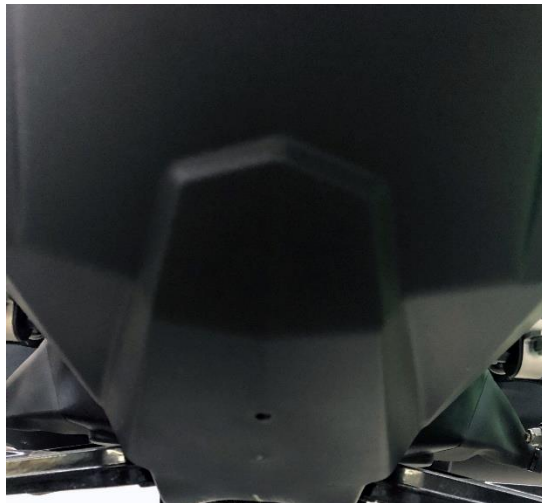


Bumper Install

- Remove hood and both side panels
- Remove spark plug tool then the belt holder
- Remove 2 bolts 1 on mag 1 on pto at the back of bumper
- Remove 2 bolts that hold nose pan to bumper
- Remove bumper center support

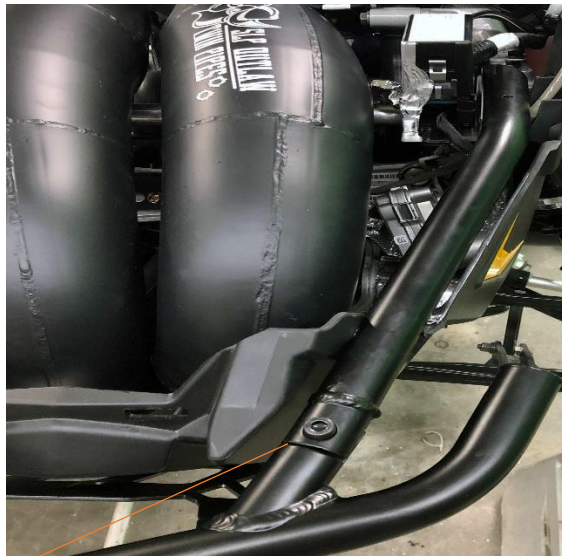
Assembly

Drill $\frac{1}{4}$ hole in belly pan just below original bumper center support you will see the indent in pan.





Start bolts with 2 bumper arms loosely



Start the 2 Allen bolts loosely into bumper, the bolts in center support bar, the bumper to nose cone bolts, and the lower torx , once all started then go back and secure all the bolts.