

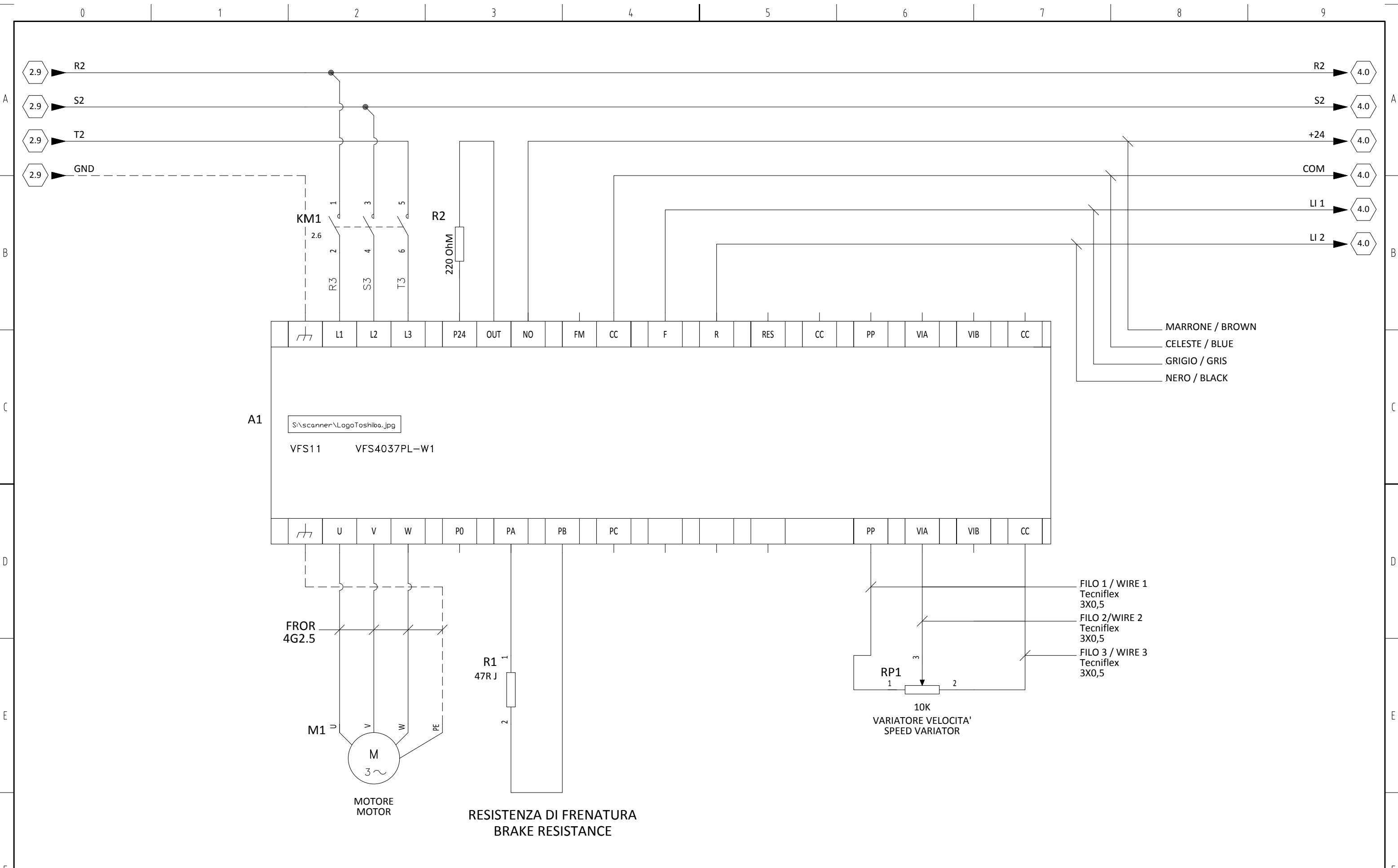


REV.	MODIFICA	DATA	FIRMA	APPR.	DATA	05/03/18	 TECMOR SRL Via G.Quarena, 225b 25085 Gavardo (Bs) Italy	 WWW.ABCAUTOMAZIONE.IT	PIEGATRICE PF/PFT-EL PANN.9/9	T258400_2.00	=	
										BENDING MACHINE PF/PFT-EL 9/9 TYPE		+
										ARRIVO LINEA LINE		FG. 2
					SOST. IL :		SOST. DA :	FILE : T258400_2.00			F.S. 3	



