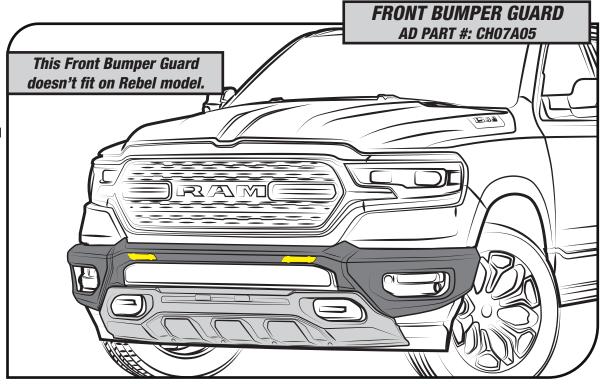


### **INSTALLATION MANUAL**

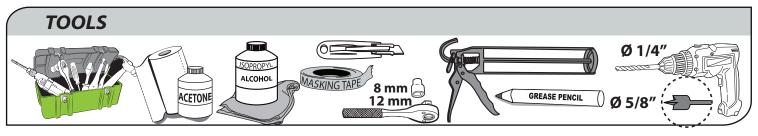












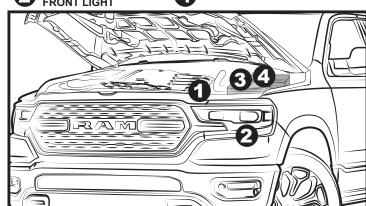
CHECK LIST *ALREADY INSTALLED IN THE PART			
ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		*INCLUDED IN THE PART
В	*DRL LED'S OSRAM PX-5-85258	53	1 PC
С	PUSH PIN WÜRTH 387	( <u></u>	6 PCS
D	FUSE TAP BP/ATM-TAP-RP		1 PC
E	QUICK SPLICE TAP CONECTOR		1 PC
F	INSULATED FEMALE CONNECTOR BP/ATM-TAP-RP		1 PC
G	POLYURETHANE ADHESIVE 310 ml.	ADHESIVE	1 PC

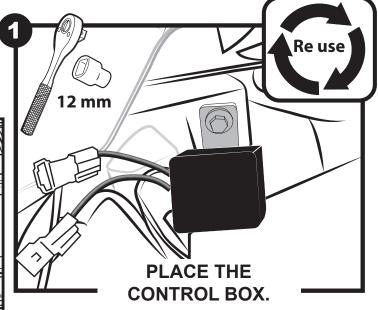


### **INSTALLATION MANUAL**



- PLACE CONTROL BOX
- FRONT (ENGINE) FUSE BOX
- CONNECTION TO FRONT LIGHT
- 4 BATTERY



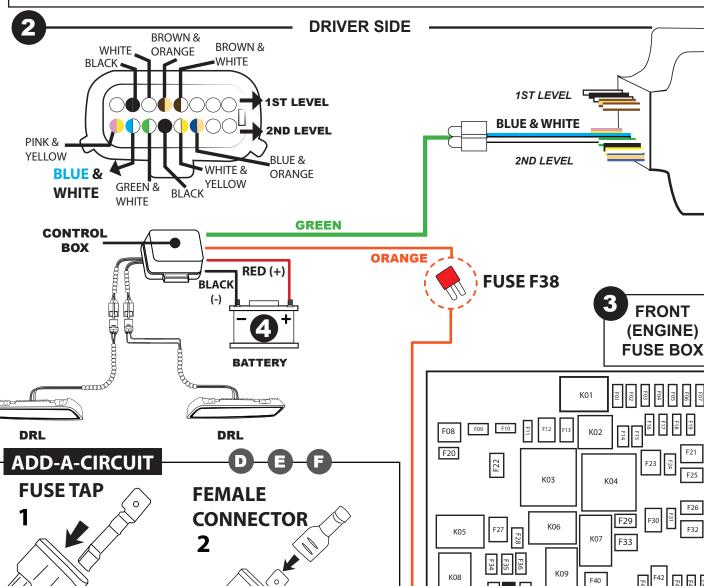


#### **CONTROL BOX WIRES CONNECTION**

- ORANGE: CONNECT TO SLOT IN FRONT (ENGINE) FUSE BOX.
- RED: BATTERY POSITIVE (+)

- BLACK: BATTERY NEGATIVE (-).

