

BLACK HILLS MAHOGANY

A perfect combination of good looks, quality, hard working materials and fine craftsmanship make this saddle almost perfect for any rider. It was built for using and is made from the finest *Mahogany Saddle Skirting Leather!* The mule hide horn wrap, Gaucho braided swell, beautiful basket stamping and brass conchas are the final perfect touches on a working or pleasure saddle.



- TREE:** Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full-Quarter Horse (7" Gullet)
- SEAT:** 15", 16" or 17" **CANTLE:** 4 1/2", Rawhide Bound
- FORK:** 14" with Rope Strap and Gaucho Braid
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** Colorado Saddlery 3-Way "Perfect Rig"™
- SKIRTS:** 27 1/2", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 3" Leather Ropers
- FINISH:** Rich Mahogany Finish, Oiled, Basket Stamped and Polished
- WEIGHT:** 36 to 38 lbs. Fully Rigged

Matching Tack Set • Page 31

	Semi Quarter		Full Quarter
No. 100-5031	15" SEAT	No. 300-5031	
No. 100-6031	16" SEAT	No. 300-6031	
No. 100-7031	17" SEAT	No. 300-7031	



THE SAGEBRUSH RIDER

This saddle is one of the best all purpose saddles that we make. Designed for the trail, it has footman loops in all the right places so you can carry everything (including the kitchen sink)! The comfortable seat and 4" cantle make riding all day easy. This saddle combines quality, comfort and usefulness at a great price!

- TREE:** Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full-Quarter Horse (7" Gullet)
- SEAT:** 16"
- CANTLE:** 4 1/2", Leather Cheyenne Roll
- FORK:** 14" with Rope Strap
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel Hanging Double Dees
- SKIRTS:** 28", Fleece Lined, Breast Collar Dees, Footman Loops & Rings
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 3" Leather Ropers
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 36 to 38 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter		Full Quarter
No. 100-6327	16" SEAT	No. 300-6327



THE BUCKSKIN

A saddle for any kind of trail! Footman loops and rings in all the right places so you can carry everything. The high 4" cantle makes riding all day easy. The Colorado Saddlery 3-Way "Perfect Rig"™ allows you to set the saddle at the full, 7/8 or 3/4 position depending on the terrain or the horse. This saddle offers quality, comfort and using ability at a great price!

TREE: Fiberglass Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees,
Footman Loops & Rings

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 36 to 38 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter
No. 100-5328
No. 100-6328
No. 100-7328

Full Quarter
No. 300-5328
No. 300-6328
No. 300-7328



THE HIGH PLAINS

A good looking saddle with no frills. Only the finest leather goes into building a saddle like this one. Designed to fit both horse and rider with a maximum of comfort. This saddle follows the design of our great high back, full seat saddles built to ride all day, every day.

TREE: Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel Hanging Double Dees

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

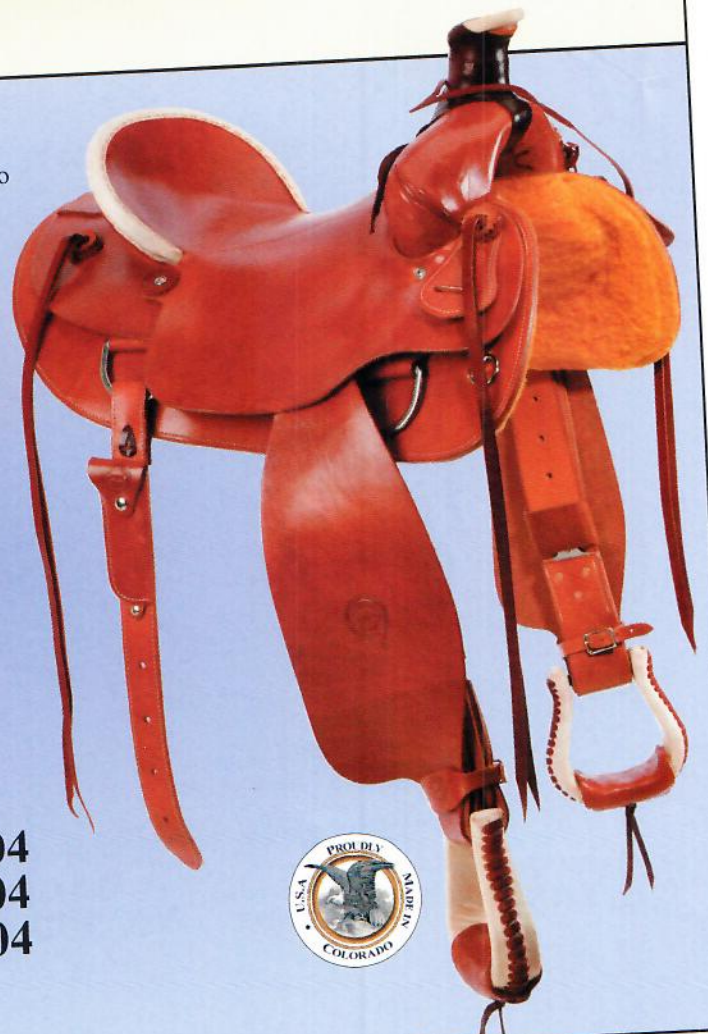
WEIGHT: 36 to 38 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter
No. 100-5004
No. 100-6004
No. 100-7004

15" SEAT
16" SEAT
17" SEAT

Full Quarter
No. 300-504
No. 300-604
No. 300-704

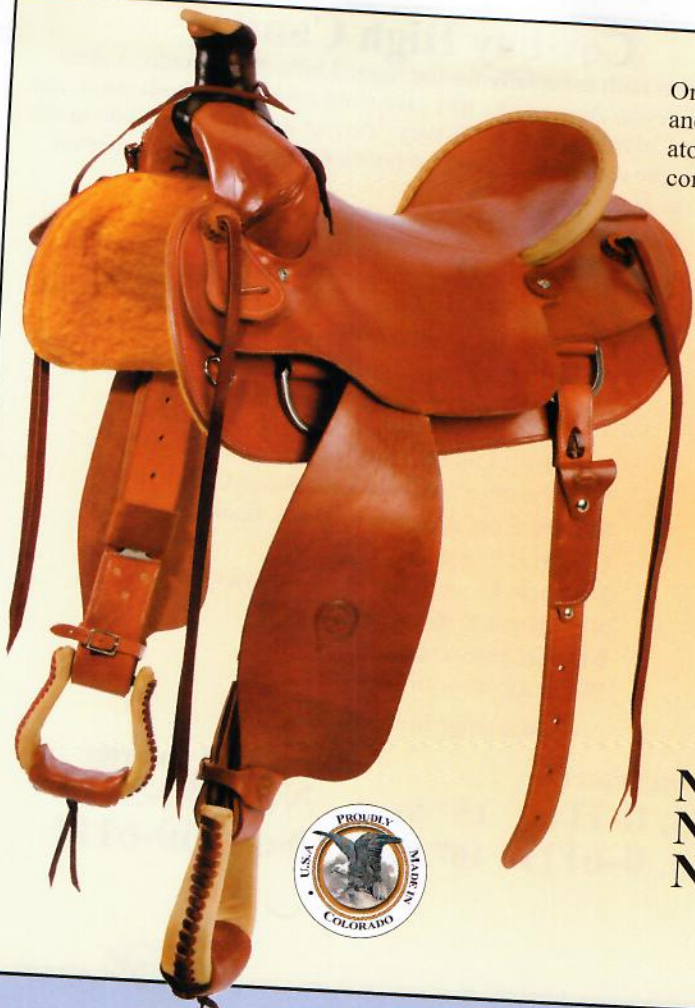


PLAIN PRAIRIE COMFORT

Only the very best leather can be used in building an untooled saddle and this saddle is the best! The shine and polish of natural leather set atop the tough, comfortable Association tree makes an unbeatable combination when it comes to riding in any kind of country.

