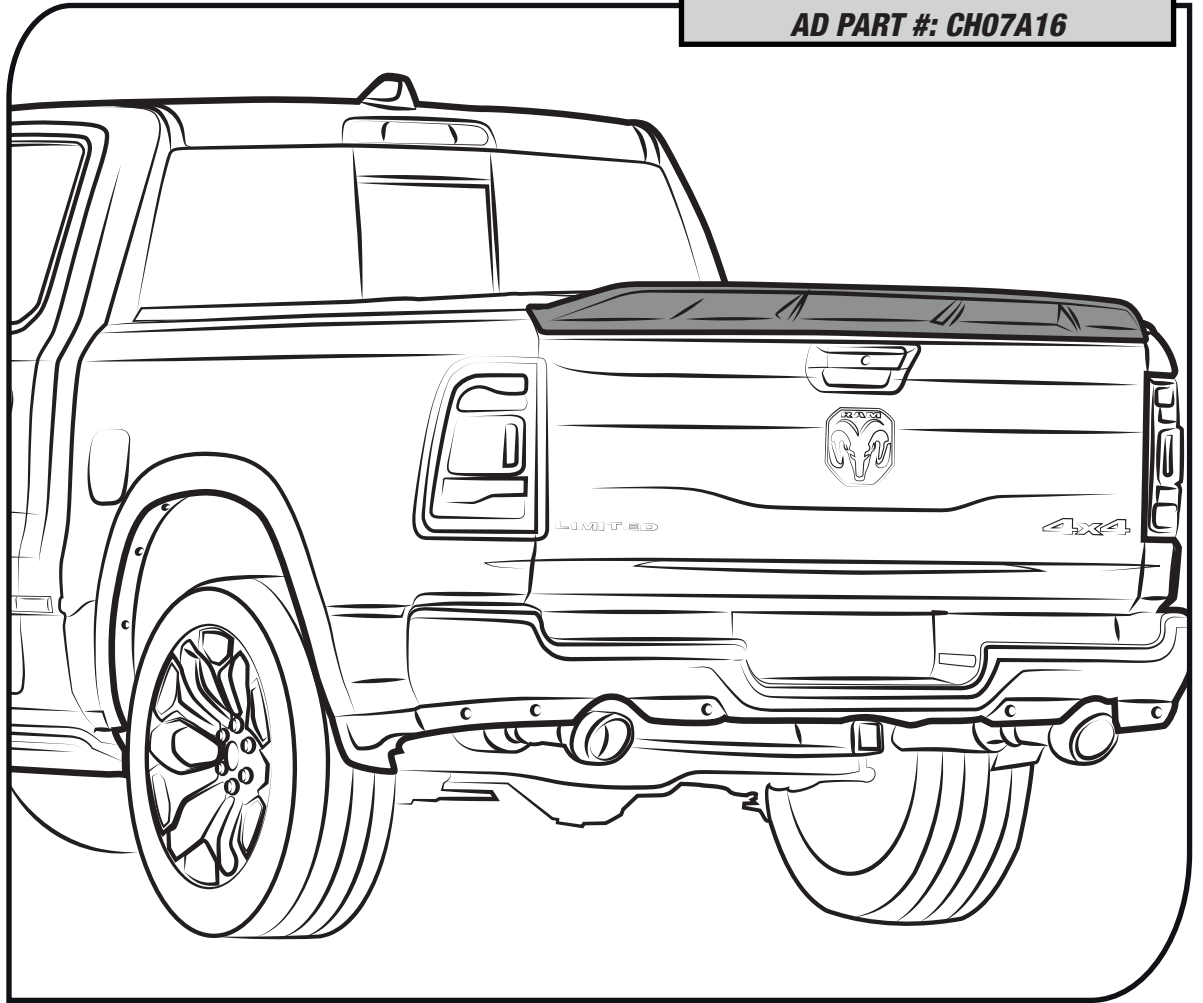


INSTALLATION MANUAL

TAILGATE SPOILER
AD PART #: CH07A16


**READ CAREFULLY
BEFORE INSTALLATION**


**WASH BEFORE
INSTALLING**




**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

AFTER INSTALLING

**DO NOT
WASH CAR**

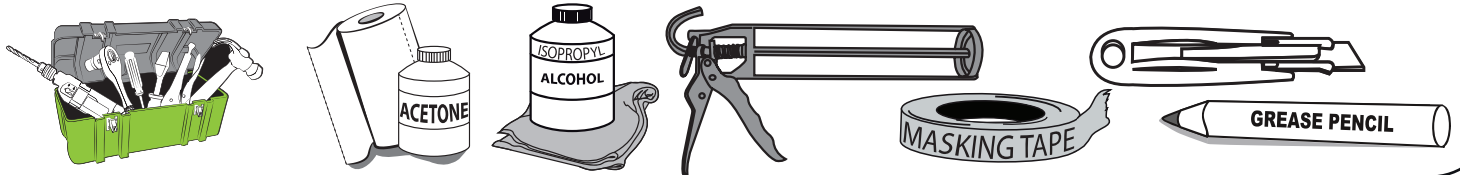



24 hrs

**DRIVE SLOWLY
25 mph max**





TOOLS



CHECK LIST

