

Bed Bars Installation

Please read all instructions before you begin

Tools Required:

- **Sharp razor blade knife**
- **¾" Socket and matching ratchet**
- **5/32" allen wrench or socket**

Step 1:

Using a sharp razor blade knife, cut the plastic bed rail cap if the stake pocket is not already exposed.

Step 2:

Loosely install the bolts and slide nuts into the front and rear bed bar connection bar plates. On the ground, next to the vehicle, loosely assemble the front bed bar aluminum extrusion (AE) to the rear bed bar AE using the connection bar plates and connection bars AE. (Note: the connection bar plates require the use of the supplied washers). Now is the time to install any bed bar accessories into the location you prefer. Once the bars are assembled you won't be able to add anymore slide nuts.

Step 3:

Loosely install the bolts and slide nuts into the front and rear bed bar brackets. With the bolts installed, you can now slide the brackets onto the AE by lining up the slide nuts with the T-slots. (Note: the front bed bar bracket has a straight bed pocket tab, the rear is offset).

Step 4:

With the whole bed bar kit loosely assembled, with a partner, lift the assembly and slide it into the bed pockets. Loosely install the supplied ½" hardware, into the existing hole in the inner bed side, to attach the bed bar bracket to the bed.

Step 5:

You can now go through the entire assembly and tighten all the bolts. Make sure the assembly stays straight and level during this process.

Step 6:

You're done! You will notice the word "loosely" used quite a bit in these instructions. It will save a lot of frustration if you follow it!



** Load capacity: 150lbs while vehicle is in motion. **

** Bed Bars are designed for Off-road use only. Adding weight to these may negatively affect the vehicles handling. Use at your own risk. **