- TREE:** Rawhide Covered Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full-Quarter Horse (7" Gullet)
- SEAT:** 15", 16" or 17"
- CANTLE:** 4 1/2", Rawhide Bound
- FORK:** 14" with Rope Strap
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel Double Hanging Dees
- SKIRTS:** 27 1/2", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Rawhide Visalias
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30



Semi Quarter		Full Quarter	
No. 0-5004	15" SEAT	No. 300-5004	
No. 0-4	16" SEAT	No. 300-6004	
No. 0-7004	17" SEAT	No. 300-7004	

THE SIERRA RANCHER

This great saddle is a working saddle that has those little touches that really set it apart. From the fine, full basket stamping to the distinctive Gaucho braided swells, this saddle says quality. Built to fit both horse and rider in comfort. This saddle is built to stand up to the toughest conditions and do it in style.

- TREE:** Rawhide Covered Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full-Quarter Horse (7" Gullet)
- SEAT:** 15", 16" or 17"
- CANTLE:** 4 1/2", Rawhide Bound
- FORK:** 14" with Rope Strap and Gaucho Braid
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel Double Hanging Dees
- SKIRTS:** 27 1/2", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Rawhide Visalias
- FINISH:** Basket Stamped, Oiled and Polished
- WEIGHT:** 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30



Semi Quarter		Full Quarter	
No. 0-5010	15" SEAT	No. 300-5010	
No. 0-6010	16" SEAT	No. 300-6010	
No. 0-7010	17" SEAT	No. 300-7010	

Cowboy High Cantle

This saddle was built especially for the rugged hills of Colorado. A deep seat and the popular Association tree give solid comfort for both horse and rider. The Colorado Saddlery 3-Way "Perfect Rig"™ allows you to set the saddle at the full, 7/8 or 3/4 position depending on the terrain or the horse.

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 40 to 40 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter

No. 0-111

15" SEAT

Full Quarter

No. 300-5111

No. 0-6111

16" SEAT

No. 300-6111



FOREST SERVICE SPECIAL

First choice of the Forest Service, this saddle is designed for rugged riding. The rawhide covered swells stand up to abrasion from dallied lariats and doesn't scar when riding through brush or heavy timber. The Forest Service Special has our Colorado Saddlery 3-Way "Perfect Rig"™ which allows the rider to adjust the rigging to either the full, 7/8 or 3/4 position depending on the horse and terrain they are riding in.

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16" **CANTLE:** 4 1/2", Rawhide Bound

FORK: 14" Rawhide Covered with Rope Strap

HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter

No. 0-152

15" SEAT

Full Quarter

No. 300-152

No. 0-153

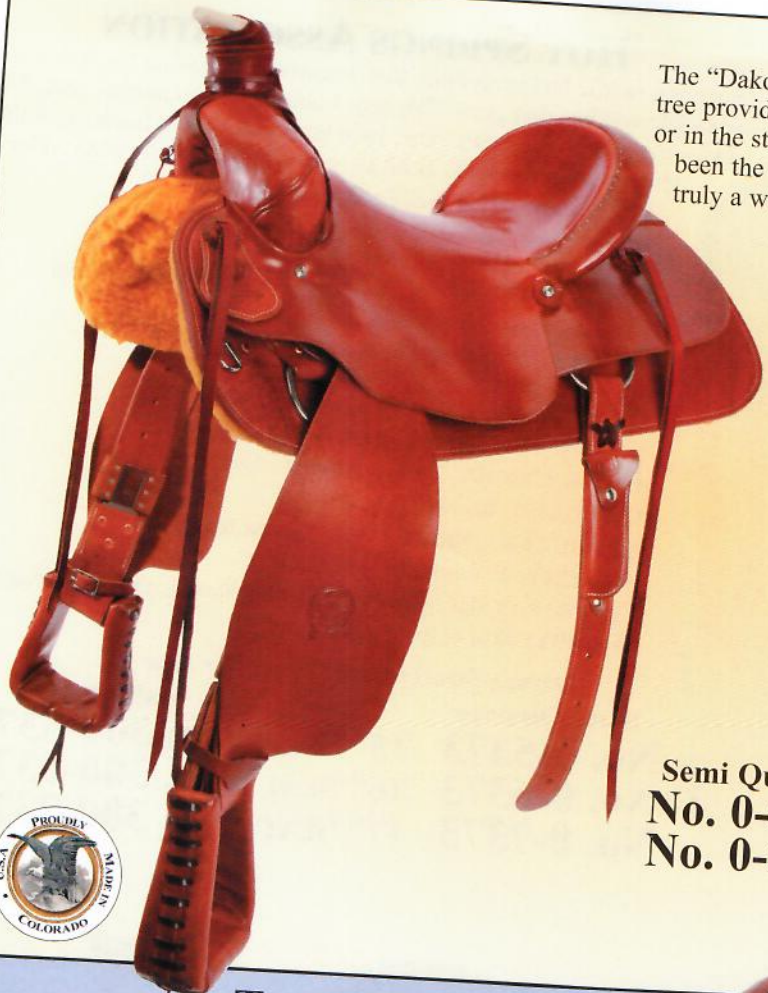
16" SEAT

No. 300-153



THE DAKOTA

The "Dakota" is one of the best all-around saddles built. The Dakota tree provides good support for the rider no matter riding in an arena or in the steepest country. The deep seat with a Cheyenne roll has been the choice of western riders for many years. The "Dakota" is truly a western classic!



- TREE:** Rawhide Covered Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full Quarter Horse (7" Gullet)
- SEAT:** 16"
- CANTLE:** 4 1/2", Cheyenne Roll
- FORK:** 14" with Rope Strap
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel Double Hanging Dees
- SKIRTS:** 28", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 3" Leather Ropers
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter		Full Quarter
No. 0-5255	15" SEAT	No. 300-5255
No. 0-255	16" SEAT	No. 300-6255



THE MODENA ROPER

This is truly an all-around saddle! This saddle can be used for team roping, team penning, stock work or pleasure riding. The Modena Roper tree has more swell up front and provides great support. A full grain padded seat for comfort and a 4 1/2" cantle add up to a saddle you can ride day in and day out.



- TREE:** Rawhide Covered Colorado Association
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full Quarter Horse (7" Gullet)
- SEAT:** 16", Padded
- CANTLE:** 4 1/2", Cheyenne Roll
- FORK:** 14" with Rope Strap
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel Double Hanging Dees
- SKIRTS:** 28", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 3" Leather Ropers
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter		Full Quarter
No. 0-5055	15" SEAT	No. 300-5055
No. 0-55	16" SEAT	No. 300-6055



HOT SPRINGS ASSOCIATION

This great saddle has everything that a cowboy is looking for in a working saddle and has that great "Western Look!" A deep narrow seat, 7/8 brass hanging dee rigging, mule hide horn wrap and a border tool that gives it a special look. Built on special leather this saddle shines!

