

RACE
APPLICATION
ONLY

859NB

2019 FORD F250/350/450 PICKUP
4" DOWNPIPE BACK RACE PIPES



- 1 - 31112NB
- 1 - 31115NB
- 1 - LJ400

2 - 7/16 X 2 1/2" FT Bolt
2 - 7/16 Flanged Nut

THIS PART IS FOR USE ON
NON-REGISTERED RACE VEHICLES
ON CLOSED-COURSE COMPETITION EVENTS

INSTALLING OR USING THIS PART ON ANY EMISSION
CONTROLLED VEHICLE (STREET OR OFF-ROAD) MAY
VIOLATE FEDERAL AND/OR STATE EMISSIONS LAWS
AND REGULATIONS

NOT AVAILABLE TO SHIP TO CALIFORNIA

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



WARNING: BEFORE YOU BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE



**** Read all instructions before beginning ****

KIT # 859NB

**2019 Ford Powerstroke F250/350/450 Pickup Only
4" Race Kit**

Warning:

*This system is designed for **race use only**. May also void manufacturer's warranty. Allow the truck's exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.*

Notes:

- *****ALWAYS MAKE SURE ALL COMPONENTS ARE IN FLO~PRO BOX ACCORDING TO PICK SHEET BEFORE STARTING REMOVAL OF STOCK EXHAUST SYSTEM*****
- *FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.*
- *WD40 or equal will make removal of hangers easier. A small tack with a mig welder is recommended on all clamp connections.*
- *DO NOT fully torque clamps until full system is installed and adjusted.*
- **Installation of this kit is intended to be done on a lift or hoist with at least two people.**

Removal of OEM exhaust system

1. Remove the three bolts at the rear of the Particulate Filter to free the tailpipe assembly
2. Remove the two bolts at the downpipe connection.
3. Remove all sensors/lines from the DPF canister and remove it from the truck.

CAUTION: These components are heavy and will require at least two people to remove safely.

Installation of new FLO~PRO exhaust

1. Install the front pipe #31112NB with the supplied bolts to the downpipe. Snug this pipe enough to hold in place but so that it can still be adjusted with some effort. **FIG A**
 2. Install the mid pipe #31115NB onto the end of the front pipe. Be sure to set the hanger into the factory rubber isolator. **FIG B**
 3. Using the factory bolts, attach pipe #31115NB to the factory tailpipe assembly. **FIG C**
- NOTE:** The factory bolts can be pressed out of the stock flange to be reused. If this is not an option then new bolts can be purchased at your local bolt supply house.
4. With the rear bolts in place, check for final alignment. Rotate the front pipe to aid in proper adjustment of the system.
 5. With the new system in place, tighten the front to bolts connecting to the downpipe.

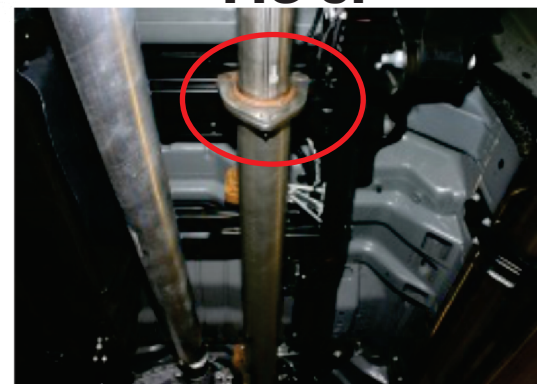
FIG A.



FIG B.



FIG C.



Technical Support : 1-800-762-4286 or techsupport@flopro.com

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