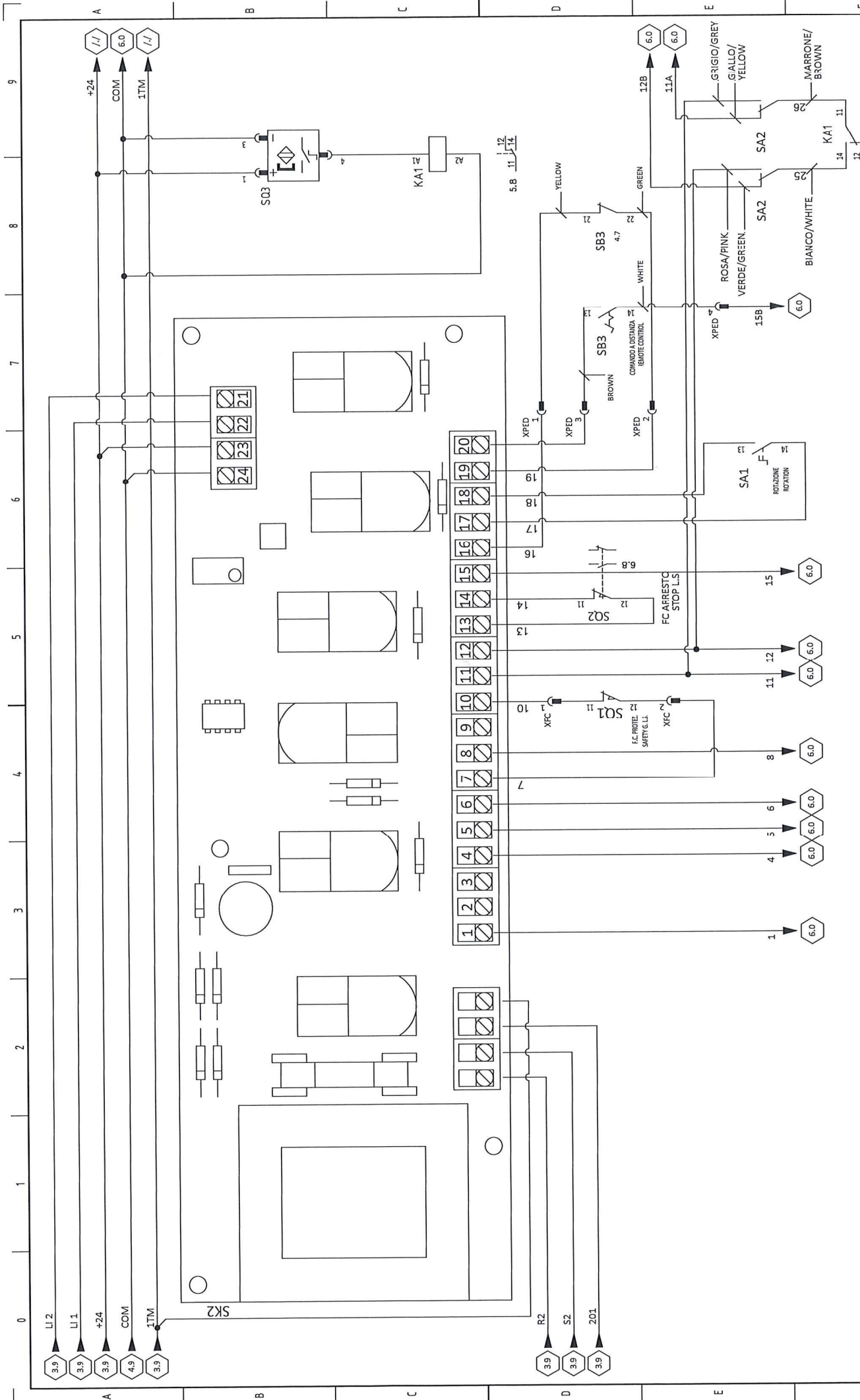


REV.	MODIFICA	DATA	FIRMA	APPR.	2	3	4	5	6	7	8	9
		DATA	27/08/20									
		DISEGN.	A.V.									
		VISTO										
										SOST. IL. :		2
										SOST. DA. :		4
										FILE :		T234400_1.00
										INVERTER DRIVE		
										BENDING MACHINE PF45-EL 9/9 TYPE		
										PIEGATRICE PF45-EL PANN.9/9		
										T234400_1.00		
										=		
										+		
										Fg. 4		
										F.S. 5		