TREE: Rawhide Covered Colorado Association
BARS: Semi-Quarter Horse (6 1/2" Gullet)
 or Full-Quarter Horse (7" Gullet)
SEAT: 15", 16" or 17" **CANTLE:** 4 1/2", Rawhide Bound
FORK: 14" with Rope Strap
HORN: #4 Dally Post, Rawhide Bound
 (3 1/2" High • 2 1/2" Cap)
RIGGING: 7/8 Brass Double Hanging Dees
SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 2" Rawhide Visalias
FINISH: Rich Mahogany Finish, Border Tooled, Oiled, and Polished
WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Breast Collar • No. 7-13 • Page 38

Semi Quarter		Full Quarter
No. 0-5373	15" SEAT	No. 300-5373
No. 0-6373	16" SEAT	No. 300-6373
No. 0-7373	17" SEAT	No. 300-7373



TRAIL BOSS ASSOCIATION

The "Trail Boss Association" is the saddle that can be used for pleasure or more demanding chores. A tough, comfortable Association tree, finest saddle leather and top craftsmanship combine to produce a saddle perfectly designed for any type of riding.

TREE: Rawhide Covered Colorado Association
BARS: Semi-Quarter Horse (6 1/2" Gullet)
 or Full-Quarter Horse (7" Gullet)
SEAT: 15" or 16"
CANTLE: 4 1/2", Rawhide Bound
FORK: 14" with Rope Strap
HORN: #4 Dally Post, Rawhide Bound
 (3 1/2" High • 2 1/2" Cap)
RIGGING: 7/8 Flat Plate
SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dec
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 2" Rawhide Visalias
FINISH: Plain, Oiled and Polished
WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter		Full Quarter
No. 0-5245	15" SEAT	No. 300-5245
No. 0-245	16" SEAT	No. 300-6245



THE SAND HILLS ROPER

This saddle was built to get you right down on the horse. A cutout skirt, deep-dish cantle and Association tree add up to a great all-around using saddle! Hand stamped with hanging dee rigging and a #4 dally post horn.

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 14", 15" or 16"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel Double Hanging Dees

SKIRTS: Cutout, Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Partial Basket Stamped, Oiled and Polished

WEIGHT: 38 to 40 lbs. Fully Rigged

Matching Tack Set • Page 30



Semi Quarter		Full Quarter
No. 0-41	14" SEAT	No. 300-5041
No. 0-5041	15" SEAT	No. 300-6041
No. 0-6041	16" SEAT	

1945 COLORADO ASSOCIATION

We went back to one of the first saddles we ever built. First introduced in 1945, this great saddle has everything that a cowboy is looking for; A deep narrow seat, 7/8 stainless steel hanging dee rigging, mule hide horn wrap and Colorado Saddlery's over 60 years of quality. Built on special leather, this saddle shines!

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17" **CANTLE:** 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel Double Hanging Dees

SKIRTS: Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Rich Mahogany Finish, Oiled, and Polished

WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 31

Semi Quarter		Full Quarter
No. 0-5371	15" SEAT	No. 300-5371
No. 0-6371	16" SEAT	No. 300-6371
No. 0-7371	17" SEAT	No. 300-7371



CONTINENTAL DIVIDE STOCKMAN HIGH CANTLE

The "Stockman High Cantle" has been our top-selling saddle for over 40 years. The reasons why are clear: top-quality leather, fine craftsmanship, a perfect seat and a tree that fits both horse and rider.

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Flat Plate

SKIRTS: Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Basket Stamped, Oiled and Polished

WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter	Full Quarter
No. 0-5	No. 300-5
15" SEAT	15" SEAT
No. 0-6	No. 300-6
16" SEAT	16" SEAT



THE ELK MOUNTAIN ASSOCIATION

This was saddle designed by and built for folks who want a using saddle that has "Cowboy Style"! This is the saddle, with its deep, rough out seat, basket stamped skirt, swells and jockey. It is a saddle that you can ride the rough string in and still ride in the parade on Sunday.

TREE: Rawhide Covered Colorado Association

BARS: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Flat Plate Rigging

SKIRTS: Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

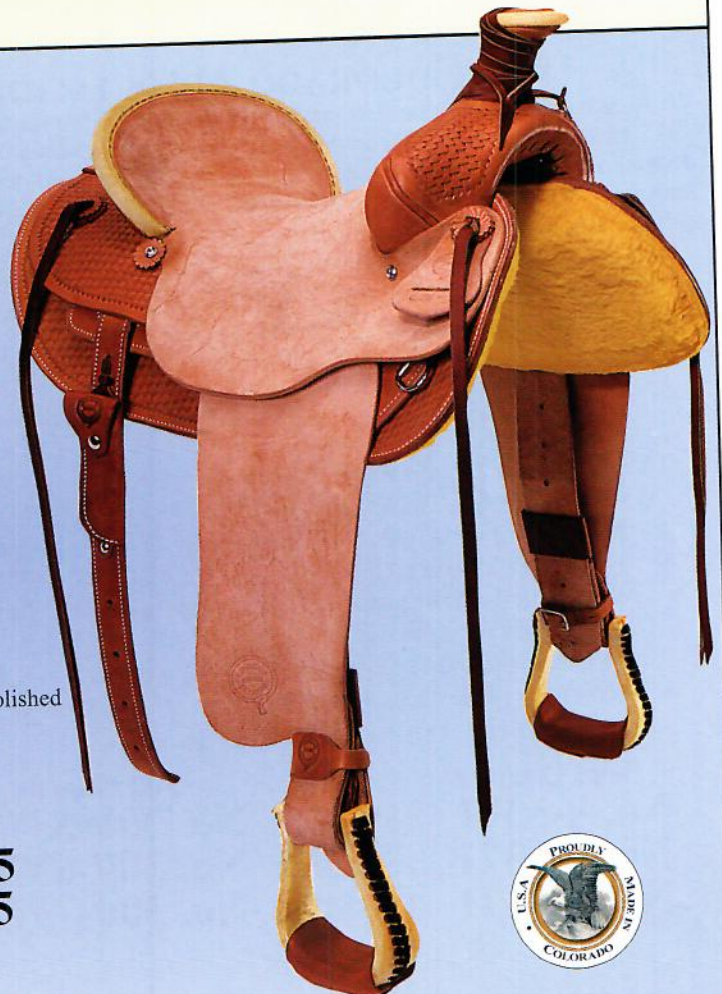
STIRRUPS: 2" Rawhide Visalias

FINISH: Half Breed, Basket Stamped, Oiled and Polished

WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 31

Semi Quarter	Full Quarter
No. 0-5305	No. 300-5305
15" SEAT	15" SEAT
No. 0-305	No. 300-6305
16" SEAT	16" SEAT



THE PENDLETON SLICK FORK MULE

This saddle has true buckaroo Style for mule folks. The Colorado Wade tree gives maximum comfort for long days in the saddle, a 5" cantle for good back support, a #4 dally horn, and rawhide wrapped crupper, breeching and accessory dees built in and tied directly to the tree. Fully basket stamped for that extra shine!

TREE: Colorado Wade, Rawhide Covered

BARS: Mule (7" Gullet)

SEAT: 15" or 16"

CANTLE: 5", Rawhide Bound

FORK: 9 1/2" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: Fleece Lined, Rawhide wrapped breeching, crupper and accessory dees fastened into tree.