***ALREADY INSTALLED IN THE PART**

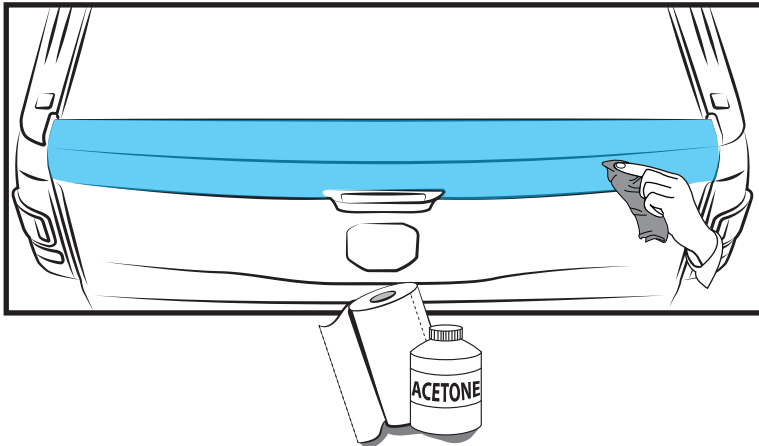
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		*INCLUDED IN THE PART
B	ADHESION PROMOTER		1 PC



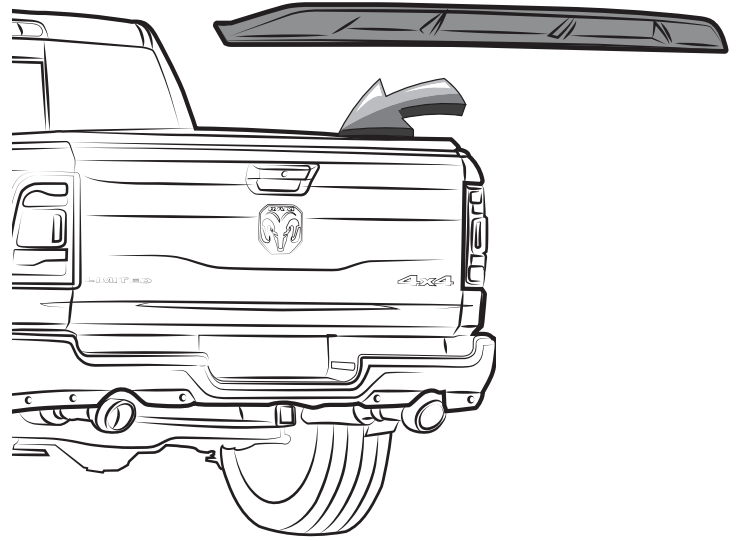
Vehicle and part must be at 16°C or 60°F or more before installation.

Keep the vehicle and parts in an environment that is within the recommended installation temperature range for 4 hours.

