

INTEGRITY CROSS-TRAINER (CLSX/CSX)

CSX-XXXXX-XX, CLSX-XXXXX-XX, CLSX-XXXXX-02PF, CLSX-XXXXX-03PF

CXX, CAX, PFX, CLE
PARTS MANUAL



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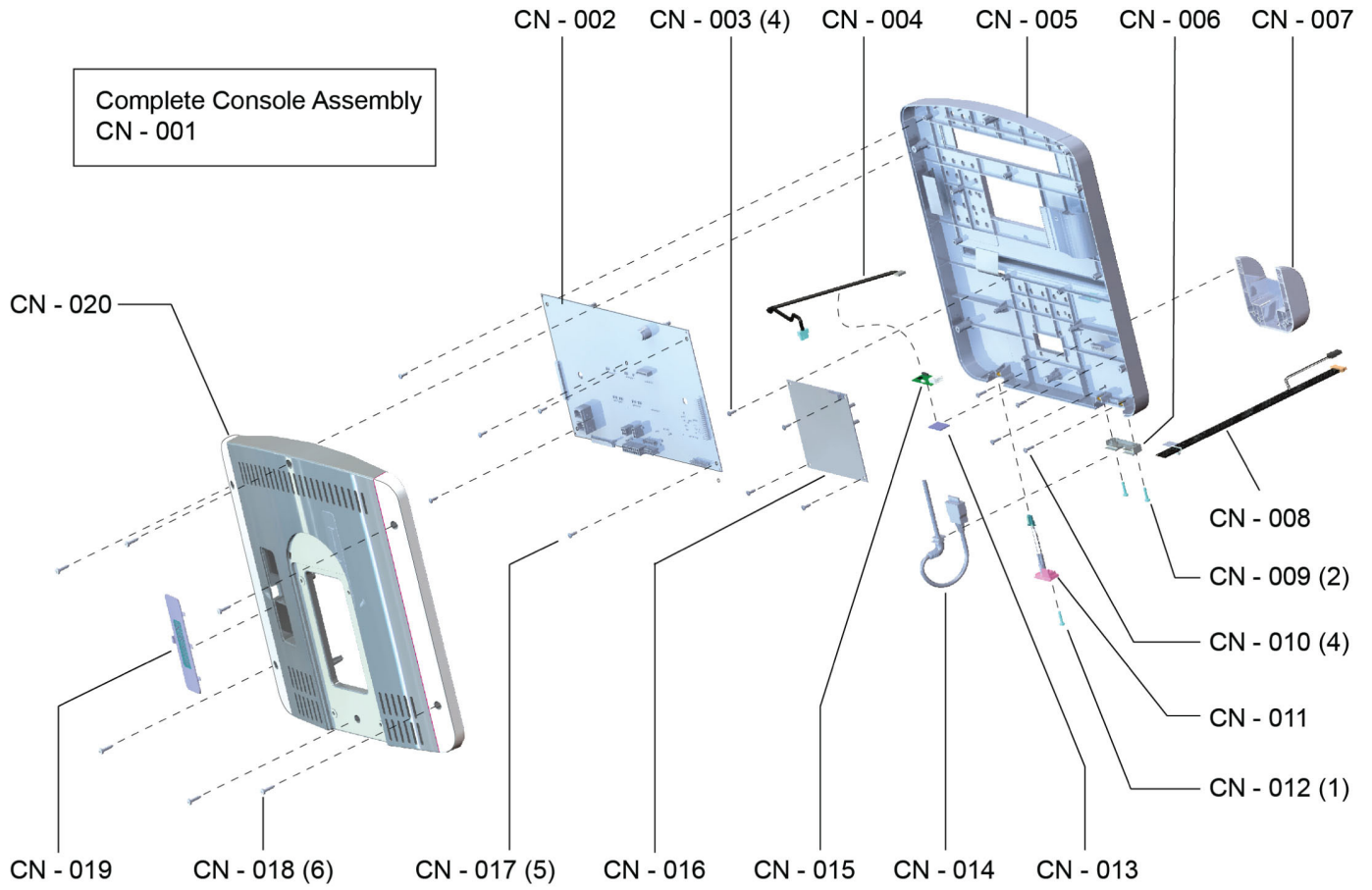
Item	Part Number
Arctic Silver Touch-Up Paint:	
• Spray Can	0017-00008-0204
• .5 oz Bottle with Applicator	0017-00008-0205
• .33 oz Pen	0017-00008-0206
Shadow Gray Touch-Up Paint (for Rocker Arms)	
• .6 oz Bottle with Applicator	0017-00008-0210
• .6 oz Pen	0017-00008-0211
Performance Purple Touch-Up Paint (Planet Fitness)	
• .5 oz Brush	3249413
• 4.5 oz Aerosol Spray	3249313
Hex Yellow Touch-Up Paint (Retro Fitness)	
• 12 oz Spray	8809701
• 0.6 oz Bottle	8809801
Access Panel Assembly	AK61-00190-0000 (CLSX ONLY)
Panel Assembly consists of:	
• Coax Cable	AK32-00020-0002
• Power Cable	AK32-00078-0001
• Access Bracket	0K61-01373-0000
• F-Type Connector	0017-00021-2846
• Plastic Grommet	0017-00042-1147
Hardware Bag	AK61-00222-0000
Kit: Serv; Mfg; Plug-In; 120/60 DOM	GK62-00002-0018
Kit: Serv; Mfg; Plug-In; 240/50 U.K.	GK62-00002-0019
Kit: Serv; Mfg; Plug-In; 124V+ AUS	GK62-00002-0020
Kit: Serv; Mfg; Plug-In; 230/50 CON	GK62-00002-0021

Note: Model CLSX-0xxx-01 has both Telemetry and Lifepulse sensors for heart rate

Serial Number Table

Item	Alpha Code	Starting Serial Number
CSX-ALLXX-01	CAX	100001
CLSX-ALLXX-01	CXX	100001
CLSX-ALLXX-01PF	CXX	600001
CLSX-ALLXX-01RF	CXX	800001
CLSX-XXXXX-02PF	PFX	100001
CLSX-XXXXX-03PF	PFX	100001
CLSX-ALLCX-01LS	CLE	100001
CLSX-ALLXX-01LS	CLE	100001
CLSX-ALLXX-01RFLS	CPR	100001
CLSX-ALLXX-01PFLS	CPT	100001
CLSX-ALLCX-01	CXR	100001

Console Assembly



Parts List

Item	Alpha Code	Part Number	Description
CN-001	CXX	CLEDX-ENGEX-01N	English/English Console Assy
	CXX8xxxxx	CLEDX-ENGEX-01RFN	English/English Console Assy - Retro Fitness
	CXX6xxxxx	CLEDX-ENGEX-01PFN	English/English Console Assy - Planet Fitness
	CXX	CLEDX-ENGMX-01N	English/Metric Console Assy
	CXX	CLEDX-FRNMX-01N	German/Metric Console Assy
	CXX	CLEDX-FRNMX-01N	French/Metric Console Assy
	CXX	CLEDX-SPNMX-01N	Spanish/Metric Console Assy
	CAX	CSLEDX-ENGEX-01N	English/English Console Assy - Club Series
	CAX	CSLEDX-ENGMX-01N	English/Metric Console Assy - Club Series
	CAX	CSLEDX-GERMX-01N	German/Metric Console Assy - Club Series
	PFX	See Page 5	English/English Console Assy - Planet Fitness Refresh Options
CN-002	CAX, CXX	A084-92367-0000	Programmed Console Board
	PFX	See Page 5	Programmed Console Board - Planet Fitness Options
CN-003	CAX, CXX, PFX	0017-00101-1650	PCB Mounting Screws
CN-004	CAX, CXX, PFX	AK69-00157-0000	Heart Rate Cable
CN-005	CXX	AK86-00049-0000	English Bezel and Overlay Assy (<i>see Note 1</i>)
	CXX8xxxxx	AK86-00049-0600	English/English Bezel and Overlay Assy - Retro (<i>see Note 1</i>)
	CXX6xxxxx	AK86-00049-0800	English/English Bezel and Overlay Assy - Planet (<i>see Note 1</i>)
	CXX	AK86-00050-0000	German/Metric Bezel and Overlay Assy (<i>see Note 1</i>)
	CXX	AK86-00051-000	French/Metric Bezel and Overlay Assy (<i>see Note 1</i>)
	CXX	AK86-00052-0000	Spanish/Metric Bezel and Overlay Assy (<i>See Note 1</i>)
	CAX	AK86-00084-0001	English/English Bezel and Overlay Assy - Club Ser (<i>see Note 1</i>)
	CAX	AK86-00084-0002	English/Metric Bezel and Overlay Assy - Club Ser (<i>see Note 1</i>)
	CAX	AK86-00084-0003	German/Metric Bezel and Overlay Assy - Club Ser (<i>see Note 1</i>)
CN-006	CAX, CXX, PFX	0K86-01004-0200	Panel Access iPod
CN-007	CAX, CXX, PFX	0K86-01003-0200	iPod Holder
CN-008	CAX, CXX, PFX	AK86-00003-0000	iPod Cable to PCB
CN-009	CAX, CXX, PFX	0017-00101-1811	6-32 x 10 PHL PAN Mounting Screw (2)
CN-010	CAX, CXX, PFX	3223501	iPod Holder Screws (4)
CN-011	CAX, CXX, PFX	AK86-00025-0201	Headphone Jack
CN-012	CAX, CXX, PFX	0017-00101-0201	6-32 x 10 PHL PAN Mounting Screw (1)
CN-013	CAX, CXX, PFX	0K39-01044-0001	Double-sided Tape
CN-014	CAX, CXX, PFX	AK86-00087-0200	iPod Cable
CN-015	CAX, CXX, PFX	118E-00001-0244	PCB: Polar Coded Receiver
CN-016	CXX, PFX	B084-92368-0000	Lower Display
CN-017	CAX, CXX, PFX	0017-00101-1650	PCB Mounting Screws (5)
CN-018	CAX, CXX, PFX	0017-00101-1242	Console Case Screws (6)
CN-019	CAX, CXX, PFX	0K62-01026-0202	Battery Door
CN-020	CAX, CXX, PFX	AK86-00024-0201	Console Case Assembly
not shown	CAX, CXX, PFX	0K62-01175-0001	Decal

Note 1: Bezel and Overlay Assembly consists of: Bezel, Overlay, Switch and iPod Holder Assembly.