- GREEN: CONNECTED TO HEADLIGHT WIRE DRIVER SIDE.



**APPLY PRESSURE** 

**TO FEMALE** 

**CONNECTOR** 

**DRL WIRE** 

F53

F54

F44 F43

K12

F52

K11

K10

F56 F57

F46

F47

F48

CONNECTOR

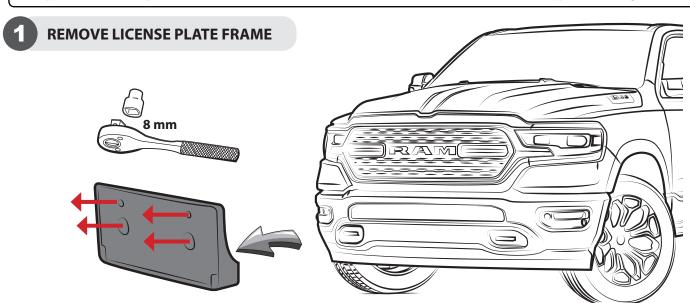


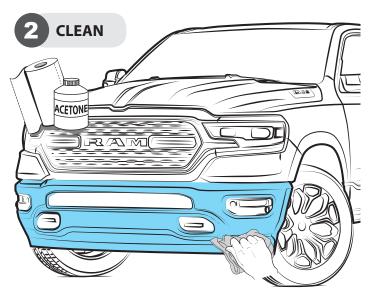
### **INSTALLATION MANUAL**

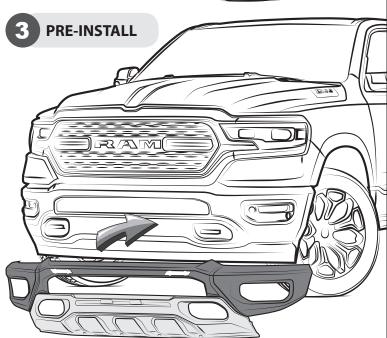


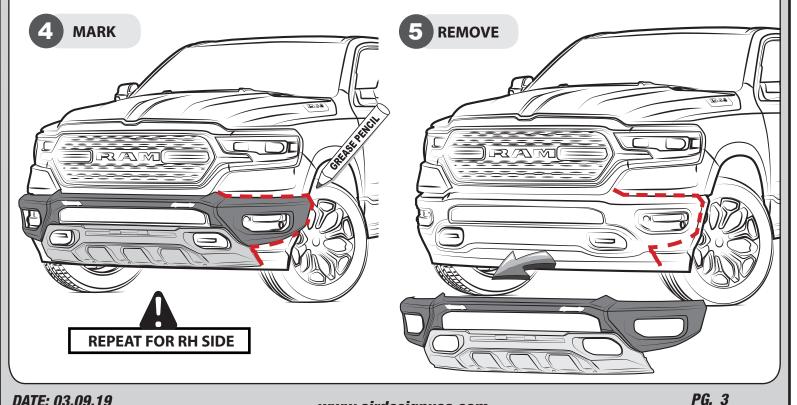
Vehicle and part must be at 16°C or 60°F or more before installation.

Keep the vehicle and parts in an environment that is within the recommended installation temperature range for 4 hours.

