



## Hand-Held Post Hole Digger Assembly Guide

### Step 1:

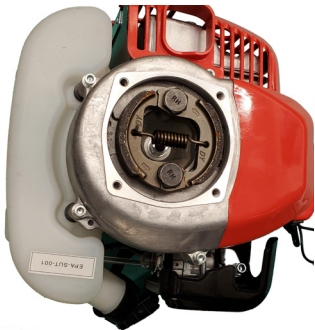
Remove all the contents from the box

### Step 2:

Remove the hardware and tools from the black tool bag.

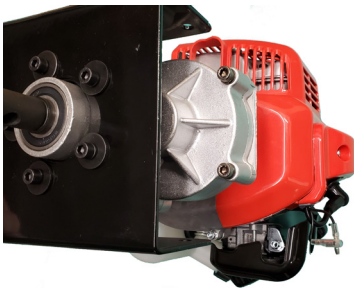
### Step 3:

Place the powerhead upside down with the open clutch facing up.



### Step 4:

Place the gearbox/clutch housing on top of the powerhead with the u-shaped mount open towards the spark plug as shown.



### Step 5:

Use the 4 "silver" clear zinc plated M6 bolts to attach the gearbox/clutch to the powerhead. Use the provided allen key to completely tighten.



**Step 5:**

Attach the right handle with the throttle lever on the fuel tank side. Use 4 of the remaining bolts provided and completely tighten. The assembly goal is to have the exhaust blowing away from the user with the trigger being used with the right hand.

**Step 6:**

Attach the left handle to the frame.

**Step 7:**

Remove the air filter cover.

**Step 8:**

Put the cable through the tall nut and attach to the barrel. If the cable is too short to attach to the barrel you can remove the tall nut and thread the cable housing directly. Use the upper jam nut to lock the cable position. The amount the cable should thread in should be adjusted for based on the performance of the engine. After running the engine you may want to adjust it further.

**Step 9:**

Attach the wire connectors from the cable to the powerhead. They can only go one way. Red from the handle cable attaches to black from the powerhead and black from the handle cable attaches to the black with white stripe of the powerhead.