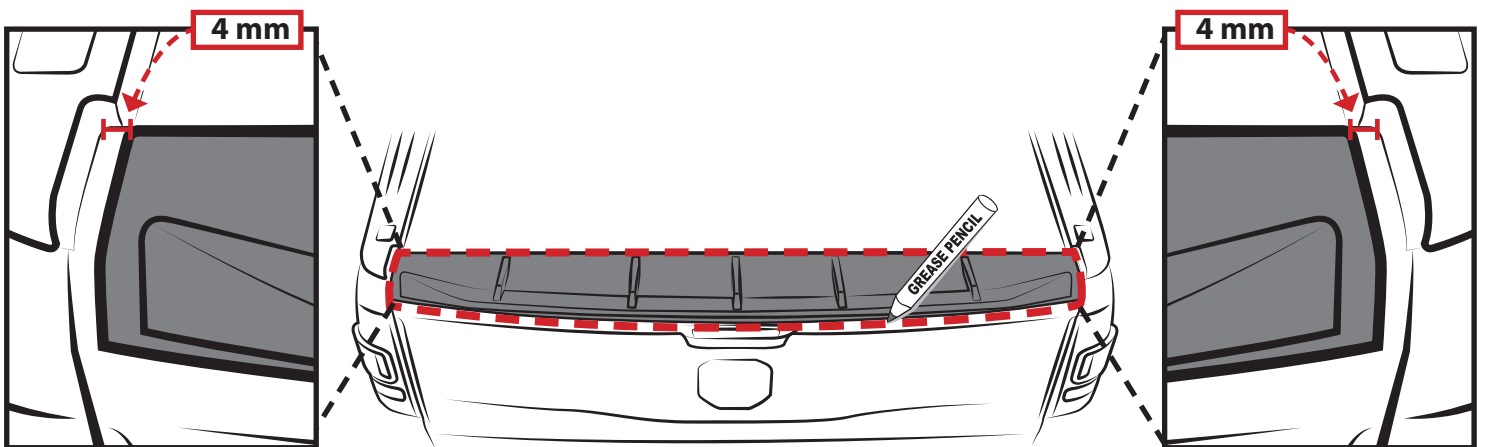
1 CLEAN



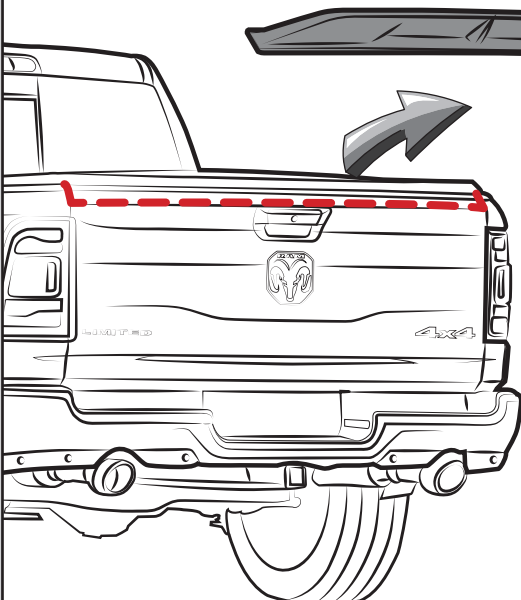
2 PRE-INSTALL



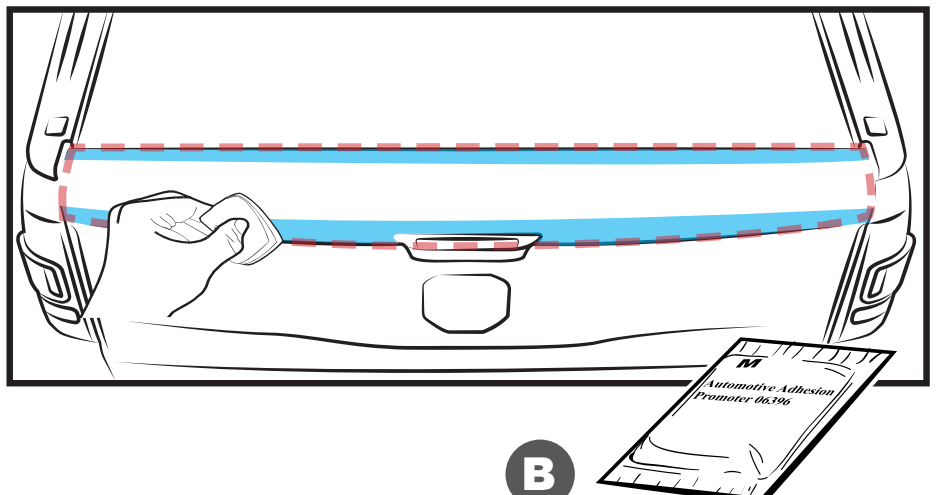