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Full Basket Stamped, Oiled and Polished

WEIGHT: 40 lbs. to 42 lbs. Fully Rigged

Mule Tack Set • Page 32

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 0-5331 15" Seat

No. 0-6331 16" Seat



THE NORTHWEST WADE MULE

Designed with the traditional wade look with all the extras our mule saddles are known for. We started with the Colorado Wade tree, added mule bars and the Colorado Saddlery 3-Way "Perfect Rig"™ that allows you to set the saddle at the full, 7/8 or 3/4 position depending on the mule you are riding, or country you are riding in. Rawhide wrapped breeching, crupper and accessory dees that are fastened into the tree for a perfect all around mule saddle!

TREE: Colorado Wade, Rawhide Covered

BARS: Mule (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 5", Rawhide Bound

FORK: 9 1/2" with Rope Strap

HORN: Buckaroo Slick Fork (3" High • 4" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: Fleece Lined, Rawhide wrapped breeching, crupper and accessory dees fastened into tree.

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 40 lbs. to 42 lbs. Fully Rigged

Mule Tack Set • Page 32

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 0-5369 15" Seat

No. 0-6369 16" Seat

No. 0-7369 17" Seat



THE YELLOWSTONE SLICK FORK MULE

This saddle uses the Colorado Wade tree with mule bars for a saddle that gives maximum comfort for those long days in the saddle, a 4" cantle for good back support and a #4 dally horn, big enough to do the job and small enough not to get in the way. Has both rawhide wrapped crupper, breeching and accessory dees built in and tied directly to the tree.

- TREE:** Colorado Wade, Rawhide Covered
- BARS:** Mule (7" Gullet)
- SEAT:** 15" or 16"
- CANTLE:** 4", Rawhide Bound
- FORK:** 9 1/2"
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** Colorado Saddlery 3-Way "Perfect Rig"TM
- SKIRTS:** 27 1/2", Fleece Lined, Rawhide wrapped breeching, crupper and accessory dees fastened into tree.
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Rawhide Visalias
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 40 lbs. to 42 lbs. Fully Rigged

Mule Tack Set • Page 32
Crupper & Strap • No. 9-72 • Page 29
Breeching • No. 1-1 • Page 29

No. 0-5326 15" Seat
No. 0-326 16" Seat



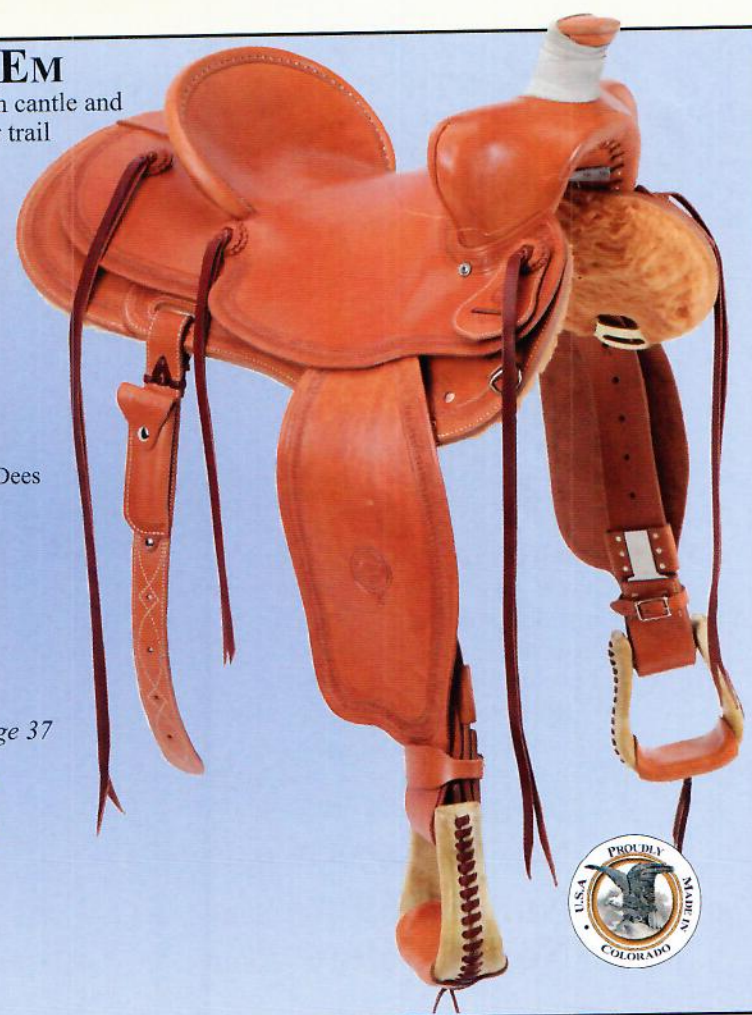
THE COLORADO FIT'S EM

Simplicity is the key to this heavy duty working saddle. A high cantle and wide undercut swells make this saddle perfect for mountain or trail riding. The Fits 'Em is a Rocky Mountain original and is the one to ride!

- TREE:** Improved Fits Em, Rawhide Covered
- BARS:** Full Quarter Horse (7" Gullet)
- SEAT:** 15" or 16"
- CANTLE:** 4", 14" Wide, Leather Bound
- FORK:** 15" Undercut with Rope Strap
- HORN:** #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
- RIGGING:** 7/8 In Skirt Brass Plate
- SKIRTS:** 28", Fleece Lined with Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Leather Visalias
- WEIGHT:** 40 lbs. to 42 lbs. Fully Rigged
- FINISH:** Border Tooled, oiled and Polished

Matching Breast Collar • No. 7-12 • Page 37

No. 0-5250 15" Seat
No. 0-6250 16" Seat



THE STEAMBOAT MOUNTAIN MULE

A deep dish seat, high cantle and 14" swells make this saddle great for riding in rough country! This saddle has a fiberglass covered Colorado Association tree with mule bars and the Colorado Saddlery 3-Way "Perfect Rig"™ that allows you to set the saddle at the full, 7/8 or 3/4 position depending on the country or the mule. Rawhide wrapped breeching, crupper and accessory dees that are fastened into the tree for a perfect all around mule saddle!

TREE: Fiberglass Covered, Colorado Association

BARS: Mule • 7" Gullet

SEAT: 15" , 16" or 17"

CANTLE: 4 1/2", Leather Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: 27" Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" numbered with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 30 to 32 lbs. Fully Rigged

Mule Tack Set • Page 32

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 100-5335 15" Seat

No. 100-6335 16" Seat

No. 100-7335 17" Seat



THE OUTFITTER

Packers and outfitters spend a lot of time in the saddle and this is the one they have asked us to build. A deep dish padded seat for those long days in the saddle, a 4" cantle for good back support, a #4 dally horn, big enough to do the job and small enough not to get in the way. Has both crupper and breeching dees built in. A fine saddle for horses and mules.

TREE: Rawhide Covered Colorado Bowman

BARS: Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16" Padded

CANTLE: 4", Cheyenne Roll

FORK: 12" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel Hanging Double Dees

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees,
Crupper and Breeching Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 3" Leather Ropers

FINISH: Plain Tooled, Oiled and Polished

WEIGHT: 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 0-5320 15" Seat

No. 0-320 16" Seat



THE CODY MOUNTAIN MULE

Designed by professional outfitter, this saddle has the Colorado Association tree, mule bars, rawhide swells to stand up to rough country and the Colorado Saddlery 3-Way "Perfect Rig"™ that allows you to set the saddle at the full, 7/8 or 3/4 position depending on the country. Rawhide wrapped breeching, crupper and accessory dees that are fastened into the tree for a perfect all around mule saddle!

TREE: Colorado Association, Rawhide Covered

BARS: Mule (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 4 1/2", Rawhide Bound

FORK: 14" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: Fleece Lined, Rawhide wrapped breeching, crupper and accessory dees fastened into tree.

