

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 07/23/2020 Revision date: 02/15/2023 Supersedes: 07/23/2020 Version: 1.1

SECTION 1: Iden	tification
1.1. Identificatio	in the second
Product form	: Mixture
Product name	: LEMON
CAS-No.	: MIXTURE
Product code	: Mixture
1.2. Recommen	ded use and restrictions on use
No additional informati	on available
1.3. Supplier	
Voyageur Soap and C 14-19257 Enterprise V Surrey, BC Canada T 800-758-7773 sales@voyageursoapa	Vay
1.4. Emergency	telephone number
Emergency number	: INFOTRAC (US & Canada) 1-800-535-5053 (International) 1-352-323-3500

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 4	H227	Combustible liquid
Skin corrosion/irritation	H315	Causes skin irritation
Category 2 Serious eye damage/eye	H319	Causes serious eye irritation
irritation Category 2 Skin sensitization,	H317	May cause an allergic skin reaction
Category 1 Carcinogenicity Category 2	H351	Suspected of causing cancer
Full text of H statements : see		

GHS US labeling

Hazard pictograms (GHS US)



Signal word (GHS US)	: Warning
Hazard statements (GHS US)	: H227 - Combustible liquid H315 - Causes skin irritation H317 - May cause an allergic skin reaction H319 - Causes serious eye irritation H351 - Suspected of causing cancer
Precautionary statements (GHS US)	 P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 - Avoid breathing dust/fume/gas/mist/vapors/spray. P264 - Wash hands, forearms and face thoroughly after handling. P272 - Contaminated work clothing must not be allowed out of the workplace. P280 - Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 - If on skin: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - If exposed or concerned: Get medical advice/attention. P321 - Specific treatment (see supplemental first aid instruction on this label).

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P332+P313 - If skin irritation occurs: Get medical advice/attention.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use media other than water to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in
accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
BENZYL BENZOATE	(CAS-No.) 120-51-4	30 – 70	Acute Tox. 4 (Oral), H302
LIMONENE	(CAS-No.) 5989-27-5	30 – 70	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304
TERPINEOL	(CAS-No.) 8000-41-7	10 – 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Myrcene	(CAS-No.) 123-35-3	< 0.5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Carc. 2, H351 Asp. Tox. 1, H304

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures		
4.1. Description of first aid measures		
First-aid measures general	: IF exposed or concerned: Get medical advice/attention.	
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.	
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.	
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.	
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.	
4.2. Most important symptoms and eff	fects (acute and delayed)	
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.	
Symptoms/effects after eye contact	: Eye irritation.	
4.3. Immediate medical attention and special treatment, if necessary		
Treat symptomatically.		
SECTION 5: Fire-fighting measures	s	

5.1.	Suitable (and unsuitable) extinguishin	g media
Suitable	extinguishing media	Water spray. Dry powder. Foam. Carbon dioxide.
5.2.	Specific hazards arising from the cher	nical
Fire haza	ard :	Combustible liquid.
5.3.	Special protective equipment and pred	cautions for fire-fighters
Protectio	n during firefighting :	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6: Accidental release measures			
6.1. Personal precautions, protective eq	Personal precautions, protective equipment and emergency procedures		
6.1.1. For non-emergency personnel			
Emergency procedures	: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.		
6.1.2. For emergency responders			
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".		
6.2. Environmental precautions			
Avoid release to the environment.			
6.3. Methods and material for containme	ent and cleaning up		
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.		
Other information	: Dispose of materials or solid residues at an authorized site.		
6.4. Reference to other sections			
For further information refer to section 13.			
SECTION 7: Handling and storage			
7.1. Precautions for safe handling			
Precautions for safe handling	Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.		
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.		
7.2. Conditions for safe storage, includi	ing any incompatibilities		
Storage conditions	: Store in a well-ventilated place. Keep cool. Store locked up.		
SECTION 8: Exposure controls/pers	onal protection		
8.1. Control parameters			
BENZYL BENZOATE (120-51-4)			
Not applicable			
D-LIMONENE (5989-27-5)			
Not applicable			
Myrcene (123-35-3)			
Not applicable			
TERPINEOL (8000-41-7)			
Not applicable			
8.2. Appropriate engineering controls			
Appropriate engineering controls	: Ensure good ventilation of the work station.		
Environmental exposure controls	: Avoid release to the environment.		
8.3. Individual protection measures/Per	sonal protective equipment		
Hand protection:			
Protective gloves			

Eye protection:

Safety glasses

Skin and body protection:

