

# Keller-Heartt Oil

Oil solutions for today and tomorrow...



## TRUEGARD #2010 SOLUBLE OIL

**TRUEGARD #2010 SOLUBLE OIL** is a high performance soluble oil concentrate formulated for the customer with a wide range of heavy duty machining operations. The incorporation of powerful lubricity additives improves part finish and extends tool life when machining steel, copper, and aluminum alloys. Outstanding corrosion inhibition and bacterial resistance makes this a very popular product. **TRUEGARD #2010 SOLUBLE OIL** forms a highly stable, non-irritating, bright white emulsion upon addition to water.

**TRUEGARD #2010 SOLUBLE OIL** finds use as a metalworking fluid for broaching, tapping, milling, drilling, turning, sawing, reaming, and grinding. In addition, **TRUEGARD #2010 SOLUBLE OIL** may be used in the undiluted form as a water washable stamping, punching, and drawing compound.

### ADVANTAGES:

Low Odor  
Non-Irritating  
Rapid Chip Settling

Excellent Heat Dispersal  
No Sulfur Or Phosphorous  
No Copper Or Brass Stain

Open And Free Cutting Wheels  
Long Term Emulsion Stability  
Excellent Rancidity Resistance

Exceptional Paint Compatibility  
Superb Cleaning Of Grinding Surfaces  
Rust Inhibition In Excess Of 75:1 On Cast Iron

### TREAT LEVELS:

Severe Machining	10-20:1
General Machining	20-40:1
Grinding	40-60:1
Stamping, Punching	0-20:1

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