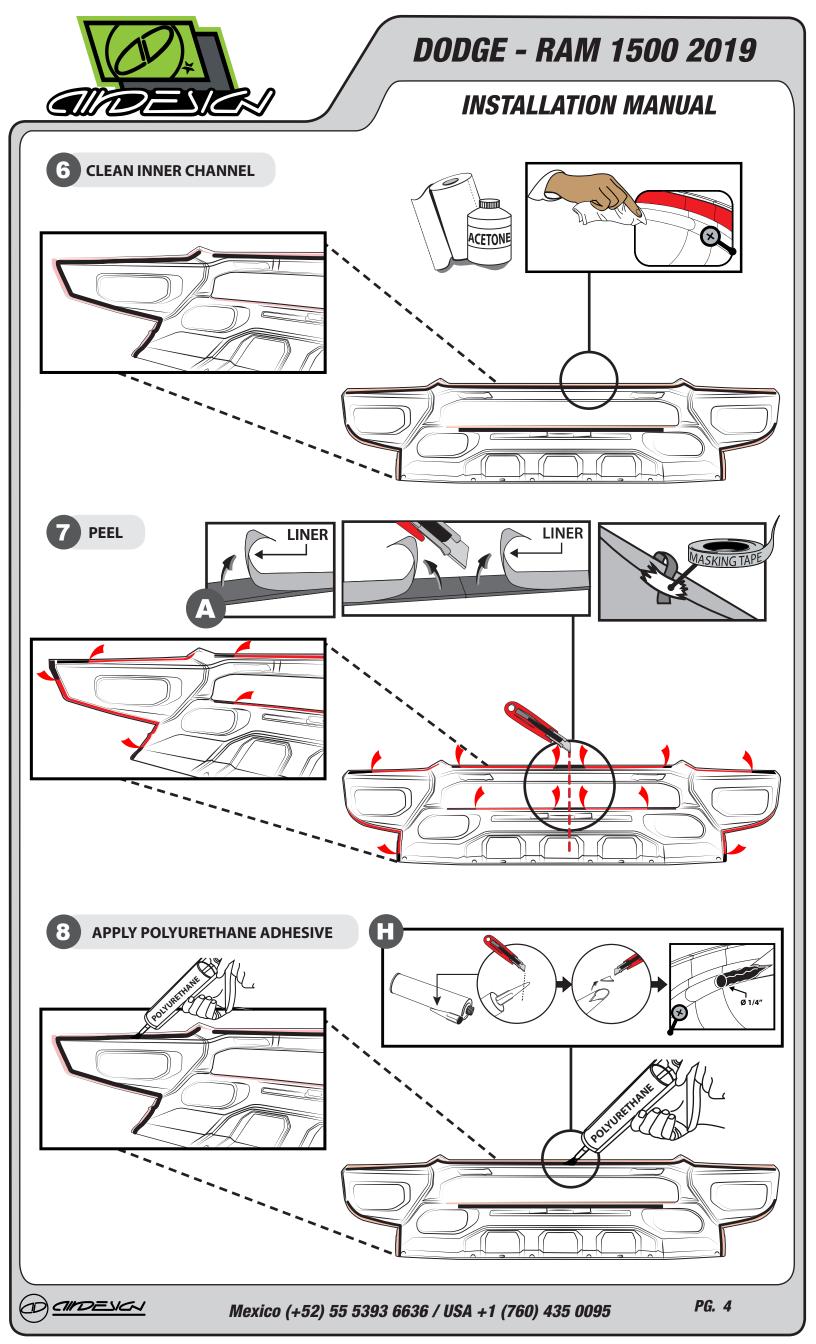


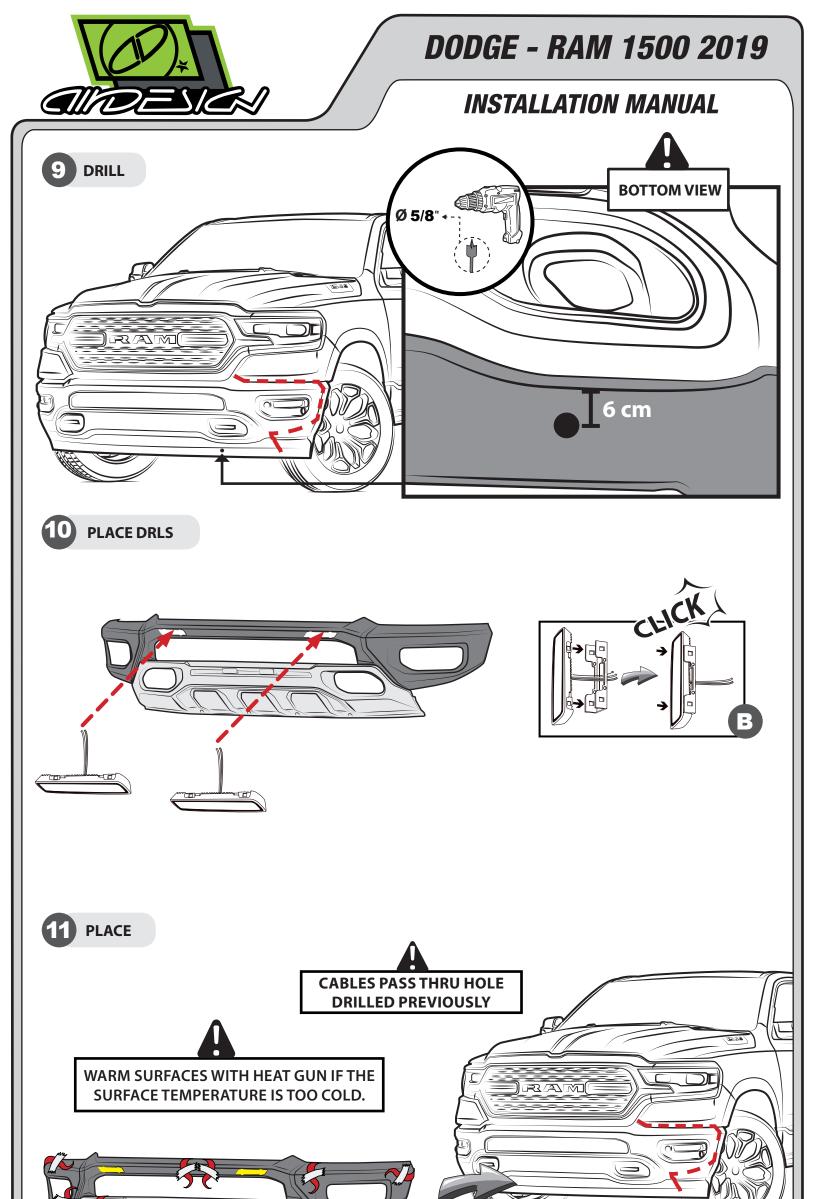






DATE: 03.09.19

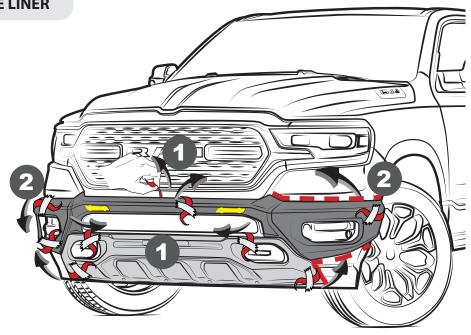




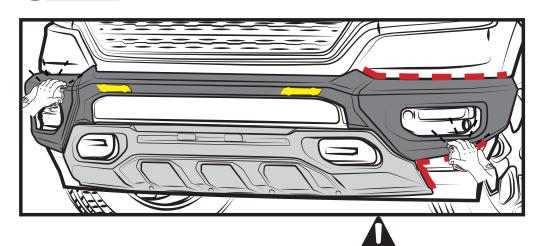


### **INSTALLATION MANUAL**





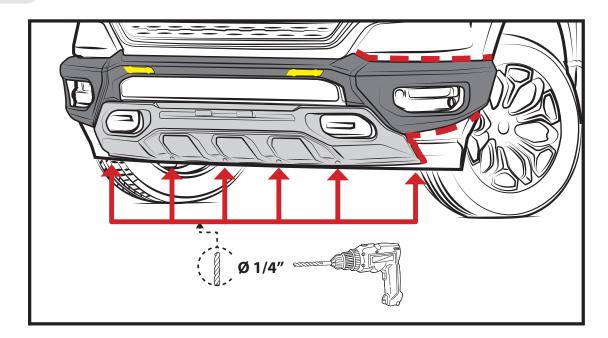
13 PRESS





DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE. CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE A PRESSURE BETWEEN 40 AND 50 N/CM² IS USUALLY NEEDED.

