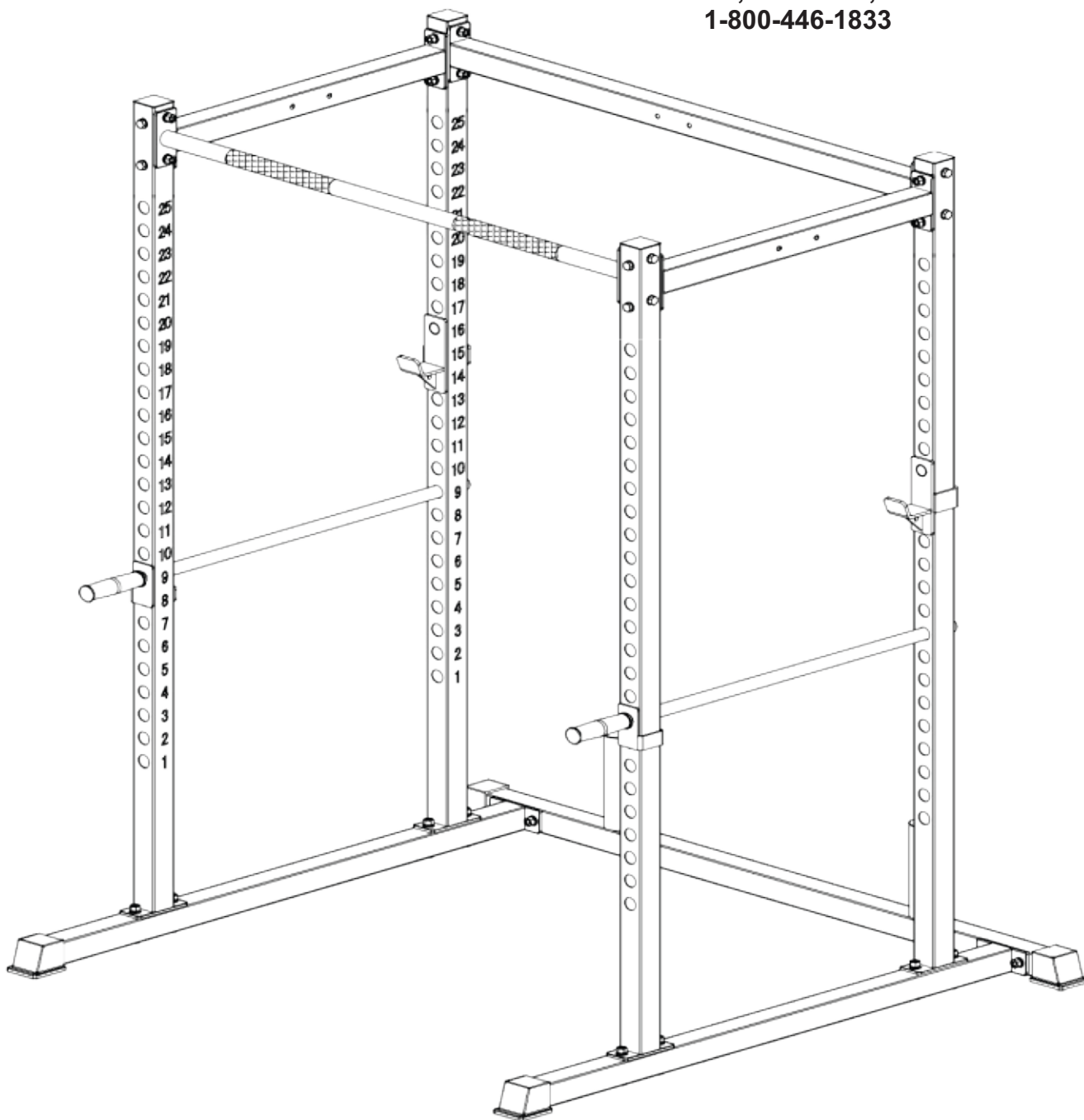


# AN-92561W STORAGE RACK 72"

**TDS Fitness Equipment**

Elmira, NY 14904, USA

1-800-446-1833



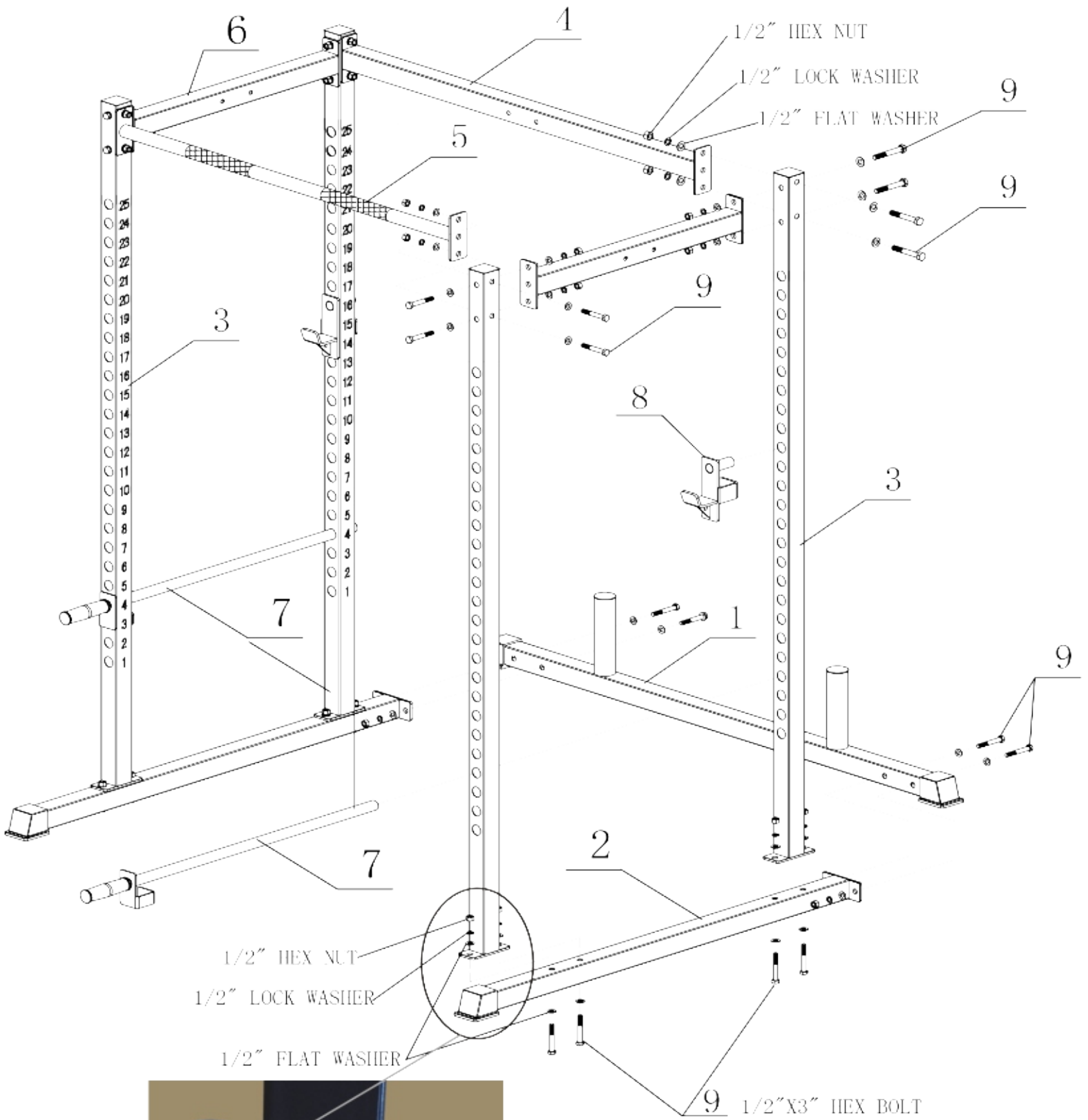
THIS UNIT IS BULKY AND HEAVY HENCE TWO PEOPLE ARE REQUIRED TO ASSEMBLE