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Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties			
9.1. Information on basic physical and chemical properties			
Physical state	:	Liquid	
Color	:	Mixture contains one or more component(s) which have the following colour(s): Colourless Colourless to light yellow White	
Odor	:	There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour: Pine odour Pleasant odour Floral odour Mild odour Aromatic odour Lemon odour Strong odour	
Odor threshold	:	No data available	
рН	:	No data available	
Melting point	:	No data available	
Freezing point	:	No data available	
Boiling point	:	No data available	
Flash point	:	≈ 61 °C	
Relative evaporation rate (butyl acetate=1)	:	No data available	
Flammability	:	Not applicable.	
Vapor pressure	:	No data available	
Relative vapor density at 20°C	:	No data available	
Relative density	:	No data available	
Solubility	:	No data available	
Partition coefficient n-octanol/water (Log Pow)	:	No data available	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
No data availableViscosity, kinematic	:	No data available	
Viscosity, dynamic	:	No data available	
Explosion limits	:	No data available	
Explosive properties		No data available	
Oxidizing properties	:	No data available	
9.2 Other information			

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity	

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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1.1. Information on toxicological effects Nocket toxicity (oral) : Not classified Nocket toxicity (oral) : Not classified ENEXTL EENZOATE (120-514) > 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male/Temale, Experimental value, Oral, 14 day(s)) LD50 oral rat > 2000 mg/kg body weight ATE US (oral) 1500 mg/kg body weight D-LIMONENE (5989-27-6) 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Fernale, Rage Jody weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Fernale, Rage Jody weight (CECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Fernale, Rage Jody weight Animal: rat LD50 oral rat > 2000 mg/kg body weight Animal: rat LD50 dermal rabbit > 5000 mg/kg body weight Animal: rat LD50 oral rat > 11380 mg/kg body weight Animal: rat LD50 dermal rabbit > 5000 mg/kg body weight Animal: rat LD50 dermal rabbit > 5000 mg/kg body weight Animal: rat LD50 dermal rabbit > 11380 mg/kg body weight Animal: rat LD50 dermal rabbit > 5000 mg/kg body weight Animal: rat LD50 dermal rabbit > S000 mg/kg body weight Animal: rat LD50 dermal rabbit > 0000 mg/kg body weight Animal: rat LD50 dermal rabbit > 0000 mg/kg body weight Animal: rat	SECTION 11: Toxicological information	on
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BEXYL BERZOATE (120-51-4) LD50 oral rat > 2000 mg/kg body weight (QECD 401: Acute Oral Toxicity, Rat, Male/female, Experimental value, Oral, 14 day(s)) LD50 dermal rabbit > 2 ml/kg (Modification of Draize 1959 method, 4 h, Rabbit, Experimental value, Dermal) ATE US (oral) 4000 mg/kg body weight DLIMONENE (589-27.5) 2000 mg/kg body weight (CECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Read-across, Oral) LD50 dermal rabbit > 2000 mg/kg body weight (Equivalent or similar to OECD 402, Rabbit, Weight of evidence, Dermal) LD50 dermal rabbit > 5000 mg/kg body weight Animal: rat LD50 dermal rabbit > 11390 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 10300 mg/kg body weight Animal: rat LD50 dermal rabbit > 1000 mg/kg body weight Animal: rat <td>Acute toxicity (dermal)</td> <td>: Not classified</td>	Acute toxicity (dermal)	: Not classified
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	SECTION 12: Ecological information	

12.1. Toxicity

Ecology - general

: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

BENZYL BENZOATE (120-51-4)		
LC50 - Fish [1]	2.32 mg/l (EU Method C.1, 96 h, Danio rerio, Semi-static system, Fresh water, Experimental value, GLP)	
EC50 - Crustacea [1]	3.09 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)	
D-LIMONENE (5989-27-5)		
LC50 - Fish [1]	720 μg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value, Lethal)	
EC50 - Crustacea [1]	0.36 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, GLP)	
Myrcene (123-35-3)		
EC50 - Crustacea [1]	0.45 mg/l	

12.2. Persistence and degradability

BENZYL BENZOATE (120-51-4)	
Persistence and degradability	Readily biodegradable in water.
D-LIMONENE (5989-27-5)	
Persistence and degradability	Readily biodegradable in water.
ThOD	3.29 g O ₂ /g substance

12.3. Bioaccumulative potential

BENZYL BENZOATE (120-51-4)		
BCF - Fish [1]	2.286 (BCFBAF v3.00, Pisces, QSAR)	
Partition coefficient n-octanol/water (Log Pow)	3.97 (Experimental value, 25 °C)	
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).	
D-LIMONENE (5989-27-5)		
BCF - Fish [1]	864.8 – 1022 (Pisces, QSAR, Fresh weight)	
Partition coefficient n-octanol/water (Log Pow)	4.38 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method, 37 °C)	
Bioaccumulative potential	Potential for bioaccumulation ($4 \ge Log$ Kow ≤ 5).	

