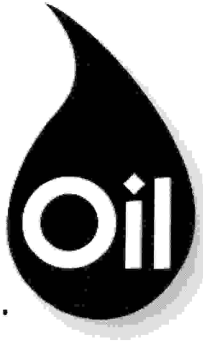


Keller-Heartt Oil

Oil solutions for today and tomorrow...



TRUEGARD SYNCOOL #741

TRUEGARD SYNCOOL #741 is a premium synthetic coolant designed for grinding and light machining.

TRUEGARD SYNCOOL #741 is blended from select raw materials to produce a coolant with outstanding rust inhibition, Ph control and a high degree of bio-resistance.

TRUEGARD SYNCOOL #741 utilizes a phosphorous complex to provide enough lubricity for light machining of steel alloys. Compared to similar coolants, part finish and tool life should improve.

TRUEGARD SYNCOOL #741 should be used at 20:1 for machining and up to 60:1 for grinding. Heat removal, chip settling, and surface finish will be noticeably improved.

TRUEGARD SYNCOOL #41 possesses a high performance biocide package to ensure long-term, odor free use. **TRUEGARD SYNCOOL #741** does not contain Triazine, DEA, DCHA or nitrites.

Typical Properties:

Color - Concentrate	Orange
- Dilutions	Green
Ph - Concentrate	10.3
- Dilutions	9.7
Flash Point, F	None
Sodium Nitrite	None

4411 S. Tripp Avenue, Chicago, Illinois 60632

Phone: 773 247-7606 ■ Toll free: 800 423-7513 ■ Fax: 773 247-7969

www.kellerheartt.com