PFX (Planet Fitness Refresh Consoles)

-02PF Console

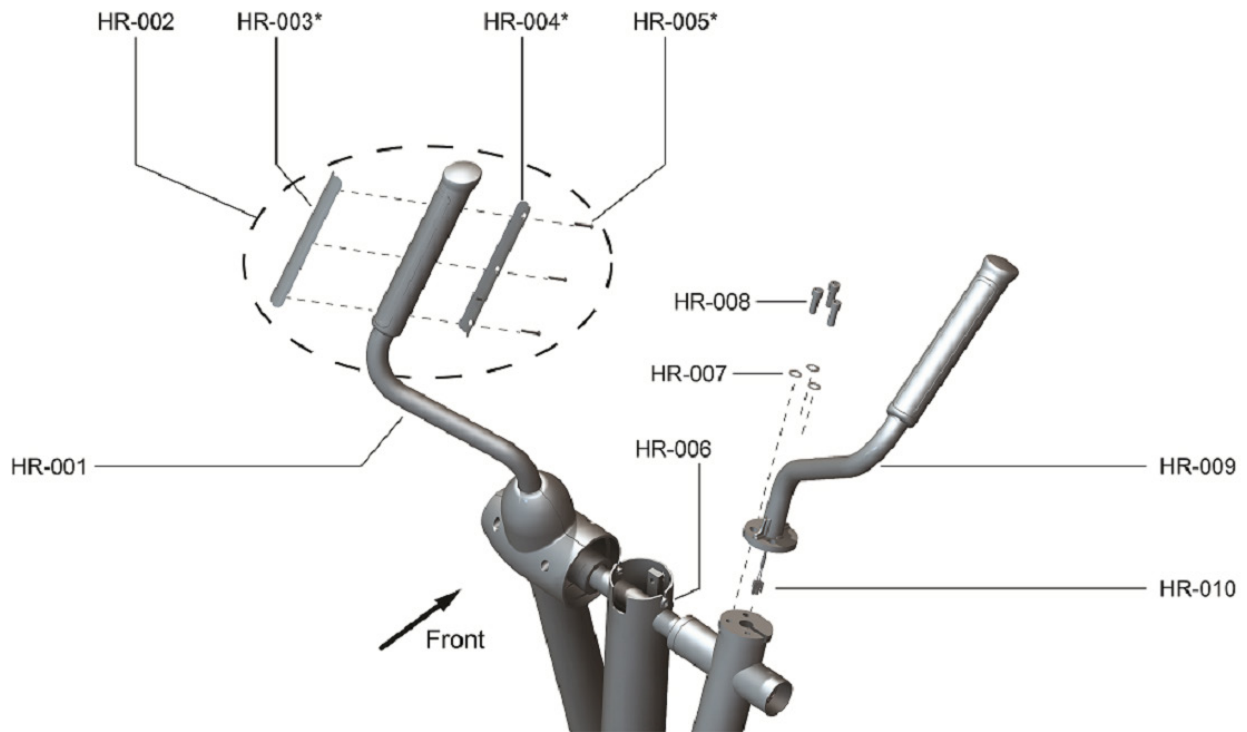


-03PF Console



Item	Alpha Code	Part Number	Description
CN-001	PFX (-02PF)	CLEDX-ENGEX-02PFN	ENGLISH/ENGLISH CONSOLE ASSY -PLANET FITNESS-02PF CONSOLE
	PFX (-03PF)	CLEDX-ENGEX-04PFN	ENGLISH/ENGLISH CONSOLE ASSY-PLANET FITNESS-04PF CONSOLE
	PFX (-04PF)	CLEDX-ENGEX-04PFN	ENGLISH/ENGLISH CONSOLE ASSY-PLANET FITNESS-04PF CONSOLE
CN-002	PFX (-02PF)	A084-92367-0002	PROGRAMMED CONTROL BOARD-02PF CONSOLE
	PFX (-03PF)	A084-92367-0000	PROGRAMMED CONSOLE BOARD-04PF CONSOLE
	PFX (-04PF)	CLEDX-ENGEX-04PFN	ENGLISH/ENGLISH CONSOLE ASSY-PLANET FITNESS-04PF CONSOLE

Heart Rate System

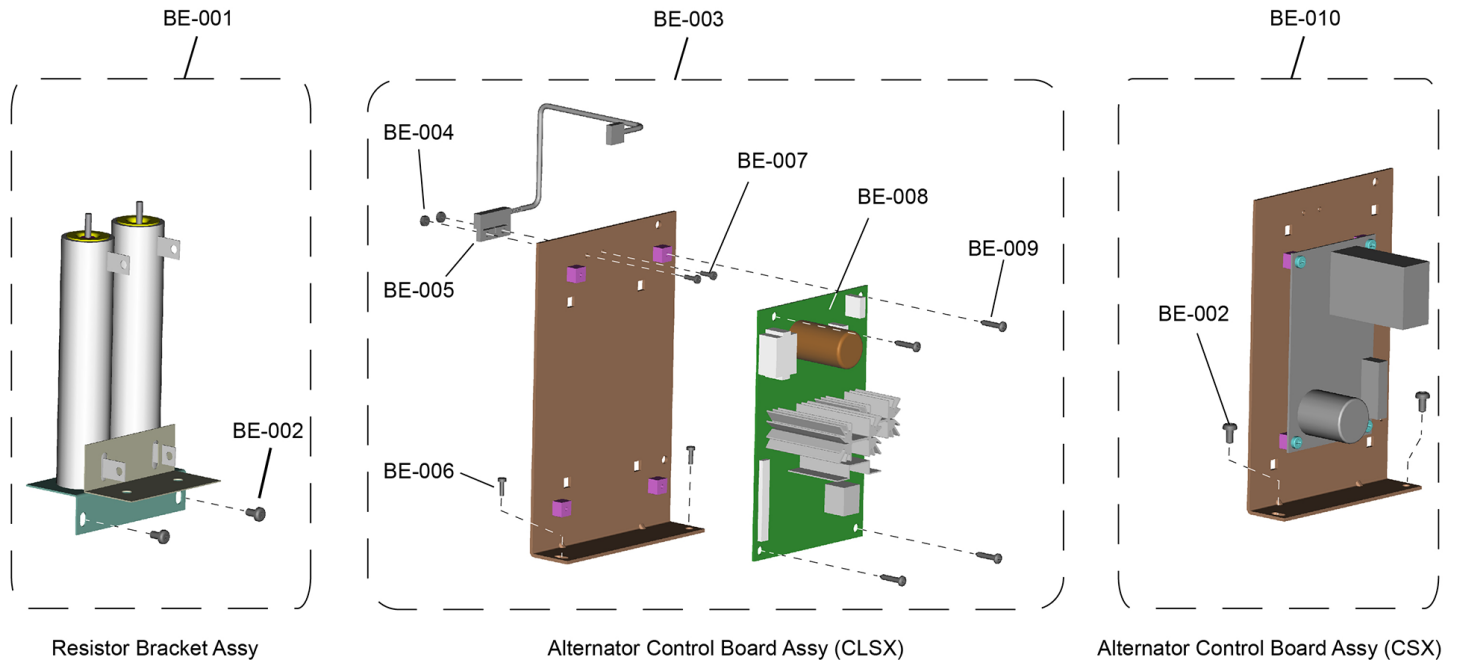


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
HR-001	CXX, CAX, PFX	AK61-00258-0002	UPPER ARM ASSEMBLY (LEFT)
	CXX8XXXXX	AK61-00258-0004	UPPER ARM ASSEMBLY - RETRO FITNESS (LEFT)
	CXX6XXXXX, PFX	AK61-00258-0006	UPPER ARM ASSEMBLY - PLANET FITNESS (LEFT)
HR-002	CXX, CAX, PFX	GK69-00002-0002	ELECTRODE KIT - INCLUDES ITEMS IN ASTERISK (*)
HR-003*	CXX, CAX	GK69-00002-0002	ELECTRODE - TOP (<i>SEE NOTE</i>)
HR-004*	CXX, CAX	GK69-00002-0002	ELECTRODE - BOTTOM (<i>SEE NOTE</i>)
HR-005*	CXX, CAX	GK69-00002-0002	SCREW, 6-18 X 16 PHL PAN (3) (<i>SEE NOTE</i>)
HR-006	CXX, CAX, PFX	0017-00042-1078	STRAIN RELIEF BUSHING (2)
HR-007	CXX, CAX, PFX	0017-00104-0450	FLAT WASHER (3)
HR-008	CXX, CAX, PFX	0017-00101-1645	SCREW 3/8-16 HXS SC CS BZ (3)
HR-009	CXX, CAX, PFX	AK61-00258-0003	UPPER ARM ASSEMBLY (RIGHT)
	CXX8XXXXX	AK61-00258-0005	UPPER ARM ASSEMBLY - RETRO FITNESS (RIGHT)
	CXX6XXXXX, PFX	AK61-00258-0007	UPPER ARM ASSEMBLY - PLANET FITNESS (RIGHT)
HR-010	CXX, CAX	AK61-00051-0000	LIFE PULSE CABLE

