



**Step 1 - Insert Spring Clip - Upper Handle {not Clips}**

- Slide one Spring Clip into Upper Handle into channel opposite oval grip.
- Make sure the round head of Spring Clip fits into the provided hole and, when depressed, it moves in and out freely.



**Step 2 - Insert Spring Clip - Rear Frame**

- Slide one Spring Clip into Center Rear Frame

Make sure entire Spring Clip fits inside the center channel.

Make sure that the round head of the Spring Clip fits into the provided hole and when depressed, it moves in and out freely.



**Step 3 - Insert 3" Anti-Friction Disc (White or Black)**

- Place Anti-Friction Disc on the Center Peg of the 5th Wheel.



**Step 4 - Attach 2" Black Nylon Bolt**

- Insert 2" Black Nylon bolt through Peg Hole through the front frame as shown. Press until bolt head is flush with top of front frame surface.



**Step 5 - Attach 5th Wheel to Front Frame**

- After sliding the 5th Wheel Assembly over the 2" Black Nylon bolt sticking up through the Front Frame (making sure 3" white or black disc is between frame and 5th Wheel) attach with black spacer and black hex head self-locking nut.



**Step 6 - Attach 5th Wheel to Front Frame (cont'd)**

**IMPORTANT:**

- Tighten the hex head with T-Tool (provided) until you can feel friction when you turn the 5th Wheel Assembly on Front Frame.



**Step 7 - Complete Assembly**

- Insert Rear Frame into Front Frame and close completely.

**NOTE:** The Snap Buttons will lock the frames in three positions. (Simply depress the snap spring button to close or open frames as desired.)



**Step 8 - Prepare Axles**

- Prepare BOTH axles by affixing one cap on one side of each axle.
- Place an Axle End Cap on a solid surface and firmly insert an Axle into the opening. Tap the top end of the axle to drive the lower end into the end cap.



**Step 9 - Insert Axles**

- The All-Terrain Wheels must slide on axles with extended axles hub facing inwards towards the cart frame. Wheel colors may vary.
- Insert the Axle (with one End Cap attached) through the flush hub side of the wheel. End caps cover flat side of wheel hubs.



**Step 10 - Continue Axle Assembly**

- There are holes in the 5th Wheel and Rear Frame Assemblies, specifically designed to accept the Axles. As shown, insert the Axle with one wheel attached so that extended hub faces in and flush hub faces out towards end caps.

**Axles DO NOT TURN, wheels spin on axles for smooth quiet operation.**



**Step 11 - Complete Axle Assembly (cont'd)**

- Now attach the other wheel after inserting your axle, making sure that extended hub of the wheel faces in towards the frame, and outside hub is flush to accept the end cap. Do the same for other wheels and axle on rear of the cart.



**Step 12 - Complete Axle Assembly (cont'd)**

- Now knock on your end caps on both sets of wheels, making sure that wheel hubs facing outward are flush to accept the black end caps. This is very important. Make sure that all of All-Terrain Wheels still spin freely.



**Step 13 - Attach Lower Handle**

- Turn your nearly completed Flatbed in a normal wheels-on-the-ground position.
- Make sure the Arrows are facing each other when you slide the lower Handle into the 5th Wheel now attached to Front Frame.
- Slide the 4-1/2" bolt through the 5th Wheel and attached handle from the left side while facing the front of cart as shown. The hex inset will prevent the bolt head from turning when tightened.



**Step 14 - Insert Upper Handle into Lower Handle**

- Insert the Upper Handle into the Lower Handle, as shown.
- Pinch the Snap Button to let the Upper Handle slide into and lock into position with the Lower Handle, as shown.



**Optional: Attach Hitching Accessory**

- Remove Upper Handle, and slide Hitch Assembly into lower handle as shown.

**INSTRUCTIONS CONTINUED ON PG. 2 >**