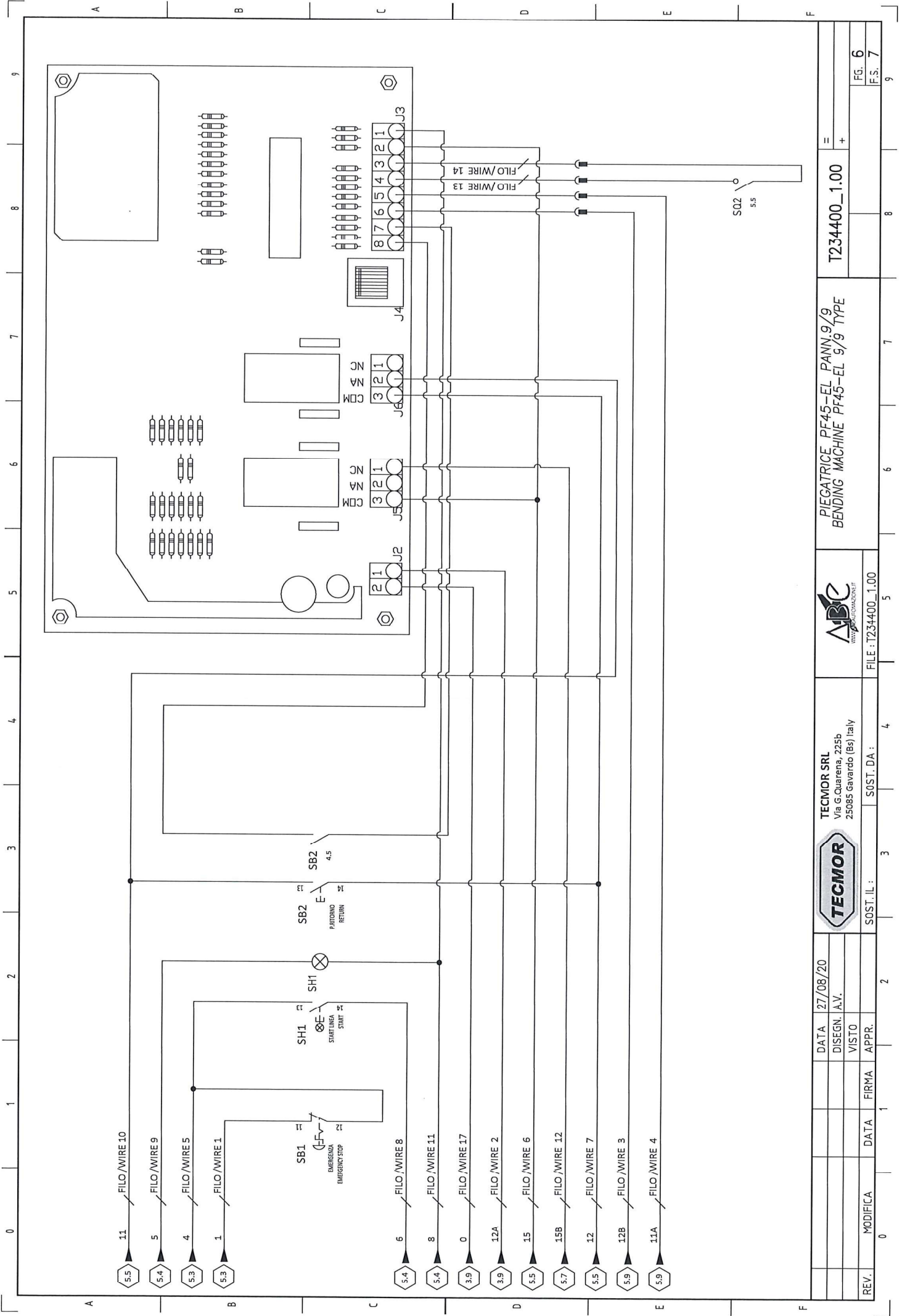


TECMOR SRL
Via G. Quarena, 225b
25085 Gavardo (Bs) Italy

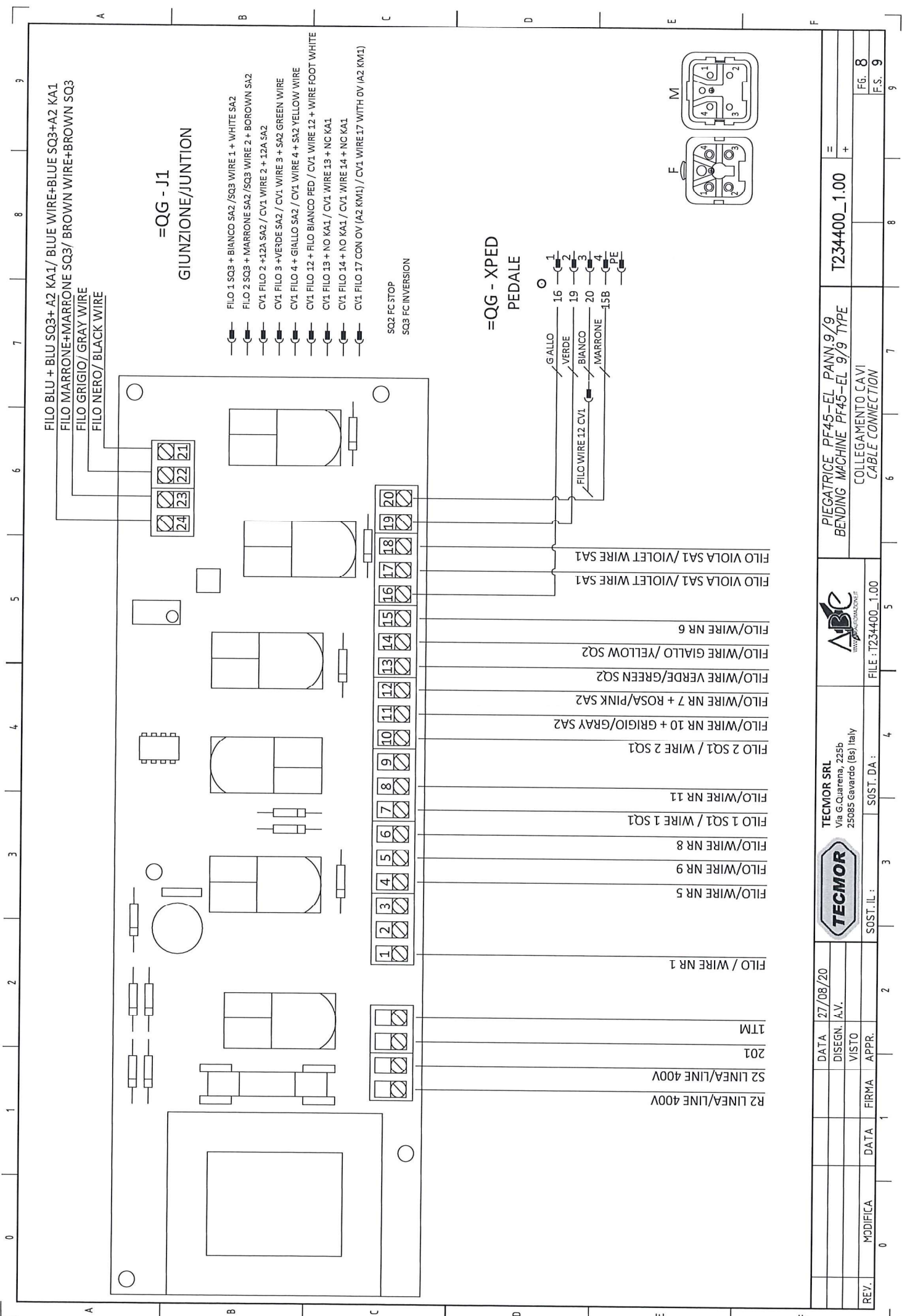




REV.	MODIFICA	DATA	FIRMA	APPR.	2	3	4	5	6	7	8	9		
		27/08/20												
<p>TECMOR SRL Via G. Quarena, 225b 25085 Gavardo (Bs) Italy</p>					<p>ABC www.abcautomotive.it</p>					<p>PIEGATRICE PF45-EL PANN. 9/9 BENDING MACHINE PF45-EL 9/9 TYPE</p>			<p>T234400_1.00</p>	
<p>TECMOR</p>					<p>CIRCUITO AUSILIARIO AUXILIARY CIRCUIT</p>					<p>FG. 5</p>			<p>F.S. 6</p>	
<p>SOST. IL :</p>					<p>SOST. DA :</p>					<p>FILE : T234400_1.00</p>			<p>5-3</p>	



REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	3	SOST. DA :	4	FILE : T234400_1.00	5	 TECMOR SRL Via G. Quarenza, 225b 25085 Gavarado (Bs) Italy		 www.abcautomazione.it	PIEGATRICE PF45-EL PANN.9/9 BENDING MACHINE PF45-EL 9/9 TYPE	T234400_1.00	=	+	FG. 6	F.S. 7
------	----------	------	-------	-------	------------	---	------------	---	---------------------	---	--	--	---	---	--------------	---	---	-------	--------



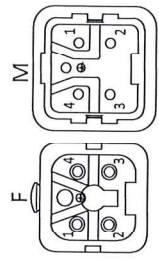
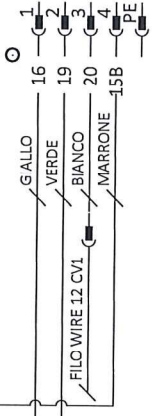
FILO BLU + BLU SQ3+ A2 KA1/ BLUE WIRE+BLUE SQ3+A2 KA1
 FILO MARRONE+MARRONE SQ3/ BROWN WIRE+BROWN SQ3
 FILO GRIGIO/ GRAY WIRE
 FILO NERO/ BLACK WIRE

=QG - J1
 GIUNZIONE/JUNCTION

- FILO 1 SQ3 + BIANCO SA2 / SQ3 WIRE 1 + WHITE SA2
- FILO 2 SQ3 + MARRONE SA2 / SQ3 WIRE 2 + BROWN SA2
- CV1 FILO 2 +12A SA2 / CV1 WIRE 2 + 12A SA2
- CV1 FILO 3 +VERDE SA2 / CV1 WIRE 3 + SA2 GREEN WIRE
- CV1 FILO 4 + GIALLO SA2 / CV1 WIRE 4 + SA2 YELLOW WIRE
- CV1 FILO 12 + FILO BIANCO PED / CV1 WIRE 12 + WIRE FOOT WHITE
- CV1 FILO 13 + NO KA1 / CV1 WIRE 13 + NC KA1
- CV1 FILO 14 + NO KA1 / CV1 WIRE 14 + NC KA1
- CV1 FILO 17 CON OV (A2 KM1) / CV1 WIRE 17 WITH OV (A2 KM1)

SQ2 FC STOP
 SQ3 FC INVERSION

=QG - XPED
 PEDALE



R2 LINEA/LINE 400V
 S2 LINEA/LINE 400V
 201
 1TM
 FILO / WIRE NR 1
 FILO/WIRE NR 5
 FILO/WIRE NR 9
 FILO/WIRE NR 8
 FILO 1 SQ1 / WIRE 1 SQ1
 FILO/WIRE NR 11
 FILO 2 SQ1 / WIRE 2 SQ1
 FILO/WIRE NR 10 + GRIGIO/GRAY SA2
 FILO/WIRE NR 7 + ROSA/PINK SA2
 FILO/WIRE VERDE/GREEN SQ2
 FILO/WIRE GIALLO/YELLOW SQ2
 FILO/WIRE NR 6
 FILO VIOLA SA1 /VIOLET WIRE SA1
 FILO VIOLA SA1 /VIOLET WIRE SA1

REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL. :	3	SOST. DA. :	4	FILE : T234400_1.100	5	COLLEGAMENTO CAVI CABLE CONNECTION	6	PIEGATRICE PF45-EL PANN.9/9 BENDING MACHINE PF45-EL 9/9 TYPE	7	T234400_1.100	8	+	9	
		DATA	27/08/20																
		DISEGN.	A.V.																
		VISTO																	
		APPR.																	



TECMOR SRL
 Via G. Quarena, 225b
 25085 Gavardo (Bs) Italy



