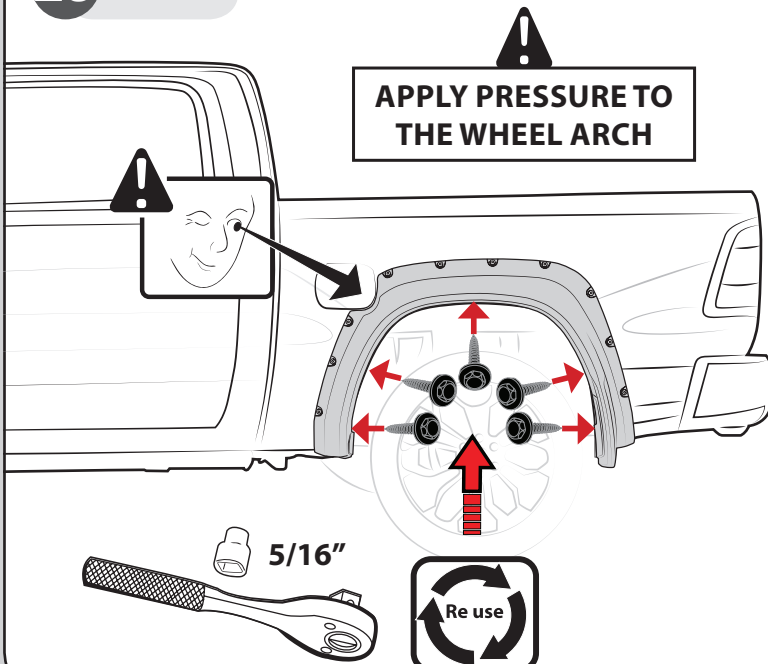
27 CLEAN



28 PRE-INSTALL

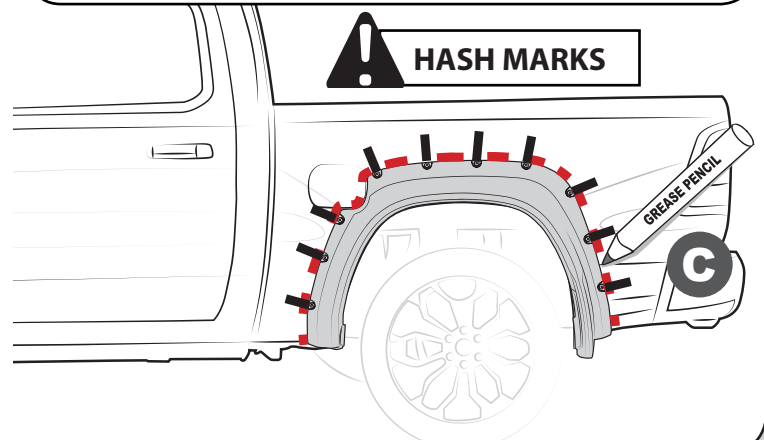


29 SCREW



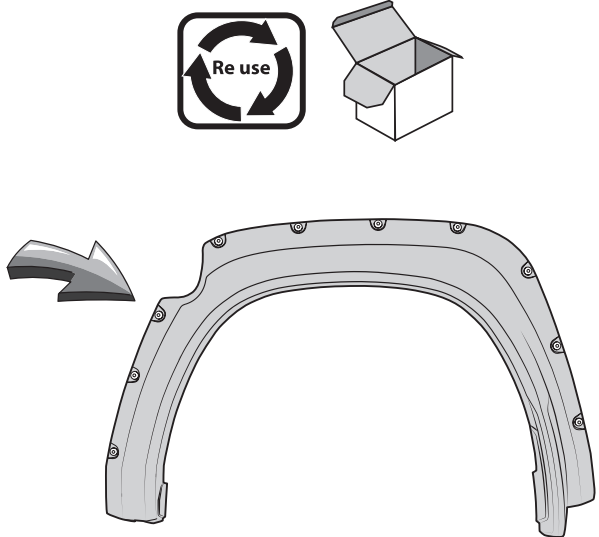
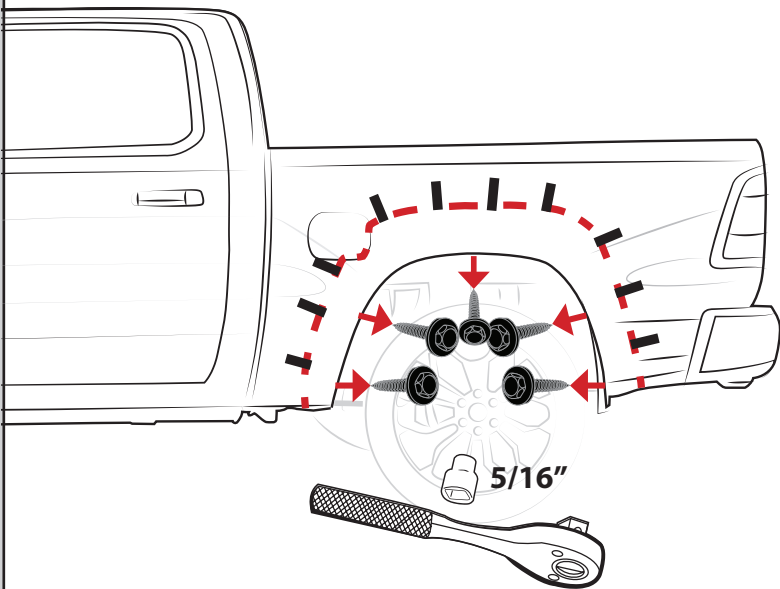
30 MARK SILHOUTTE & SUPER-BOLTS POSITION

DRAW CENTER HASH MARK WITH GREASE PENCIL AT CENTER, BOTH SIDES, ON EACH SUPER-BOLT AND SHEET METAL. THIS WILL ENSURE FENDER FLARE WILL BE CENTERED TO GREASE PENCIL OUTLINE.

