

EFI V3 AutoCal Installation instructions

Tools required:

- Battery Charger

Before you start:

- Confirm All Parts Are Present
- Read Installation Guide
- Charge The Batteries If You Suspect They're Low

***Note:** Install your tune before installing any of the mechanical parts to confirm the tune uploads correctly. This way if it doesn't you will still have a functioning truck while the tune gets sorted.

Step One: Hook your truck up to a quality battery charger to ensure constant voltage for the install



Step Two: Hook your AutoCal to the factory OBD2 Port (Do not tune the truck through the AutoCal OBD2 Port, hook up the AutoCal after)



Step Three: Turn your ignition to the run position and navigate the AutoCal to the Tune Tool



Step Four: Select Tuning, and then Program Full



Step Five: Once tuning is selected it will show the Tune File. Confirm that the Six digits in the file are the same as the last 6 digits of your vin number.



Step Six: The AutoCal will then show an Attention. Once you've read through it, hit okay



Step Seven: The AutoCal will also require you to approve the licencing of the unit to the truck. Hit okay on the two prompts that come up.



Step Eight: The tune will load and eventually show a "Flash Tune File Flash Completed Successfully"



Step Nine: Hit the Check on the AutoCal and a 10-second countdown will start, turn off the truck within those 10 seconds to complete the tune.



For Duramax Customers Who Have Purchased Transmission Tuning: To apply your transmission tuning, please go back and follow steps 4-9 and select your A50 or T87 TCM file when flashing.



Step Ten: Start the truck to confirm that the tune file was loaded successfully and take it for a test drive (continue on steps 11-26 if you are installing a SOTF switch)