3 MARK



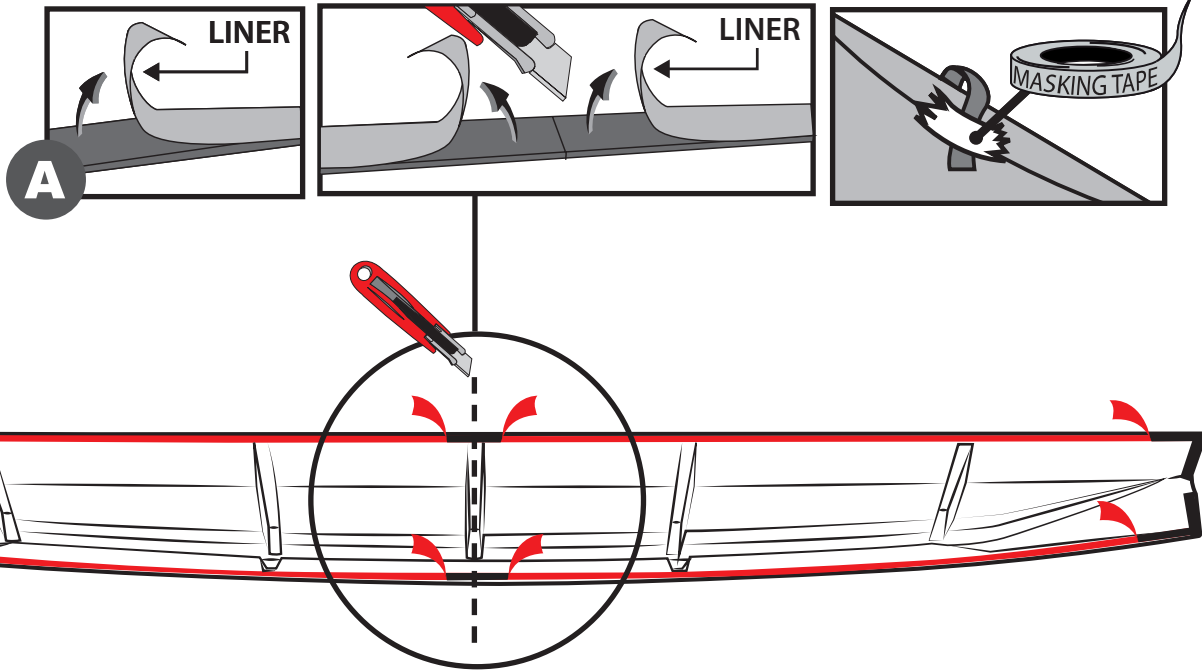
4 REMOVE



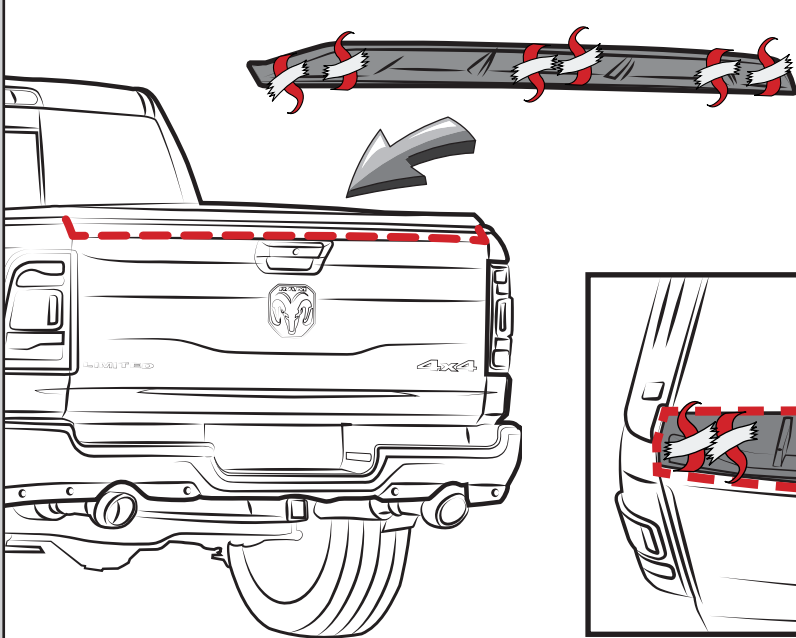
5 ADHESION PROMOTER



6 PEEL

