POP-UP SOCKETS FOR INTERIOR DESIGN

S-Box CHAMELEON
CAUTION: To Reduce the Risk of Electric Shock
Use only Indoors
DANGER: Risk of Electric Shock, Unit Shall be
Connected to a GFCI Receptacle or connected to
a GFCI branch circuit.
Suitable for installation in a kitchen or
bathroom counter top surface

CAUTION: Pour réduire le risque d'utilisation de
chocs électriques uniquement à l'intérieur
DANGER: Risque de choc électrique, unité doit
être connecté à un réceptacle GFCI ou connecté
à un circuit de branche GFCI.
Convient à l'installation dans une cuisine ou
salle de bains comptoir surface supérieure.
CUTTING INSTRUCTIONS AND INSTALLATION GUIDE

WE RECOMMEND THAT ALL ‘CUT-OUT’ PROCESSES AND/OR ANY ‘CUSTOM TOP’ FABRICATION SHOULD BE DONE BY YOUR SPECIALIST WORKTOP PROVIDER
The S-Box™ Chameleon TR Model is specifically designed for installation at -20mm (13/16”) below surface - for an invisible and camouflaged location in the Counter.

This feature is unique and enables pop-up sockets to remain hidden from view until they are required!

This method involves:

1. The installation of the main unit structure at **exactly 20mm (13/16”)** below the Counter-top on a rebate, so that the product can then be fully disguised in its location after the addition of its custom top – one that is duly flush with, and matching with its surroundings. This is known as the **Chameleon** installation.

2. The creation of a Custom Top to place on the unit itself.

In worktop materials are of 30mm (1+ 3/16”) thickness and above, the installation is achieved by sitting the unit’s collar on a rebate shelf within the material.

For materials are of 20mm (7/16”) thickness, installation is achieved by sitting the unit’s collar on a “false” rebate. This is created by using a second/slave material below it.

The thru-views below show these two typical installation methods:

**TRUE REBATE IN 30mm MATERIAL**

```
30 mm + (13/16")
```

![S-BOX UNIT]

**FALSE REBATE IN 20mm MATERIAL**

```
20 mm (13/16")
```

![S-BOX UNIT]

*Material 2 (bonded underneath)*

**IF COUNTER MATERIAL IS ONLY 12mm (1/2”) THICKNESS PLEASE SEE LATER THRU-VIEW**
SO ANY S-BOX™ THAT IS TO BE INSTALLED INTO STONE IN ITS HIDDEN “CHAMELEON” MODE, NEEDS THE INVOLVEMENT OF THE STONE FABRICATOR AND HIS CUTTING TOOLS . . .

IN MATERIAL SUCH AS TIMBER, THIS CAN BE DONE BY HAND-TOOLS, BUT IN STONE MATERIAL (such as GRANITE/QUARTZ) AND IN MOST COMPOSITE MATERIALS, ALL PROCESSES ARE CARRIED OUT IN-FACTORY.

THIS IS THE SAME WAY THAT ANY STONE COUNTER IS PRE-CUT FOR THE SINK, THE FAUCETS, EXTRACTOR OR COOKER HOB.

THE CUTTING TOOLS (TYPICALLY CROSS-CUTTER and CNC ROUTER) ARE PROGRAMMED WITH THE DIMENSIONS REQUIRED.

NB. A ROUTER STARTS ITS CUTTING ROUTE FROM THE CENTRE POINT WHEN IT MACHINES OUT ANY HOLE.

In 20mm material (or less) the hole will only be a full thru-cut one, with the rebate added later by using a second material underneath)

In the case of 30+mm material, machining will also include making the rebate for an S-Box™.
TO CREATE THE REBATE IN 30mm MATERIAL – THE ROUTER CARRIES OUT TWO PROCESSES: THE FIRST IS A FULL THRU-CUT HOLE. THE SECOND IS TO GRIND OUT AN EXTRA 8mm, AT 20mm DEPTH. THE CUSTOM TOP DIMENSIONS ARE 3mm SMALLER, TO PRODUCE A 1.5MM GAP TO ALL 4 SIDES. THE KEY DIMENSIONS ARE SHOWN BELOW.
TO CREATE THE REBATE WITH 20mm MATERIAL, REQUIRES THE USE OF A SECOND/"SLAVE” PLATE. THE DIFFERENCE BETWEEN THE UPPER HOLE DIMS, AND THOSE OF THE SLAVE, CREATES THE REBATE. CUSTOM TOP DIMENSIONS ARE 3mm SMALLER, TO PRODUCE A 1.5MM GAP TO ALL 4 SIDES. THE KEY DIMENSIONS ARE SHOWN BELOW.
IF TOP MATERIAL IS 12mm THICKNESS, THE SLAVE MATERIAL SHOULD BE 18-20mm AND REQUIRES ITS OWN SHALLOW REBATE TO CREATE A TOTAL REBATE OF 20mm.