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Plain, Oiled and Polished

WEIGHT: 40 lbs. to 42 lbs. Fully Rigged

Mule Tack Set • Page 32

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 0-5325 15" Seat

No. 0-325 16" Seat

No. 200-7325 17" Seat



PRAIRIE HAWK MULE SADDLE

The "Prairie Hawk" is a new mule saddle designed with the trail rider in mind. It has our standard mule bars so you know it will fit. A deep comfortable, padded seat, our standard association front and a short mother Hubbard skirt to keep the weight down to a minimum without sacrificing quality. Brass breeching and crupper dees and brass breast collar dees give this saddle a unique western look that is accented by the southwestern border tooling. A great saddle that works!

TREE: Colorado Association

BARS: Mule • 7" Gullet

SEAT: 15", 16" or 17" padded

CANTLE: 4 1/2", Leather Cheyenne Roll

FORK: 14" with Rope Strap

HORN: #4 Dally Post (3 1/2" High • 2 1/2" Cap)

RIGGING: Colorado Saddlery 3-Way "Perfect Rig"™

SKIRTS: Fleece Lined

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" numbered with Blevins Buckles

STIRRUPS: 2" Slanted Top Aluminum Visalias

FINISH: Border Tooled, Oiled and Polished

WEIGHT: 30 to 33 lbs. Fully Rigged

Matching Tack Set • Page 32

Crupper & Strap • No. 9-72 • Page 29

Breeching • No. 1-1 • Page 29

No. 100-5326 15" Seat

No. 100-6326 16" Seat

No. 100-7326 17" Seat





The Bear Valley **THE CANYON COMPETITOR**

Whether you run barrels or ride the trail, this saddle is the one for you. Designed to be versatile this great saddle can be used as a show, barrel or trail saddle and it works well. A deep, narrow seat, square skirts, easy swing fenders with rigging covers all combine to make this saddle really stand out.

- TREE:** Fiberglass Covered All Around Little Wonder
- BARS:** Full Quarter Horse (7" Gullet)
- SEAT:** 14", 15", or 16"
- CANTLE:** 5", Leather Cheyenne Roll
- FORK:** 13"
- HORN:** All Around (3 1/2" High o 2 1/2" Cap)
- RIGGING:** 7/8 Stainless Steel • In Skirt with Rear Rings, Free swing Covers over Front Rigging
- SKIRTS:** 26", Fleece Lined, Breast Collar Dees
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 2 1/2" with Blevins Buckles
- STIRRUPS:** 2" Slanted Top Aluminum Visalias
- FINISH:** Partial Basket stamped, Rough Out Seat and Fenders, Medium Oiled and Polished
- WEIGHT:** 26 to 27 lbs. Fully Rigged

Made In the U.S.A.

Matching Tack Set • Page 31

- No. 100-4347 14" Seat**
- No. 100-5347 15" Seat**
- No. 100-6347 16" Seat**

THE NORTHWEST BUCKAROO

Straight from the great Northwest comes a great riding saddle! Built on a Colorado Wade tree with an extra large dally horn to take those extra wraps. The high cantle keeps you riding in comfort during long rides and the 7/8 flat plate rigging keeps this saddle placed just right on your horse.

- TREE:** Rawhide Covered Colorado Wade
- BARS:** Semi-Quarter Horse (6 1/2" Gullet) or Full-Quarter Horse (7" Gullet)
- SEAT:** 15", 16" or 17"
- CANTLE:** 5", Rawhide Bound
- FORK:** 9 1/2" with Rope Strap
- HORN:** Buckaroo Slick Fork (3" Neck • 4" Cap)
- RIGGING:** 7/8 Flat Plate
- SKIRTS:** 27 1/2", Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Leather Visalias
- FINISH:** Plain, Oiled and Polished
- WEIGHT:** 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30

- | | | |
|---------------------|-----------------|---------------------|
| Semi Quarter | | Full Quarter |
| No. 0-5290 | 15" SEAT | No. 300-5290 |
| No. 0-290 | 16" SEAT | No. 300-6290 |
| No. 0-7290 | 17" SEAT | No. 300-7290 |



THE TETON VALLEY WADE

A saddle with true buckaroo style. Hand stamped with all brass hardware, rigging and conchas! Built on a Colorado Wade tree with an extra large, mule hide wrapped dally horn, 5" cantle and 7/8 flat plate rigging. The high cantle keeps you riding in comfort during long rides and the 7/8 flat plate rigging keeps this saddle placed just right on your horse.

TREE: Rawhide Covered Colorado Wade

BARs: Semi-Quarter Horse (6 1/2" Gullet)
or Full-Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17" **CANTLE:** 5", Rawhide Bound

FORK: 9 1/2" with Rope Strap

HORN: Buckaroo Slick Fork (3" Neck • 4" Cap)

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather **CINCHA:** 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Medium Oil, Basket Stamped, Brass Conchas, Rope Strap
Dec, Oiled and Polished

WEIGHT: 40 to 40 lbs. Fully Rigged

Matching Tack Set • Page 30

Semi Quarter

No. 0-291 15" SEAT

No. 0-292 16" SEAT

No. 0-293 17" SEAT

Full Quarter

No. 300-291

No. 300-292

No. 300-293



SOUTHWEST WADE

This Wade saddle was inspired by the cowboys of the great Southwest. A deep comfortable seat, high cantle and Buckaroo horn plus the fantastic old style border tooling gives this saddle a look as unique as the slick rock country that inspired it!

TREE: Rawhide Covered Southwest Wade

BARs: Full Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 4 1/2", Rawhide Bound

FORK: 10" with Rope Strap

HORN: Buckaroo Slick Fork, Rawhide Bound
(3" Neck • 4" Cap)

RIGGING: 7/8 Stainless Steel Double Hanging Dees

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalias

FINISH: Border Tooled, Medium Oiled and Polished

WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 32

No. 200-5344 15" Seat

No. 200-6344 16" Seat

No. 200-7344 17" Seat



DESERT CLASSIC A FORK

The A Fork was the original stock saddle. This is the saddle cowboys rode on the great trail drives from Texas. We have remained true to tradition with this saddle built for long days of comfortable riding.

TREE: Rawhide Covered Colorado A-Fork

BARS: Full-Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 5", Leather Bound

FORK: 9" with Rope Strap

HORN: #4 Dally Post, Leather Bound (3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Flat Plate

SKIRTS: 27 1/2", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalías

FINISH: Plain, Oiled and Polished

WEIGHT: 40 to 42 lbs. Fully Rigged

Matching Tack Set • Page 30

No. 0-5240 15" Seat

No. 0-240 16" Seat

No. 0-7240 17" Seat



THE SPRING WATER WADE

The *Spring Water* has the classic look that can only be found in a quality saddle. A deep, narrow seat with a pocketed 5" cantle. The rawhide Cheyenne roll cantle stands up to rope marks. The simple but elegant barb wire border tooling make this saddle special in all respects!