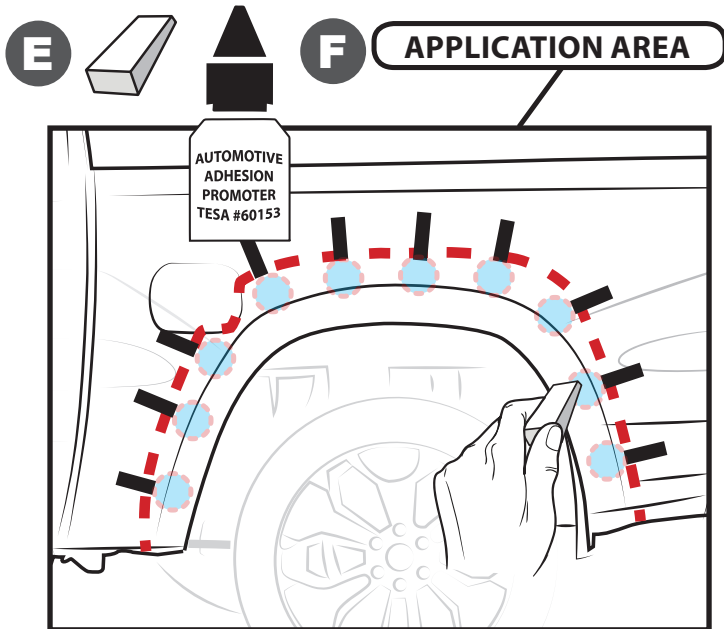


INSTALLATION MANUAL

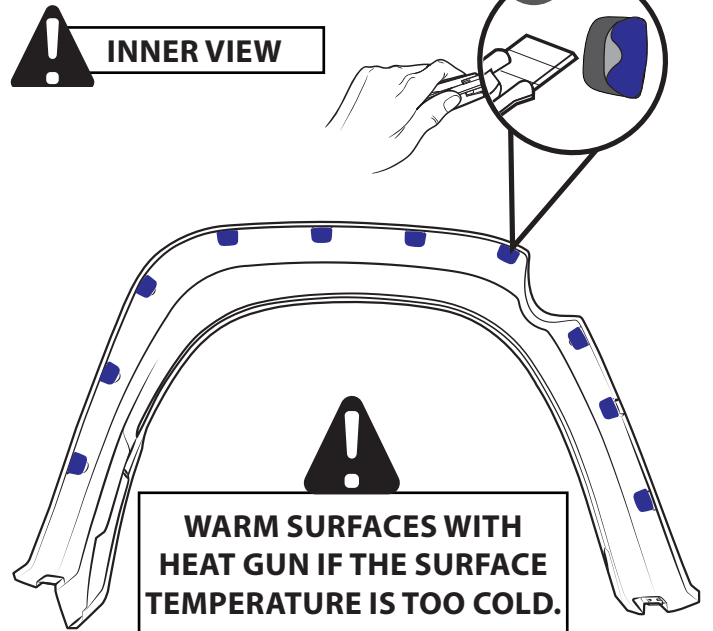
31 UNSCREW & REMOVE



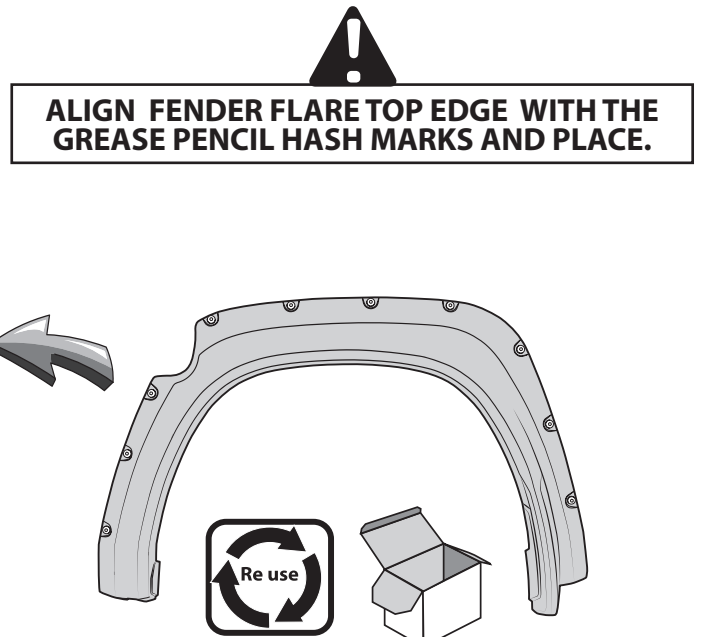
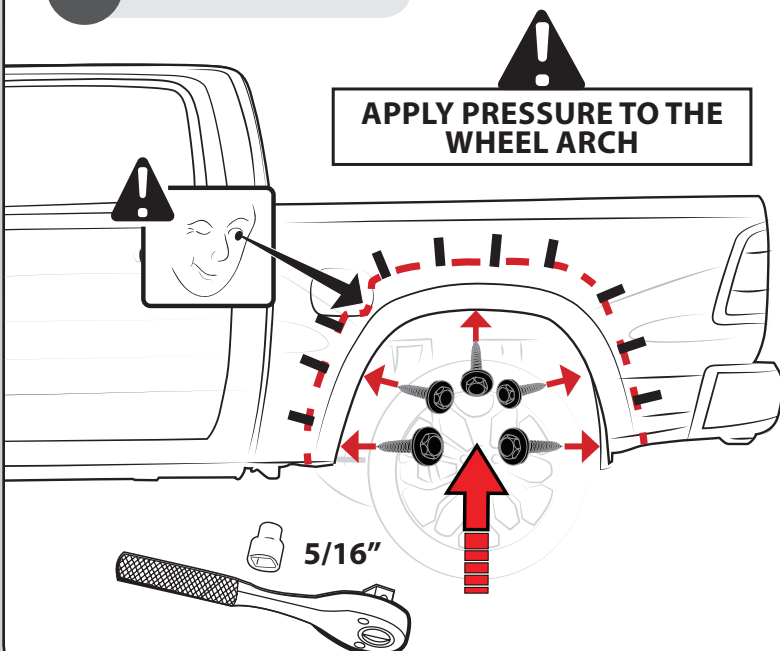
32 ADHESION PROMOTER



