

# Keller-Heartt Oil

Oil solutions for today and tomorrow...



## TRUEGARD #384 SOLUBLE OIL

**TRUEGARD #384 SOLUBLE OIL** is an oil based, water emulsifiable concentrate exhibiting high detergency. This soluble oil mixes readily with water to form a highly stable milky white emulsion. **TRUEGARD #384 SOLUBLE OIL** is non-staining to steel, copper, aluminum, plastics, composites and exotic alloys.

**TRUEGARD #384 SOLUBLE OIL** is a general purpose, economical soluble oil for grinding and a wide range of light duty ferrous and nonferrous metalworking.

**TRUEGARD #384 SOLUBLE OIL** is suitable for milling, drilling, turning, sawing, and reaming. The exceptional cooling powers of this coolant will improve part finish and extend tool life. The outstanding emulsification properties of this coolant will emulsify small amounts of tramp oil if leakage from the hydraulic system contaminates the metalworking fluid sump.

### Advantages:

*Non-Irritating  
Good Odor Control  
Rapid Chip Settling*

*Excellent Heat Dispersal  
No Aluminum Staining  
Open And Free Cutting Wheels*

*Long Term Emulsion Stability  
Excellent Rancidity Resistance  
Exceptional Paint/Seal Compatibility*

*No Sulfur, Chlorine, Or Phosphorous  
Superb Cleaning Of Grinding Surfaces*

### Treat Levels:

Light Machining  
Grinding

10-20:1  
40-60:1

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