



A Stabilizers and Covers

- Remove and discard plastic fasteners securing packaging to each side of base; fold down cardboard flaps.
- Attach stabilizer with bolt B-1 and washer B-2 (Qty 4).
- Insert bolt B-3 through sleeve B-4 and through stabilizer into base. Tighten all 5 bolts to 35 ft-lb.
- Attach stabilizer cover with B-5 (Qty 2); tighten.

Repeat 2 through 4 for second stabilizer.

- Remove packaging block(s) and carefully set unit on floor.

B Mast

- Remove and save screws (Qty 2) securing hood to base; remove hood and set aside.
- Slide mast over bolts on base. Route cables through hole in base (see inset).
- Tighten bolts (Qty 4) to 20 ft-lb.

C Mast Cable Connections

Battery / Aux. Power Cable	C-SAFE Cable	Master Control Cable	Heart Rate Buttons	Moving Arm Cables
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Make sure the cables are tucked below the metal plate.

- Connect battery (white connectors with red and black wires).

Battery / Aux. Power Cable	C-SAFE Cable	Master Control Cable	Heart Rate Buttons	Moving Arm Cables
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D Console & Keypad

- Remove console back cover.
- Route fan cable to console, then connect keypad and heart rate cables from mast to keypad (Qty 2). Secure heart rate cable between posts on keypad.
- Attach keypad to mast with C-2 (Qty 4).
- Attach console and arcs to mast with C-1 (Qty 4). Match cable connectors to sockets on console back; connect (Qty 7). Attach console back cover.

Console to Base (white, 14-pin)	Console Ground (metal; green wire)	Reserved for Software Update (black)	Heart Rate (white, 3-pin)	Keypad (white, 14-pin)
Fan (white, 2-pin)	Handlebar Control (white, 6-pin)	Unused (audio jack)	C-SAFE (white, 5-pin)	Unused (white, 8-pin)

E Moving Handlebars & Covers, Hood & Mast Boot

- Slide handlebar onto shaft.
- Optional—adjust handlebar reach +/- 2.4" (61mm): Remove bolt, reposition shaft and spacer (top hole is longest reach), and re-install.
- Connect arm link to bottom of handlebar with B-6 (Qty 1); tighten to 30 ft-lb.
- Secure arm in shaft with B-1 (Qty 1) and B-7 (Qty 1); tighten to 30 ft-lb.
- Remove tie securing handlebar cables to frame; connect moving handlebar cables (Qty 2).
- Press plastic clip on handlebar cables into hole on moving handlebar as indicated by label.

Repeat 1 through 6 for second handlebar.

- Attach handlebar covers with B-5 (Qty 1 each).
- Tuck cables under metal bracket of mast; position hood, press hood into place and secure with screws (Qty 2).
- Wrap mast boot around mast; tuck into tray.

F Level & User Set-up

- Adjust and lock levelers (2 in front, 2 on each stabilizer); **make sure all 6 touch the floor and each nut is tight.**
- Complete User Set-Up: Press and hold Level \blacktriangle / \blacktriangledown — See Operations Manual for detailed instructions.
- Optional: Connect CSAFE and/or video.