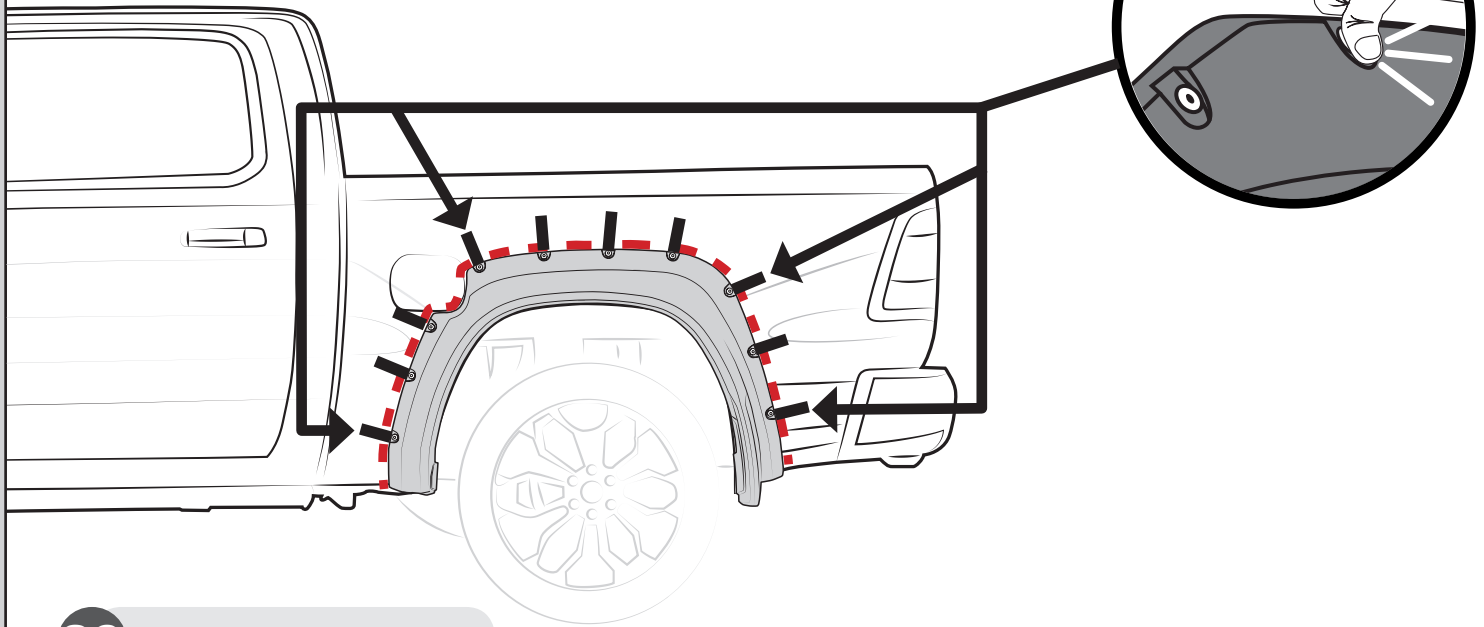
33 REMOVE LINER



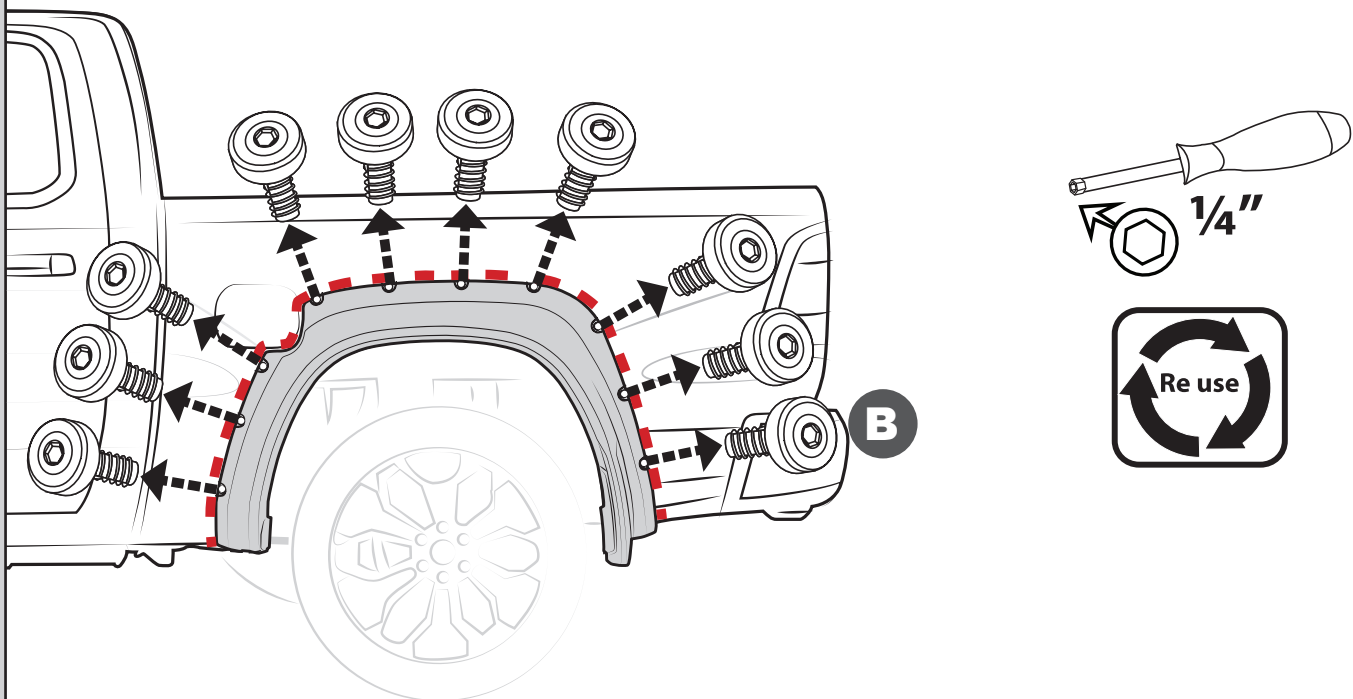
34 SECURE THE PART



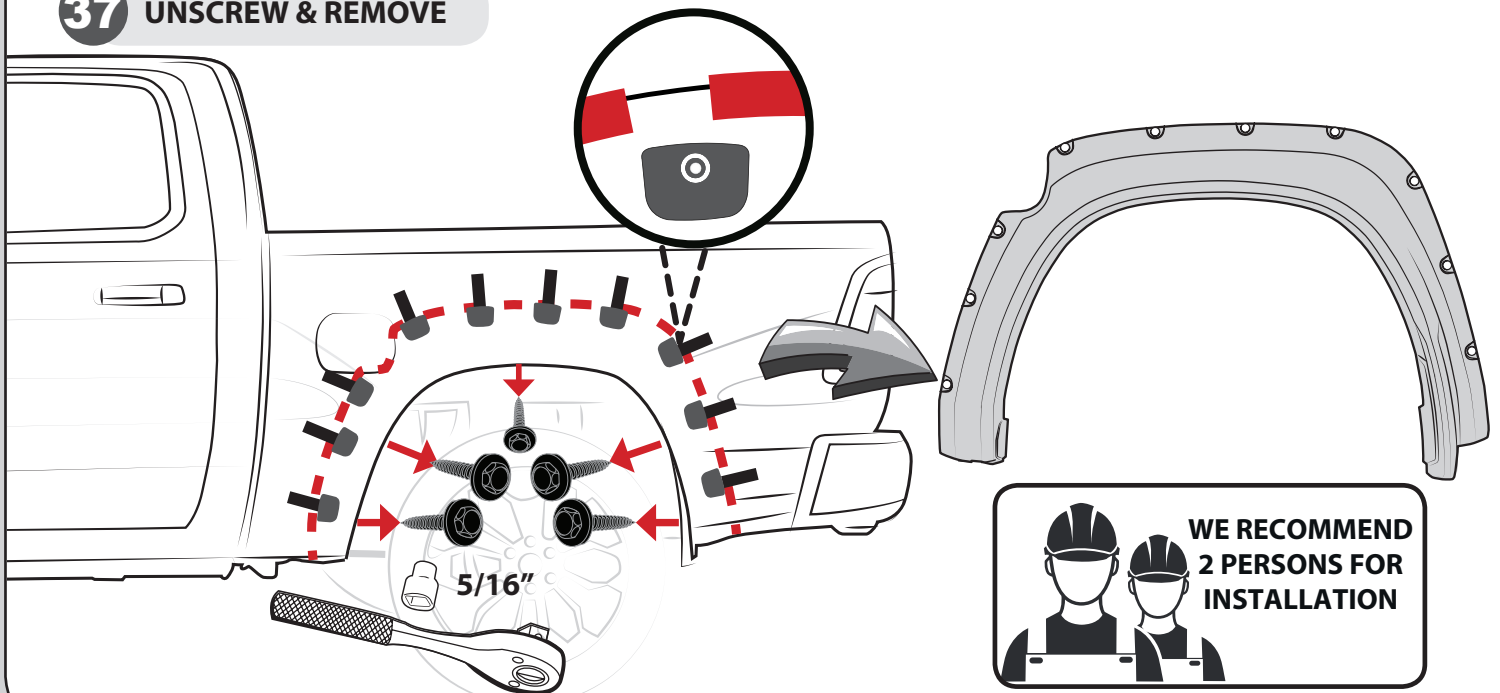
35 APPLY PRESSURE ON EACH SUPER-BOLT



36 REMOVE SUPER-BOLTS

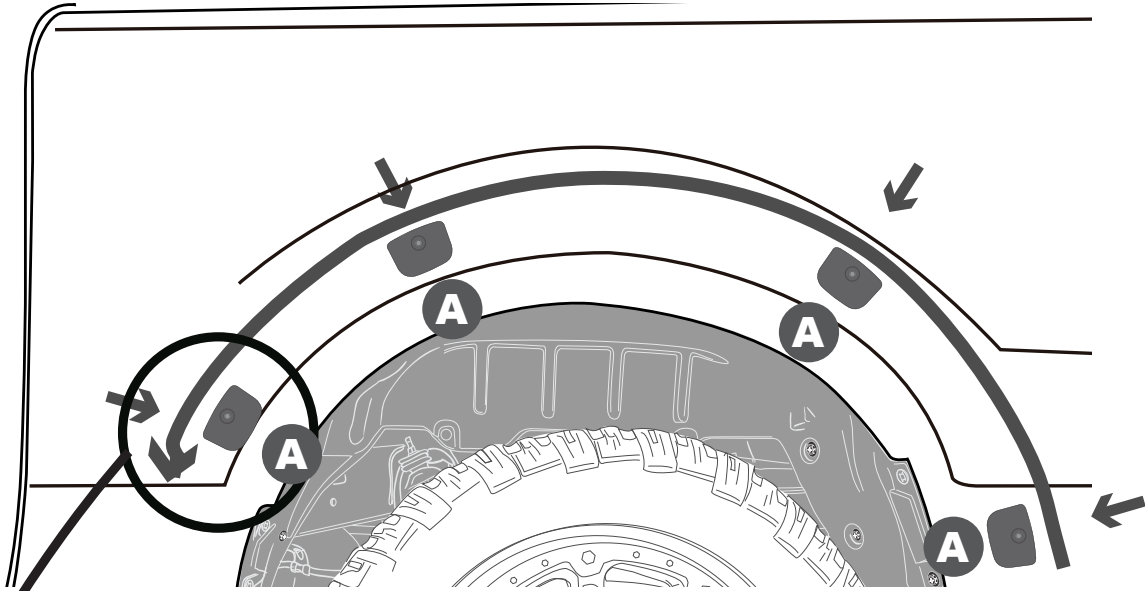


37 UNSCREW & REMOVE



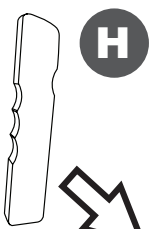
SUPER-BOLT INSTALLATION

38 PRESS SUPER-BOLTS STUDS

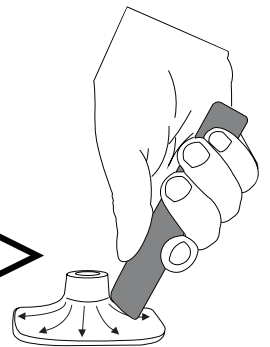