TREE: Fiberglass Covered Colorado Wade

BARS: Full-Quarter Horse (7" Gullet)

SEAT: 15" or 16"

CANTLE: 5", Ivory Rawhide Cheyenne Roll

FORK: 9 1/2" with Rope Strap

HORN: Buckaroo Slick Fork, Rawhide Bound
(3" High • 4" Cap)

RIGGING: 7/8 Stainless Steel Double Hanging Dees

SKIRTS: 27 1/2", Long, Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 32" 17 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Rawhide Visalías

FINISH: Barb Wire Border Tooled, Oiled and Polished

WEIGHT: 36 to 38 lbs. Fully Rigged

Matching Tack Set • Page 30

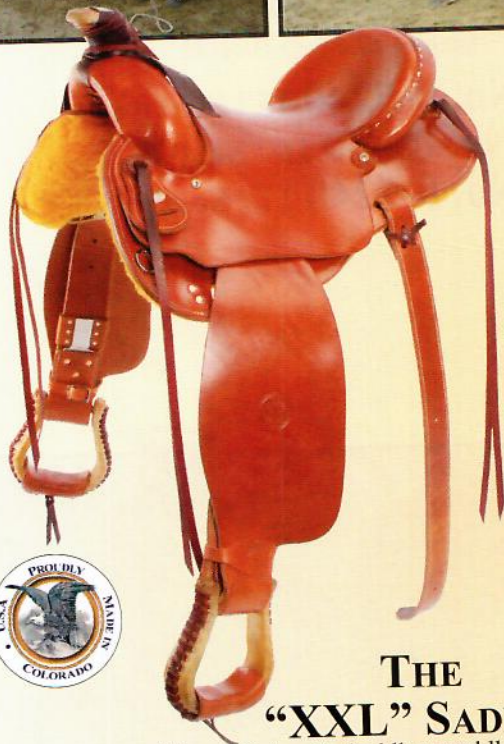
No. 100-5356 15" Seat

No. 100-6356 16" Seat



THE "XXL" SERIES The Saddles for Bigger Horse

Finally there are saddles that fit those *BIG* horses and their riders comfortably. The "XXL" series was specifically designed to fit draft and draft crosses. It will fit smaller breeds like Fjords and Halflingers and larger breeds like Clydesdales and Percherons. The short skirt fits the closer coupled draft horse without hip interference, the 3-Way rigging allows for flexibility where the cincha goes and takes into account the larger shoulder. The tree is designed to account for the width and to clear higher withered horses. The tree and rigging mean that these saddles will ride right and in most cases a crupper is not needed! We have also taken the rider into account! On both "XXL" and the "XXL Trail" the seat is narrow and contoured for all day riding. These saddles are ones that *any* rider would find attractive. Only the finest leather goes into these saddles and craftsmanship shows in every detail.



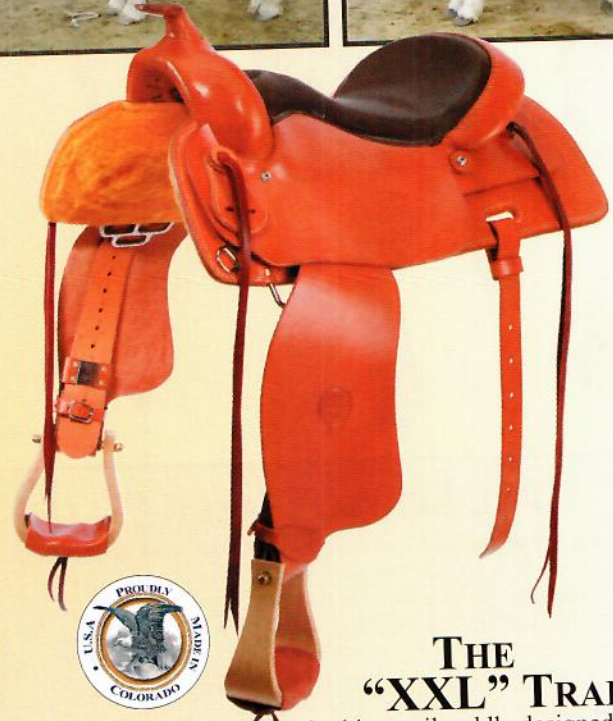
THE "XXL" SADDLE

The "XXL" is a traditional Colorado Saddlery saddle designed to fit the larger horse. A full leather seat, deep narrow ground seat for all day riding comfort, and a short "Pigeon Wing" skirt to fit the short coupled horse without hip interference, the 3-Way rigging allows for flexibility where the cincha goes and takes into account the larger shoulder.

- TREE:** XXL Draft, Rawhide Covered
- BAR:** 8" Gullet, Draft Bar **SEAT:** 15", 16" or 17"
- CANTLE:** 4", Leather Cheyenne Roll with Crupper Ring
- FORK:** 12" **HORN:** 2 1/2" High • 2" Cap
- RIGGING:** Colorado Saddlery 3-Way "Perfect Rig"™
- SKIRTS:** 22" Long, Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 36" 27 Strand Roper **WEIGHT:** 37 lbs. Fully Rigged
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 2" Leather Visalias **FINISH:** Medium Oil and Polished

Matching Tack Set • Page 32

- No. 400-5001 15" Seat**
- No. 400-6001 16" Seat**
- No. 400-7001 17" Seat**



THE "XXL" TRAIL

The "XXL TRAIL" is a great looking trail saddle designed to fit the larger horse. A deep, double padded, contoured seat makes for a comfortable all day ride. The padding is made from neoprene so it sheds water like a duck's back. The 3-Way rigging allows for flexibility where the cincha goes and takes into account the larger shoulder. The square skirt gives this saddle a traditional western look and at only 32 lbs. it is easy to throw up onto taller horses.

- TREE:** XXL Draft, Rawhide Covered
- BAR:** 8" Gullet, Draft Bar
- SEAT:** 15", 16", or 17" Double Padded and Contoured
- CANTLE:** 4", Leather Cheyenne Roll with Crupper Ring
- FORK:** 12" **HORN:** 2 1/2" High • 2" Cap
- RIGGING:** Stainless Steel Three Way
- SKIRTS:** 24" Long, Fleece Lined, Breast Collar Dees
- FLANK CINCHA:** Heavy Skirting Leather
- CINCHA:** 36" 27 Strand Roper
- STIRRUP LEATHERS:** 3" with Blevins Buckles
- STIRRUPS:** 3" Laminated Wood Ropers
- FINISH:** Medium Oil and Polished **WEIGHT:** 32 lbs. Fully Rigged

Matching Tack Set • Page 32

- No. 400-5002 15" Seat**
- No. 400-6002 16" Seat**
- No. 400-7002 16" Seat**

THE "BLACK MESA"

A narrow seat front that leads into a deep 5" cantle that has a deep dish. Crupper and breeching dees and special old time "Boot Drop" fenders for extra adjustability. Complete with saddle bag tie downs on the rear jerks. This is a saddle to ride in comfort!

TREE: Fiberglass Covered L&R Special

BARS: Full QH (7" Gullet)

SEAT: 14, 15", 16" or 17"

CANTLE: 5", Leather Cheyenne Roll

FORK: 12" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound,
(3 1/2" High • 2 1/2" Cap)

RIGGING: Stainless Steel 3-Way

SKIRTS: 26 1/2" Long, Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 32" 17 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 2" Leather Visalias

FINISH: Black, Partial Basket Stamped, Oiled and Polished

WEIGHT: 38 to 40 lbs. Fully Rigged

Matching Tack Set • Page 31

No. 300-4410 14" Seat

No. 300-5410 15" Seat

No. 300-6410 16" Seat

No. 300-7410 17" Seat



THE OREGON TRAIL

You can really get into the horse with this superior trail or pleasure saddle. With its deep, narrow seat, cut out skirts and easy swing fenders with rigging covers, this saddle really stands out. Made from chestnut skirting with a unique border tool this saddle only weighs 32 lbs. but is strong enough to hold up to the roughest country.