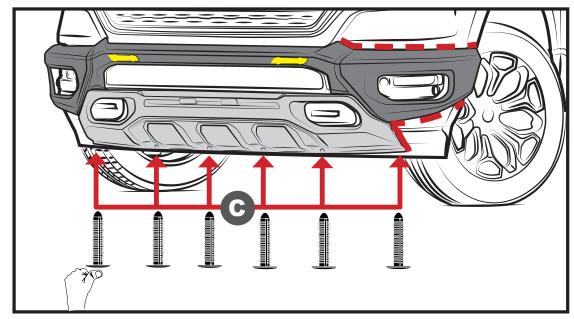
14 DRILL





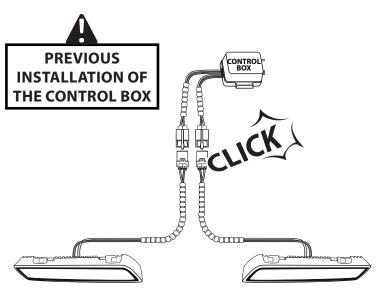
## **INSTALLATION MANUAL**

15 PLACE PUSH PINS

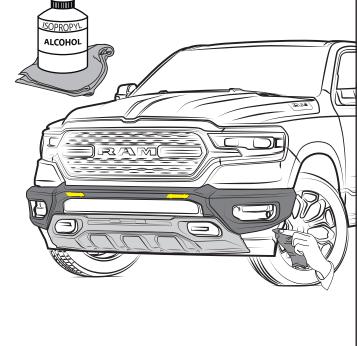


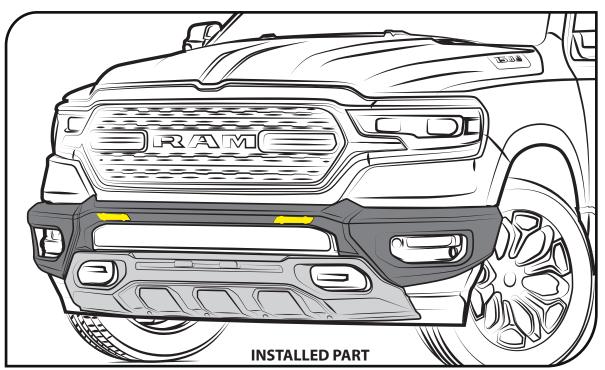
16 CONNECT CABLES TO CONTROL BOX













#### INSTALLATION MANUAL

#### INSTRUCTIONS PAINTING

#### IF THE PART IS IN FIRST, APPLY THE FOLLOWING PROCESS



PLEASE READ CAREFULLY BEFORE STARTING WITH PAINTING PROCESS

#### **BODYCOLOR PAINTING INSTRUCTIONS**



SAND THE PART SOFTLY WITH A 400 GRAINS SAND PAPER OR WITH A SCOTCH-BRITE RED SPONGE. BE CAREFUL NOT TO DAMAGE FACTORY SATIN BLACK FINISH. CLEAN WITH ISOPROPYL ALCOHOL AFTERWARDS.



APPLY A GOOD QUALITY 2K PRIMER.



CHECK THE PARTS MINUTELY, THESE MUST HAVE A SMOOTH FINISH.



DUST ANY POWDER PARTICLE WITH A FLANNEL TOWEL BEFORE APPLYING THE PAINT.



APPLY BASE COAT TO GET A SMOOTH AND FINE FINISH.



WAIT 15 MINUTES, CHECK MINUTELY AND DETAIL WHERE **NECESSARY.** 



APPLY A THIN LAYER OF VARNISH.



**WAIT 5 MORE MINUTES.** 



VARNISH PLENTY UNTIL YOU GET THE DESIRED BRIGHT AND FINISH. WAIT 5 MORE MINUTES.



**CURE AT A MAXIMUM TEMPERATURE** OF 60°C (140°F) FOR 15 MINUTES. DO NOT EXCEED SUGGESTED TEMPERATURE.



IMPORTANT A



MAKE SURE THE PART IS SECURED CORRECTLY TO THE **BASE DURING PAINT AND CURE PROCESS** TO AVOID ANY RISK OF FALLING.