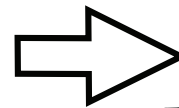
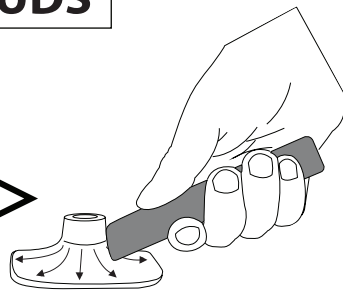
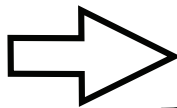
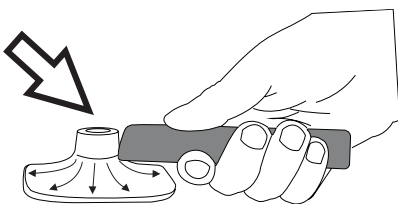


ATTENTION

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SUPER-BOLT STUDS



PRESSURE POINTS



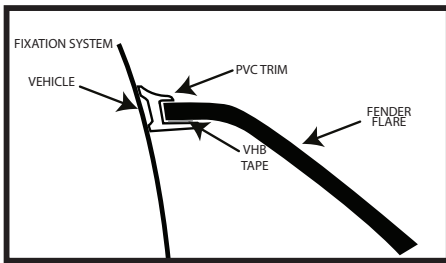
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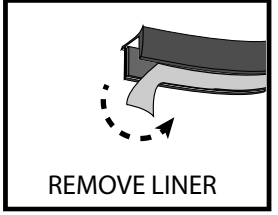
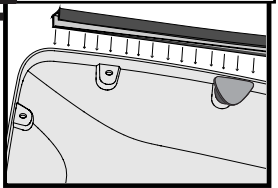