NEED (2) 3/4" WRENCHES FOR ASSEMBLY

DO NOT TIGHTEN HARDWARE (ONLY HAND TIGHT) UNTIL YOU COMPLETE THE WHOLE ASSEMBLY

## **ASSEMBLY INSTRUCTIONS**

# EXPLODED FIGURE

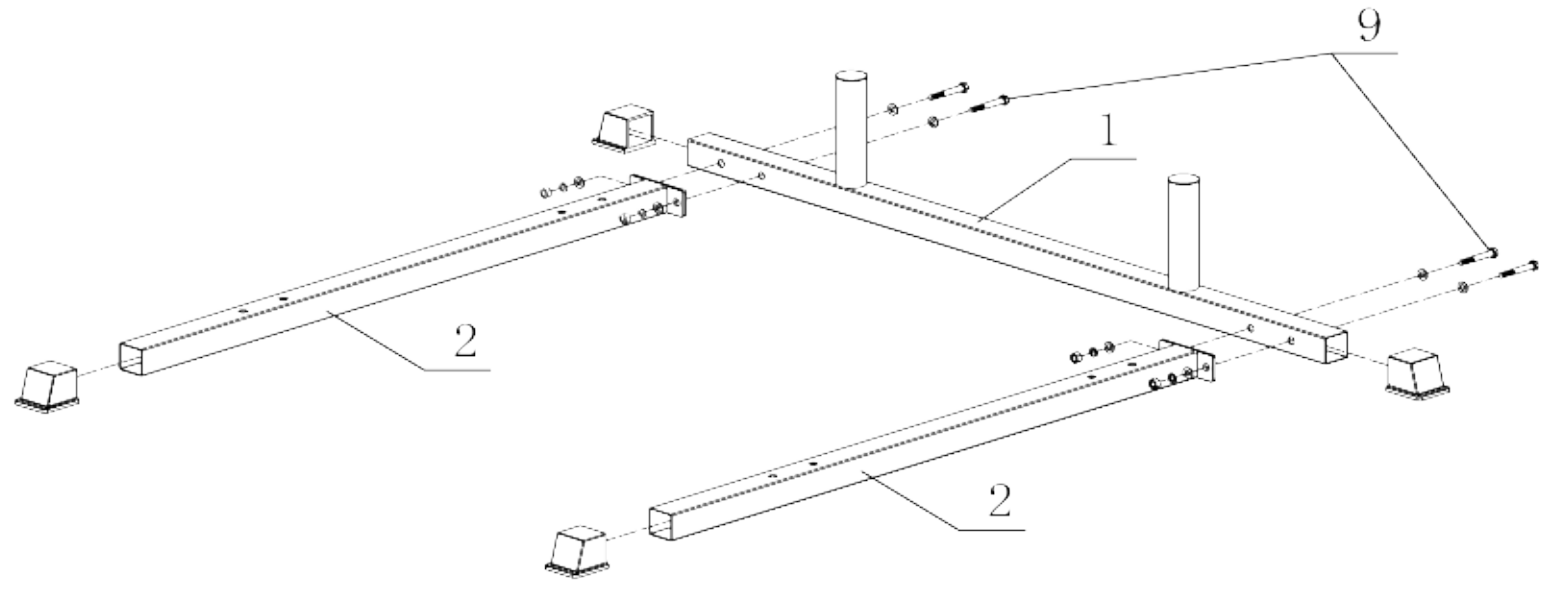


# PARTS LIST

PART NO	DESCRIPTION	QTY	DRAWING
1	REAR CROSS BAR	1	
2	UPRIGHT BASE	2	
3	UPRIGHT	4	
4	CROSS BAR	1	
5	CHIN UP BAR	1	
6	SIDE CROSS BAR	2	
7	SAFETY ROD	2 (1 PAIR)	
8	J HOOK	2 (1 PAIR)	
9	HEX BOLT 1/2" x 3"	28 (SETS)	

