



TRUEGARD #266 SEMI-SYTHETIC COOLANT

REFRACTOMETER READINGS

Dilution		Reading
5:1	20%	5.4
10:1	10%	2.7
15:1	6.7%	1.8
20:1	5.0%	1.3
30:1	3.3%	0.9
40:1	2.5%	0.7
50:1	2.0%	0.6

COOLANT NOTES:

Always premix coolants with fresh, clean water in a clean container by adding coolant concentrate to the water. Fill sump with coolant solution and circulate for 15 minutes to ensure thorough mixing before beginning to machine.

Maintain dilution ratio with a refractometer. Due to water evaporation, makeup additions should be a leaner dilution than in the sump.

Regularly remove tramp oils, hydraulic fluids, and trash from coolant tanks. Remove fines, grit, and chips in a timely and efficient manner. Wheel skimmers and settling tanks are economical tools which significantly prolong coolant life.

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