Latest Revision: 11/9/2019



SDHQ Motorsports 190 S McQueen Rd Ste 109 Gilbert, AZ 85233 Phone: 480-633-2929

# **Product Packing List**

<u> Product:                                    </u>			
Description: 2016+ Tacoma Behind the Grille Light Mount			
(1) Driver Side Bracket	SDHQ-55-1202-63-A		
(1) Passenger Side Bracket	SDHQ-55-1202-G3-B		
(1) Hardware Package	SDHQ-55-1202-G3-C		
(2) ¼" - 20 x ¾" S.S. Hex Head Bolts			
(2) ¼" - 20 S.S. Lock Nuts			
(2) ¼" S.S. SAE Flat Washers			
(2) ¼" x 1 ¼" S.S. Flat Fender Washers			

Inspected and Packaged By: \_\_\_\_\_\_ Date: \_\_\_\_\_



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## **INSTALLATION INSTRUCTIONS**

<u> Product: SDHQ-55-1202-63</u>

Description: 2016+ Tacoma Behind the Grille Light Mount



<u>Parts List</u>	<u>Hardware List</u>	Required Tools
(1) Driver Side Mount SDHQ-55-1202-G3-A (1) Passenger Side Mount SDHQ-55-1202-G3-B (1) Hardware Package SDHQ-55-1202-G3-C	(2) ¼"-20 x ¾" S.S. Hex Head Bolts (2) ¼"-20 S.S. Lock Nuts (2) ¼" S.S. SAE Flat Washers (2) ¼" x 1 ¼" S.S. Flat Fender Washers	10mm Wrench/Socket 7/16" Wrench and Ratchet Appropriate wrenches or sockets to fit your Light Bar

### **Tech Notes**

No Drilling Required

Will Mount most 30" Light Bars in both the upper and lower grill location
Some Light Bars may require minor trimming of plastic

Optional Add-on: 2016+ Tacoma BTG Dual 10" Light Mount (SDHQ-55-1220-G3)

Approx. Install Time: 1 hour (not including Wiring)

### **Non-SR5 Grille Options Driver Side Shown** Mounts to Core Support Larger Rigid Bars with Factory Hardware SDHQ Baja Designs S8, Rigid SR Baja Designs ONX6 Driver Side Mount Baja Designs ONX6 Rear Mount Slot Vision X Xmitter All Baja Designs Prime W/ End Mount and Rigid Bars Kit Mounting Holes

Mounts to Grille/Bumper

Support with Supplied Hardware

# SR5 Grille Options Driver Side Shown Mounts to Core Support with Factory Hardware SDHQ Baja Designs S8, Rigid SR Rigid SR Mounts to Grille/Bumper Support with Supplied Hardware

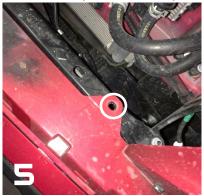
\*\*\*READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! \*\*\*

### **Installation Instructions:**

- **1.** Unbox all parts and familiarize yourself with them. Verify all parts are present.
- 2. Removing the Grille- Remove the (2) 10mm head screws and (2) clips that attach the top of the grille to the truck.
- 3. Pull up and out on the top mounting ears where you removed the screws to get them free from the plastic inserts under them. Then gently pull the grille off of the front of the truck, the lower section simply pops off, and set the grille aside.



- **4.** Removing the Plastic Shrouds- Remove the panel clip from the side of the shrouds and then pull the shrouds forward, the rear is simply clipped into place. These will not be reused.
- Installing the Brackets- Remove the outer clip from the top of the bumper on each side.
- **6.** Starting with the driver side, remove the 12mm bolt in the core support that attaches the top of the radiator.
- 7. Insert the driver side bracket with the bracket on top of the sheet metal bumper cover support, but under the bumper cover. Reinsert radiator upper mounting bolt. If SDHQ-55-1220-G3 was purchased, begin those instructions.
- 8. Using supplied 1/4" hardware, attach the bottom of the mount to the sheet metal bumper cover support, with the large fender washer on top of the bumper cover, and then tighten all hardware starting with the top radiator bolt. Repeat Steps 6 8 on the passenger side.









- 9. Mount Lights- Mount your lights in desired locations and wire to manufacture's specifications.
- **10.** Re-install Grille- Re-install your grille in the reverse order that it came off. You are complete! Enjoy your new SDHQ Behind the Grille Light Mounts!

\*\*\*Double check all hardware is installed correctly and tight\*\*\*

\*\*\*Re-torque ALL bolts after 100 miles\*\*\*



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