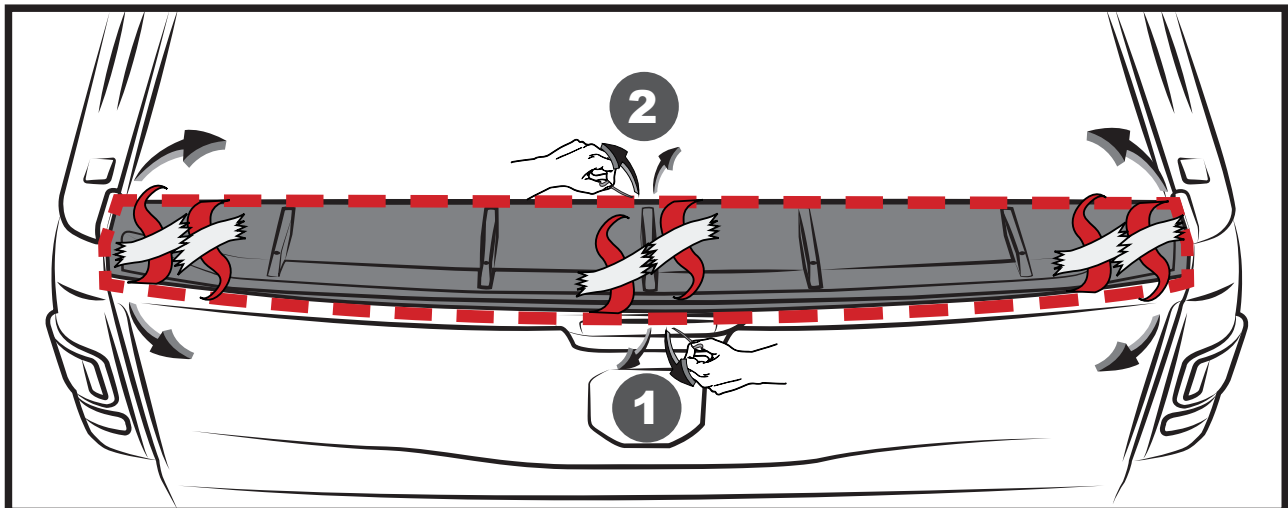


7 PLACE

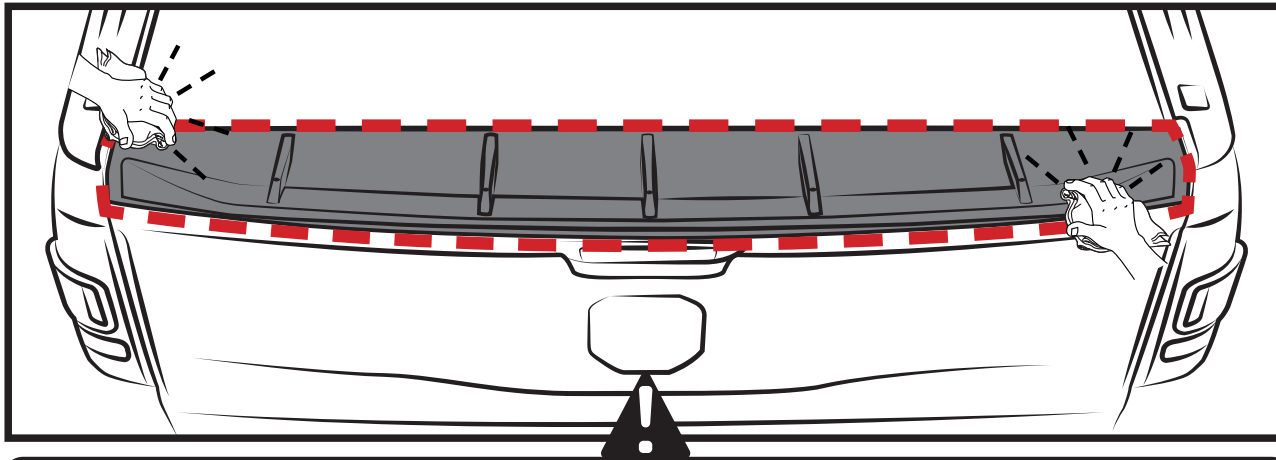


WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD.