12.4. Mobility in soil

0.027 N/m (210 °C)
3.8 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Low potential for mobility in soil.
Adsorbs into the soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal consideration	S	
13.1. Disposal methods		
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.	
SECTION 14: Transport information		
Department of Transportation (DOT) In accordance with DOT		
Transport document description (DOT)	: UN3082 Environmentally hazardous substances, liquid, n.o.s. (BENZYL BENZOATE ; D-LIMONENE), 9, III	
UN-No.(DOT)	: UN3082	
02/15/2023	EN (English US)	6/9

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Proper Shipping Name (DOT)	: Environmentally hazardous substances, liquid, n.o.s. BENZYL BENZOATE ; D-LIMONENE
Class (DOT)	: 9 - Class 9 - Miscellaneous hazardous material 49 CFR 173.140
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 9 - Class 9 (Miscellaneous dangerous materials)
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Symbols DOT Special Provisions (49 CFR 172.102)	 G - Identifies PSN requiring a technical name 8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping
	 description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies. 146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination. 173 - An appropriate generic entry may be used for this material. 335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquid with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 5 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Tab 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in
DOT Packaging Exceptions (49 CFR 173.xxx)	: 155
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: No limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: No limit
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number	: 171
Other information	: No supplementary information available.
Transportation of Dangerous Goods	
Not applicable	
Transport by sea	
Transport document description (IMDG)	: UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BENZYL BENZOATE ; D-LIMONENE), 9, III, MARINE POLLUTANT
UN-No. (IMDG)	: 3082
Proper Shipping Name (IMDG)	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Class (IMDG)	: 9 - Miscellaneous dangerous substances and articles
Packing group (IMDG) Limited quantities (IMDG)	: III - substances presenting low danger : 5 L
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Air transport Transport document description (IATA) : UN 3082 Environmentally hazardous substance, liquid, n.o.s. (BENZYL BENZOATE : D-

	LIMONENE), 9, III
UN-No. (IATA)	: 3082
Proper Shipping Name (IATA)	: Environmentally hazardous substance, liquid, n.o.s.
Class (IATA)	: 9 - Miscellaneous Dangerous Substances and Articles
Packing group (IATA)	: III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

BENZYL BENZOATE	CAS-No. 120-51-4	30 – 70%
LIMONENE	CAS-No. 5989-27-5	30 – 70%
Myrcene	CAS-No. 123-35-3	< 0.5%
TERPINEOL	CAS-No. 8000-41-7	10 – 30%

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

ENZYL BENZOATE (120-51-4)	
Listed on the Canadian DSL (Domestic Substances List)	
-LIMONENE (5989-27-5)	
sted on the Canadian DSL (Domestic Substances List)	
yrcene (123-35-3)	
sted on the Canadian DSL (Domestic Substances List)	
ERPINEOL (8000-41-7)	
sted on the Canadian DSL (Domestic Substances List)	

EU-Regulations

No additional information available

National regulations

BENZYL BENZOATE	(120-51-4)
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Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on KECI (Korean Existing Chemicals Inventory) Listed on the TCSI (Taiwan Chemical Substance Inventory) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on the Japanese ENCS (Existing New Chemical Substances) inventory Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on the EC Inventory Listed on the Australian HSIS Consolidated List

Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)

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D-LIMONENE (5989-27-5)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on KECI (Korean Existing Chemicals Inventory) Listed on the TCSI (Taiwan Chemical Substance Inventory) Listed on NZIOC (New Zealand Inventory of Chemicals) Listed on the Japanese ENCS (Existing New Chemical Substances) inventory Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on the EC Inventory Listed on the EC Inventory	
Myrcene (123-35-3)	
Listed on IARC (International Agency for Research on Cancer) Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on KECI (Korean Existing Chemicals Inventory) Listed on the TCSI (Taiwan Chemical Substance Inventory) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on the Japanese ENCS (Existing New Chemical Substances) inventory Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on the EC Inventory	
TERPINEOL (8000-41-7)	
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the TCSI (Taiwan Chemical Substance Inventory) Listed on NZIOC (New Zealand Inventory of Chemicals) Listed on the Japanese ENCS (Existing New Chemical Substances) inventory Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on the EC Inventory Listed on the EC Inventory Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory) Listed on KECL/KECI (Korean Existing Chemicals Inventory)	

SECTION 16: Other information

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Revision date : 02/15/2023

Full text of H-phrases:

H226	Flammable liquid and vapor
H227	Combustible liquid
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H351	Suspected of causing cancer

SDS US

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.