

# Keller-Heartt Oil

Oil solutions for today and tomorrow...



## TRUEGARD #1230-15 CUTTING OIL

**TRUEGARD #1230-15 CUTTING OIL** is a dual purpose oil designed for metalworking as well as machine lubrication.

**TRUEGARD #1230-15 CUTTING OIL** is intended for light to medium duty machining operations such as drilling, turning, and threading. The absence of sulfur allows this oil to be used with confidence on steel, copper, and aluminum alloys. The moderate amount of chlorine in this cutting oil ensures fine finishes and enhanced tool life.

**TRUEGARD #1230-15 CUTTING OIL** provides excellent cooling properties in order to help maintain dimensional control. The viscosity and types of oils incorporated in this cutting oil serve to absorb and release heat faster than conventional cutting oils. In addition, **TRUEGARD #1230-15 CUTTING OIL** possesses outstanding wetting properties to quickly and evenly cover the work surface, thus preventing hot spots and areas of poor finish.

**TRUEGARD #1230-15 CUTTING OIL** exhibits exceptionally light color, low odor, and low volatility characteristics. These properties provide a safe, clean, and healthy working environment. This cutting oil is nonhazardous according to current OSHA and EPA regulations.

### Typical Properties:

Viscosity, SUS @ 100 F	150
Color	Gold
Odor	Mild
Flash Point, F	350
Pounds/Gallon	7.3
Sulfur	None
Chlorine	Yes

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