8 REMOVE LINER



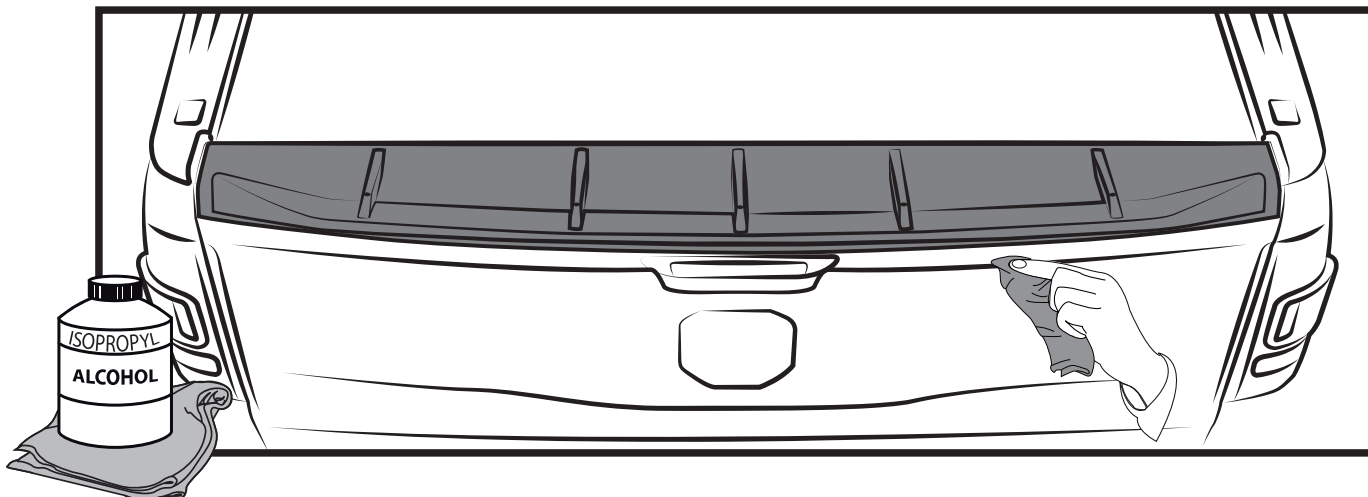
9 PRESS



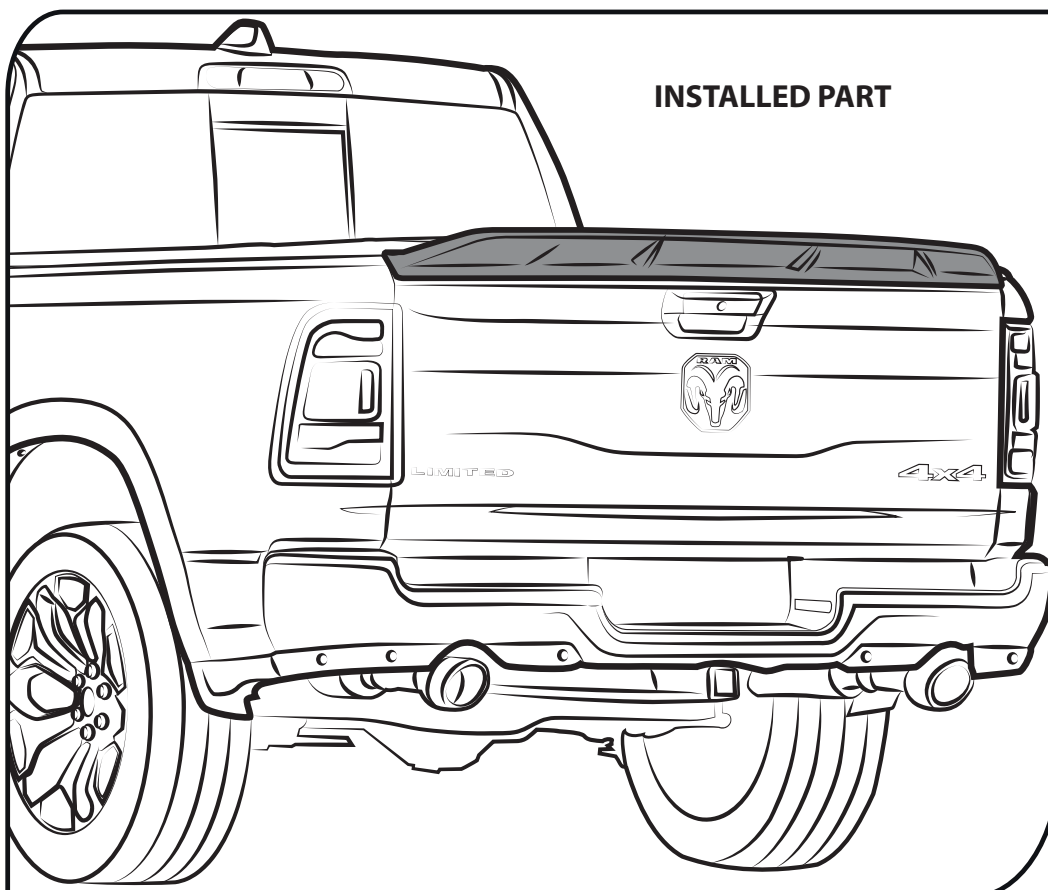
40-50 N/cm²

DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE. CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE A PRESSURE BETWEEN 40 AND 50 N/CM² IS USUALLY NEEDED.

10 CLEAN OFF GREASE PENCIL MARK



INSTALLED PART




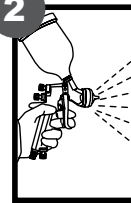
INSTRUCTIONS PAINTING


IF THE PART IS IN FIRST, APPLY THE FOLLOWING PROCESS


! PLEASE READ CAREFULLY BEFORE STARTING WITH PAINTING PROCESS

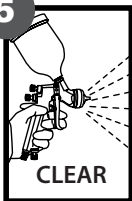
BODYCOLOR PAINTING INSTRUCTIONS

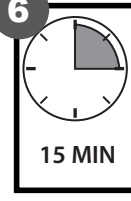
- 

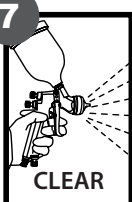
1 SAND THE PART SOFTLY WITH A 400 GRAINS SAND PAPER OR WITH A SCOTCH-BRITE RED SPONGE. BE CAREFUL NOT TO DAMAGE FACTORY SATIN BLACK FINISH. CLEAN WITH ISOPROPYL ALCOHOL AFTERWARDS.