TREE: Fiberglass Covered All Around Little Wonder

BARS: Full Quarter Horse (7" Gullet)

SEAT: 15" or 16" padded

CANTLE: 4", Leather Cheyenne Roll

FORK: 13"

HORN: All Around (3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel o In Skirt with Rear Rings, Free swing Covers over Front Rigging

SKIRTS: 26", Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 2 1/2" with Blevins Buckles

STIRRUPS: 2" Leather Covered Bell Bottoms

FINISH: Border Tooled, Dark Oiled and Polished

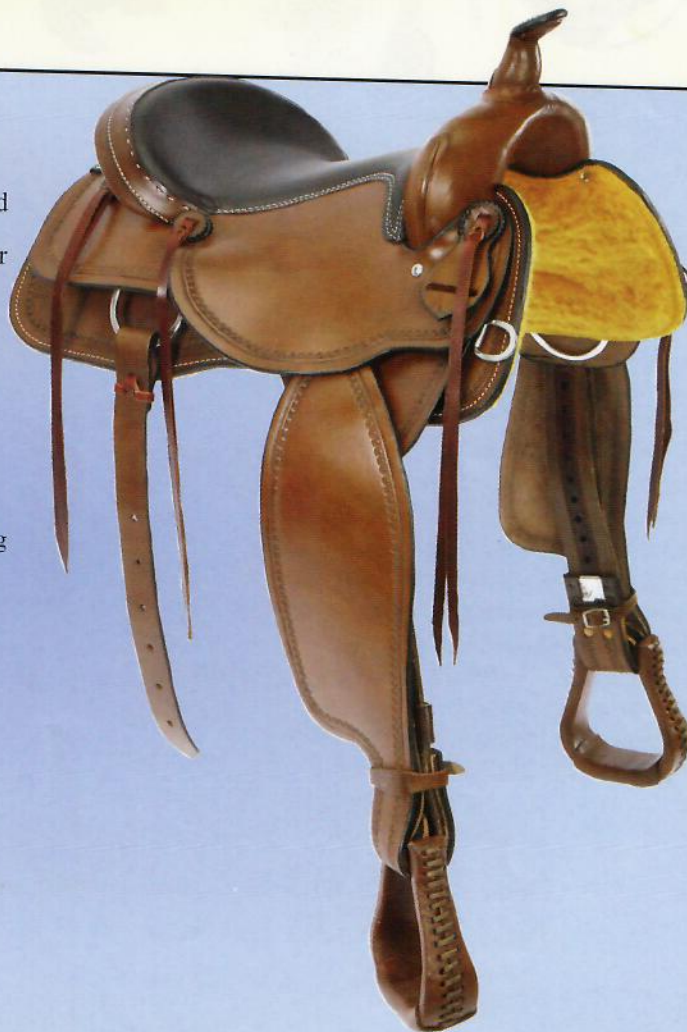
WEIGHT: 30 to 32 lbs. Fully Rigged

Made In the U.S.A.

Matching Breast Collar • No. 7-13 • Page 38

No. 100-5336 15" Seat

No. 100-6336 16" Seat



THE COLORADO SUPREME SADDLE

This trail saddle combines quality, affordability, light weight and usability! A tree that combines the deep, comfortable seat of a reining saddle with the sturdy good looks of the Colorado Bowman and weighs **only 22 lbs.!** The skirt is made of high quality black felt to insure a great fit and eliminates much of the weight. Specially designed handles on the back of the cantle make this saddle a breeze to throw up on a horse and gives any passengers something to hold on to. The new felt skirt design also insures that the saddle will fit short coupled horses and a new Ralide® tree that fits horses well. This is a trail saddle designed to ride all day in comfort for both the rider and horse.

- TREE:** New & Improved Ralide® tree
- BARS:** Full Quarter Horse (7" Gullet)
- SEAT:** 15", 16" or 17", Deep Dish, Contoured Padded
- CANTLE:** 5" with Cheyenne Roll & Throw Up handles
- FORK:** 12" **HORN:** 3 1/4" High • 1 7/8" Cap
- RIGGING:** 7/8 Hanging Dees **SKIRTS:** 24" Heavy Black Felt
- CINCHA:** 27 Strand Roper
- FLANK CINCHA:** Skirting Leather
- STIRRUP LEATHERS:** 2 1/2" with Blevins Buckles
- STIRRUPS:** 3 1/4" Aluminum Slanted Trail stirrups
- FINISH:** Medium Oil and Polished
- WEIGHT:** 22 lbs. Fully Rugged

Matching Tack Set • Page 32

- No. 500-5501 15" Seat**
- No. 500-6501 16" Seat**
- No. 500-7501 17" Seat**



The Bear Valley COLORADO TRAIL MASTER

This a saddle designed to ride the high country trails of Colorado. Simple and tough, this saddle will fit both horse and rider whether riding to the top of the "Never Summer Range" or simply taking a half hour pleasure ride through the neighborhood.

- TREE:** Fiberglass Covered, New & Improved Little Wonder
- BARS:** Semi-Quarter Horse
- SEAT:** 15" or 16" Padded
- CANTLE:** 3", Deep Dish Cheyenne Roll
- FORK:** 12"
- HORN:** Trail Master • 2" High • 3" Cap
- RIGGING:** 7/8 Stainless Steel In Skirt "C"
- SKIRTS:** 24" Fleece Lined, Breast Collar Dees,
- CINCHA:** 27 Strand Roper
- STIRRUP LEATHERS:** 2 1/2" with Blevins Buckles
- STIRRUPS:** 1" Leather Visalias
- FINISH:** Partial Stamped, Oiled and Polished
- WEIGHT:** 25 lbs. Fully Rugged

Made In the U.S.A.

Matching Tack Set • Page 32

- No. 100-5333 15" Seat**
- No. 100-6333 16" Seat**



THE ROCKY MOUNTAIN WORKING COWHORSE



The Rocky Mountain Working Cowhorse is one of our fine working saddles! Only the finest leather goes into this saddle and the craftsmanship shows in every detail. The square skirt is cut to help give better leg cues, and tapered to help show off those hard stops. The Buster Welsh Ranch Tree is designed to hold up under heavy working conditions, and the rough out seat helps hold the rider and the deep cantle gives the rider a "sweet spot" seat when needed.

TREE: Buster Welsh Ranch, Rawhide Covered

BARS: Full Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17"

CANTLE: 4", Leather Cheyenne Roll

FORK: 13" with Rope Strap

HORN: 3" High • 3 1/2" Cap

RIGGING: 7/8 Stainless Steel Double Hanging Dees

SKIRTS: 27 1/2" Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 32" 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 3" Leather Ropers

FINISH: Partial Tooled, Rough Out Seat & Fenders, Oiled and Polished

WEIGHT: 40 lbs.

Matching Breast Collar • No. 7-40 • Page 37

No. 300-5368 15" Seat

No. 300-6368 16" Seat

No. 300-7368 17" Seat

HIGH COUNTRY REINER

The High Country Reiner has the look that catches the judges eye. Beautiful partial tooling with sunburst conchas. A deep seat with "sweet spot" for those long slides and spins. The design of the skirt gives the impression that a horse is really squatting and sliding. A great reining saddle!

TREE: Reiner, Rawhide Covered

BARS: Full Quarter Horse (7" Gullet)

SEAT: 15" or 16" Rough Out Padded

CANTLE: 4", Leather Cheyenne Roll

FORK: 14"

HORN: 2" High • 2" Cap

RIGGING: 3/4 Stainless Steel Double Hanging Dees

SKIRTS: 27 1/2" Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 32" 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 3" Laminated Wood Ropers

FINISH: Partial Tooled, Oiled and Polished

WEIGHT: 40 lbs.

