

Texiplast 7000 MS

Code 1658--

PRODUCT DESCRIPTION

Series of plastisol semi-opaque inks for textile printing with glossy finishing. With dedicated formulae for the realization of colour references.

APPLICATION FIELDS

Direct and transfer textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers <p>The substrates may be white or coloured</p>
Th/cm	Max: 90 Th/cm (230 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge. Squeegee hardness, according to the desired final effect
Curing	150°C–160°C for 3 minutes
Thinner	Max 5% Texiplast Additivo 554 (Viscoreducer)
Tickening Agent	In case, max 0,5% of <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Safety Data Sheet	Available upon request

GENERAL FEATURES

- Excellent wet on wet printability
- Bright chromatic range
- Good elasticity
- Soft touch
- Phthalate-free



PREPARATION

Ready-to-use ink.

Homogenize well, before using it. The colours may be all mixed among them with each ratio. It is however recommended not to mix more than 4 bases together at a time. When realizing soft colours, it is recommended to check their steadiness during time. The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

The possible addition of *Texiplast Extender Base PF* (Max 60%) allows to obtain matter effects with a soft touch, without compromising the opacity and the general fastness.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

The inks of the series *Texiplast 7000 MS* are semi-opaque, the performances and the shades of the colours might be different, if they are printed onto coloured fabrics. In case of dark substrates, it is recommended to overprint the inks of the series *Texiplast 7000 MS* onto a white background. For such application, the use *Texiplast 7000 White Flash Cure* or *Texiplast 7000 White Flash LT* (see the related technical data sheet) is recommended.

CURING

Curing must take place at 150°C – 160°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.

SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series *Texiplast 7000* are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. In that way, possible "pollution", deriving from other ink series, can be avoided.

PRODUCT RANGE

Code	Product	Package
165886	LIGHT BLUE	5 kg
165887	NAVY BLUE	5 kg
165889	BLACK	5 kg
165891	LIGHT YELLOW	5 kg
165892	YELLOW	5 kg
165893	ORANGE	5 kg
165894	SCARLET	5 kg
165895	RED	5 kg
165896	FUXIA	5 kg
165897	VIOLET	5 kg
165898	BLUE	5 kg
165899	GREEN	5 kg
165888	WHITE	5 kg

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

FRICION FASTNESS

TEXIPLAST 7000 MS		LENGHT		WIDTH	
		DRY	WET	DRY	WET
165886	LIGHT BLUE	4	4	4	4
165887	NAVY BLUE	4	4-5	4	4
165889	BLACK	4-5	4-5	4-5	4-5
165891	LIGHT YELLOW	4	3-4	4	3-4
165892	YELLOW	4	4-5	4	4-5
165893	ORANGE	3-4	4	3-4	4
165894	SCARLET	3	2-3	4	3
165895	RED	3-4	3-4	3-4	3
165896	FUXIA	4	4	4	4
165897	VIOLET	4	4-5	4	4
165898	BLUE	4-5	3-4	4-5	3
165899	GREEN	4	4	4	4

UNI EN ISO 105 X12:2003

Some red and blue pigments, depending on the tone intensity, might show low washing or friction fastness, even in optimal curing conditions. Always check these characteristics, before starting production.

IMPORTANT NOTE

Le informazioni riportate in questa scheda tecnica non sono da ritenersi esaustive, ma chiunque dovesse utilizzare il prodotto per un qualsiasi scopo diverso da quello specificatamente consigliato sul presente documento senza una precisa conferma scritta da parte nostra, lo fa a suo rischio e pericolo.

Sebbene infatti ci adoperiamo per assicurare che tutti i consigli qui contenuti riguardo al prodotto siano corretti, non abbiamo tuttavia nessun controllo né sulla qualità e le condizioni del supporto, né sui molteplici fattori che possono influire sull'uso e l'applicazione del prodotto.

Pertanto, salvo specifici accordi scritti, non accettiamo nessuna responsabilità – di qualità natura ed in qualunque maniera si dovesse presentare – in merito al rendimento del prodotto, né per qualsiasi perdita o danno derivante dall'uso non autorizzato del prodotto.

Le informazioni contenute in questo documento sono soggette a revisioni periodiche, in base all'esperienza e alla nostra politica di costante miglioramento del prodotto.

WARNING

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: safety@eptainks.com

The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.