- 


2 APPLY A GOOD QUALITY 2K PRIMER.
- 

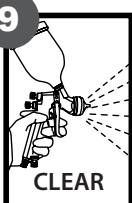
3 CHECK THE PARTS MINUTELY, THESE MUST HAVE A SMOOTH FINISH.
- 

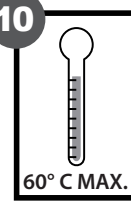
4 DUST ANY POWDER PARTICLE WITH A FLANNEL TOWEL BEFORE APPLYING THE PAINT.
- 

5 APPLY BASE COAT TO GET A SMOOTH AND FINE FINISH.
CLEAR
- 

6 WAIT 15 MINUTES, CHECK MINUTELY AND DETAIL WHERE NECESSARY.
15 MIN
- 

7 APPLY A THIN LAYER OF VARNISH.
CLEAR
- 

8 WAIT 5 MORE MINUTES.
5 MIN
- 

9 VARNISH PLENTY UNTIL YOU GET THE DESIRED BRIGHT AND FINISH. WAIT 5 MORE MINUTES.
CLEAR
- 

10 CURE AT A MAXIMUM TEMPERATURE OF 60°C (140°F) FOR 15 MINUTES. DO NOT EXCEED SUGGESTED TEMPERATURE.
60° C MAX.

! IMPORTANT !
MAKE SURE THE PART IS SECURED CORRECTLY TO THE BASE DURING PAINT AND CURE PROCESS TO AVOID ANY RISK OF FALLING.