"FALSE REBATE" FOR INSTALLING AN S-BOX™ CHAMELEON UNIT IN 12mm (1/2") COUNTER-TOP MATERIAL

KEY DIMENSIONS
NB. THIS DIAGRAM DOES NOT SHOW RADIUS CORNERS FROM CUTTING PROCESS OR TOOLS, BECAUSE THEY CAN BE ANY RADIUS PREFERRED. (AS LONG AS CUSTOM TOP FITS INSIDE RADIUS OF CUT-HOLE)

CUSTOM TOP
12mm (1/2")

CUT-OUT HOLE

12mm (1/2")

COUNTER MATERIAL

"FALSE REBATE" PLATE
BONDED UP TO COUNTER MATERIAL (S-BOX™ COLLAR SITS ON ITS REBATE)

ROUNDED 8mm x 8mm REBATE

PRESS-DOWN "CLICK" ACTION

NO MASTIC OR ADHESIVE! (UNIT HELD BY ITS OWN WEIGHT)

THRU VIEW
THE CUSTOM TOP

THE S-BOX™ CUSTOM TOP IS MADE BY ‘SLICING’ AN OFF-CUT PIECE OF THE COUNTER MATERIAL . . . OR CAN BE MADE FROM 12mm MATCHING STOCK.

THE CIRCULAR SAW FOLLOWS A LASER LINE, AND CAREFULLY CUTS THE THICK MATERIAL DOWN INTO THE 12mm THICKNESS REQUIRED. THIS IS DONE IN A SERIES OF 8-10 PASSES TO ENSURE THE INTEGRITY OF THE STONE.

CROSS-CUTTING CREATES THE FINAL SIZE READY FOR THEIR CORNERS TO BE ROUNDED

THE CORNERS ARE TYPICALLY DONE BY HAND TO ENSURE THAT THE CUSTOM TOPS WILL NEATLY MARRY WITH THE INTERNAL RADIUS OF THE HOLES. THE EXPERIENCE AND SKILL OF THE WORKTOP SUPPLIER ENSURES THAT EVERYTHING WILL FIT BEAUTIFULLY ON SITE.

WITH HOLES AND TOPS NOW READY, THE COUNTERTOP CAN GO TO SITE . . . FOR THE S-BOX™ UNIT TO BE INSTALLED! 😊
ON SITE

ALL S-BOX™ UNITS FEATURE A PATENTED & ADJUSTABLE “ZERO-ENERGY” LIFT SYSTEM

This is actually a counterbalance, operating in its own lift-shaft, and which is released to work by way of the catch. Based on the weight of the custom top material, and before the unit is installed into its rebate, this counterbalance will require subtraction or addition of weight for the individual unit to operate correctly.

To do this, place the Custom Top temporarily on top of the box

Then open the front plate as shown below: ↓

Info:
These fixings are T20 star screws ≥

You can now add the required amount of extra weight into the weight tray, until you are happy with its pace of lift (ahead of the new top being added more permanently later). Refasten the door.

You can now introduce the S-Box™ unit into its rebated hole.

↑ For tight or even nil-radius corners the black mounting collar should be used on its own.

↓ For larger radius corners, an optional drop-in steel cover is supplied.

ADDITIONAL COUNTERWEIGHTS HAVE BEEN PROVIDED, SO THAT THE PARTICULAR DENSITY OF ANY 12mm “CUSTOM TOP” MATERIAL CAN BE OFFSET TO MAINTAIN THE UNIT’S SELF-LIFT.

AS A GUIDE ONLY:
12mm CORIAN® MATERIAL = 0-2 additional weights
12mm QUARTZ MATERIAL = 4-7 additional weights
12mm GRANITE MATERIAL = 6-10 additional weights

NB. If your Top is lightweight material (such as Timber) there are weight strips that can be removed from the weight tray instead.
After ensuring that the Top is clean, dry and free from dust, peel back the tape and place the custom top into position. Press it firmly home. Allow 12hrs for adhesive to bond and cure.

Any final “fine-tuning” of levels, if still required, can be achieved by adjusting the internal catch’s male ball position, so that in the closed (catch-engaged) position, the Custom Top and the adjacent surface are perfect.
By twisting the threaded ball part, and holding the top nut, the position of the ball can be raised or lowered by the tiniest of amounts. This can be found inside the base unit.

Please Note: All electrical connections for the Power Box units must be carried out by a fully Qualified Electrician to Local Code. (Connection is either directly into a GFCI outlet, or wired into a GFCI circuit)
WE RECOMMEND THAT ALL ‘CUT-OUT’ PROCESSES AND/OR ANY ‘CUSTOM TOP’ FABRICATION SHOULD BE DONE BY YOUR SPECIALIST WORKTOP PROVIDER