## ASSEMBLY STEP

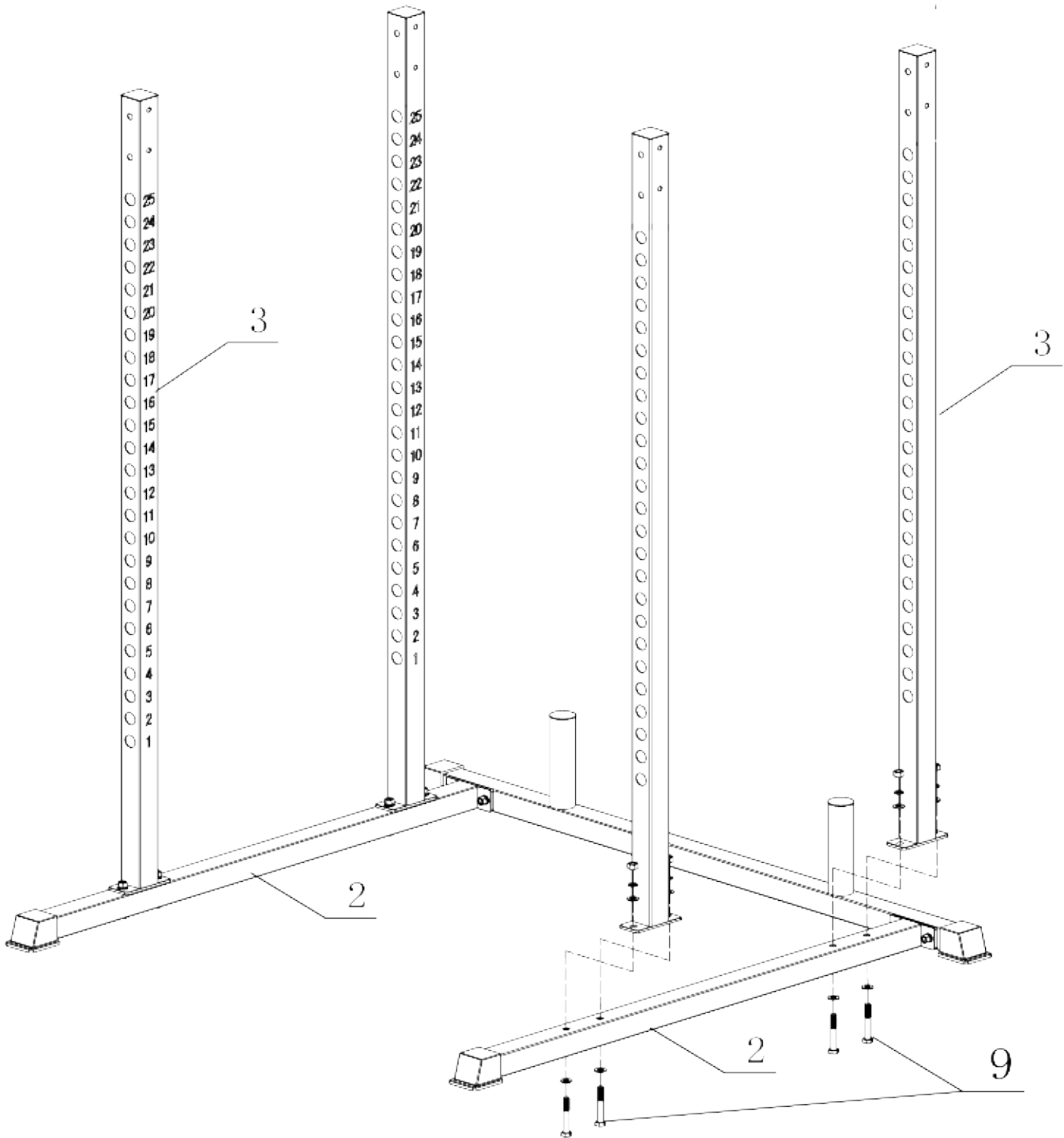
FIGURE 1



### STEP 1:

Assemble the REAR CROSS BAR (1) to the UPRIGHT BASE (2) using 1/2" x 3" LONG HEX BOLT WITH (2) 1/2" FLAT WASHERS (4 sets) as shown in FIGURE 1.