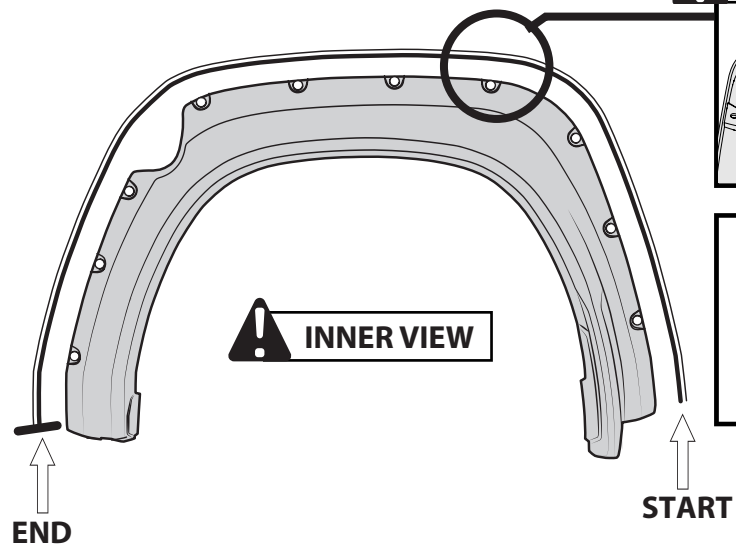
During application, add-on parts and tapes must have the similar temperature.

39 PLACE PVC TRIM

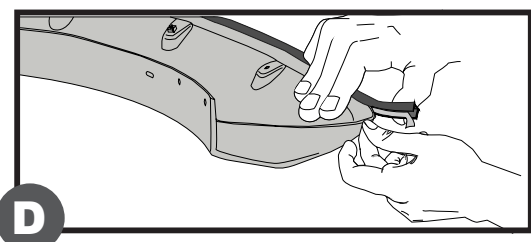


! IF IT IS NECESSARY

! REMOVE LINER

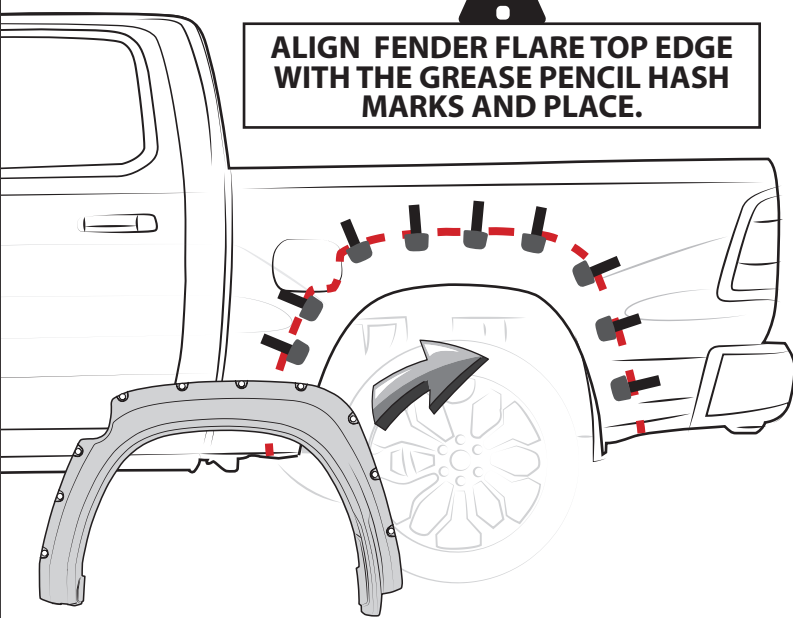


! INNER VIEW



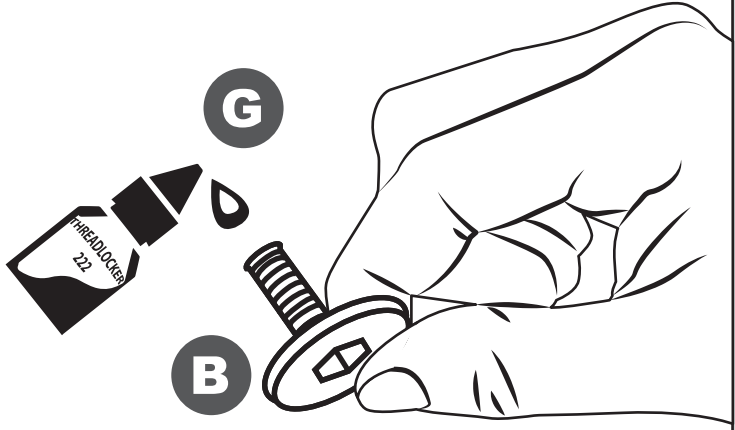
40 PLACE

! ALIGN FENDER FLARE TOP EDGE WITH THE GREASE PENCIL HASH MARKS AND PLACE.

