

Dirty Diesel Customs

2023+ FORD REAR BUMPER CLEAT INSTALLATION INSTRUCTIONS

DDC-A102-IP-D0349.00_REVA



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TOOLS AND TORQUES

- ¼" RATCHET
- 10MM SOCKET - ¼" Drive
- 10MM WRENCH
- NEEDLE NOSE PLIERS
- FLAT HEAD SCREWDRIVER

M6 BOLTS TORQUE TO APPROXIMATELY 12Nm

STEP 1: CHECK KIT CONTENTS

Before starting, please check the contents of your kit:

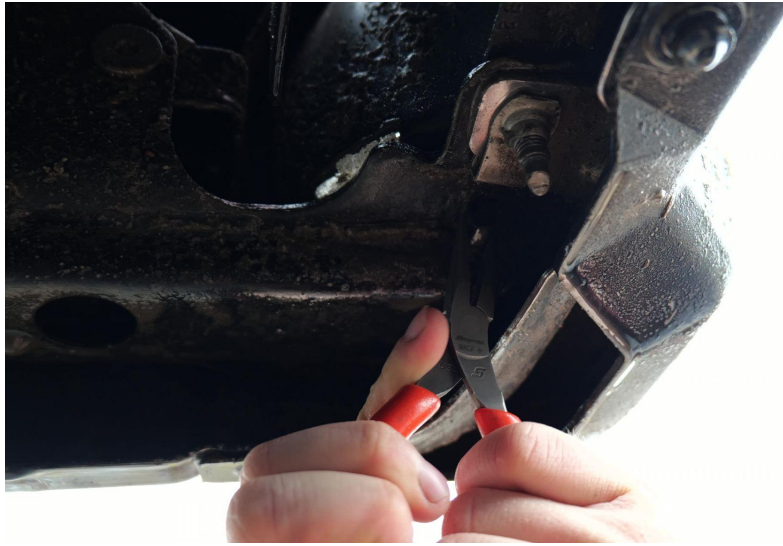
| QUANTITY | PART NUMBER | DESCRIPTION |
|----------|-----------------------|------------------------|
| 1 | POW-067-EXT-P102-0522 | LH REAR BUMPER CLEAT |
| 1 | POW-067-EXT-P102-0525 | RH REAR BUMPER CLEAT |
| 4 | | M6 FLANGE HBOLT x 25MM |
| 4 | | M6 FLANGE NUT |
| 4 | | M6 FENDER WASHER |

STEP 2: REMOVE OEM STEP

These steps are a bit of a pain to get off, if you care to not break them. If you never intend to reinstall them, just pry them off, and break the tabs. If you want to have the option to revert back to stock, pay attention to how the steps attach, with the barbed tabs shown below. The barbs need to be squeezed together and the tab pulled out of the hole.



Use your needle nose pliers to squeeze the barbs together and push up. Using a screwdriver to gently pry the step up can keep the tabs from falling back into the hole. Repeat for all 4 tabs.



STEP 3: INSTALL NEW STEPS

Using the supplied hardware install the new steps. The fender washers go above the nut on the bottom side. The inside nut is a bit tricky to get in place, but can be relatively easily installed by holding the nut with your needle nose pliers and balancing the washer on top. Both the nut and bolt require a 10mm socket/wrench. Get the step in place and then tighten the bolts.



You're finished! Thanks for supporting Canadian Manufacturing!