

Crafters Guide

SYNDOPOUR 200-MB



How to Use Melt & Pour

4 simple steps to get started



1

Cut

Remove the base from the packaging and cut the product into smaller pieces to aid melting.

Melt the product in a microwave or a suitable heating device ensuring that the base melts evenly. Stirring the product regularly helps to do this. Recommended heating temperature should be around 85°C.



2

Melt

Once the base is molten, add fragrance, colour and any additives to customise the base.

It is recommended that the level of additives included is up to 3% maximum. This level would include up to 2% fragrance. Stability testing may be required to ensure compatibility.



3

Pour

Spray the silicone mould with rubbing alcohol in order to prevent bubbles on the surface of the base once it is cooled.

Pour the molten product into a mould between 70 - 85°C and allow to set.



4

Remove

Once set, remove from the mould.

The bars will release more easily if it has been left for 24 hours in a cool place. Once hard, package as required. If the finished product is to be sliced, we recommend using a soap wire cutter.



Syndopour 200-MB

This unique Melt & Pour syndet base is ultra-mild and 100% soap-free

Syndopour 200-MB is RSPO certified and gives you the ability to create a variety of mild, soap free, shampoo, body and facial cleansing bars.

The first of its kind, Syndopour 200-MB has a luxurious lather and high foaming properties, providing the perfect starting point for an innovative range of pH-neutral bars that are kind to skin.



Syndopour 200-MB is a soap free syndet base and has a lower pH than traditional soap

Produce syndet bars by hot pour without large scale manufacturing equipment

Create dermatologically tested syndet bars, for sensitive skin & scalps

Marble Cleansing Bar



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Equipment

- » 1 x 1 kg tub of Syndopour-200-MB
- » 2 colors* ocean blue & deep blue
- » Spray bottle of rubbing alcohol
- » Fragrance: pine scent
- » 1 x Silicone mould (six 100g bars)
- » 3 x pourer jugs

Method

1. Cut the base and split equally between three microwavable jugs
2. Keeping one jug white, take the other two and add different coloured dye or mica to each one. Add 1% fragrance.** For this recipe we made 10x 100g bars, using 1kg of syndopour in total, splitting 10g between the three jugs
3. Spray the silicone moulds with rubbing alcohol
4. Allow the temperature to reach around 122°F before pouring small increments into the mould. (The technique is to pour only so much in one side so each colour doesn't hit all 4 sides)
5. Slowly begin pouring each of the 3 colours to create a swirl/layered effect***
6. Allow each layer to begin setting before adding the next layer and ensure you spray rubbing alcohol after each colour before pouring the next to prevent the layers separating
7. Spray rubbing alcohol on top and then leave to set for 48 hours

*Colours will not set as they seem when mixing into the melted base. As this base is naturally white, the colour will be more pastel than as they appear when added to a melted base.

**The amount of fragrance/essential oils may differ depending on the size of mould you use. Be sure to calculate the amount needed based on how much base you are using.

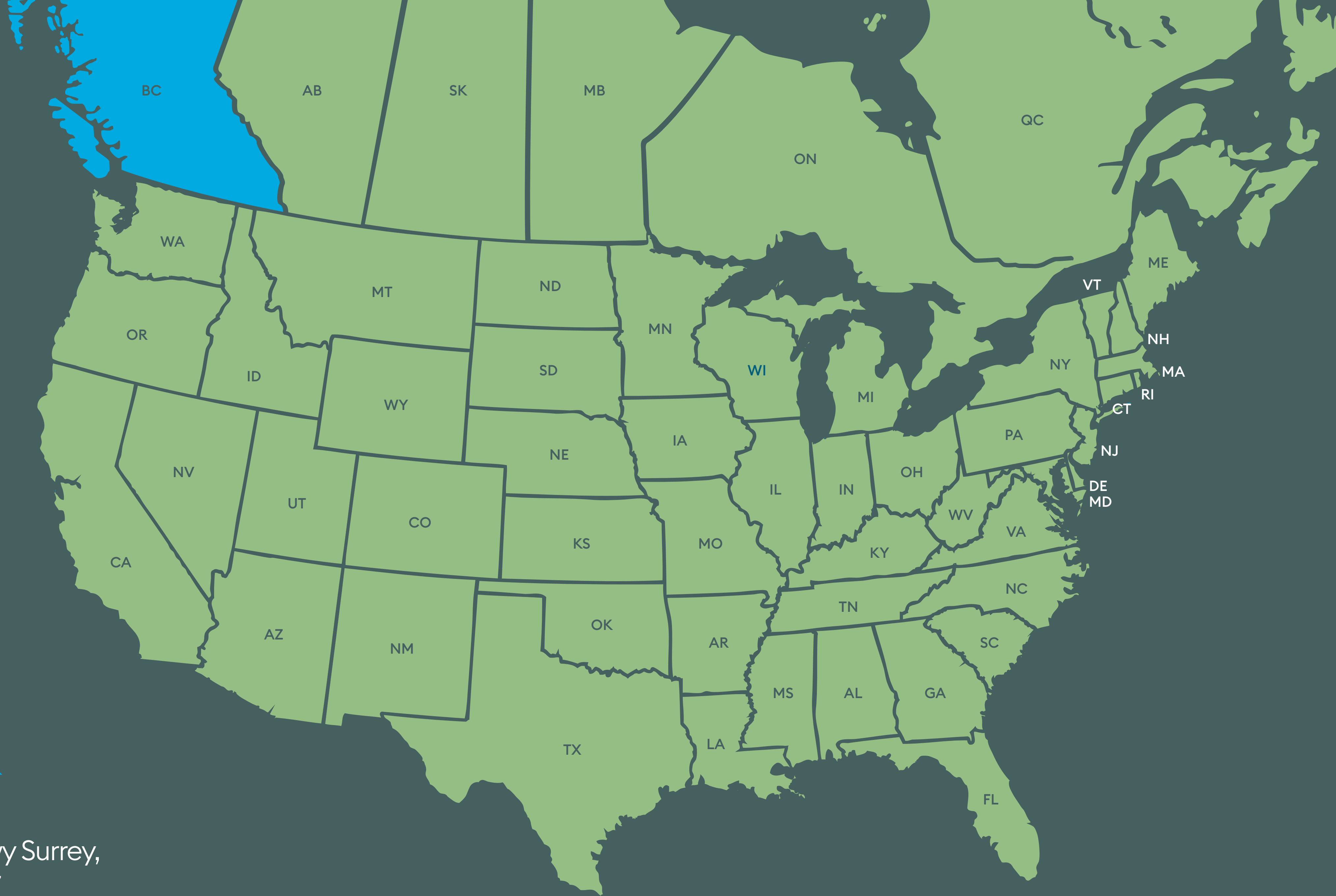
***Ensure each of the three colours can be seen on the base from the first round of pouring to create a better effect so that when un-moulded the marbling effect can be seen.

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