Matching Breast Collar • No. 7-17 • Page 40

No. 300-5501 15" Seat

No. 300-6501 16" Seat



LR TRAIL SPECIAL

This saddle was specially designed to handle the Colorado high country! A narrow seat front that leads into a deep 5" cantle that has a deep dish. Crupper and breeching dees and special old time "Boot Drop" fenders for extra adjustability. Complete with saddle bag tie downs on the rear jerks. This is a saddle to ride the high country in comfort!

TREE: Fiberglass Covered L&R Special
BARS: Full Quarter Horse (7" Gullet)
SEAT: 14", 15", 16" or 17" Padded
CANTLE: 5", Leather Cheyenne Roll
FORK: 12" with Rope Strap
HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
RIGGING: In-Skirt Stainless Steel 3-Way
SKIRTS: 26 1/2" Fleece Lined, Breast Collar Dees
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 3" Leather Visalias
FINISH: Partial Basket Stamp, Oiled and Polished
WEIGHT: 38 lbs. to 40 lbs. Fully Rigged

Matching Tack Set • Page 30

No. 300-4341 14" Seat

No. 300-5341 15" Seat

No. 300-6341 16" Seat

No. 300-7341 17" Seat



Special Old Time
 "Boot Drop" fenders
 for extra adjustability



THE "COLORADO CLASSIC" SADDLE

This saddle was specifically designed to handle the Colorado high country! A narrow seat that blends perfectly into a deep 5" cantle. This is a saddle that can be ridden miles and miles and still keep the rider comfortable. Breeching and crupper dees are included, as well as tie down rings for saddle bags on the rear jerk billets. Special old time "Boot Drop" fenders give it extra adjustability. The 3-Way stainless steel rigging gives you the flexibility to change where the cincha sits so that the saddle always sits where it is supposed to. This is a saddle to ride the high country in comfort!

TREE: Fiberglass Covered L&R Special
BARS: Full Quarter Horse (7" Gullet)
SEAT: 14", 15", 16" or 17"
CANTLE: 5", Leather Cheyenne Roll
FORK: 12" with Rope Strap
HORN: #4 Dally Post, Rawhide Bound (3 1/2" High • 2 1/2" Cap)
RIGGING: In-Skirt Stainless Steel 3-Way
SKIRTS: 26 1/2" Fleece Lined, Breast Collar Dees
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 3" Leather Visalias
FINISH: Partial Basket Stamp, Oiled and Polished
WEIGHT: 38 lbs. to 40 lbs. Fully Rigged

Matching Tack Set • Page 30

No. 300-4367 14" Seat

No. 300-6367 16" Seat

No. 300-5367 15" Seat

No. 300-7367 17" Seat



MILLER RANCH ROPER

This is the top of the line in a roping saddle! Designed to be narrow and quick to get up in. 4" cantle that gives the support you need when breaking from the box but easy to sit back into. A stout Colorado Bowman tree provides good protection from jerks and pulls on your horse. The unique braided rawhide cantle gives this saddle a really western look.

- TREE:** Tuff Coat Colorado Bowman
BARS: Full Quarter Horse (7" Gullet)
SEAT: 15", 16" or 17" Roughout Padded
CANTLE: 4", Cheyenne Roll with braided roll
FORK: 12" with Rope Strap
HORN: #4 Dally Post, Mule Hide Wrapped
 (3 1/2" High • 2 1/2" Cap)
RIGGING: 7/8 Stainless Steel Hanging Double Dees
SKIRTS: 27" Woolskin Lined, Breast Collar Dees
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 3" Natural Rawhide Ropers
FINISH: Half Breed, Partial Flower stamped, Oiled and Polished
WEIGHT: 42 to 44 lbs. Fully Rigged

Matching Breast Collar • No. 7-9 • Page 37

- No. 300-5257 15" Seat**
No. 300-6257 16" Seat
No. 300-7257 17" Seat



GREAT DIVIDE BOWMAN

The durable Great Divide continues to be one of the most popular all purpose saddles today. The comfortable, full padded seat and 4" cantle make riding all day easy. This saddle offers custom quality at "In Stock" prices!

- TREE:** Rawhide Covered Colorado Bowman
BARS: Full Quarter Horse (7" Gullet)
SEAT: 15", 16" or 17" Padded
CANTLE: 4", Cheyenne Roll
FORK: 12" with Rope Strap
HORN: #4 Dally Post, Rawhide Bound
 (3 1/2" High • 2 1/2" Cap)
RIGGING: 7/8 Stainless Steel Hanging Double Dees
SKIRTS: 27 1/2" Fleece Lined, Breast Collar Dees
FLANK CINCHA: Heavy Skirting Leather
CINCHA: 27 Strand Roper
STIRRUP LEATHERS: 3" with Blevins Buckles
STIRRUPS: 3" Leather Ropers
FINISH: Plain, Oiled and Polished
WEIGHT: 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

- No. 0-5277 15" Seat**
No. 0-277 16" Seat
No. 0-7277 17" Seat



ELDORADO ROPER

A comfortable, easy-riding saddle built on an Eldorado Roper tree. This saddle is at home in the arena or out on the range. A 4" Komfort cantle sets you down, whether climbing a hill or jumping out of the box. The #4 dally post horn gives it the finishing touch.

TREE: Rawhide Covered Colorado Bowman

BARs: Full Quarter Horse (7" Gullet)

SEAT: 15", 16" or 17" Padded

CANTLE: 4", Cheyenne Roll

FORK: 12" with Rope Strap

HORN: #4 Dally Post, Rawhide Bound
(3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 Stainless Steel Hanging Double Dees

SKIRTS: 27 1/2" Fleece Lined, Breast Collar Dees

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: 3" Leather Ropers

FINISH: Partial Basket Stamped,
Oiled and Polished

WEIGHT: 42 to 44 lbs. Fully Rigged

Matching Tack Set • Page 30

No. 0-5149 15" Seat

No. 0-149 16" Seat

No. 0-7149 17" Seat



RED CLOUD ROPER

The "Red Cloud" is a great new saddle that can be used for just about any kind of riding there is! Built on a tuff coat colorado bowman tree, it has a deep, narrow seat for comfortable all day riding. A distinctive three leather look completes this great saddle.

TREE: Tuff Coat Colorado Bowman

BARs: Full Quarter Horse (7" Gullet)

SEAT: 13", 14", 15", 16" or 17"

CANTLE: 4 1/2", Leather Cheyenne Roll

FORK: 12" with Rope Strap

HORN: #4 Dally Post (3 1/2" High • 2 1/2" Cap)

RIGGING: 7/8 In Skirt Brass "C"

SKIRTS: 25" Fleece Lined

FLANK CINCHA: Heavy Skirting Leather

CINCHA: 27 Strand Roper

STIRRUP LEATHERS: 3" with Blevins Buckles

STIRRUPS: Slanted Top Aluminum Visalias

FINISH: Half Breed, Oiled and Polished

WEIGHT: 30 to 33 lbs. Fully Rigged

Matching Tack Set • Page 31

No. 200-3356 13" Seat

13" Seat comes with Kid's Stirrup Leathers & Fenders

No. 200-4356 14" Seat

No. 200-5356 15" Seat

No. 200-6356 16" Seat

No. 200-7356 17" Seat