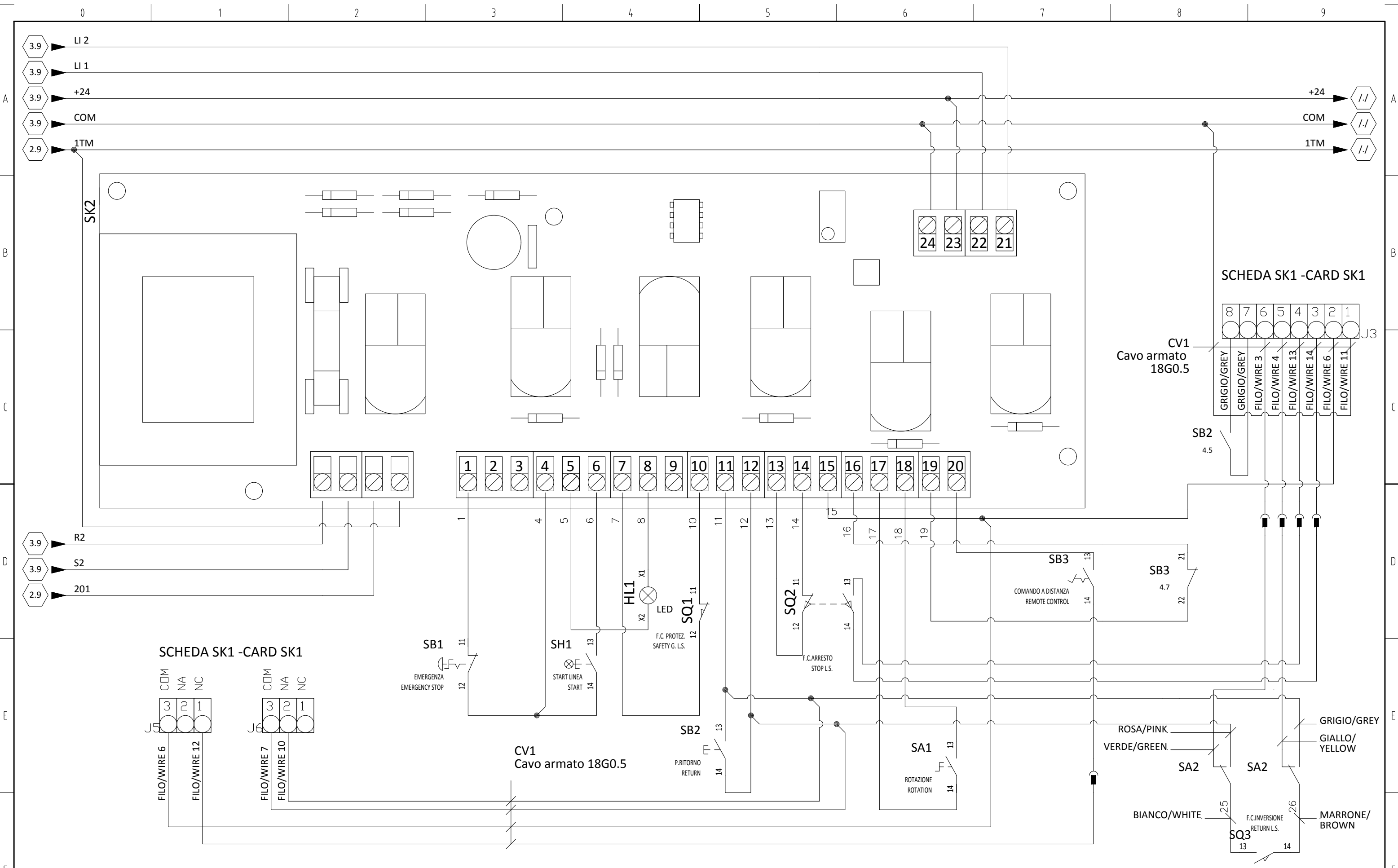
REV.	MODIFICA	DATA	FIRMA	APPR.


