



ARBORCOAT[®]

EXTERIOR WATERBORNE STAIN

TRANSLUCENT K623

Features

- Provides protection and colour without obscuring the grain or texture of the wood
- Provides mildew resistant coating
- Scuff resistant
- Formulated to penetrate, protect, and beautify wooden decking and furniture
- A water repellent coating
- May be applied on both soft and hardwoods.

General Description

A premium quality translucent and waterborne deck and siding stain that utilizes a blend of alkyd, acrylic and urethane resin technologies to deliver superior performance. Trans-Oxide pigments are ground into this weather tested resin package to provide ultimate sun protection, abrasion and mildew resistance. It may be used over substrates previously stained with a transparent or semi transparent stain in good condition.

Recommended For

Residential or commercial applications where a premium quality finish is desired. For exterior use on wood decking, fencing, siding, and furniture. Ideal for hardwoods like mahogany, teak, ipe; and softwoods like cedar, pine and redwood. May be applied to new, pressure treated lumber.

Limitations

- Do not apply when air and surface temperatures are below 4.4°C (40°F).
- Moisture content of wood substrate must be below 15%.
- Do not apply at a rate less than 18.50 sq. m. (200 sq. ft.) per 3.79L.
- Do not top-coat with Arborcoat[®] Exterior Stain Clear (K636)

Product Information

<p>Colours:—Standard: Natural (10), Redwood (20), Teak (30), Cedar (40), Mahogany (60), Silver Gray (70)</p>
<p>—Tint Bases: Not available</p>
<p>—Special Colours: Contact your Benjamin Moore representative</p>
<p>Certification: VOC compliant in all regulated areas Master Painters Institute MPI # 33</p>
<p>CUSTOMER INFORMATION CENTRE: 1-800-361-5898, info@benjaminmoore.ca, www.benjaminmoore.ca</p>

Technical Data [◇]		Natural
Vehicle Type	Alkyd / Acrylic / Urethane Blend	
Pigment Type	Trans Oxide Pigment	
Volume Solids	21.4%	
Coverage per 3.79 L at	18.5 – 37.7 sq. m.	
Recommended Film Thickness	(200 – 400 sq. ft.)	
Recommended Film Thickness	– Wet	Penetrating Minimal
	– Dry	Penetrating Minimal
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure colour uniformity and minimize the disposal of excess paint.		
Dry Time @ 25°C (77°F) @ 50% RH	– To Touch	½ Hour
	– To Dry	1 – 3 Hours
High humidity and cool temperatures will result in longer dry, recoat and service times. Allow 24 hours dry time before subjecting decks to normal foot traffic.		
Dries By	Evaporation, Coalescence	
Viscosity	62 ± 2 KU	
Flash Point	None	
Gloss / Sheen	Flat	
Surface Temperature at Application	– Min.	4.4°C (40°F)
	– Max.	32.2°C (90°F)
Thin With	See Chart	
Clean Up Thinner	Clean Water	
Weight Per 3.79 L	3.85 kg (8.5 lbs)	
Storage Temperature	– Min.	4.4°C (40°F)
	– Max.	32.2°C (90°F)
Volatile Organic Compounds (VOC)		
92 g/L		

[◇]Reported values are for colour shown. Contact Benjamin Moore for values of other bases or colours.

Arborcoat® Exterior Waterborne Translucent Deck & Siding Stain K623

Surface Preparation

Optimal performance is achieved when the product is applied to a clean, dry and absorbent wood substrate. This product must be able to penetrate.

New Wood: Smooth planed wood siding, trim, or deck boards must be sanded thoroughly or treated with Benjamin Moore® Brightener & Neutralizer (K317) to break the "mill glaze" and allow proper penetration and adhesion. After prep is complete, test for penetration by applying a few drops of water to the dry substrate. If the water does not quickly penetrate, repeat prep or consult your Benjamin Moore® retailer.