*** Note: Not available separately - part of Electrode Kit PN GK69-00002-0002**

Base Electronics

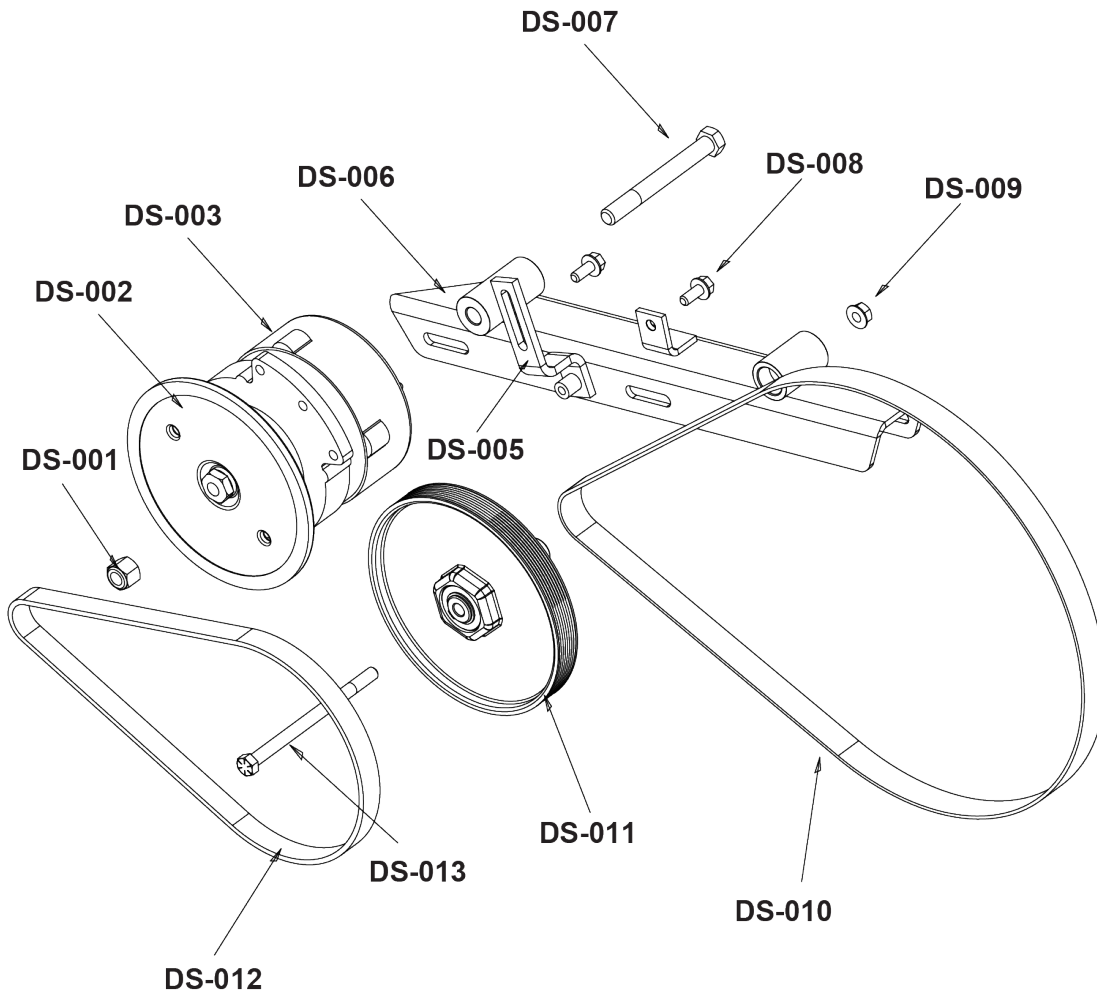


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
BE-001	CXX, PFX	AK61-00127-0000	RESISTOR BRACKET ASSEMBLY (CLSX)
	CAX	AK61-00127-0001	RESISTOR BRACKET ASSEMBLY (CSX)
BE-002	CXX, CAX, PFX	0017-00101-1282	SCREW (2)
BE-003	CXX, PFX	AK61-00145-0001	ALTERNATOR CONTROL BOARD ASSEMBLY (CLSX)
BE-004	CXX, PFX	0017-00103-0093	NUT (2)
BE-005	CXX, PFX	118E-00001-0140	REED SWITCH
BE-006	CXX, PFX	0017-00101-1035	SCREW (2)
BE-007	CXX, PFX	0017-00101-1035	SCREW (2)
BE-008	CXX, PFX	B084-92218-0000	ALTERNATOR CONTROL PCB (CSX)
BE-009	CXX, PFX	0017-00101-0823	SCREW (4)
BE-010	CAX, PFX	AK61-00146-0000	ALTERNATOR CONTROL BOARD ASSEMBLY (CSX)-

Drive System

Drive Belts and Alternator

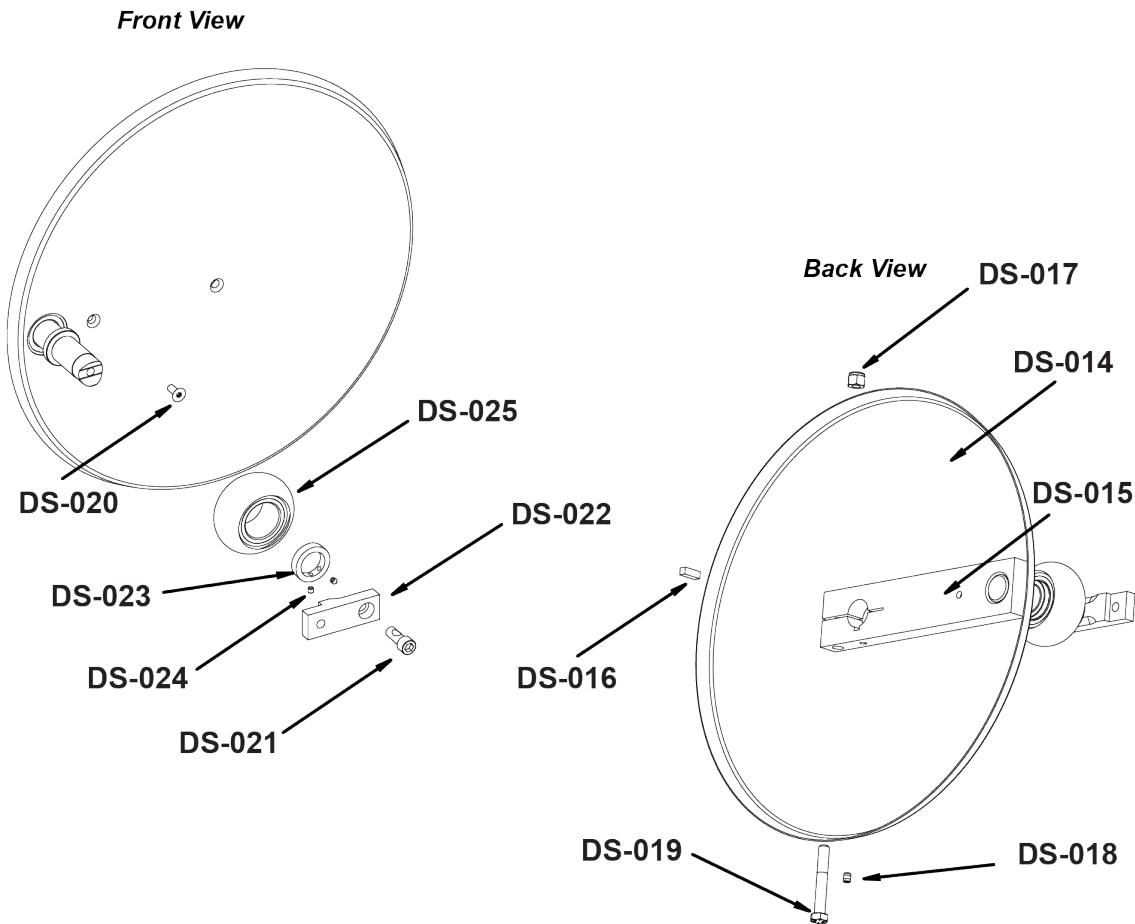


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-001	CXX, CAX, PFX	0017-00103-0117	LOCK NUT
DS-002	CXX, CAX, PFX	0K61-02500-0001	ALTERNATOR FLYWHEEL
DS-003	CXX, CAX, PFX	0017-00009-0841	ALTERNATOR
DS-004	CXX, CAX, PFX	AK61-00250-0001	ALTERNATOR W/FLYWHEEL ASSEMBLY (SEE NOTE 1)
DS-005	CXX, CAX, PFX	0K61-02601-0000	ALTERNATOR STRAP WITH INSERT
DS-006	CXX, CAX, PFX	0K61-02400-0001	INTERMEDIATE BRACKET
DS-007	CXX, CAX, PFX	0017-00101-0964	ALTERNATOR PIVOT BOLT
DS-008	CXX, CAX, PFX	0017-00101-0986	ALTERNATOR STRAP BOLT (2)
DS-009	CXX, CAX, PFX	0017-00103-0188	FLANGE LOCK NUT
DS-010	CXX, CAX, PFX	GK61-00002-0056	DRIVE BELT
DS-011	CXX, CAX, PFX	GK61-00002-0056	INTERMEDIATE PULLEY ASSEMBLY
DS-012	CXX, CAX, PFX	0K53-01447-0000	ALTERNATOR BELT
DS-013	CXX, CAX, PFX	0017-00101-1651	INTERMEDIATE PULLEY BOLT

Note 1: Includes DS-002 and DS-003.

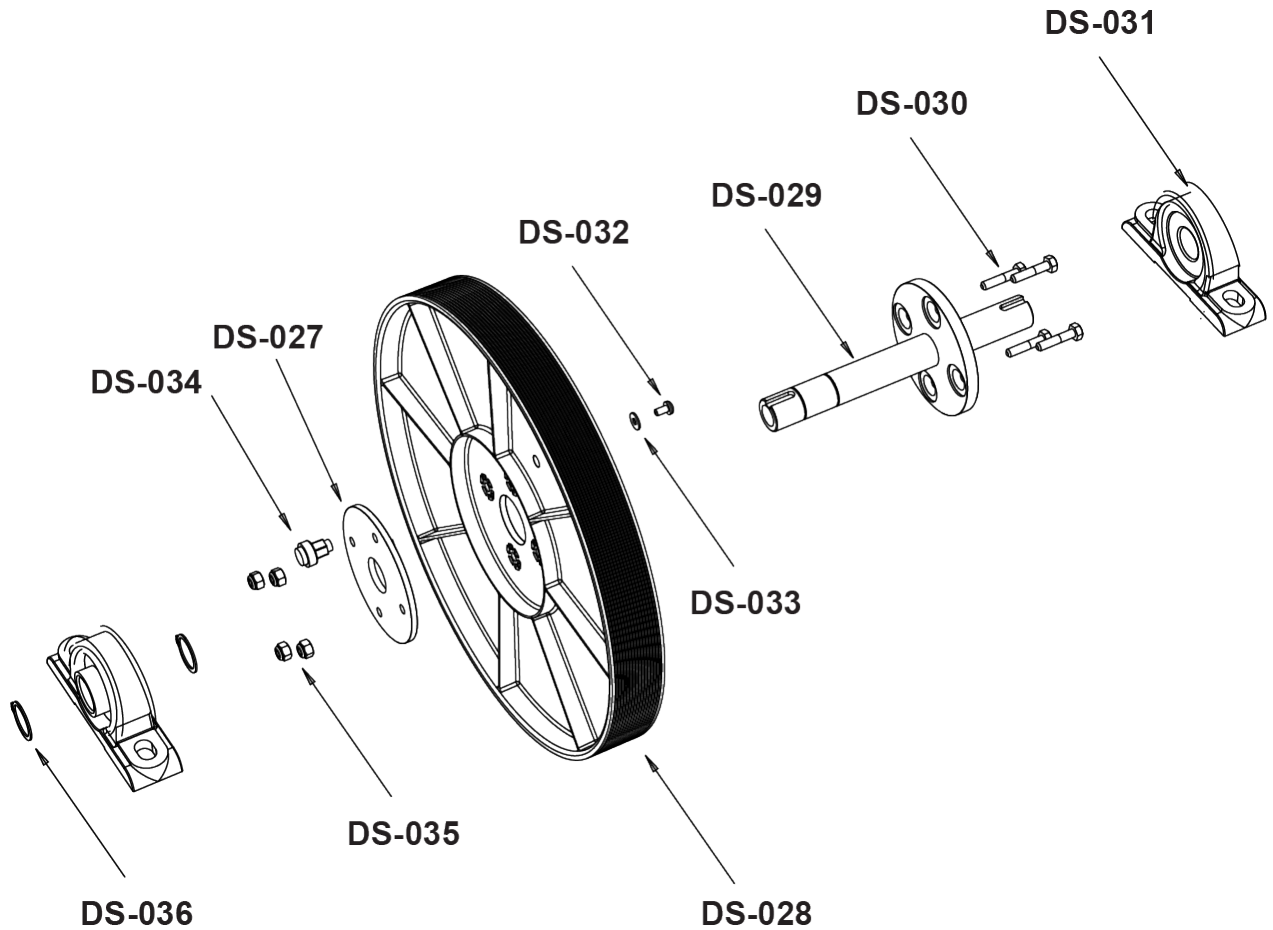
Roller Assembly



Parts List

Item	Alpha Code	Part Number	Description
DS-014	CXX, CAX	0K61-03100-5104	Crank Cover
	CXX8xxxxx	AK86-00085-0000	Crank Cover - Retro Fitness
	CXX6xxxxx	AK86-00086-0000	Crank Cover - Planet Fitness
	PFX	AK61-00262-0000	Crank Cover - Planet Fitness
DS-015	CXX, CAX, PFX	AK61-00064-0001	Crank Arm
DS-016	CXX, CAX, PFX	0K53-01122-0000	Square Key
DS-017	CXX, CAX, PFX	0017-00103-0025	Locking Nut
DS-018	CXX, CAX, PFX	0017-00101-0333	Set Screw 1/4-20x5
DS-019	CXX, CAX, PFX	0017-00101-1606	Bolt
DS-020	CXX, CAX, PFX	0017-00101-1728	Screw (2)
DS-021	CXX, CAX, PFX	0017-00101-1645	Allen-Head Cap Screw
DS-022	CXX, CAX, PFX	0K61-03004-0000	Arm Extension
DS-023	CXX, CAX, PFX	0K61-01260-0000	Shaft Collar
DS-024	CXX, CAX, PFX	0017-00101-0314	Set Screws (2)
DS-025	CXX, CAX, PFX	GK61-00002-0026	Roller

