

Front Receiver Mount Installation

Please read all the instructions before beginning

Tools Required:

- T15 torx bit and socket
- 10mm socket, ratchet and assorted extensions
- 15mm socket and ratchet
- 7mm socket and ratchet
- 18mm socket and ratchet
- 18mm combination wrench

Step 1:

Begin removing the front fascia. There are a series of T15 torx screws that follow the perimeter of the front fascia (Note: you may need to remove the skid plate to access all the screws). Going through the slot below the grill, you can remove two 10mm bolts tucked up in the fascia (ZR2 models have 4).

Step 2:

Remove the T15 torx screws on the front half of the inner fender liner. (Removing the front tires can make these easier to access, but not necessary). With the wheel liner folded out of the way, you can remove the 3 (per side) 7mm screws that attach the fascia to the fenders. You should be able to remove the fascia at this point.

Step 3:

With the fascia removed, remove the crash bar that's bolted to the front of the frame rails, using the 15mm socket and ratchet. Next, remove the factory tow hooks with the 18mm socket and wrench.

Step 4:

Take two of the 15mm bolts, from the crash bar, and install them from the back side of frame horn mount, so the head of the bolt faces the engine, and the threads face the front. This will allow you to slide the Front Receiver on to the bolts and hold it there while you install the other two bolts from the front.





Step 5:

You can now remove those two bolts used to line up the Receiver and attach the side tabs. Then reinstall those two bolts from the front. With the side tabs in place, install the supplied 5/8" bolt into the tabs that follow along the frame rail. Slide the washers and spacer on the 5/8" bolt through the large hole on the inside of the frame in this order: 1.75" washer, spacer, 1.75" washer, 2.5" washer. The 1.75" washers should line up flush with the holes on both sides of the frame. Tighten the supplied lock nut and bolt.



Note:

Minor trimming of the fascia may be required around the Receiver.