TECMOR SRL
 Via G. Quarena, 225b
 25085 Gavardo (Bs) Italy


 WWW.ABCAUTOMAZIONE.IT
 FILE : T258400_2.00

PIEGATRICE PF/PFT-EL PANN.9/9
 BENDING MACHINE PF/PFT-EL 9/9 TYPE
 INVERTER
 DRIVE

T258400_2.00	=
	+
	FG. 3
	F.S. 4



REV.	MODIFICA	DATA	FIRMA	APPR.


TECMOR SRL
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 25085 Gavardo (Bs) Italy

SOST. IL : SOST. DA :



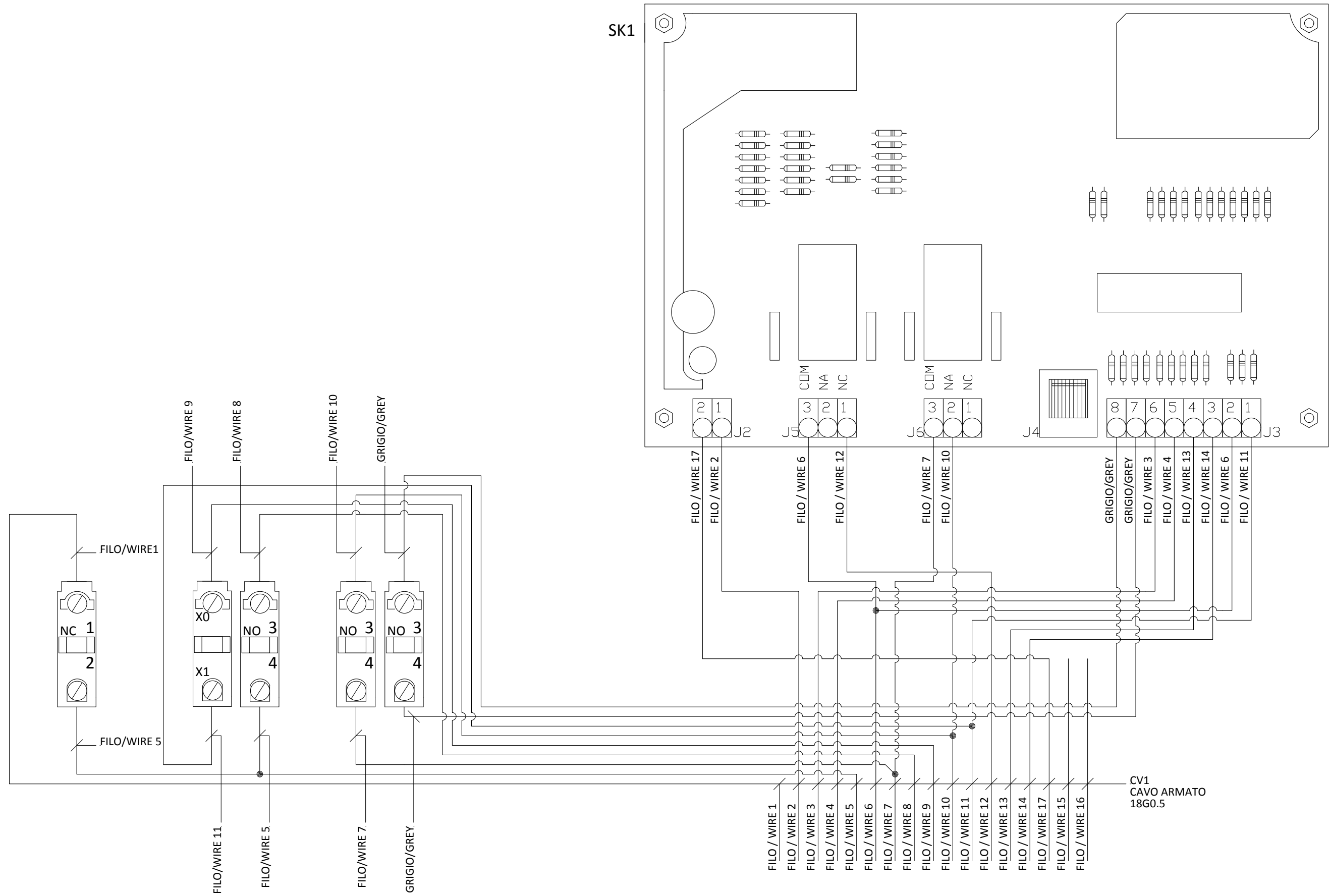
 WWW.ABCAUTOMAZIONE.IT
 FILE : T258400_2.00