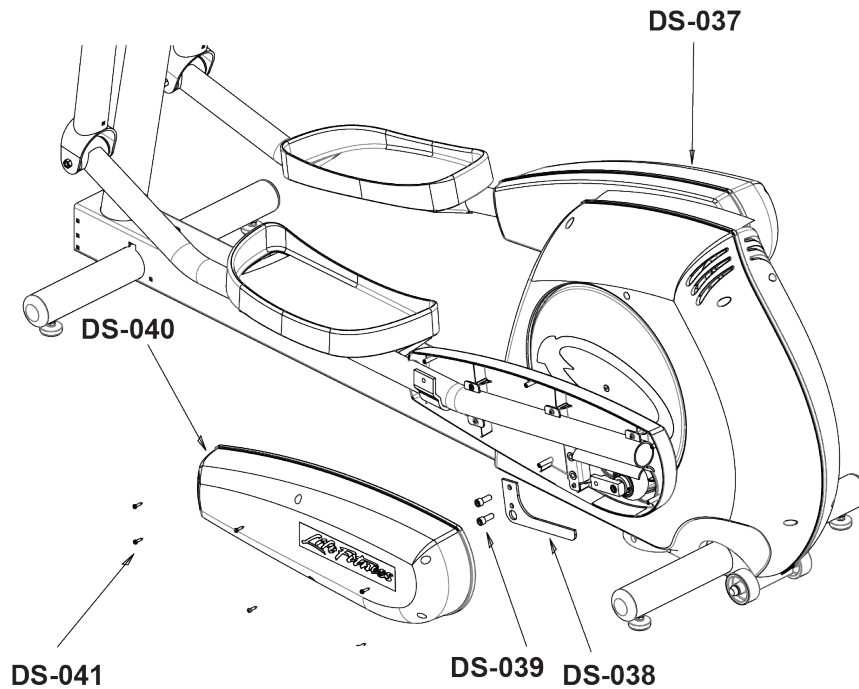
Crankshaft Assembly



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-026	CXX, CAX, PFX	AK61-00157-0002	CRANKSHAFT ASSEMBLY - <i>CONSISTS OF PARTS DS-027 TO DS-036</i>
DS-027	CXX, CAX, PFX	0K61-02302-0001	CRANKSHAFT PLATE
DS-028	CXX, CAX, PFX	0K61-02409-0000	POLY-V CRANK PULLEY
DS-029	CXX, CAX, PFX	0K61-01360-0002	CRANKSHAFT W/PLATE
DS-030	CXX, CAX, PFX	0017-00101-1551	HEX BOLTS (4)
DS-031	CXX, CAX, PFX	0K53-01181-0000	1.00" DIA. PILLOW BLOCK
DS-032	CXX, CAX, PFX	0017-00101-1282	TORX SCREW
DS-033	CXX, CAX, PFX	0017-00104-0168	FLAT WASHER
DS-034	CXX, CAX, PFX	AK62-00186-0000	MAGNET-STANDOFF ASSEMBLY
DS-035	CXX, CAX, PFX	0017-00103-0019	LOCKING NUT (4)
DS-036	CXX, CAX, PFX	0017-00100-0152	RETAINING RING

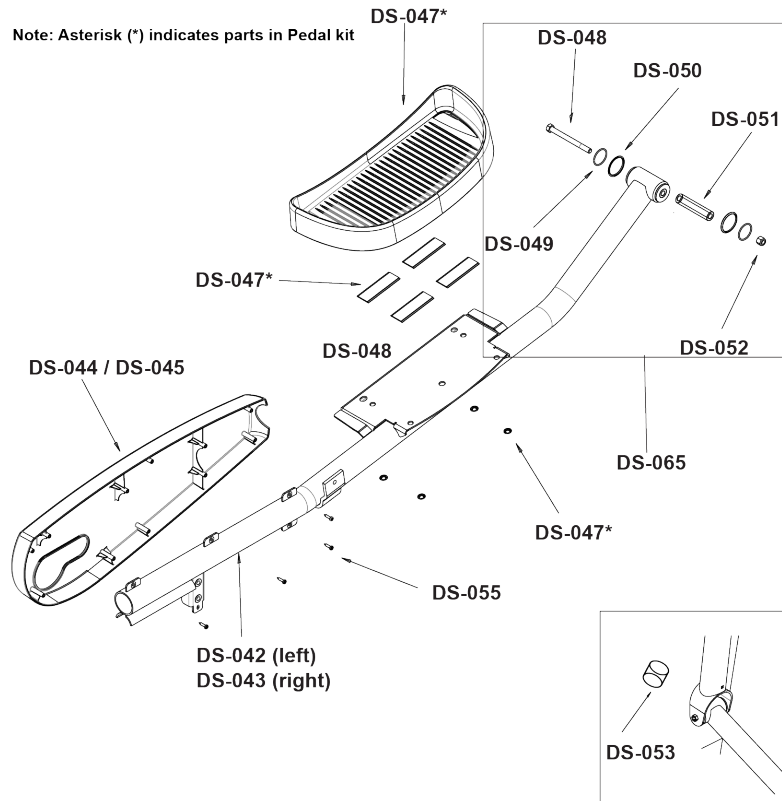
Anti-Lift Bracket and Outer Pedal Covers



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-037	CXX, PFX	AK61-00214-0005	RIGHT LINK COVER WITH INK TRANSFER DECAL (CLSX)
	CAX	AK61-00214-0007	RIGHT LINK COVER WITH INK TRANSFER DECAL (CSX)
	CXX8XXXXXX	AK61-00214-0003	RIGHT LINK COVER WITH INK TRANSFER DECAL (CSX)
	CXX6XXXXXX, PFX	AK61-00214-0009	RIGHT LINK COVER - PLANET FITNESS
DS-038	CXX, CAX, PFX	0K61-04114-0000	ANTI-LIFT BRACKET
DS-039	CXX, CAX, PFX	0017-00101-1645	ALLEN HEAD BOLT
DS-040	CXX, PFX	AK61-00214-0006	LEFT LINK COVER WITH INK TRANSFER DECAL (CLSX)
	CAX	AK61-00214-0008	LEFT LINK COVER WITH INK TRANSFER DECAL (CSX)
	CXX8XXXXXX	AK61-00214-0004	LEFT LINK COVER - RETRO FITNESS
	CXX6XXXXXX, PFX	AK61-00214-0010	LEFT LINK COVER - PLANET FITNESS
DS-041	CXX, CAX, PFX	0017-00101-0991	PHILLIPS PAN SCREW

Pedal Lever Assembly

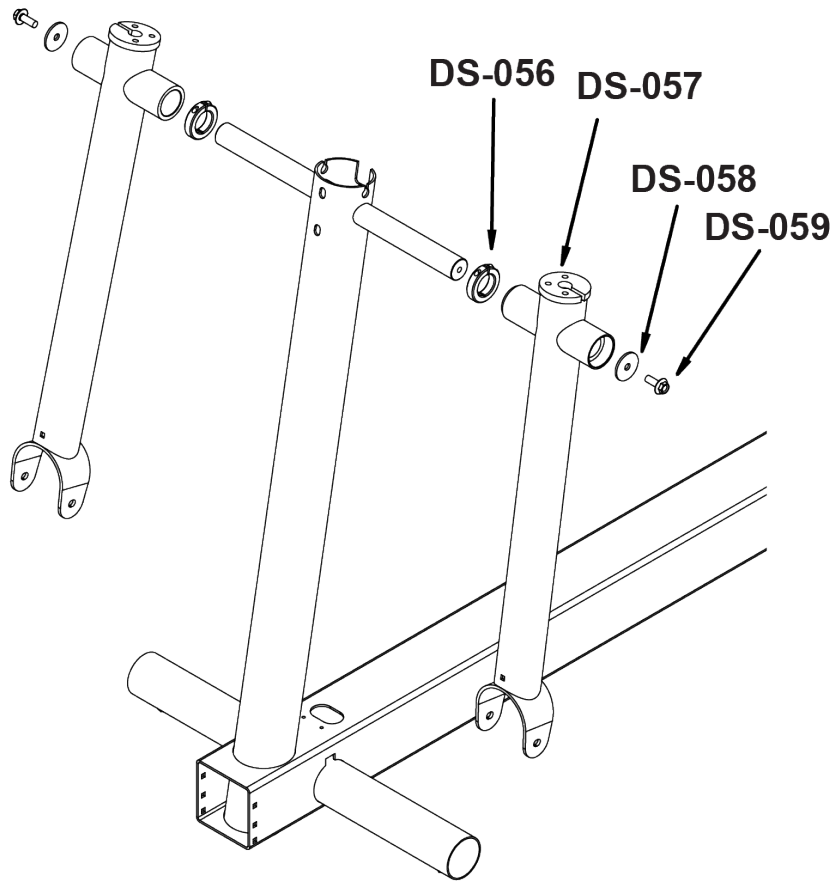


Parts List

ITEM	ALPHA CODE	PART NUMBER	DESCRIPTION
DS-042**	CXX, CAX, PFX	AK61-00265-5201	LEFT PEDAL ASSEMBLY
	CXX8XXXXX	AK61-00265-5601	LEFT PEDAL ASSEMBLY - RETRO FITNESS
	CXX6XXXXX, PFX	AK61-00265-5801	LEFT PEDAL ASSEMBLY - PLANET FITNESS
DS-043**	CXX, CAX	AK61-00265-5200	RIGHT PEDAL ASSEMBLY
	CXX8XXXXX	AK61-00265-5600	RIGHT PEDAL ASSEMBLY - RETRO FITNESS
	CXX6XXXXX, PFX	AK61-00265-5800	RIGHT PEDAL ASSEMBLY - PLANET FITNESS
DS-044	CXX, CAX, PFX	0K61-06300-0005	INSIDE COVER (LEFT)
	CXX8XXXXX	0K61-06300-0506	INSIDE COVER - RETRO FITNESS (LEFT)
DS-045	CXX, CAX, PFX	0K61-06320-0005	INSIDE COVER (RIGHT)
	CXX8XXXXX	0K61-06320-0506	INSIDE COVER - RETRO FITNESS (RIGHT)
DS-047	CXX, CAX	GK61-00002-0055	PEDAL KIT - INCLUDES ITEMS IN ASTERKISK (*)
DS-047*	CXX, CAX, PFX		PEDAL
DS-047*	CXX, CAX, PFX		TAPE (4)
DS-047*	CXX, CAX, PFX		PUSH-ON CLIP (4)
DS-048	CXX, CAX, PFX	0017-00101-1646	BOLT
DS-049	CXX, CAX, PFX	0K61-01356-0000	BEVELED WASHER (2)
DS-050	CXX, CAX, PFX	0017-00041-0053	O-RING (2)
DS-051	CXX, CAX, PFX	0K61-01076-0000	PEDAL LEVER CLEVIS SHAFT
DS-052	CXX, CAX, PFX	0017-00103-0137	LOCKING NUT
DS-053	CXX, CAX, PFX	0K61-01410-0200	ROCKER SEAL
DS-055	CXX, CAX, PFX	0017-00101-1242	SCREW
DS-065	CXX, CAX, PFX	GK61-00002-0046	CLEVIS JOINT KT

