**SDF:** A superior penetrating finish for siding. In just one coat SDF will provide lasting protection and beauty to wood. SDF has exceptional UV resistance and creates a monolithic bond with wood for long-term durability that won't crack, peel or blister. Available for on-site application or factory finish applications using Precision Coat SDF formulas.

# FEATURES

- Environmentally-friendly
- Penetrating ensuring wood stability and long term integral protection
- One-coat protection
- Low VOC
- Molecularly compatible creates a monolithic bond with wood for long term protection
- Dimensional stabilization reduces warping, shrinking, checking

#### APPLICATIONS

- Siding
   Fences
   Log and
- Decks
   Outdoor Furniture
   Timber Homes

## COLORS

## Available in standard and architectural custom colors.

Formula/Base	Color	Finish
0 Base	Naturals & Translucents	Low luster
2 Base	Saturated & Ultra Saturated	Low luster
Deep	Semi-Solid	Low luster
White	Semi-Solid	Low luster

## FORMULAS

Sansin SDF is available in pigmented and clear base formulas. Use SDF 0-Base to dilute a color for maintenance applications. Precision Coat SDF formulas for factory finishing are available from premium wood finishers in 5-20 year limited warranty systems.

# TINTABLE BASES

Sansin SDF is available in four tintable bases. SDF-0 Base for Natural and Translucent colors and SDF-2 Base for Saturated, Ultra Saturated and Deep or White Base for semi-solid and solid colors.

## CHARACTERISTICS

AppearanceNatural, Tra	nslucent, Saturated & Solid
Coloring	Standard and Custom
• Odo	Low
• Form	
SpecificGravity	
Density	
• pH, ( approx )	
<ul> <li>Viscosity, #2 ZAHN Cup, 20°C (68°F)</li> </ul>	
Solvents.	Low
Freezing Point	1ºC (31ºF)
• Dilutant.	Water
Cleanup	Soap & Water
• Drving Time ( To Touch ) @ 20°C (68°E)	

- @ 6 mil or 150 micron wet
- Longer drying time needed in high humidity or low temperature
- Keep from freezing
- VOC(g/L).....Actual 32 / Regulatory –152

- Non-flammable
- Nano Tints translucent, finely ground iron oxide
- pigments provide exception clarity and protection
  UV protection designed for maximum UV resistance
- to ensure long term maintainability
- Repels water but allows evaporation critical to long term wood stability

PACKAGING Quarts, Gallons, 5-Gallon pails

## PREPARATION

# PREPARATION IS KEY TO A SUCCESSFUL PROJECT

- Inspect wood surfaces for defects and make any necessary repairs.
  Use Sansin cleaner and/or wash the entire surface with a minimum 3000 PSI pressure washer use clean water.
- Sand the surface well using a 60-80 grit paper and a variable speed orbital sander.
- Follow by power washing, vacuuming or using compressed air for proper cleaning. Surface must be clean, free from dust, dirt, grease, wax or any existing coatings.



FINISH SANDING #50-#80 GRIT

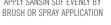
## APPLICATION METHODS

- · Always flood surface to the point of saturation
- Dipping
- Brushing
- Flood coating
- Spraying hand or automated spraying (low pressure or airless)



SHAKE CONTAINER AND STIR WELL BEFORE AND DURING USE







ENVIRO STAIN ETE









## WORKING PROCEDURE

- · Stir well before and during the application process.
- Test formula on an inconspicuous wood surface to ensure proper color and penetration.
- Apply in proper conditions with an ideal temperature of 21°C (70°F) and relative humidity of approximately 50%.
- Do not apply if rain or near freezing temperatures are expected.
- · Saturate the wood surface.
- Brush out any puddles and runs and level the finish.
- Do not apply on wood that is warm to touch or in direct sunlight.
- Apply a second coat for added protection. When applying just one coat be sure to apply adequately and consider doubling the tint load for Natural and Translucent formulas.

## MAINTENANCE

Vertical surfaces require maintenance every 3-6 years Maintenance is necessary when the surface shows signs of wear, such as fading or erosion. Maintaining your wood on a regular basis will ensure long-lasting color retention, exceptional dimensional stabilization and effective water repellency. Periodically, clean the wood surface with a power washer or Sansin Multi-Wash to remove dirt and residue. How frequently maintenance coats are required will depend on the quality of prior preparation, quality of application, number of coats, weathering and exposure levels. If fading or erosion is evident, prepare wood by using a power washer to lightly clean the wood surface; or use Sansin Multi-Wash. Then re-apply one maintenance coat of Sansin SDF according to instructions. Use SDF 0-Base to dilute color intensity up to 50%.

## STORAGE

Shelf life when stored in ideal conditions is 18 months Store at a temperature of between  $+10^{\circ}$ C and  $+30^{\circ}$ C (50°F and 86°F). Keep containers tightly closed.

## SAFETY

See Material Safety Data Sheet.

## WARNING TO USERS

Keep out of reach of children, if swallowed immediately drink two glasses of milk or warm water. Do not induce vomiting. Call physician immediately. Avoid contact with skin or eyes; flush with soap and water. Avoid breathing of vapor or mist. Wear a properly fitted NIOSH/MSHA approved respirator.

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