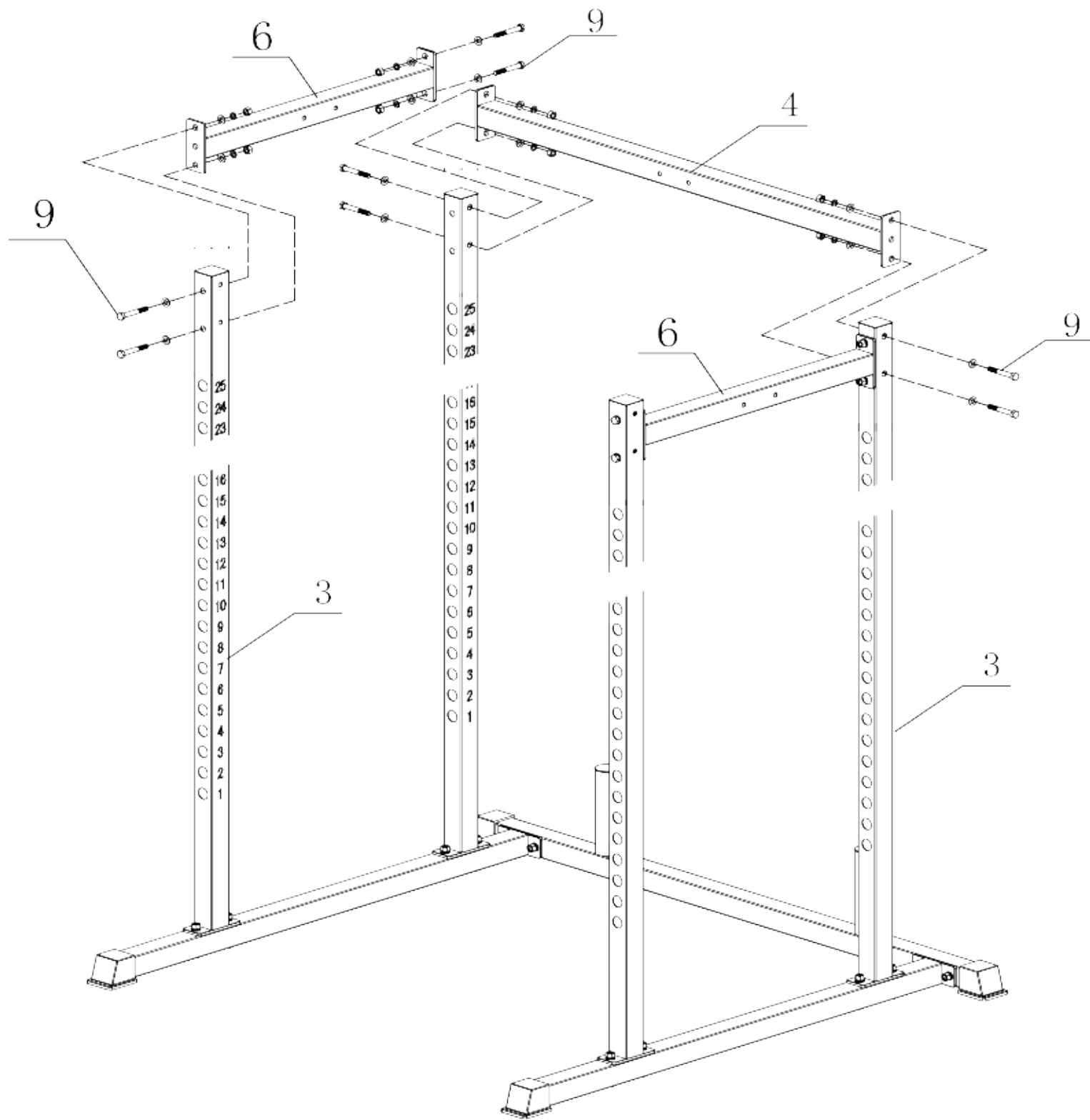
FIGURE 2



STEP 2:

Assemble the UPRIGHT (3) to the UPRIGHT BASE (2) using 1/2" x 3" LONG HEX BOLT WITH (2) 1/2" FLAT WASHERS (8 sets) as shown in FIGURE 2.

