

## 2" & 3" Slider Steps Installation (2" shown)

### Tools Required:

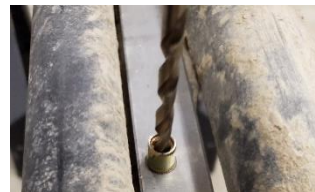
- 1/2" and 13mm sockets and ratchet
- 1/4" impact drill (recommended)
- 3/8" drill bit and drill
- Up to a 1/4" drill bit or punch

**Step 1:** For best practice, remove the slider with 13mm socket and ratchet. This helps in aligning the step with the slider and drilling the holes. It can be done while attached to the truck, but we do not recommend it.

**Step 2:** Align the backing plate on to the back of the slider as pictured to the right and below. Make sure to pay attention to the location of the rivnuts. Rivnuts face away from the vehicle mounting brackets.



**Step 3:** Use a 1/4" drill bit or a punch to mark holes for drilling.



**Step 4:** Use the 3/8" drill bit to drill through the slider. **Note:** To prevent work hardening the metal, take your time drilling the holes and use oil.





**Step 5:** Place the Slider Step in place on the slider and tighten the bolts down using the 1/2" socket.



**Step 6:** Reinstall slider and repeat process on the other side.

**Off-roading:** If doing heavy rock crawling where slider interaction with rocks could be frequently, it is recommended to remove the Slider Steps. We recommend removal of the 3" steps when off-roading is moderate or above.