Note: When ordering a Pedal Assembly, the Pedal Kit (DS-047) is **NOT included and needs to be ordered separately.

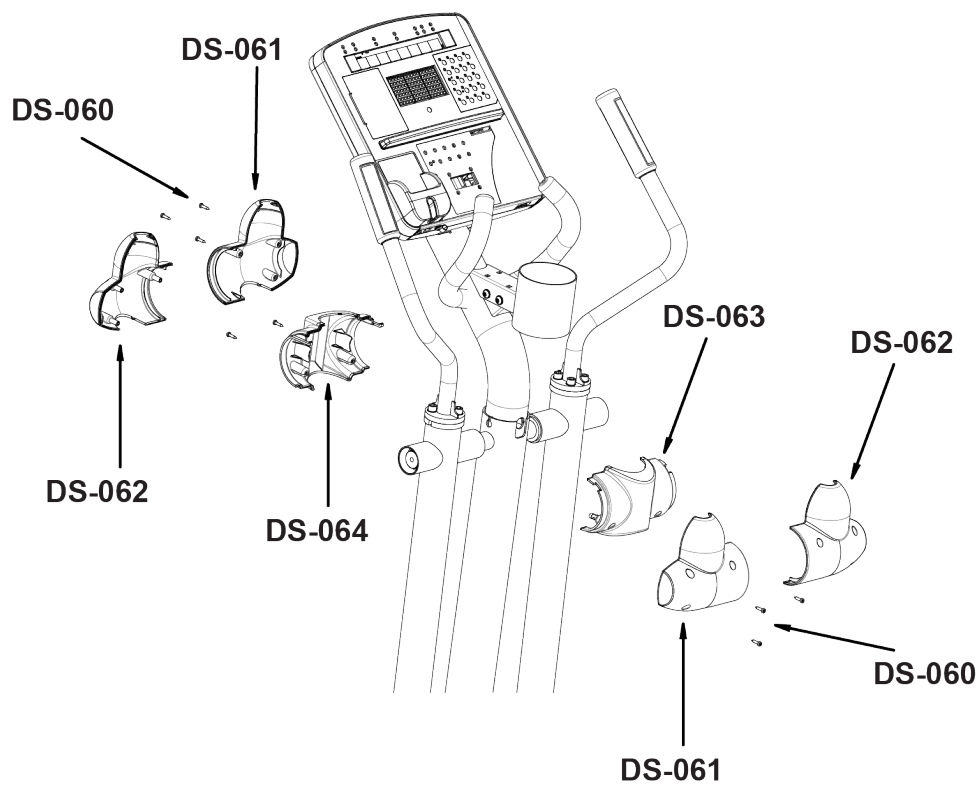
Rocker Arm Assembly



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-056	CXX, CAX, PFX	0K61-01259-0000	SHAFT SPLIT COLLAR
DS-057	CXX, CAX, PFX	AK61-00094-0007	ROCKER ARM (LEFT OR RIGHT)
	CSX8xxxxx	AK61-00094-0005	ROCKER ARM - RETRO FITNESS (LEFT OR RIGHT)
	CSX6xxxxx, PFX	AK61-00094-0008	ROCKER ARM - PLANET FITNESS (LEFT OR RIGHT)
DS-058	CXX, CAX, PFX	0017-00104-0454	FLAT WASHER
DS-059	CXX, CAX, PFX	0017-00101-1635	HEX BOLT

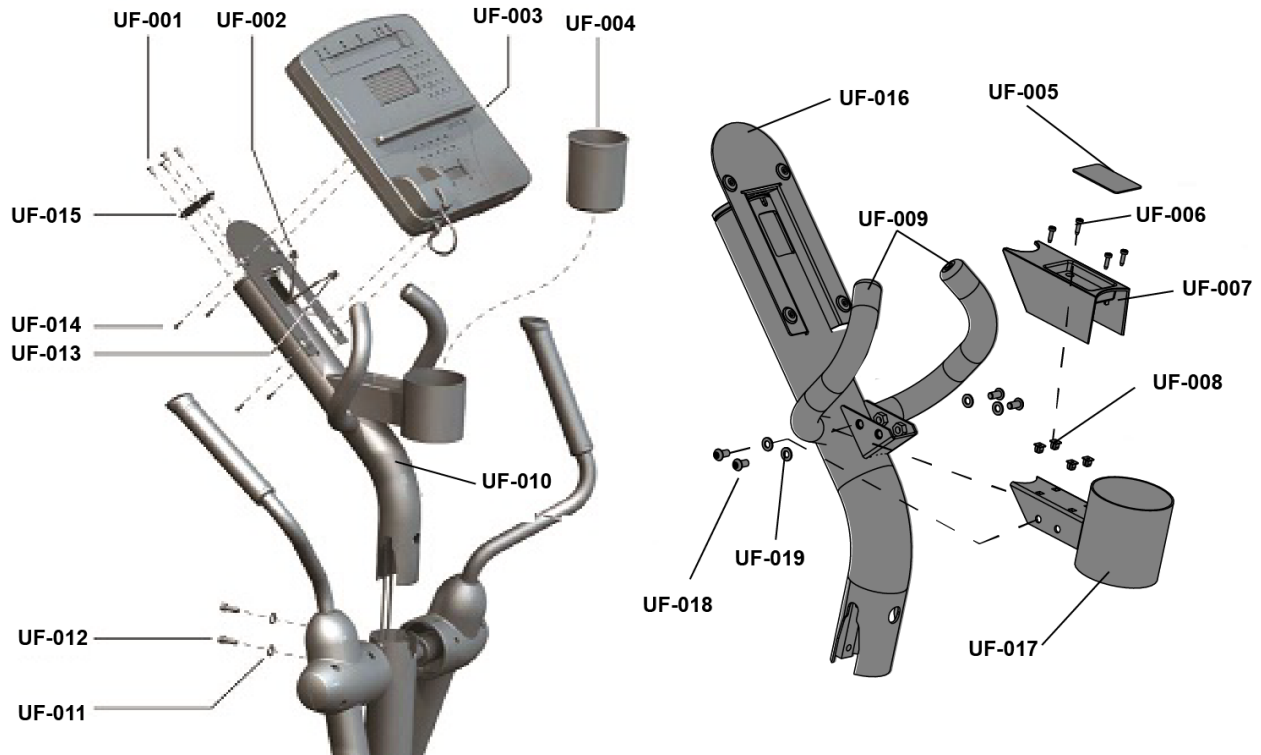
Dead Shaft Covers



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DS-060	CXX, CAX, PFX	0017-00101-1242	PHILLIPS PAN SCREW (8)
DS-061	CXX, CAX, PFX	0K61-06341-0004	REAR ROCKER ARM COVER (2)
	CXX8xxxx	0K61-06341-0505	REAR ROCKER ARM COVER - RETRO FITNESS (2)
DS-062	CXX, CAX, PFX	0K61-06340-0004	FRONT ROCKER ARM COVER (2)
	CXX8xxxx	0K61-06340-0505	FRONT ROCKER ARM COVER - RETRO FITNESS (2)
DS-063	CXX, CAX, PFX	0K61-06351-0004	REAR DEADSHAFT COVER
	CXX8xxxx	0K61-06351-0505	REAR DEADSHAFT COVER - RETRO FITNESS
DS-064	CXX, CAX, PFX	0K61-06350-0004	FRONT DEADSHAFT COVER
	CXX8xxxx	0K61-06350-0505	FRONT DEADSHAFT COVER - RETRO FITNESS

