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Concorde is more than a devastatingly beautiful folly, it is a way of life for its users. And following its darkest hour, it is now set to spawn an heir.

Concorde's supersonic son

By Christian Sylt in New York

fter the fatal crash in 2000, Concorde's relaunch 15 months later couldn't have Come at a worse time for the airline industry. Airline occupancy rates (known as load factors) were falling, carriers were collapsing and many analysts believed that an aircraft with return ticket prices of around #10,000 no longer had a place in a market dominated by budget carriers. But despite the bleak economy and several safety scares, Concorde has reclaimed its customers, and adds handsomely to British Airways' bottom line. And now BA has news for the doubters. Concorde will be replaced by a supersonic heir.

This is astounding news. Production of commercially-viable supersonic aircraft has confounded the biggest players in the aerospace industry since Concorde made its debut back in 1976.

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At the end of 2002 Boeing scrapped its plans for a near-Mach 1 plane called the Sonic Cruiser, billed as a potential successor to Concorde. This was set to knock a fifth off journey times but add a premium of around 15 per cent to business-class fares.

A similar fate has befallen supersonic business jets. In 2000, NetJets, the fractional ownership brand, abandoned plans to acquire Dassault's Falcon SST, an aircraft capable of carrying eight passengers at speeds of up to Mach 1.8. Although the predicted purchase price of between #70 million and #80 million would be manageable, the warranty and servicing costs for supersonic aircraft are massively magnified. A conventional jet engine requires an overhaul every 7,000 operating hours compared to every 200 hours for supersonic jet engines.

The tricky problem of overcoming the sound barrier, and the environmental, technical and economic provisions this entails, was even enough to kill NASA's High-Speed Civil Transport programme in 1999. NASA's brief was to produce an official follow-up to Concorde and the only comparable contender remaining is Japan's #200 million National Experimental Supersonic Transport project. This is designed to fly twice Concorde's range and seat three times the number of passengers, but after the first unmanned test model crashed in July 2002, its future also looks decidedly uncertain.



So when Concorde eventually retires from The proposition would involve paying an service, the supersonic segment will have a extra 20 per cent but cutting conventional sky clear of rival aircraft. But Mike Bannister, Concorde's chief pilot, says that business travellers have become dependent on its speed and convenience and says this is what is driving development of its successor. "The the Sonic Cruiser will work its way across to human race has never taken backward the next-generation Concorde". He adds that steps for very long," he says. "There will be a pause

between Concorde stopping flying and the start of its next generation but I'm absolutely convinced it will happen."

He says that the nextgeneration Concorde should as Concorde does. appeal more to the leisure

market, with between 250 and 300 seats per plane but crucially a cruising speed either equivalent to the current aircraft or "marginally slower" at around Mach 1.8. Anything higher than Mach 2 creates heating problems which require much more sophisticated technology to resolve. Bannister suggests a transpacific range which is double Concorde's and would make it more flexible for leisure travel. "There need to be three classes rather

than Concorde, which has one class," he says

air-travel times by half. Although he won't say which manufacturer

does say: "Maybe some of the technology on it will "undoubtedly" employ

Not even military jets can fly at twice the speed of sound for two hours through a windshield. This would incur a big weight-saving

benefit by removing the need for Concorde's heavy bendable nose, which is used to see the runway as it makes steep ascents and descents. "It will also make it easier and cheaper to build, but it won't be built unless there's at least 250," says Bannister.

Developing and building hundreds of high-tech planes capable of supersonic flight and having massive fuel capacities could cost as much as #30 billion. Inside sources suggest a new engine must be built because Concorde's Rolls-Royce engines consume too much fuel

and make too much noise. Mike Powell, an

might build Concorde's successor, Bannister

the latest systems such as fly-by-wire navigation, which enables the captain to guide the plane using electronic instruments without looking

analyst at Dresdner Kleinwort Wasserstein (DrKW), agrees that the engine technology needs to be much quieter than Concorde's, both

on take-off and landing and also when travelling. If not, the plane would not be able to fly over continental Europe or the US because of the sonic booms produced by breaking the sound barrier. Bannister simply says the plane "needs to meet all environmental regulations".

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Bannister believes that governments will not get as involved in an aviation project as the UK and France did with Concorde's construction, "unless it's just fundamentally underwriting". Concorde's successor would also need backing from aerospace companies: "It's going to be such an expensive project that it would need international collaboration," says Bannister. But the current turmoil in the industry and weak economic environment puts a question mark over the exact nature of this collaboration. Ironically, one of the biggest obstacles to

getting the new plane off the ground may be its predecessor - with Concorde still in service after almost 30 years, it's hard to imagine a time when it won't be ruling the skies.

