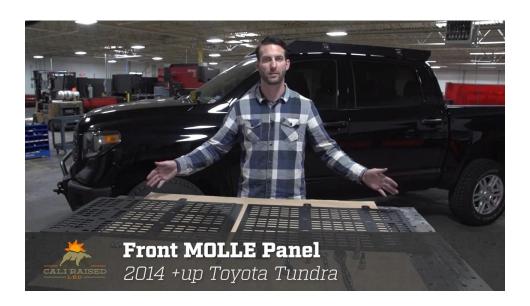


2007-2020 TOYOTA TUNDRA FRONT BED MOLLE SYSTEM



We're happy you've decided to join the <u>Cali Raised LED</u> family. We know you must be itching to install your new Toyota Tundra Front Bed MOLLE System. Well, great news, we've put together a simple, step-by-step guide to make it as easy as possible.

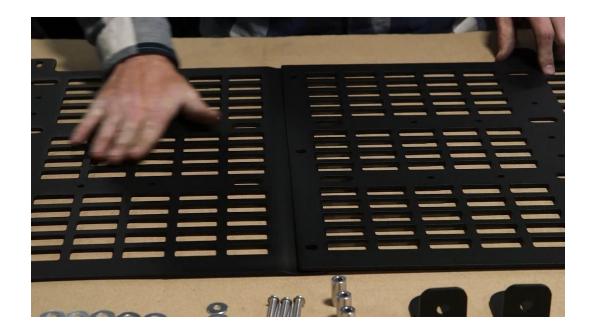
Tools You'll Need:

- Ratchet
- 7/32" Allen Wrench
- 5/32" Allen Wrench
- 9/16" Wrench
- Torx T55

Included Hardware:

- (5) 3/8" Bolts
- (5) 3/8" Lock Nuts
- (10) 3/8" Washers
- (5) M6 Washers
- (5) M6 Bolts
- (5) Spacers
- (2) Mounting Brackets

Step #1 – Connect MOLLE Panels Together



Start by orienting the two MOLLE panels in the correct direction. One will be completely flat, and the other will have a small S-type bend in it. When joining the two, you want the latter to slide underneath the flat panel, for a smooth, flat connection between the two.



Next, grab a 3/8" bolt, add a washer, and insert it through from the bottom side of the panel. Finish by adding a flat washer and a locknut. Repeat this process for each of the three bolts, making sure to only hand-tighten them for now.



Now, we'll install the brackets. Position the first as seen in the above image. Then, take a 3/8" bolt, add a washer, and slide it through from the back-side. Add a flat washer and a lock nut, and then hand-tighten it down. Repeat this same process for the other side.

With everything now in place, it's time to tighten everything down. For this, you'll need a 7/32" allen wrench, and a 9/16" wrench.

Step #2 – Prep Truck Bed for Installation

With the MOLLE panel fully-assembled, you'll now need to get the truck bed ready for installation.



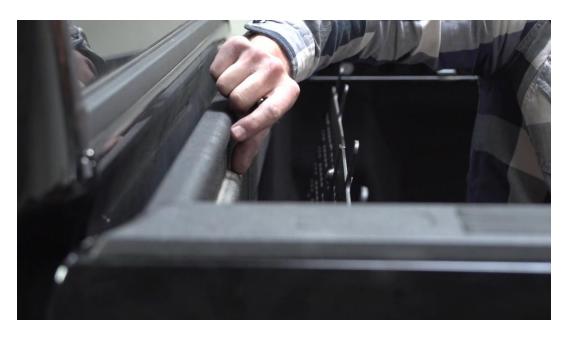
If you have the factory accessory rail on the back of your bed, there are 4 additional bolts to remove. If you don't, then you'll move on to the next step, which is to remove the rear bed bolts. For this, you'll use a T55 Torx.

Step #3 – Install the MOLLE Panels



With the bed prepped, you can now position the MOLLE panel into place. Be sure to line-up the holes with the brackets facing outwards.

You'll then re-install the bed bolts through each of the brackets, leaving them hand tight.



If you did remove a factory accessory rail, now is the time to pull the panel forward and put it back into position. However, you won't be using the factory hardware this time. Instead, you'll use a spacer, which will fit between your bed and the accessory rail without issue.



Position a spacer behind the MOLLE panel, then take an M6 bolt, add a flat washer, and thread it into the factory bed hole and hand tighten it. Repeat this process for each of the remaining holes.

Now it's time to tighten everything down, starting with the upper bolts first, followed by the bed bolts.

You've Done It!

Thanks again for reading, and be sure to check out some of our other off-road inspired products, including swag, roof racks, LED light bars, and rock sliders.

Note: if you are having trouble with a given step, please watch our <u>installation video</u> for a more detailed explanation.

Link to video: https://youtu.be/DXGpHqr-luM