Upper Frame System



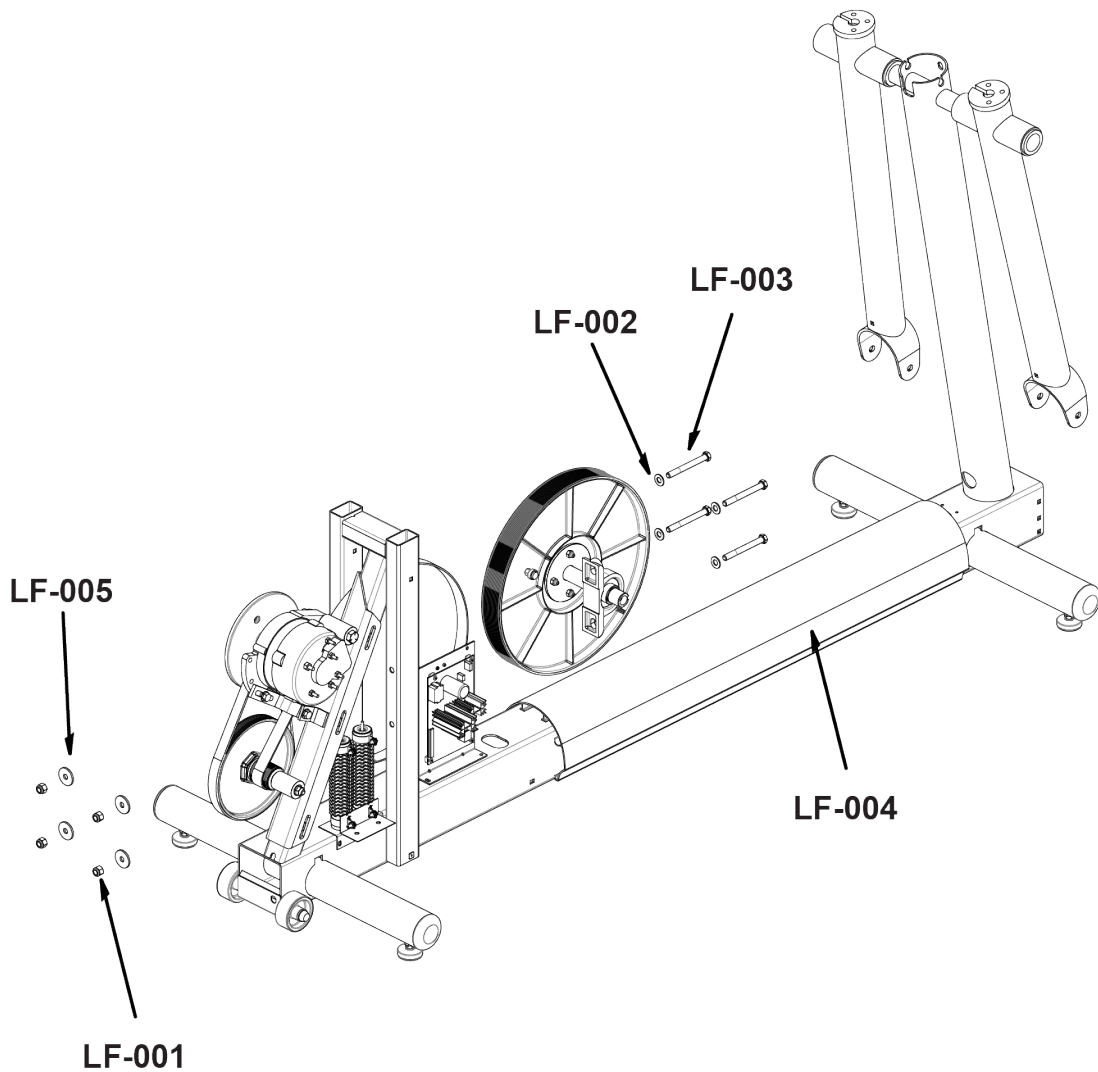
Parts List

Item	Alpha Code	Part Number	Description
UF-001	CXX, CAX	0017-00101-1746	CONSOLE SUPPORT CAP SCREWS (4)
UF-002	CXX, CAX	AK61-00051-0001	LIFEPULSE USER-ARM CABLE ASSEMBLY
UF-003	CXX, CAX	SEE CONSOLE ASSEMBLY SECTION	CONSOLE ASSEMBLY
UF-004	CXX, CAX, CLE	0K61-01013-0201	CUP (SMALL) Serial Number Greater Than CXX CXX117429 CXX8xxxxx CXX800187 CXX6xxxxx CXX603311 CAX CAX102983 CLE CLE1000067 PFX PFX100001
		0K61-05052-0200	CUP (WITH O RINGS) Serial Number Less Than CXX CXX117430 CXX8xxxxx CXX800188 CXX6xxxxx CXX603312 CAX CAX102984 CLE CLE100068
UF-005	CXX, CAX	0K61-05070-0700	ACCESSORY TRAY PAD
UF-006	CXX, CAX	0017-00101-1744	SCREW 8-18X10 PHL PAN (4)
UF-007	CXX, CAX	0K61-06013-0201	ACCESSORY TRAY
	CXX8XXXXX	0K61-06013-0501	ACCESSORY TRAY - RETRO FITNESS
UF-008	CXX, CAX	0017-00042-1147	GROMMET (4)
UF-009	CXX, CAX	0K62-01136-0204	HANDGRIP 11.75" (2)

Item	Alpha Code	Part Number	Description
UF-010	CXX, CAX	AK61-00505-0000	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS NOTE: ORDERING REPLACEMENT CUP HOLDER 0K61-01013-0201 IS ALSO NEEDED.
	CXX8XXXXXX	AK61-00505-0002	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS - RETRO FITNESS
	CXX6XXXXXX	AK61-00505-0003	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS - PLANET FITNESS
	CLE, CXX	AK61-00505-0001	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS, ROBUST
	CXX	AK61-00505-2200	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS, TITN
	CXX	AK61-00505-7200	CONSOLE SUPPORT ASSEMBLY WITH HANDGRIPS, TITN, ROBUST
UF-011	CXX, CAX	0017-00104-0192	FLAT WASHER (2)
UF-012	CXX, CAX	0017-00101-1645	BOLT (2)
UF-013	CXX	AK61-00136-0000	MAIN CABLE
	CAX	AK61-00138-0000	MAIN CABLE
UF-014	CXX, CAX	0017-00101-1744	PHILLIPS PAN HEAD SCREWS #8-18 X 3/4
UF-015	CXX, CAX	0K61-06012-5101	CONSOLE CAP
	CXX8XXXXXX	0K61-06012-0601	CONSOLE CAP - RETRO FITNESS
	CXX6XXXXXX	0K61-06012-0801	CONSOLE CAP - PLANET FITNESS
UF-016	CAX, CLE, CXX	AK61-00227-0101	CONSOLE SUPPORT WELDMENT, ARCTIC SILVER
	CXX	AK61-00227-0601	CONSOLE SUPPORT WELDMENT, RETRO
	CXX, PFX	AK61-00227-0801	CONSOLE SUPPORT WELDMENT, PURPLE
	CXX	AK61-00227-2201	CONSOLE SUPPORT WELDMENT, TITN
	CLE, CXX	AK61-00227-5101	CONSOLE SUPPORT WELDMENT, ROBUST
	CXX	AK61-00227-7201	CONSOLE SUPPORT WELDMENT, TITN, ROBUST
UF-017	CAX, CLE, CXX	AK61-00226-0101	CUP SUPPORT, WELDMENT, ARCTIC SILVER
	CXX	AK61-00226-0601	CUP SUPPORT WELDMENT, RETRO
	CXX, PFX	AK61-00226-0801	CUP SUPPORT WELDMENT, PURPLE
	CXX	AK61-00226-2201	CUP SUPPORT WELDMENT, TITN
	CLE, CXX	AK61-00226-5101	CUP SUPPORT WELDMENT, ARCTIC SILVER, ROBUST
	CXX	AK61-00226-7201	CUP SUPPORT WELDMENT, TITN, ROBUST
UF-018	CAX, CLE, CXX, PFX	0017-00101-2007	SCREW, M8 X 1.25 6G6G X 16 HEX BUT HS CS (4)
UF-019	CAX, CLE, CXX, PFX	0017-00104-0469	WASHER M8, ST, ZB (4)

Lower Frame System

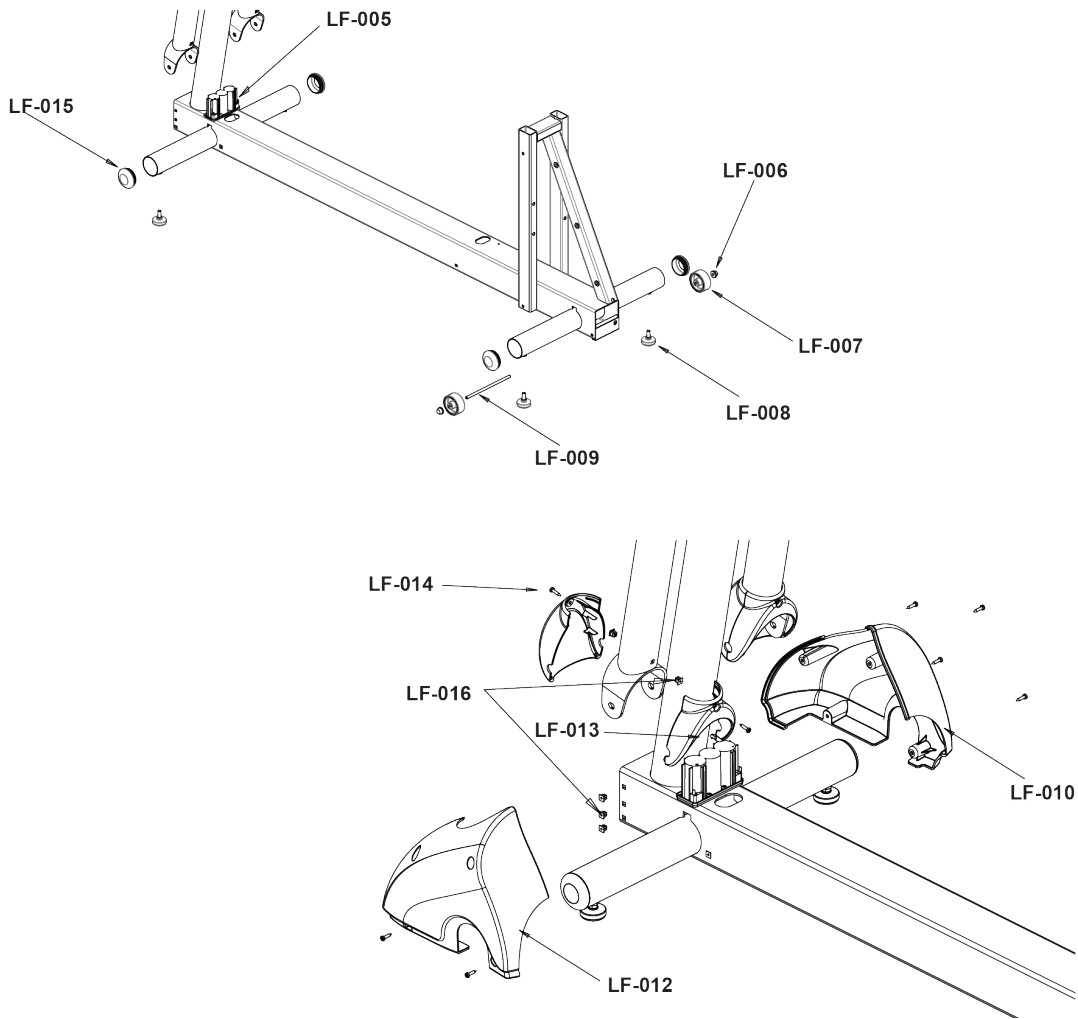
Pillow Block, Extrusion Cover



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LF-001	CXX, CAX, PFX	0017-00103-0025	PILLOW BLOCK BEARING NUTS
LF-002	CXX, CAX, PFX	0017-00104-0192	PILLOW BLOCK BEARING WASHERS
LF-003	CXX, CAX, PFX	0017-00101-1608	PILLOW BLOCK BEARING BOLTS
LF-004	CXX, CAX, PFX	0K61-06121-0008	EXTRUSION COVER
	CXX8xxxxx	0K61-06121-0609	EXTRUSION COVER - RETRO FITNESS
LF-005	CXX, CAX, PFX	0017-00104-0194	PILLOW BLOCK BEARING WASHERS

