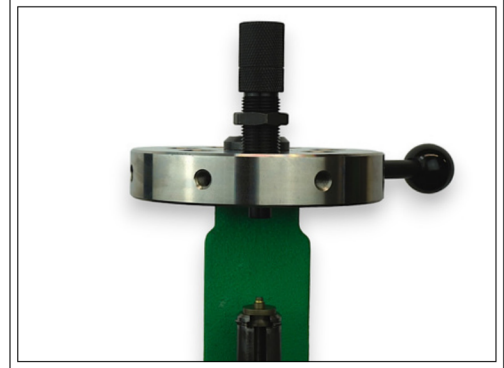
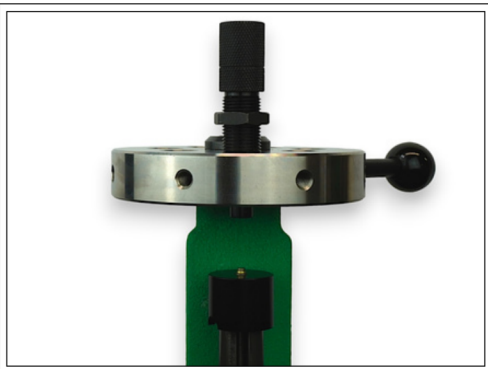


**STEP 1**

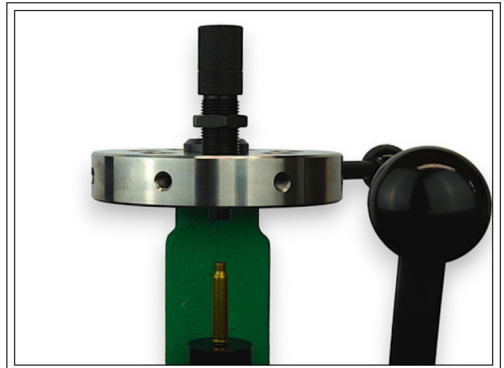
Refer to XMA/XMS Hold Down Die instructions to set up your die.

**STEP 2**

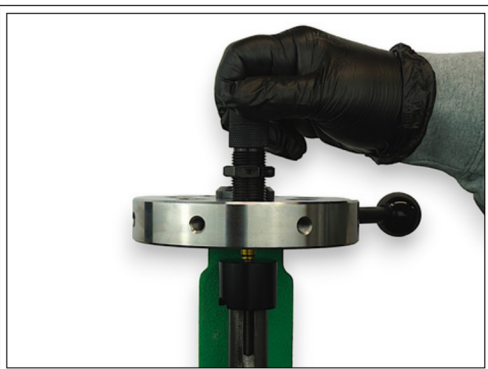
Place the swage onto the ram.

**STEP 3**

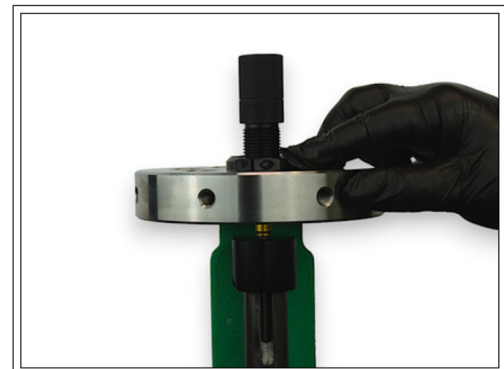
Place the cup over the ram.

**STEP 4**

Set a case over the swage and raise the ram up all the way.

**STEP 5**

Turn the die down. When the tip makes contact with the floor of the case tighten the die down a 1/2 turn.

**STEP 6**

Push the press lever down to drive the swage into the primer pocket. Check the swage. If more is required then turn the die down in small increments until the desired swage is achieved. Lock the die down.