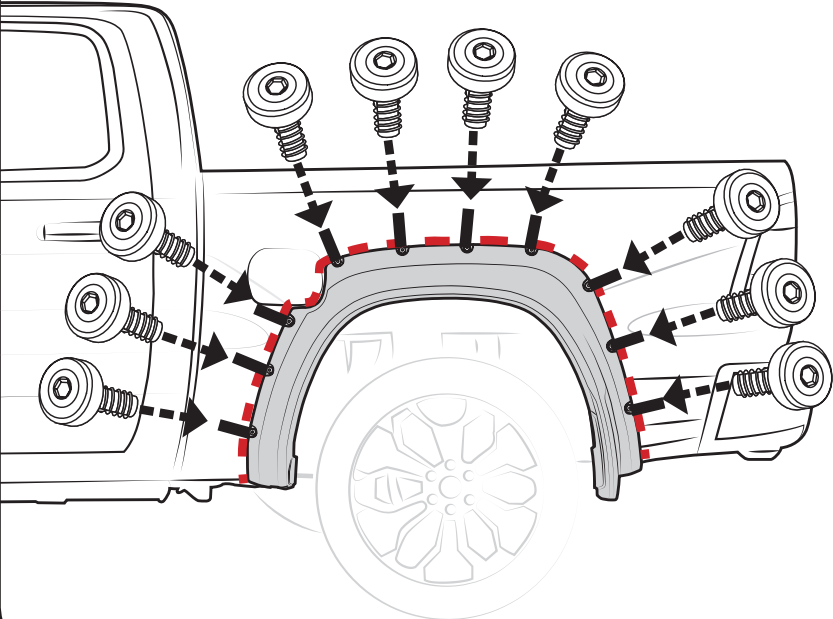


41 APPLY LOCTITE THREADLOCKER TO SUPER-BOLTS THREAD

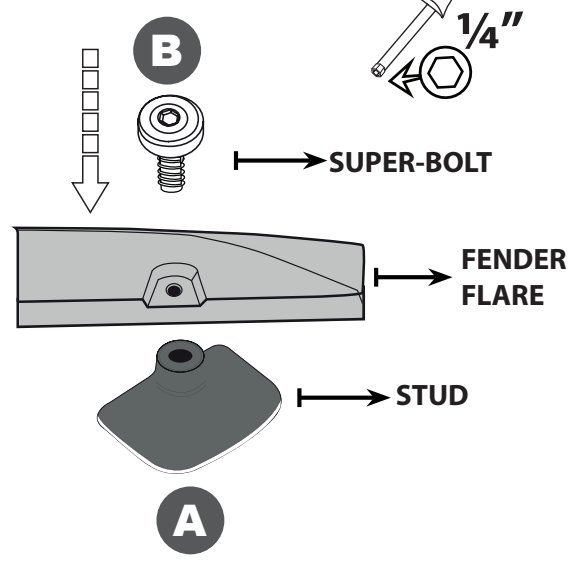
! ATTENTION



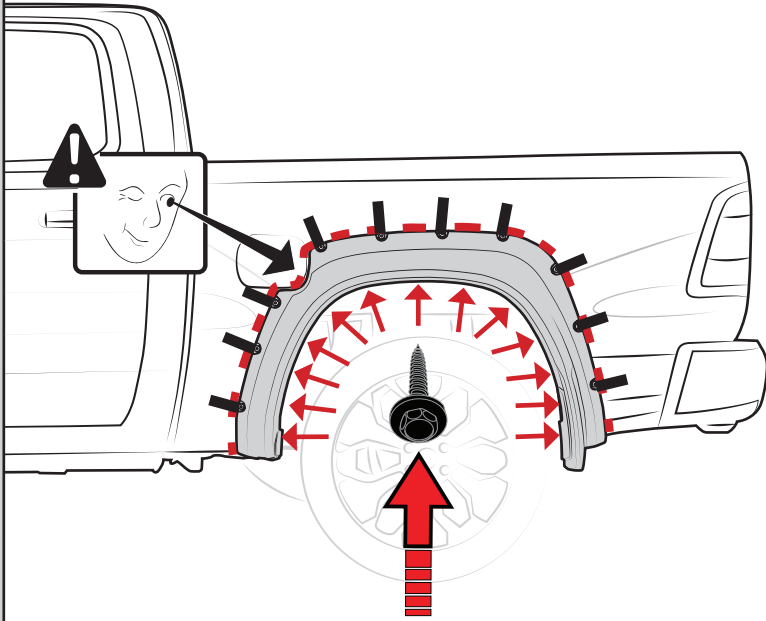
42 SCREW SUPER-BOLTS



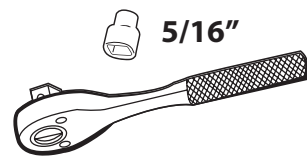
! HAND TIGHT



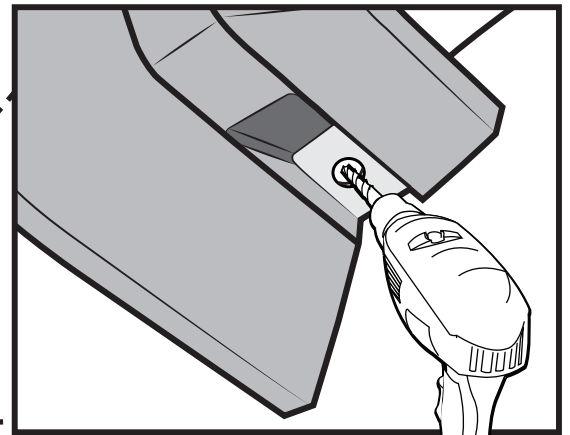