FIGURE 3



**STEP 3:**

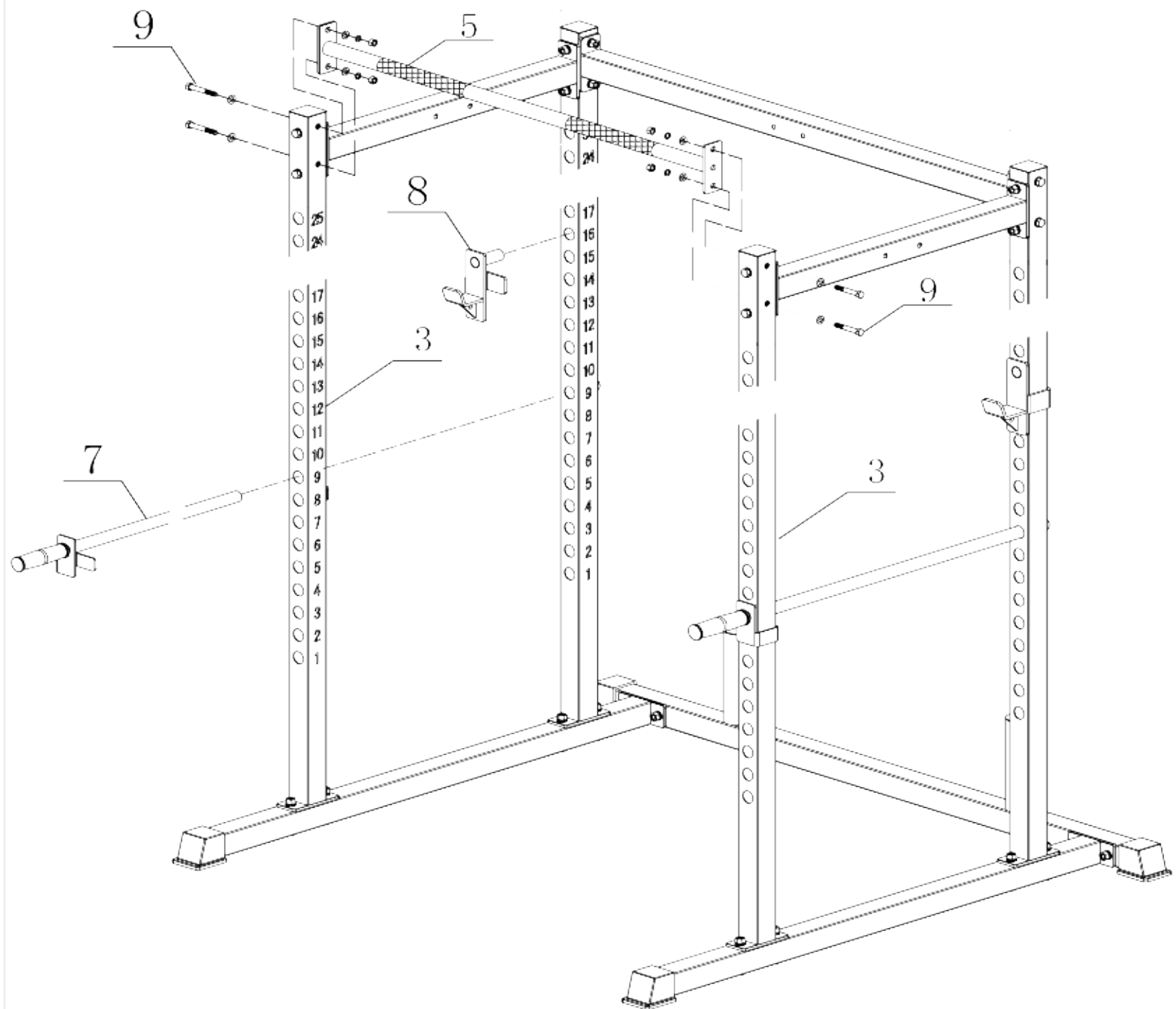
Assemble the CROSS BAR (4) to the UPRIGHT (3) using 1/2" x 3" LONG HEX BOLT WITH (2) 1/2" FLAT WASHERS (4 sets) and then assemble the SIDE CROSS BAR (6) to the UPRIGHT (3) using 1/2" x 3" LONG HEX BOLT WITH (2) 1/2" FLAT WASHERS (8 sets) as shown in FIGURE 3.

FIGURE 4

**TDS Fitness Equipment**

Elmira, NY 14904, USA

1-800-446-1833



**STEP 4:**

Assemble the CHIN UP BAR (5) to the UPRIGHT (3) using 1/2" x 3" LONG HEX BOLT WITH (2) 1/2" FLAT WASHERS (4 sets) as shown in FIGURE 4. SET THE UNIT ON A LEVEL SURFACE. TIGHTEN HARDWARE AFTER CHECKING THE LEVEL AND ALIGNMENT PRIOR START USING THIS EQUIPMENT!