PIEGATRICE PF/PFT-EL PANN.9/9
 BENDING MACHINE PF/PFT-EL 9/9 TYPE
 CIRCUITO AUSILIARIO
 AUXILIARY CIRCUIT

T258400_2.00	=	
	+	
		FG. 4
		F.S. 5

0 1 2 3 4 5 6 7 8 9

A
B
C
D
E
F



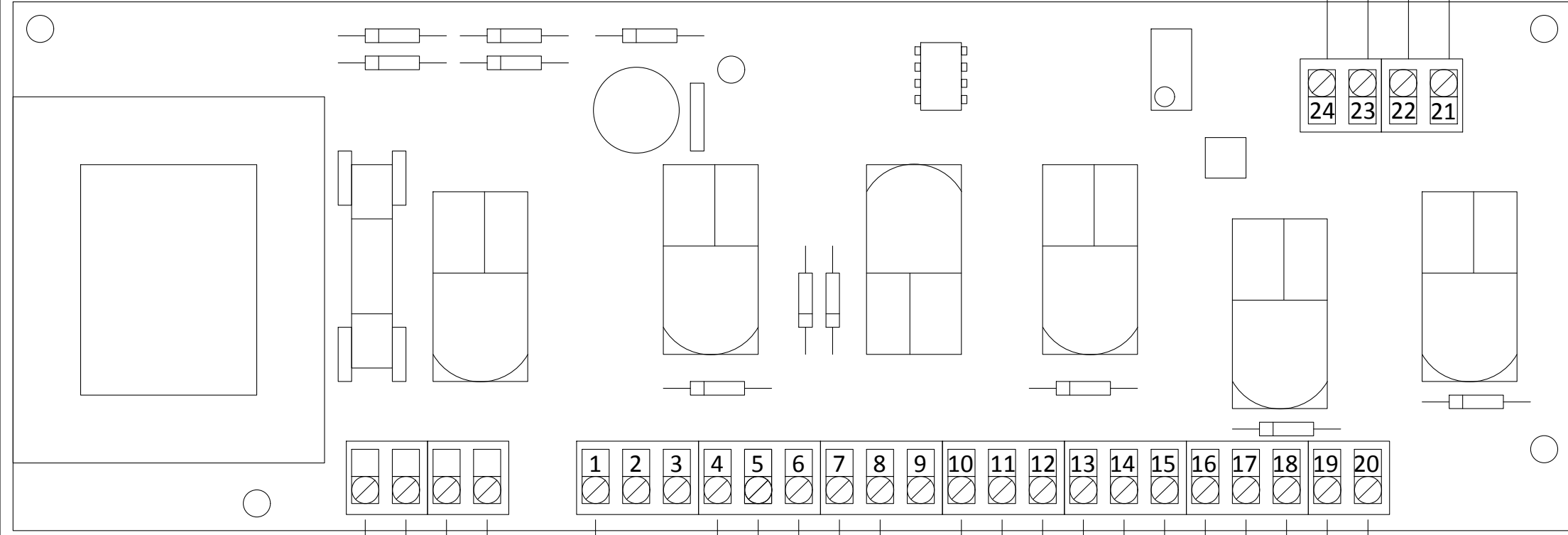
REV.	MODIFICA	DATA	FIRMA	APPR.	DATA	05/03/18	 TECMOR SRL Via G.Quarena, 225b 25085 Gavardo (Bs) Italy	 WWW.ABCAUTOMAZIONE.IT	PIEGATRICE PF/PFT-EL PANN.9/9 BENDING MACHINE PF/PFT-EL 9/9 TYPE COLLEGAMENTI PANNELLO AUSILIARIO 9X9 9X9 AUXILIARY CABINET CONNECTION	T258400_2.00	= +	FG. 5

0 1 2 3 4 5 6 7 8 9

FILO BLU/ BLUE WIRE
 FILO MARRONE/ BLACK BROWN
 FILO GRIGIO/ GRAY WIRE
 FILO NERO/ BLACK WIRE

=QG - J1
 GIUNZIONE/JUNCTION

- FILO 1 SQ3 + BIANCO SA2 /SQ3 WIRE 1 + WHITE SA2
- FILO 2 SQ3 + MARRONE SA2 /SQ3 WIRE 2 + BOROWN SA2
- CV1 FILO 2 +12A SA2 / CV1 WIRE 2 + 12A SA2
- CV1 FILO 3 +VERDE SA2 / CV1 WIRE 3 + SA2 GREEN WIRE
- CV1 FILO 4 + GIALLO SA2 / CV1 WIRE 4 + SA2 YELLOW WIRE
- CV1 FILO 12 + FILO 3 PEDALE / CV1 WIRE 12 + FOOT PEDAL WIRE 3
- CV1 FILO 13 + BIANCO SQ2 / CV1 WIRE 13 + SQ2 WHITE WIRE
- CV1 FILO 14 + MARRONE SQ2 / CV1 WIRE 14 + SQ2 BROWN WIRE
- CV1 FILO 17 CON OV (A2 KM1) / CV1 WIRE 17 WITH OV (A2 KM1)



R2 LINEA/LINE 400V
 S2 LINEA/LINE 400V
 201
 1TM

FILO / WIRE NR 1

FILO/WIRE NR 5
 FILO/WIRE NR 9
 FILO/WIRE NR 8

FILO 1 SQ1 / WIRE 1 SQ1
 FILO/WIRE NR 11

FILO 2 SQ1 / WIRE 2 SQ1
 FILO/WIRE NR 10 + GRIGIO/GRAY SA2

FILO/WIRE NR 7 + ROSA/PINK SA2
 FILO/WIRE VERDE/GREEN SQ2
 FILO/WIRE GIALLO /YELLOW SQ2

FILO/WIRE NR 6
 FILO "1" SB3/ WIRE NR 1 SB3
 FILO VIOLA SA1 /VIOLET WIRE SA1
 FILO VIOLA SA1 /VIOLET WIRE SA1

FILO "2" SB3 / WIRE NR 2 SB3
 FILO 4 SB3/ WIRE NR 4 SB3

REV.	MODIFICA	DATA	FIRMA	APPR.


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 FILE : T258400_2.00

PIEGATRICE PF/PFT-EL PANN.9/9
 BENDING MACHINE PF/PFT-EL 9/9 TYPE
 COLLEGAMENTO CAVI
 CABLE CONNECTION

T258400_2.00	=	
	+	
		FG. 6
		F.S. 7

0 1 2 3 4 5 6 7 8 9

A

B

C

D

E

F

A

B

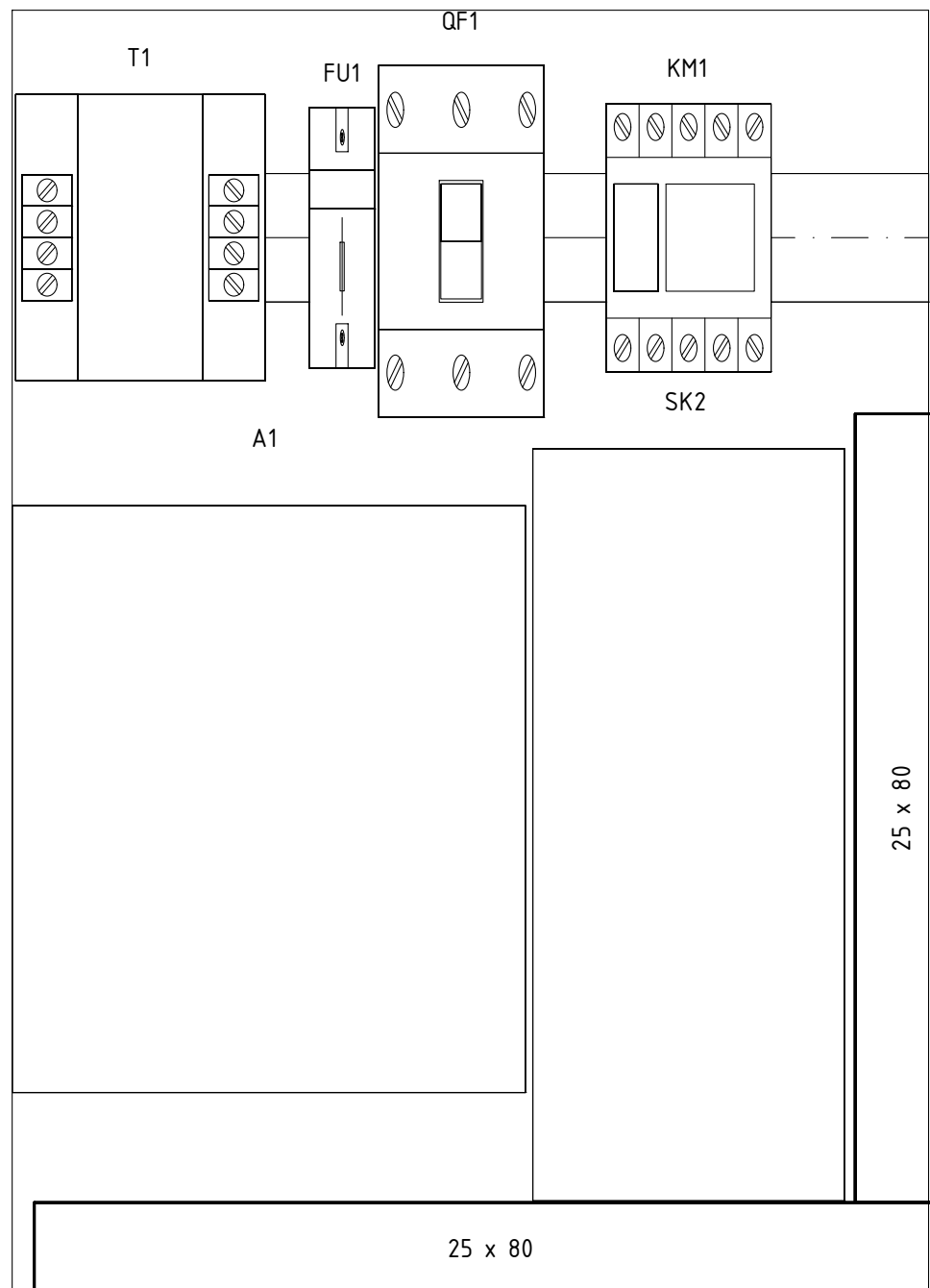
C

D

E

F

PLATE 250 x 350



DATA	05/03/18
DISEGN.	T.M.
VISTO	
APPR.	



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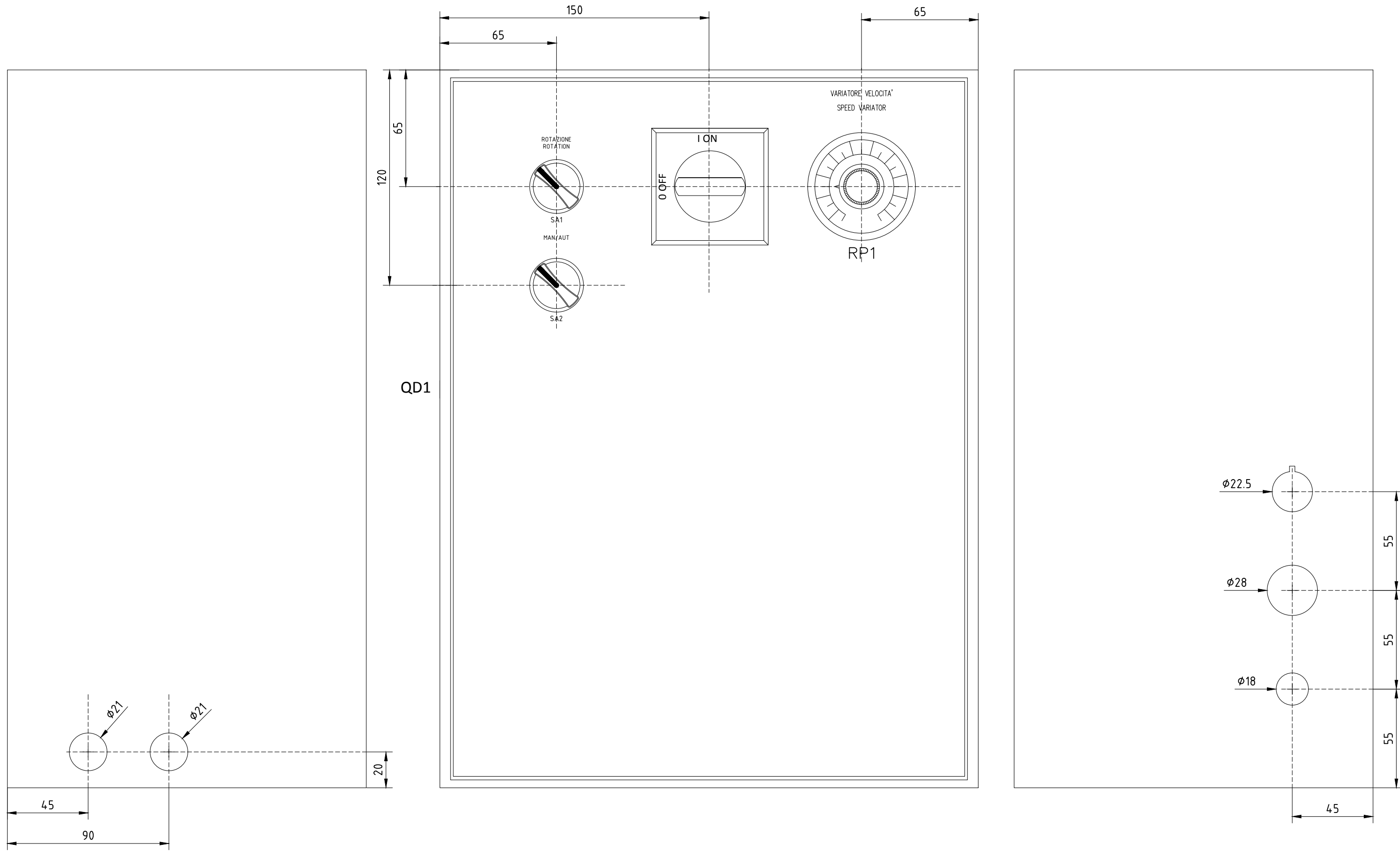
PIEGATRICE PF/PFT-EL PANN.9/9
BENDING MACHINE PF/PFT-EL 9/9 TYPE



T258400_2.00

=	
+	
FG.	7
F.S.	8



REV. MODIFICA DATA FIRMA APPR. SOST. IL : SOST. DA : FILE : T258400_2.00 LAYOUT PIASTRA CABINET LAYOUT

0 1 2 3 4 5 6 7 8 9



DATA	05/03/18	 TECMOR SRL Via G. Quarena, 225b 25085 Gavardo (Bs) Italy	 WWW.ABCAUTOMAZIONE.IT	PIEGATRICE PF/PFT-EL PANN.9/9	T258400_2.00	=
DISEGN.	T.M.			BENDING MACHINE PF/PFT-EL 9/9 TYPE		
VISTO				LAYOUT QUADRO		FG. 8
APPR.				CABINET LAYOUT		F.S. 9
REV.	MODIFICA	DATA	FIRMA	SOST. IL :	SOST. DA :	FILE : T258400_2.00

Nome/Item	Tipo/Type	Descrizione/Description	Costruttore/Marke	Quadro/Board	Fg/Sh	Q.ta/Q.ty
A1	VFS4037PL-W1	Inverter trifase 400V 4 Kw	TOSHIBA	=QG	3	1
FU1	1421004 2301038	FUS. CH10 GG 4A 500V PORTAF. UNIP. 10,3X38 32A	Italweber Italweber	=QG	2	1 1
KM1	3RT20161AB02	CONT.4KW,1R,AC 24V,S00 VT	Siemens	=QG	2	1
QD1	D93/8	400X300X200 Anta cieca, piastra interna, flangia	Zanardo	=QG	8	1
QF1	3RV20211JA10 3RV29260B	NT.AUT.S0,7-10A,VT COM.BLOC.POR.IP65 X S0-S3 NERO	Siemens Siemens	=QG	2	1 1
RP1	PSS 4810K J	POTENZIOMETRO 10K	RECO	=QG	3	1
SA1	ZB4BD2 ZB4BZ101	TESTA SELETTORE A LEVA 2 POSIZIONI CORPO CONTATTI	Schneider Electric Schneider Electric	=QG	4	1 1
SA2	ZB4BD2 ZB4BZ102 ZBE205	TESTA SELETTORE A LEVA 2 POSIZIONI CORPO CONTATTI ELEMENTO DI CONTATTO DOPPIO	Schneider Electric Schneider Electric Schneider Electric	=QG	2	1 1 2
SB1	ZB4BS844 ZB4BZ102	TESTA PULSANTE A FUNGO ROSSO EMERGENZA CORPO CONTATTI	Schneider Electric Schneider Electric	=QG	4	1 1
SB2	ZB4BA2 ZB4BZ101	TESTA PULSANTE NERO ½½ CORPO CONTATTI	Schneider Electric Schneider Electric	=QG	4	1 1
SB3	3SE29020AA20	INT.MET.PED.CON COP.1L+1R METRICO	Siemens	=QG	4	1
SH1	ZB4BW333 ZB4BW0B31	TESTA PULSANTE LUMINOSO VERDE LED CORPO PULSANTE LUMINOSO VERDE LED 24V	Schneider Electric Schneider Electric	=QG	4	1 1
SK1	5340050	Scheda elettronica ABE multipiega	TECMOR	=QG	5	1
SK2	5350402	Scheda elettronica PF55 400V	TECMOR	=QG	4	1
SQ1	TEM1204030FAX-6 NAB110FB-DMK	CONNETTORE M12 DIRITTO 4 FILI INT.PRECABL.M12 CON PISTONE FILETTATO	TECO Pizzato Elettrica	=QG	4	1 1
SQ2	ZCKM1 ZCKD029	CORPO PER FINECORSIA TESTA PER FINECORSIA	Schneider Electric Schneider Electric	=QG	4	1 1
SQ3	ZCKM1 ZCKD08	CORPO PER FINECORSIA TESTA PER FINECORSIA	Schneider Electric Schneider Electric	=QG	4	1 1
T1	ZE0000030.2351	Trasformatore 30VA E.0-230-400-415-440 U.12-0-12	Zeta Electric	=QG	2	1
XP1	PKX16M435 PKY16M435	SP.MOB.IP44 3PNT 16A 380V CR PR.MOB.IP44 3PNT 16A 380V CR	Schneider Electric Schneider Electric	=QG	2	1 1

DATA	05/03/18		TECMOR SRL Via G.Quarena, 225b 25085 Gavardo (Bs) Italy		PIEGATRICE PF/PFT-EL PANN.9/9 BENDING MACHINE PF/PFT-EL 9/9 TYPE	T258400_2.00	=	+
DISEGN.	T.M.							
VISTO				Distinta Materiali				FG. 9
REV.	MODIFICA	DATA	FIRMA	APPR.	SOST. IL :	SOST. DA :	FILE : T258400_2.00	F.S. /