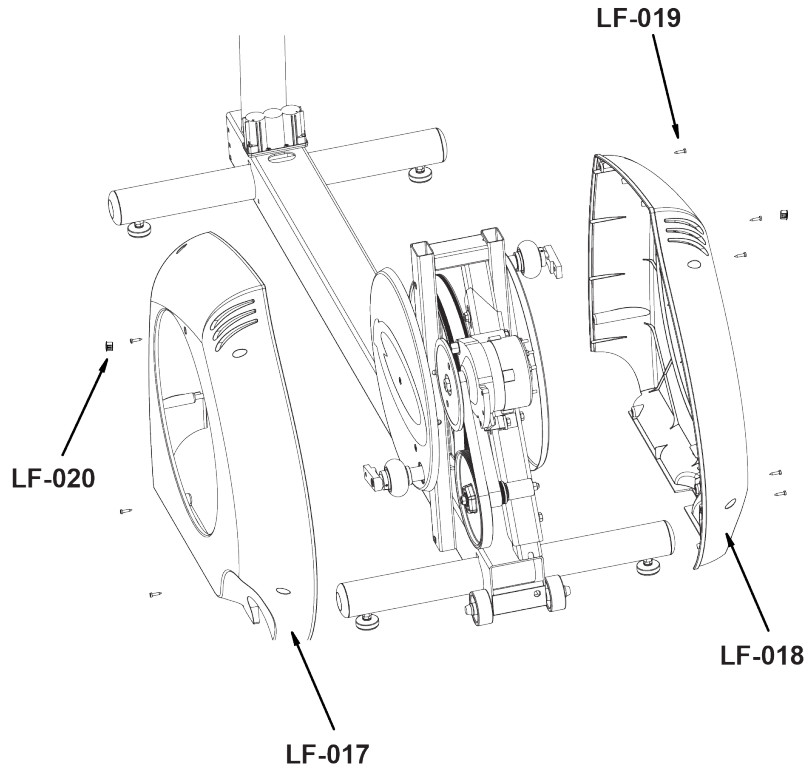
Clevis and Front Frame Covers



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LF-005	CXX, PFX	0017-00003-0685	6V BATTERY (CSLX ONLY)
LF-006	CXX, CAX, PFX	0017-00042-1066	WHEEL CAP (2)
LF-007	CXX, CAX, PFX	0017-00042-0674	WHEEL (2)
LF-008	CXX, CAX, PFX	AK61-00035-0000	LEG LEVELER (4)
LF-009	CXX, CAX, PFX	0K61-01300-0000	WHEEL SHAFT
LF-010	CXX, CAX, PFX CXX, CAX, PFX	0K61-06250-0003	FRONT COVER (RIGHT)
	CXX8xxxx	0K61-06250-0504	FRONT COVER- RETRO FITNESS (RIGHT)
LF-011	CXX, CAX, PFX	0017-00101-1242	PHILLIPS SCREW (18)
LF-012	CXX, CAX, PFX	0K61-06240-0003	FRONT COVER (LEFT)
	CXX8xxxx	0K61-06240-0504	FRONT COVER - RETRO FITNESS (LEFT)
LF-013	CXX, CAX, PFX	AK61-00062-0003	CLEVIS COVER (2)
	CXX8xxxx	AK61-00062-0002	CLEVIS COVER - RETRO FITNESS (2)
LF-014	CXX, CAX, PFX	0017-00101-1242	CLEVIS COVER SCREWS (2)
LF-015	CXX, CAX, PFX	0K61-01284-0204	STABILIZER CAP (4)
LF-016	CXX, CAX, PFX	0017-00042-1147	GROMMETS (14)

Rear Drive Shroud with Decals

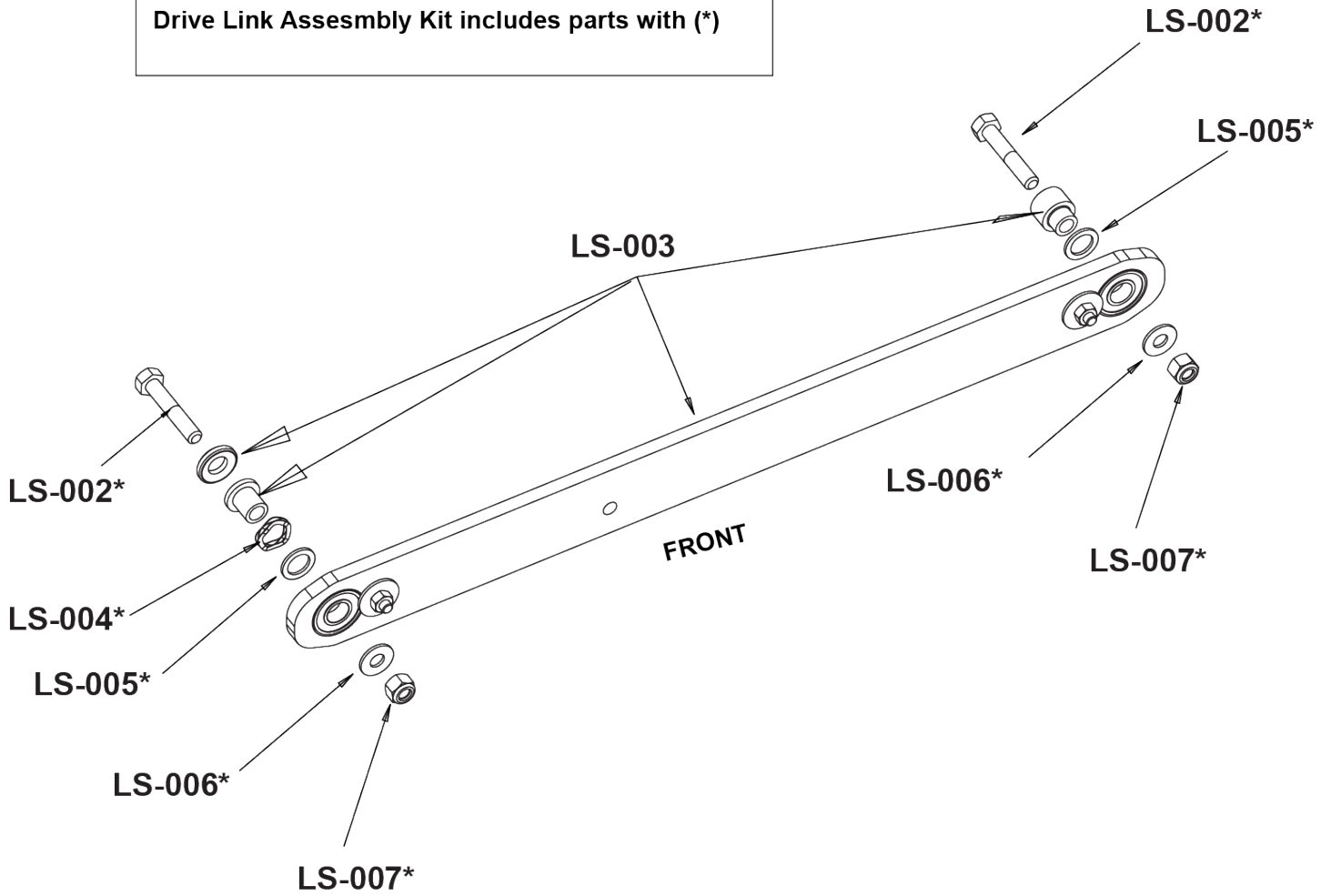


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LF-017	CXX, CAX, PFX	AK61-00176-0006	LEFT REAR COVER W/DECAL
	CXX8xxxxx	AK61-00176-0004	LEFT REAR COVER W/DECAL - RETRO FITNESS
LF-018	CXX, CAX, PFX	AK61-00176-0005	RIGHT REAR COVER W/DECAL
	CXX8xxxxx	AK61-00176-0005	RIGHT REAR COVER W/DECAL - RETRO FITNESS
LF-019	CXX, CAX, PFX	0017-00101-0991	PHILLIPS PAN SCREW (10)
LF-020	CXX, CAX, PFX	0K14-01384-0000	PLUG (2)

Linkage System

LS-001
Drive Link Assesmbly Kit includes parts with (*)



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LS-001	CXX, PFX	GK61-00002-0020	DRIVE LINKAGE ASSEMBLY KIT - INCLUDES PARTS IN ASTERISK (*)
LS-002*	CXX, PFX		BOLT 5/16-18X28
LS-003*	CXX, PFX		CONTROL LINK ASSEMBLY, 18"
LS-004*	CXX, PFX		SPRING, WAVE WASHER
LS-005*	CXX, PFX		WASHER 515-.750-062 FL-D ST ZN
LS-006*	CXX, PFX		WASHER 328-.750-062 FL-D ST ZN
LS-007*	CXX, PFX		HEX NUT 5/16-18 LOCKING