Weathered Wood: Prior to staining, weathered wood must be treated with Benjamin Moore® Wood Restorer (K316), following label directions, until a sound surface is obtained (loose or damaged wood fibres removed).

Previously Stained Surfaces: This product can also be applied to surfaces previously stained with a transparent or semi transparent stain that is weathered but is not flaking or peeling. Remove contaminants or chalky residue from weathered stained surfaces by washing with Benjamin Moore® Multi-Purpose Cleaner (K318) and allow to dry thoroughly.

If the existing stain is flaking or peeling it should be removed prior to staining. Existing paint, stain or sealer can be removed by sanding with an On Floor machine or using Benjamin Moore® Finish Remover (K315).

Un-weathered areas such as eaves, ceilings, overhangs or protected wall areas must be washed with Benjamin Moore® Clean, Multi-Purpose Cleaner (K318) and rinsed with a strong stream from a garden hose to remove surface salts that can interfere with proper adhesion.

Mildew: Stains from mildew must be removed by cleaning with Benjamin Moore® Clean (K318) prior to coating the surface.

Caution: Refer to the K315, K316, K317 and K318 technical data and material safety data sheets for instructions on their proper use and handling.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by logging onto Health Canada @ http://www.hc-sc.gc.ca/iyh-vsv/prod/paint-peinture_e.html

Application

Prior to finishing, ensure having enough stain boxed or mixed to complete an entire section.

Stir thoroughly before and occasionally during use. Stain can be applied by brush, roller, pad applicator or spray. Roller application followed by back brushing is the recommended procedure. Avoid over working the material to prevent lap marks. Apply as received in the container. On properly prepared substrates, apply one coat of stain.

Start by coating a sample of the exact wood you intend to finish. The finished colour and sheen of the stain system can vary depending on the type of wood—its natural colour, texture, grain porosity, and section of log from which it was cut.

In can colour may differ from the final dried finish.

Apply evenly, allowing the stain to penetrate into the wood. Brush from dry into wet areas, stopping at natural breaks, i.e. stairs or edges. To minimize lapping, always maintain a wet edge. On horizontal siding apply the stain on a section of 2 or 3 boards completely across the house. Lower the ladder and continue in the same manner until the side is completed. Vertical siding is coated using the same principle from top to bottom. Never stop staining in mid-wall; continue until a natural break is reached, such as a window.

Do not apply excess amounts as this will prevent optimum cure. Do not apply in direct sunlight as this will prevent the product from penetrating properly, causing lap marks.

Apply when air and surface temperatures are between 4.4°C (40°F) and 32°C (90°F).

Surfaces that were previously stained with Arborcoat® Waterborne Translucent Stain (K623) may be cleaned and touched up or recoated annually.

Thinning/Cleanup

Conditioning with Benjamin Moore® K518 Extender may be necessary under certain conditions to adjust open time or spray characteristics. The chart below is for general guidance		
	Mild conditions	Severe conditions
	Humid (RH>50%) with no direct sunlight & with little to no wind	Dry (RH<50%), in direct sunlight, or windy conditions
Brush: Nylon/Polyester	No Thinning Necessary	Add K518 Extender or water: Max of 236 ml (8 fl. oz.) to 3.79 L of stain Never add other stains, paints or solvents
Roller: Premium Quality Nylon/Polyester		
Spray: Airless* Pressure: 800 – 1,500 psi Tip: 0.011 - 0.015		

Clean Up: Use soap and water. Brushes should be given an additional rinse with mineral spirits, followed by a clean water rinse.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or provincial environmental agency on disposal options.

Environmental, Health & Safety Information

May cause allergic skin reaction. Do not get on skin or clothing.

Use only in a well ventilated area. Keep container closed when not in use. In case of spillage, absorb with inert material and dispose of in accordance with local regulations. Wash thoroughly after handling.

**KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING**

**Refer to Material Safety Data Sheet for
additional health and safety information.**