

Dirty Diesel Customs

2023+ FORD BEDSIDE STEP CLEAT INSTALLATION INSTRUCTIONS

DDC-A100-IP-D0348.00_REVA



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TOOLS AND TORQUES

- 1/4" RATCHET
- 10MM SOCKET

M6 BOLTS TORQUE TO APPROXIMATELY 12Nm

THE NUTS CAN BE DEFORMED FROM WELDING AND MAY REQUIRE EXTRA TORQUE. USE COMMON SENSE.

STEP 1: CHECK KIT CONTENTS

Before starting, please check the contents of your kit:

QUANTITY	PART NUMBER	DESCRIPTION
1	POW-067-EXT-P100-0517	LH BEDSIDE CLEAT
1	POW-067-EXT-P100-0523	RH BEDSIDE CLEAT
4		M6 FLANGE HBOLT x 25MM

STEP 2: REMOVE OEM STEP CAPPER

Peel up on the edge of the OEM step capper. If you have trouble doing this, insert a flathead from the back and gently pry it up. It is held on with a few spring clips.



STEP 3: REMOVE THE OEM STEP BASE

Using your 10mm socket and ratchet, remove the two bolts holding the base on.
Clean off the top of the metal step frame.



STEP 4: INSTALL THE NEW CLEATS

Using the supplied bolts and your 10mm socket, install the new cleats.



You're finished! Thanks for supporting Canadian manufacturing!