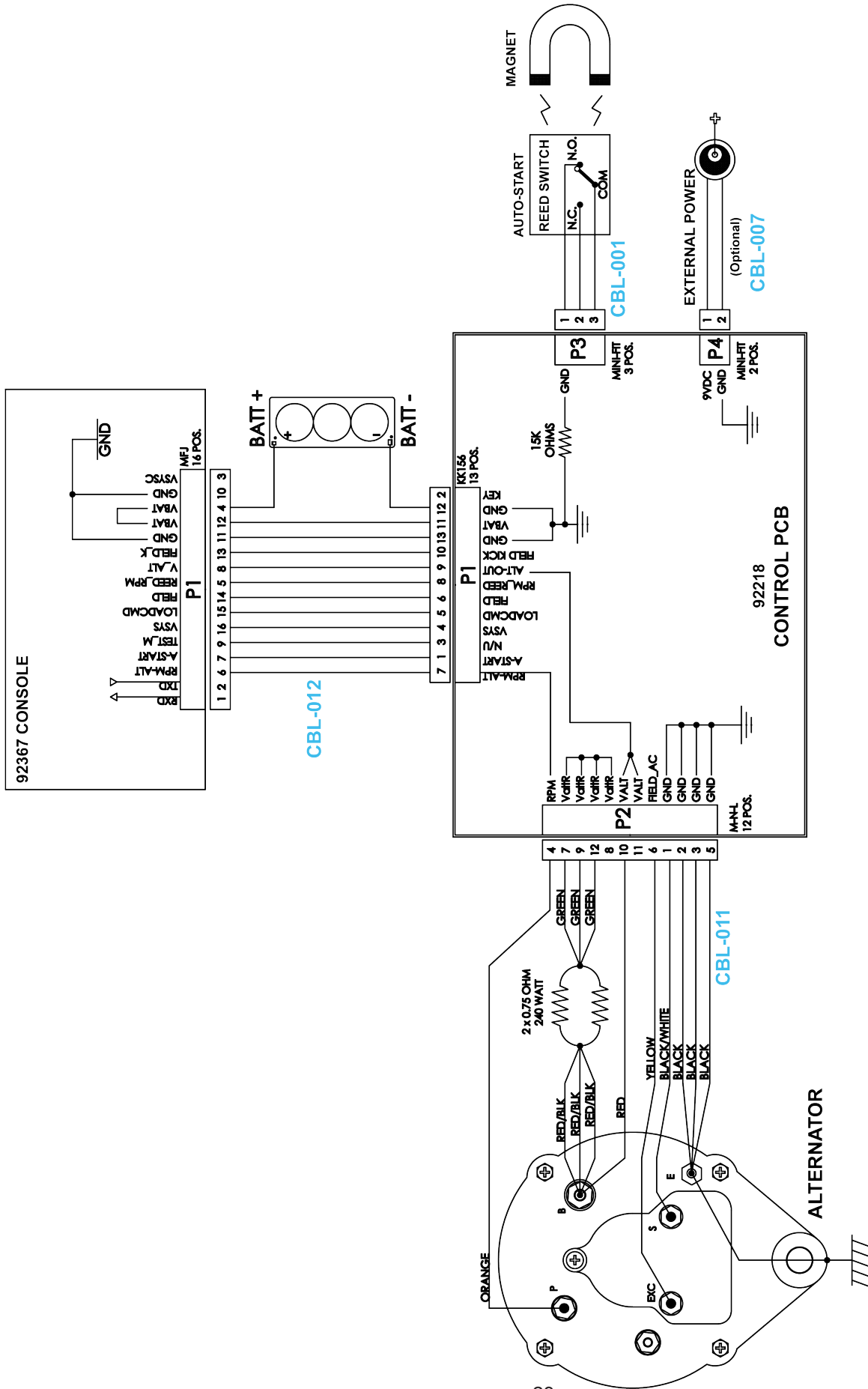
Cables and Wiring Diagrams

Parts List

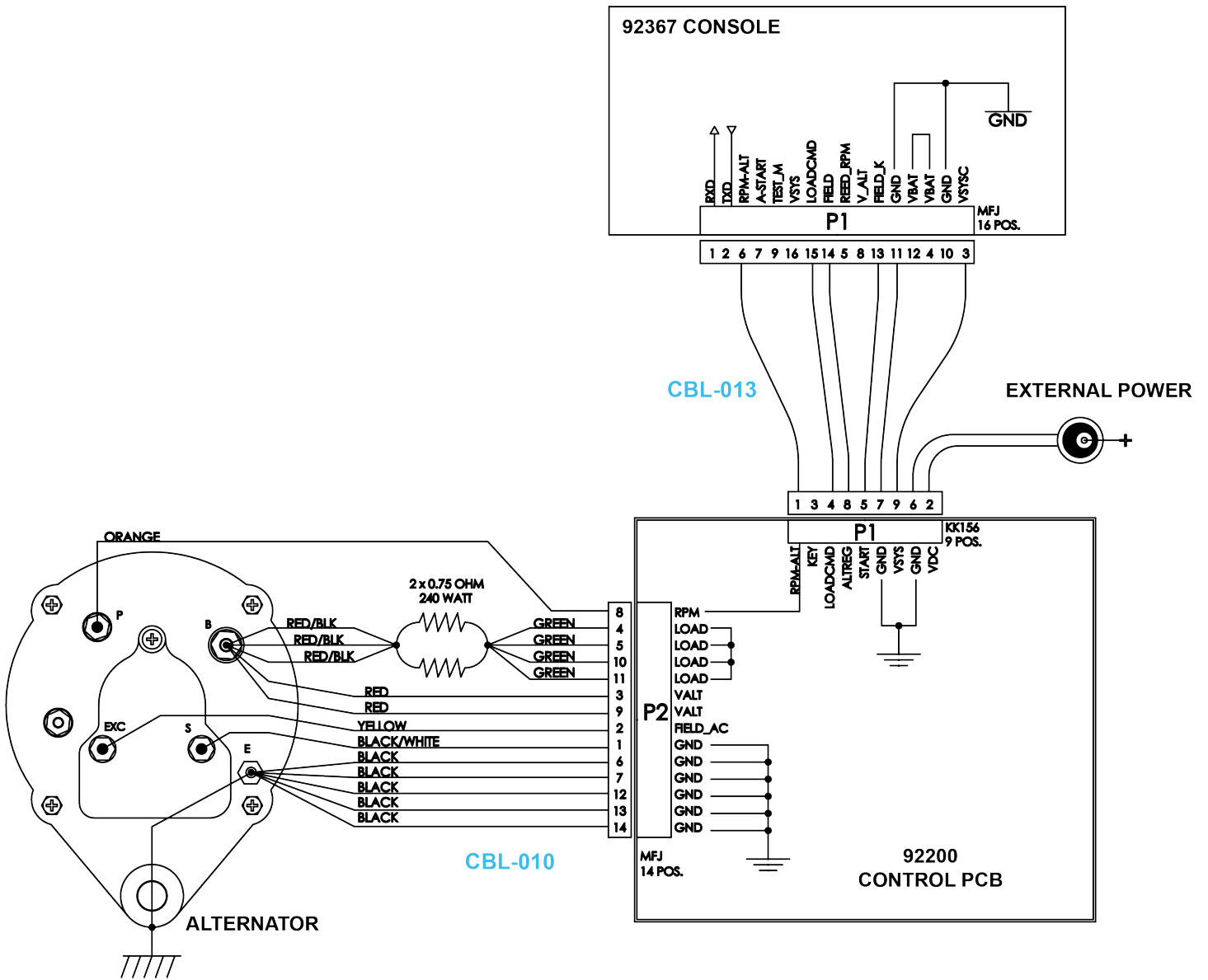
Item	Alpha Code	Part Number	Description (Quantity)
CBL-001	CXX, CAX, PFX	118E-00001-0140	SWITCH; REED; SPST
CBL-002	CXX, CAX, PFX	118E-00001-0266	LOWER DISPLAY CABLE; FFC 16 PIN 1.25MM; 7IN.
CBL-003	CXX, CAX, PFX	AK32-00020-0002	COAX CBL ASSY - 120 IN.
CBL-004	CXX, CAX, PFX	AK32-00078-0001	POWER EXTENSION CBL ASSY - 120 IN
CBL-005	CXX, CAX, PFX	AK86-00025-0201	HEADPHONE JACK
CBL-007	CXX, CAX, PFX	AK47-00063-0001	DC POWER
CBL-008	CXX, CAX, PFX	AK61-00051-0001	LIFEPULSE - USER-ARM
CBL-009	CXX, CAX, PFX	AK61-00052-0002	LIFEPULSE - CONSOLE
CBL-010	CAX	AK61-00131-0000	POWER-CONTROL - CSX
CBL-011	CXX, PFX	AK61-00135-0000	POWER-CONTROL - CLSX
CBL-012	CXX, PFX	AK61-00136-0000	CONSOLE - CLSX
CBL-013	CAX	AK61-00138-0000	CONSOLE - CSX
CBL-017	CXX, CAX, PFX	AK69-00157-0000	POLAR
CBL-018	CXX, CAX, PFX	AK86-00087-0200	iPOD CBL ASSY - NON-TREAD
CBL-019	CXX, CAX, PFX	AK86-00002-0000	TV CONTROL - NON-TREAD
CBL-020	CXX, CAX, PFX	AK86-00003-0000	CONSOLE IPOD - NON- TREAD

SEE FOLLOWING PAGES FOR WIRING DIAGRAMS

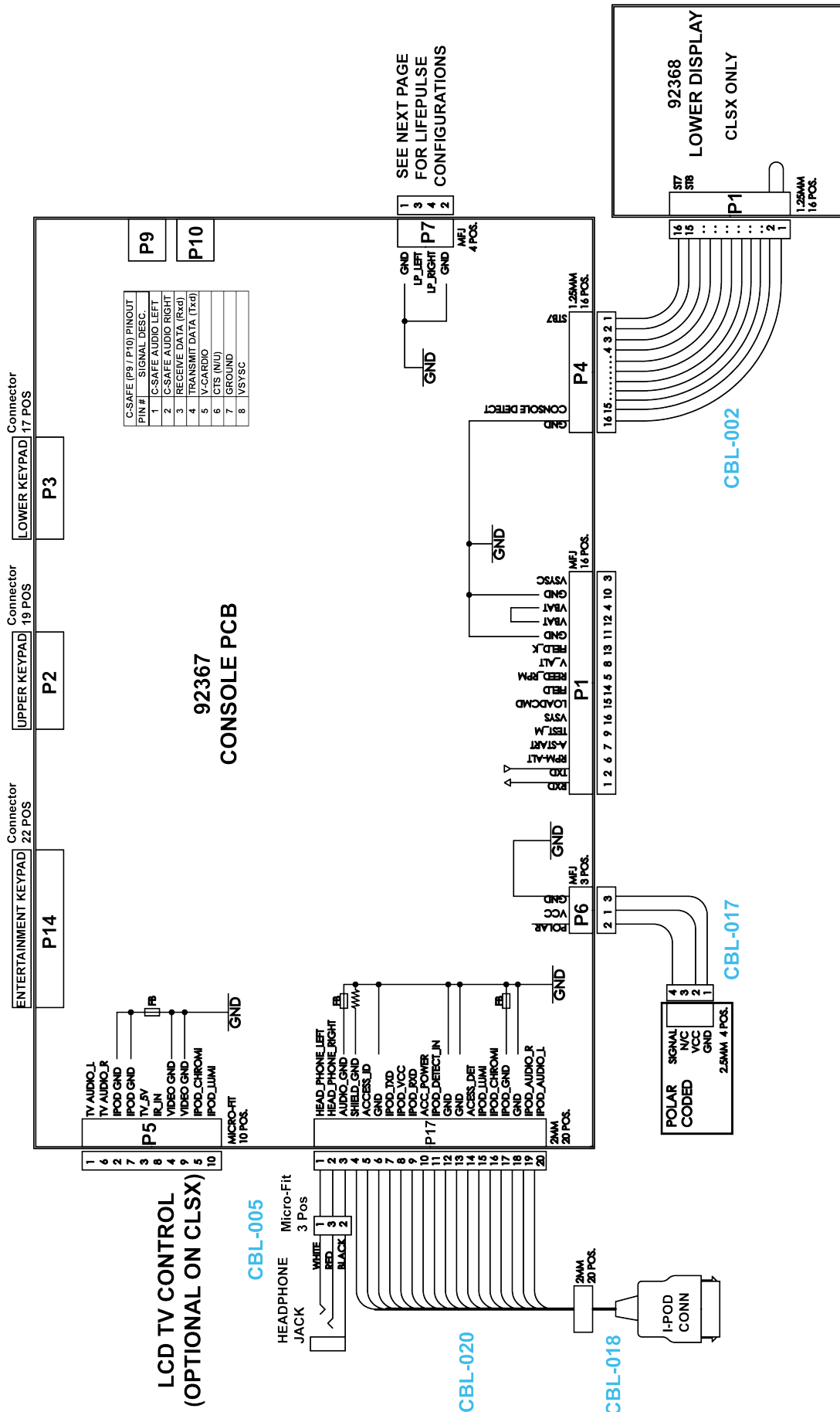
Wiring Diagram - Control PCB-CLSX



Wiring Diagram - Control PCB-CSX



Wiring Diagram - Control PCB - All Models



Wiring Diagram -LCD TV and Heart Rate Handles - All Models

