

# Epoxy Fill Guide

## Ring Holder



**Part A:** 100 ML

**Part B:** 50 ML

**Total=** 150 ML

\*This mold is a single pour. To complete with the heart mold, combine the total above with the heart's first pour measurements.

## Heart Mold

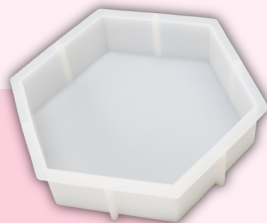
**Part A:** 225 ML

**Part B:** 115 ML

**Total=** 340 ML

\*This mold requires 2 pours. The total above is the amount needed for one pour (equivalent to one half of the heart mold).

## Hexagon Mold



**Part A:** 500 ML

**Part B:** 250 ML

**Total=** 750 ML

\*This mold requires 2 pours. The total above is the amount needed for one pour (equivalent to one half of the hexagon mold).

## Contact us

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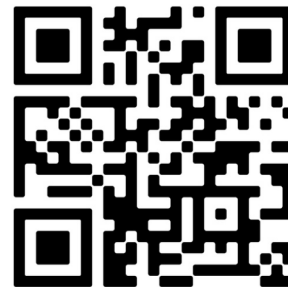


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Quick Start Guide



## 1 Trim & Dry

To begin your project, trim your fresh flowers to the desired length.

Once trimmed, you can choose to dry your flowers in the provided drying sand (4-7 days) or in a book using the provided drying paper (14 days). The sand is the best method for maintaining the flower's appearance.



## 2 Research & Practice

Get some inspiration by researching different flower layouts.

You can practice the placement of your flowers by tracing the mold and laying the flowers within the outline. Doing this can help ensure all of your desired flowers will fit into your mold.



## 3 Measure & Mix

Slowly pour the resin (Part A) and activator (Part B) over a stir stick into a clean mixing container (provided). It is crucial to measure the product accurately using the Epoxy Fill Guide on the back of this guide.

Using a stir stick, mix the combined resin and activator for 5 minutes. Be sure to scrape the bottom and sides of the container while mixing.



## 4 Pour

On a flat surface, pour just enough epoxy to cover the bottom of the mold, then, use the heat gun to remove any bubbles. Continue to pour 3-4 thin layers, using the heat gun between each one, until you fill half of the mold. At the halfway point, submerge your dried flowers into the epoxy and place them in your desired pattern.

After 24 hours, repeat the pour process until the mold is completely filled with epoxy.



## 5 Demold

After 7 days, you can remove your cast from the mold. After removing, you can trim and sand any sharp edges on the hardened epoxy.

Keep the fully cured epoxy out of direct sunlight to preserve your beautiful flowers.

## ~Tips and Tricks~

- Remove as much drying sand from flowers as possible before casting
- Using more flowers in the mold will prevent them from drifting
- Mix the epoxy for the ring holder and heart mold at the same time to save material
- Placing leaves in the epoxy first can help create a backdrop for the rest of the flowers. Place the pieces in the epoxy in order from back to front
- Do not move the molds while epoxy is curing
- While drying, periodically check the epoxy for any imperfections, use a toothpick or heat gun as needed
- Cover your molds while they cure to prevent dust from settling into the epoxy