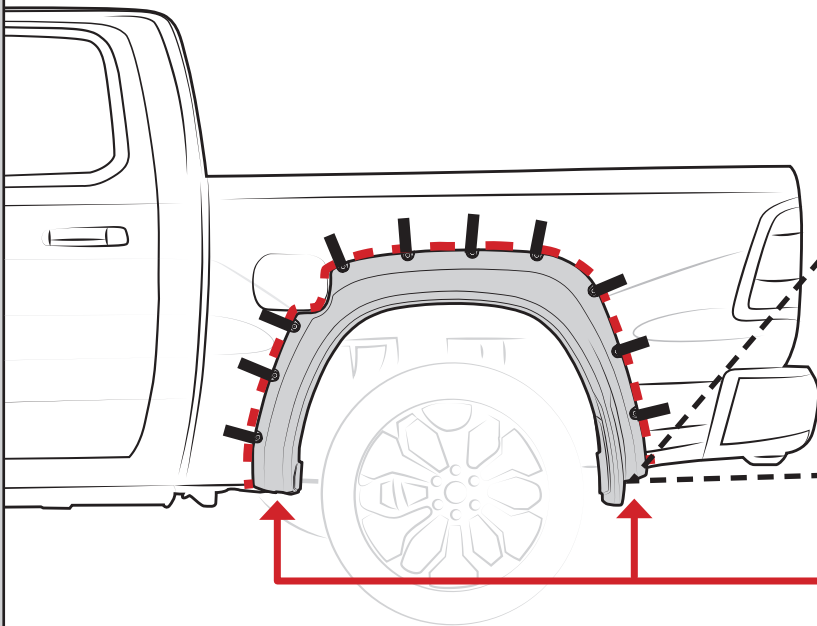
43 SECURE THE PART



APPLY PRESSURE TO THE WHEEL ARCH



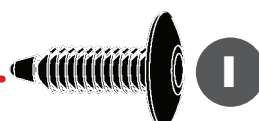
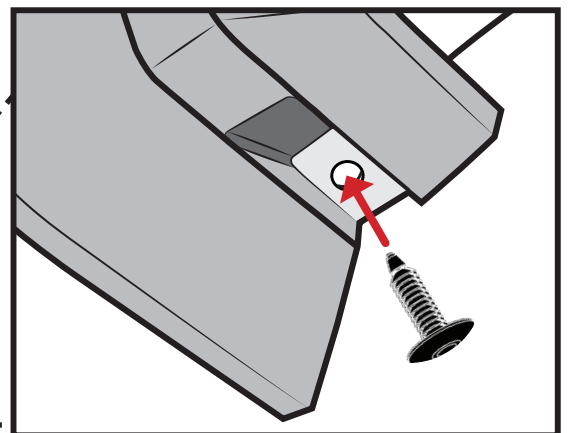
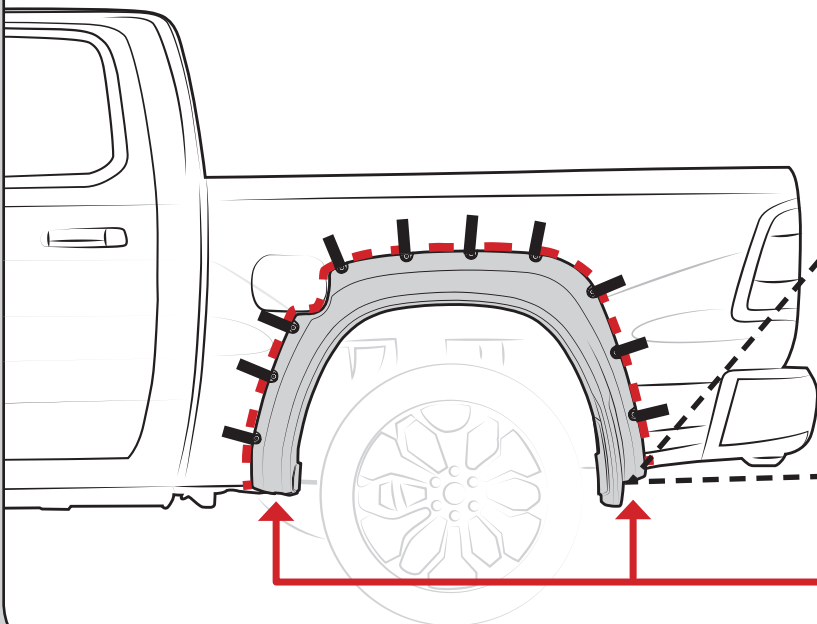
44 DRILL



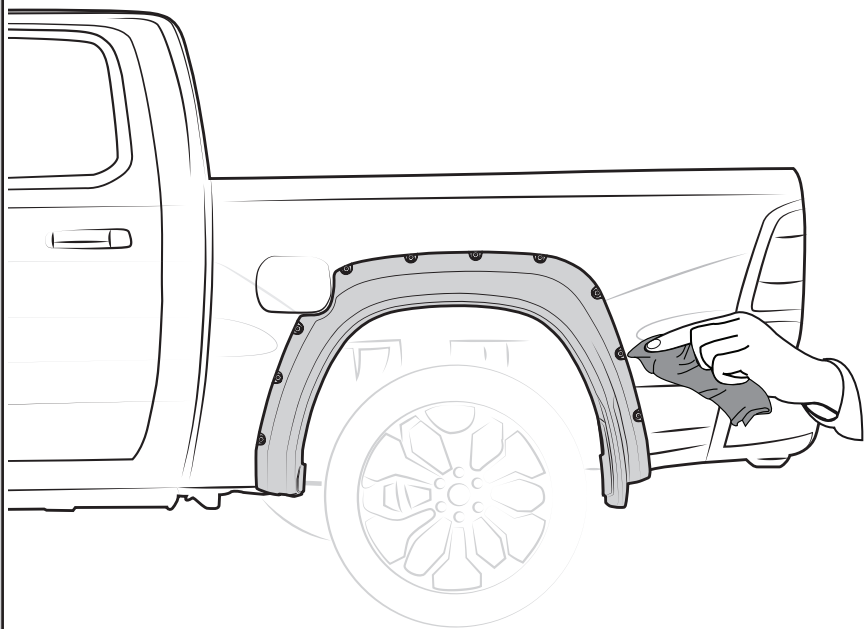
Ø 1/4"



