XPR MOTORSPORTS

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YZ450 2023-2024
Water Spout Reference sheet

Thank you for your purchase
If you have any problems or questions, please contact us at 951-813-8873.

Whenever you see symbols, heed their instructions! Always follow safe operating maintenance practices.

⚠ WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠ **WARNING:**
Installing these parts improperly can damage your motorcycle, cause a crash, serious injury, or death.

Before you start:
Read these instructions and those in the **OEM Service Manual** for removing and installing any part as applicable. **You need the OEM Service Manual for the proper procedures for the removal of parts, installation, and torque values or specifications.**

⚠ **Disclaimer:**
If you feel uncomfortable at all following these procedures, seek a professional mechanic for these modifications. We highly recommend you have these procedures and modifications professionally done. Proceed at your own risk!

Tools & Supplies Required: (not supplied)
- Common hand tools (e.g., wrenches, sockets, etc.)

⚠ **CAUTION:**
Before you begin working, **be sure you are wearing eye protection and gloves.**

Removal:
1. Drain the engine's coolant.
2. Remove the seat.
3. Disconnect the battery.
4. Disconnect the Coolant Temperature Sensor.
5. Remove the Exhaust Header.
6. Remove the OEM Water Spout, and disconnect the coolant hose.

Stock Water spout example:

Installation:
1. Install coolant hose to the new Water Spout, and tighten the hose clamp.
2. Install the new Water Spout and o-ring into the head, **ensuring it's firmly seated and bolted in to the OEM Service Manual's specifications.**
3. Connect the Coolant Temperture Sensor, and secure it with the retaining clip.
4. Reconnect the battery, reinstall the seat, and refill with the proper coolant.

XPR Water Spout Example: