

CATALYST SMALL QUANTITY CHART

| <i>Catalyst percentage</i> | 2 oz of resin | 4 oz of resin | 8 oz of resin | 12 oz of resin | 16 oz of resin |
|----------------------------|----------------------|----------------------|----------------------|-----------------------|-----------------------|
| <i>1/2 %</i> | 9 drops | 18 drops | 36 drops | 1.8 cc | 2.5 cc |
| <i>3/4 %</i> | 14 drops | 27 drops | 2 cc | 3 cc | 4 cc |
| *1 % | 18 drops | 36 drops | 2.5 cc | 3.75 cc | 5 cc |
| <i>1 1/2 %</i> | 27 drops | 2 cc | 4 cc | 6 cc | 8 cc |
| **2 % | 36 drops | 2.5 cc | 5 cc | 7.5 cc | 10 cc |

30 drops = 1 cc

***Standard polyester resin use 1% catalyst @ 77deg** example: 1% by volume would be 1oz of catalyst to 100oz of resin. Up to 2% can be used in cool weather and down to 3/4% can be used in hotter weather.

****Gel Coat** or when **pigment** is added to resin it is recommended **2%** catalyst by volume.

Surface agent (wax additive) we recommend using **2% to 4%** by volume.



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