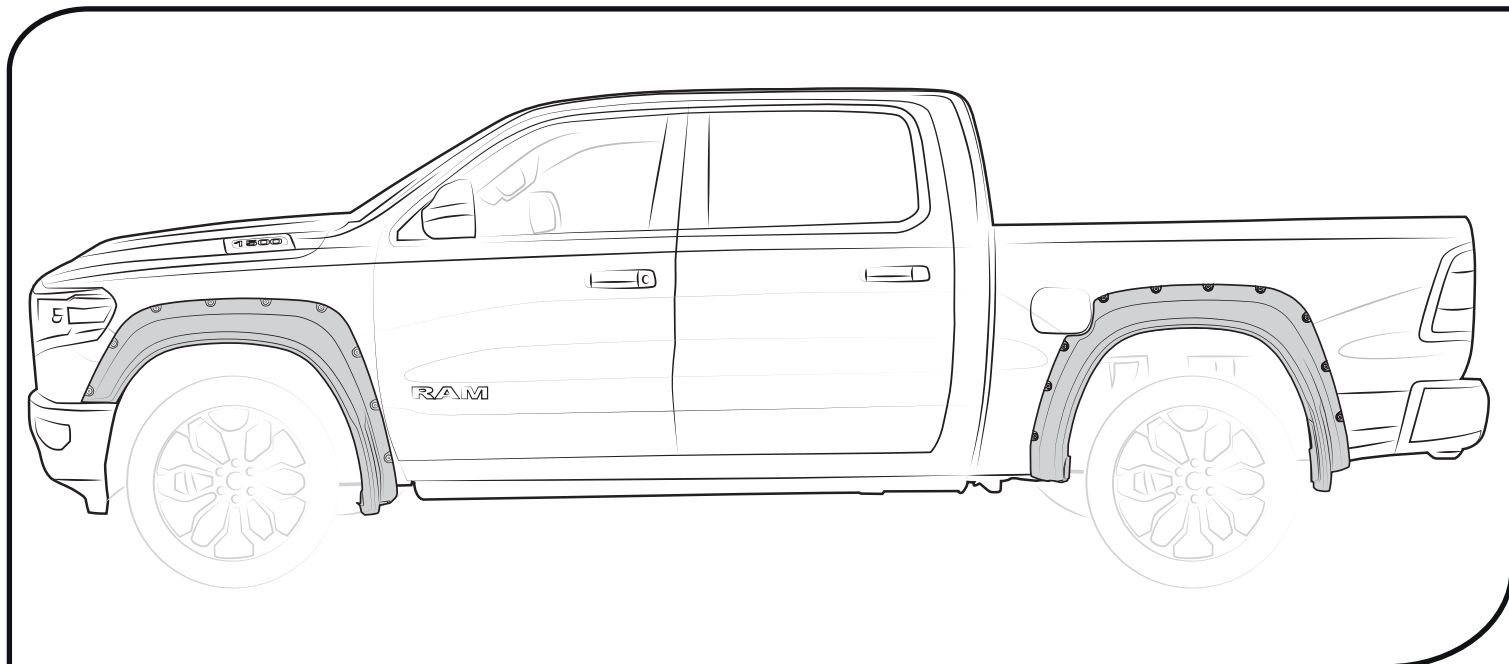
45 PLACE PUSHINS



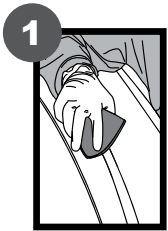
46 CLEAN OFF GREASE PENCIL MARK



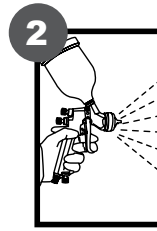
INSTALLED PARTS



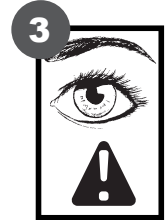
REPEAT ALL STEPS FOR RH SIDE

INSTRUCTIONS PAINTING**IF THE PART IS IN FIRST, APPLY THE FOLLOWING PROCESS****PLEASE READ CAREFULLY BEFORE STARTING WITH PAINTING PROCESS****BODYCOLOR PAINTING INSTRUCTIONS**

1 SAND THE PART SOFTLY WITH A 400 GRAINS SAND PAPER OR WITH A SCOTCH-BRITE RED SPONGE. BE CAREFUL NOT TO DAMAGE FACTORY SATIN BLACK FINISH. CLEAN WITH ISOPROPYL ALCOHOL AFTERWARDS.



2 APPLY A GOOD QUALITY 2K PRIMER.



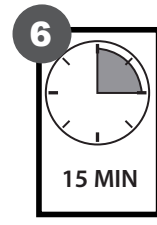
3 CHECK THE PARTS MINUTELY, THESE MUST HAVE A SMOOTH FINISH.



4 DUST ANY POWDER PARTICLE WITH A FLANNEL TOWEL BEFORE APPLYING THE PAINT.



5 APPLY BASE COAT TO GET A SMOOTH AND FINE FINISH.



6 WAIT 15 MINUTES, CHECK MINUTELY AND DETAIL WHERE NECESSARY.



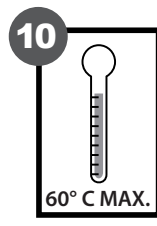
7 APPLY A THIN LAYER OF VARNISH.



8 WAIT 5 MORE MINUTES.



9 VARNISH PLENTY UNTIL YOU GET THE DESIRED BRIGHT AND FINISH. WAIT 5 MORE MINUTES.



10 CURE AT A MAXIMUM TEMPERATURE OF 60°C (140°F) FOR 15 MINUTES. DO NOT EXCEED SUGGESTED TEMPERATURE.

**IMPORTANT**

MAKE SURE THE PART IS SECURED CORRECTLY TO THE BASE DURING PAINT AND CURE PROCESS TO AVOID ANY RISK OF FALLING.