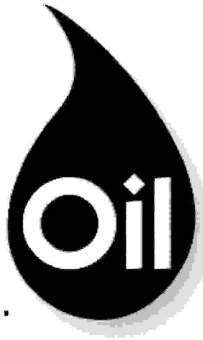


Keller-Heartt Oil

Oil solutions for today and tomorrow...



TRUEGARD #927
Universal Cutting Oil - No Sulfur/Chlorine

TRUEGARD #927 is a revolutionary cutting oil for applications of the greatest severity or requiring the finest finishes. This powerful product can be used on all ferrous and nonferrous alloys. Applications include drilling, milling, tapping, threading, and broaching.

TRUEGARD #927 utilizes leading edge additive chemistry to provide lubricity far superior to conventional sulfur and chlorine based fluids. To meet the requirements of different applications, this product is available in several viscosity grades as shown below.

TRUEGARD #927 offers the following advantages:

Eliminates Staining & Corrosion Problems
Simplifies Cleaning Of Finished Parts
Essentially Odorless Even At Elevated Temperatures

TRUEGARD #927 is a very clean product to use. It is completely nonstaining to all metals, even after sustained usage at elevated temperatures. In addition, it will provide better in-process rust protection than other cutting oils.

TRUEGARD #927 is readily removed from machined parts with mild alkaline cleaners. This lubricant will readily float on water, thereby allowing for easy removal by way of skimmers. This is in contrast to many heavy duty cutting oils which are very difficult to remove and which sink to the bottom of the wash tank.

TRUEGARD #927 exhibits very little odor, even at elevated temperatures. This contrasts markedly from zinc/chlorine/sulfur based cutting oils which present severe odor challenges at the high operating temperatures typically encountered in severe metalworking applications.

Typical Properties:

	<u>#927</u>	<u>#927-20</u>	<u>#927-35</u>
Viscosity, SUS @ 100 F	140	200	350
Color	Amber	Amber	Amber
Odor	Mild Oil	Mild Oil	Mild Oil
Flash Point, F	380	380	380

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