

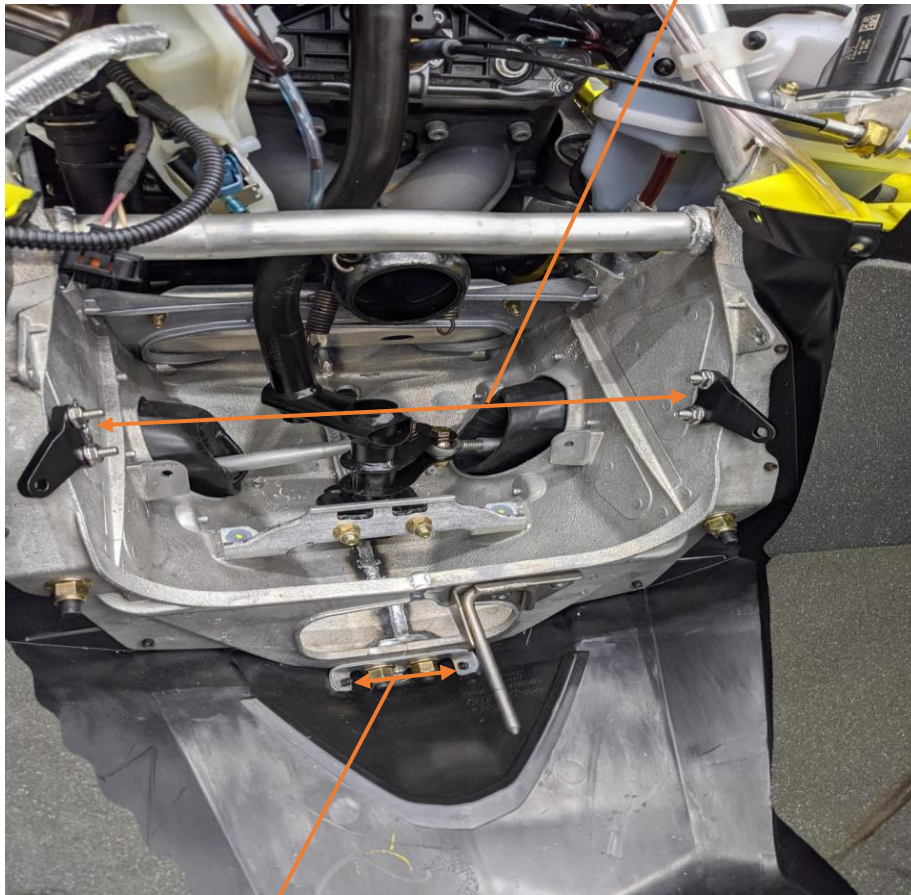
# G4 Bumper Install

Remove side panels, and hood

Remove pipe

Drill ¼" hole through the bulkhead in the indented circle's where bumper mount brackets are attached below

Use 4 ¼-20 x 1 Allen bolts to mount bumper mount tabs



Drill 2 Rivets



Use 5/16-18 allen bolts to attach both bars to bumper body do not tighten completely

Put bumper in place

Using 1/4x1 allen bolts attach bumper bar to custom mounts you attached to bulkhead in first picture do not tighten completely



Insert 10/32 allen bolts into pre drilled rivet holes

Tighten bolts all bolts on bumper

Drill outside holes with 3/16 drill bit then secure with 10/32 allen bolts

The rivets included are to mount the plastic nose cone to the bumper under the hood. Will need to drill 3/16 holes into bumper for rivets