Texiplast 7000 OP

Code 1658--

PRODUCT DESCRIPTION

Series of opaque plastisol inks for textile printing, with glossy finishing.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers <p>The substrates may be white or coloured</p>
Th/cm	Max: 77 Th/cm (195 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge. Squeegee hardness, according to the desired final effect
Curing	150°C – 160°C for 3 minutes
Thinner	<ul style="list-style-type: none"> • Max 5% <i>Texiplast Additivo 554</i> (Viscoreducer)
Thickening Agent	In case, max 0,5% di <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Safety Data Sheet	Available upon request

GENERAL FEATURES

- High opacity
- Good wet on wet printability
- Bright chromatic range
- Good elasticity
- Soft touch
- Phthalate-free



PREPARATION

Ready-to-use ink.

Homogenize well, before using it. The colours may be all mixed among them with each ratio. It is however recommended not to mix more than 3 bases together at a time. When realizing soft colours, it is recommended to check their steadiness during time. The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

The possible addition of *Texiplast Extender Base PF* (Max 60%) allows to obtain matter effects with a soft touch, without compromising the opacity and the general fastness.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.



CURING

Curing must take place at 150°C – 160°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.

SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series *Texiplast 7000* are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. In that way, possible "pollution", deriving from other ink series, can be avoided.

IMPORTANT NOTE

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While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product.

The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

PRODUCT RANGE

Code	Texiplast 7000 OP	Package
165823	GIALLO LIMONE	5 kg
165824	GIALLO CALDO	5 kg
165829	GIALLO MEDIO	5 kg
165833	ARANCIO	5 kg
165836	ROSSO VIVO	5 kg
165837	ROSSO CARMINIO	5 kg
165838	FUCSIA	5 kg
165839	ROSSO MEDIO	5 kg
165841	VIOLA	5 kg
165842	BLU OLTRMARE	5 kg
165843	BLU SCURO	5 kg
165845	BLU	5 kg
165846	BLU NAVY	5 kg
165849	AZZURRO	5 kg
165853	VERDE	5 kg
165854	VERDE BRILLANTE	5 kg
165872	NERO	5 and 30 kg

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

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Texiplast 7000 Process

Code 16586-

PRODUCT DESCRIPTION

Plastisol inks for textile printing. Transparent series for four-colour process printing. Transparent series for four-colour process, with glossy finishing.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers The substrates must be white
Th/cm	Max: 120 Th/cm (305 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge Squeegee hardness 70 - 75 Shores
Curing	150°C – 160°C for 3 minutes
Thinner	Max 5% <i>Texiplast Additivo 554</i> (Viscoreducer)
Thickening Agent	In case, max 0,5% di <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Safety Data Sheet	Available upon request

GENERAL FEATURES

- Excellent wet on wet printability
- Very low tack and soft touch
- Quick intermediate drying (flash cure)
- Bright chromatic range
- Good elasticity
- Phthalate-free



PREPARATION

Ready-to-use ink.

Homogenize well, before using it.

The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

Texiplast 7000 Process Clear Base may be used in the maximum percentage of 50%, in order to "adjust" the colour strength of the inks (*Texiplast 7000 Process Cyan, Magenta, Yellow E Black*), depending on the distribution of the drawing, that is how the films were prepared.

APPLICATION

The inks of the series *Texiplast 7000 Process* have been realized for printing onto white substrates; the performances and the tones of the colours may be different, when printing onto coloured fabrics.

The four-colour process effects onto dark background must be overprinted onto a white background. For such application, the use of *Texiplast 7000 White Flash Cure Or Texiplast 7000 White Flash LT* (see the relating technical data sheet) is recommended.



CURING

Curing must take place at 150°C – 160°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.

SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series Texiplast 7000 are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. In that way, possible “pollution”, deriving from other ink series, can be avoided.

PRODUCT RANGE

Code	Texiplast 7000 Process	Package
165860	CLEAR BASE	1, 5 and 25 kg
165861	YELLOW	1 kg and 5 kg
165862	MAGENTA	1 kg and 5 kg
165863	CYAN	1 kg and 5 kg
165864	BLACK	1 kg and 5 kg

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

IMPORTANT NOTE

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While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product.

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Texiplast 7000 White Super Bright

Code 165884

PRODUCT DESCRIPTION

Plastisol white ink for textile printing. Very opaque optical white for dark fabrics.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers <p>The substrates may be white or coloured</p>
Th/cm	Max: 62 Th/cm (160 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge Squeegee hardness 60 - 65 Shores
Curing	150°C–160°C for 3 minutes
Thinner	<ul style="list-style-type: none"> • Max 5% <i>Texiplast Additivo 554</i> (Viscoreducer)
Thickening Agent	In case, max 0,5% di <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Package	5 and 30 kg
Safety Data Sheet	Available upon request

GENERAL FEATURES

- High opacity
- High whiteness
- Quick intermediate drying (flash cure)
- Good elasticity
- Low tack
- Phthalate-free



PREPARATION

Ready-to-use ink.

Homogenize well before using it.

The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

The characteristic of *Texiplast 7000 White Super Bright* is its quite good intermediate drying (flash cure), so it is indicated to be used as white for printing of "backgrounds".

CURING

Curing must take place at 150°C – 160°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.



SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series *Texiplast 7000* are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. So, possible "pollution", deriving from other ink series, can be avoided.

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

IMPORTANT NOTE

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Texiplast 7000 White Flash LF

Code 165885

PRODUCT DESCRIPTION

Plastisol white ink for textile printing. Opaque white for dark fabrics.

Curing temperature between 125°C and 135°C.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers <p>The substrates may be white or coloured</p>
Th/cm	Max: 90 Th/cm (230 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge Squeegee hardness 60 - 65 Shores
Curing	125°C–135°C for 2-3 minutes
Thinner	<ul style="list-style-type: none"> • Max 5% <i>Texiplast Additivo 554</i> (Viscoreducer)
Thickening Agent	In case, max 0,5% di <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Package	5 kg
Safety Data Sheet	Available upon request

GENERAL FEATURES

- "Low" curing temperature
- Good opacity
- Good whiteness
- Quick intermediate drying (flash cure)
- Quite good elasticity
- Phthalate-free



PREPARATION

Ready-to-use ink.

Homogenize well before using it.

The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

CURING

Curing must take place at 125°C – 135°C for 2-3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.



SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require a different curing time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series *Texiplast 7000* are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. So, possible "pollution", deriving from other ink series, can be avoided.

EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

IMPORTANT NOTE

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WARNING

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Texiplast 7000 White Flash LT

Code 165881

PRODUCT DESCRIPTION

Plastisol white ink for textile printing. This white is ideal for printing of "backgrounds". Very low tack.

APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

APPLICATION PROCESS

Substrates	<ul style="list-style-type: none"> • Cotton 100% • Cotton mixed with synthetic fibers <p>The substrates may be white or coloured</p>
Th/cm	Max: 77 Th/cm (195 Th/inch)
Emulsion	<ul style="list-style-type: none"> • <i>Zero-In Astra</i> • <i>Zero-In Universal Plus</i>
Squeegee	Square edge Squeegee hardness 60 - 65 Shores
Curing	150°C–160°C for 3 minutes
Thinner	<ul style="list-style-type: none"> • Max 5% <i>Texiplast Additivo 554</i> (Viscoreducer)
Thickening Agent	In case, max 0,5% di <i>Texiplast Addensante</i>
Cleaning	<i>Screenclean ST</i>
Storage	<ul style="list-style-type: none"> • Away from direct sunlight • At a temperature between 15-35°C
Package	5 and 30 kg
Safety Data Sheet	Available upon request

GENERAL FEATURES

- Indicated for printing of backgrounds onto dark fabrics
- Very low tack and soft touch
- Very quick intermediate drying (flash cure)
- Good opacity
- Good elasticity
- Phthalate, Nonylphenol and Heavy Metal free



PREPARATION

Ready-to-use ink.

Homogenize well before using it.

The possible addition of *Texiplast Additivo 554* allows to reduce ink viscosity.

APPLICATION

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate.

The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

CURING

Curing must take place at 150°C – 160°C for 3 minutes.

Texiplast are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.



SPECIAL INSTRUCTIONS

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series *Texiplast 7000* are phthalate-free.
- Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. So, possible "pollution", deriving from other ink series, can be avoided.
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EQUIPMENT

Indicated for using onto automatic, semi-automatic and manual machines.

IMPORTANT NOTE

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