First conceived in 1956 when Britain and France started work on developing a \triangleright

Start of supersonic airline research

British Airways' forerunner BOAC accepts its first Concorde reservation.

British and French governments sign

Roll-out of first prototype at Toulouse.

(2nd March) First flight of Concorde

(9th April) First flight of Concorde 002

an agreement for joint design, development and manufacture of

supersonic airliner

001 from Toulouse

from Filton, Bristol

to Rio de Janeiro.

service starts

service

seconds

BOAC orders five Concordes.

(21st January) Inauguration of

commercial supersonic travel by British Airways from London to

(24th May) London-Washington

(22nd November) Inauguration of British Airways' London-New York

(7th February) Concorde completes

its fastest transatlantic crossing to

in two hours 52 minutes and 59

accident involving an Air France

date, flying from New York to London

(August) British Airways suspends its

supersonic operations following the

Concorde outside Paris on 25th July.

(7th November) Concorde returns to

supersonic commercial service with a flight from London to New York.

Bahrain and by Air France from Paris

in Europe.



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⊲ supersonic plane. Concorde is one of the longest-serving aircraft currently in commercial use. Supersonic services began on 21st January 1976 when BA flew a

Concorde from London to Bahrain; flights to New York followed in November 1977. But way of crossing the Atlantic, its development 6,667 kilometres - enough to get it across the aren't as quick. All the more reason for wasn't driven by demand. Financing the scheme was far from a smooth ride and in today's economy, where cost-cutting in companies is common, the plane probably would not have even taken off.

During the 1960s, 18 carriers had options on 79 Concorde aircraft, but the 1973-74 fuel crisis Bannister says that made the plane far less attractive. Coupled with Concorde uses less seats per plane, a cruising speed the cost of spare parts, this led to only BA and fuel across Air France converting their options; in the end Atlantic than a mere 16 planes were produced by British conventional 747, and air craft or 'marginally slower' at Aerospace (now BAE Systems) and EADS. Only 14 of these were eventually sold and they Although it burns fuel were bought on terms which suited the carriers at over twice the rate transpacific range. because they knew that neither the British nor of a 747, it cruises at French governments had any leverage in the matter. As a result British and French taxpayers paid dearly, shelling out #11.25 billion in today's money to subsidise what was essentially a status symbol for their nations.

Bannister admits that when Concorde was still on the drawing board, "the ability to develtechnological field was a very important piece of the jigsaw". And every element of the plane So leaving London before noon, the plane still of its launch. It has never needed a successor.

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The challenge of building an heir to Concorde becomes apparent when considering and on videoconferencing you can't see people just what a work of art the original is, standing with cue boards or whispering of a 747 - 18288 metres

Atlantic. But doing so

takes

plane

some

Bannister says that the next gas guzzling, and the generation Concorde should consumes 25,629 litres of fuel appeal more to the leisure per hour. Surprisingly, market with between 250 and 300

the either equivalent to the current its secret is speed. around Mach 1.8, and a

2,160 kilometres per hour, which is twice as fast as any other commercial aircraft.

As Bannister proudly points out, not even military jets can fly at twice the speed of sound for two hours as Concorde does, and this is its USP. An average journey from London to New York takes just over three hours and passengers op technology and be a world leader in the don't suffer jet lag since the plane arrives at roughly local time, an hour before it departed. was produced for the sole purpose of flying as arrives in New York in the morning and fast as possible on the world's busiest business business users save the day, which would route - between London and New York. Business otherwise be spent travelling. Bannister where face-to-face meetings are required.

Concorde's dart-like design has a fuselage a assistance," says Bannister. He claims that mere 2.9 metres wide and its four Rolls-Royce taking Concorde is a "no-brainer" when the engines come complete with reheat afterburners deal being signed may be worth the equivalent to produce a total of 152,000 pounds of thrust. of thousands of tickets. He says that as many This is four times more power than the latest as 10 per cent of the aircraft's business military jets have at their disposal and enough customers fly for this reason, and Concorde to take the plane to double the cruising height offers them an indispensable service. Anyone who needs to travel between London and New With weight critical, a fuel capacity of York as fast as possible really has no other since Concorde is fundamentally a frivolous 119,500 litres gives Concorde a range of option but Concorde since even private planes

> Bannister to boast "There is a supersonic business jet – it's called Concorde."

Concorde's business model is borne out by its customer base Business travellers make up 80 per cent, 10 per cent are high net worth or famous individuals, five per cent are entertainers and the remaining five per cent are on

"one-off" trips. "BA's Concorde clients predominantly come from the UK with about 10 per cent from Europe," says Bannister, but he adds that Air France's Concordes carry more customers from Europe and slightly fewer business travellers since Paris is not as important a financial centre as London.

But BA boldly boasts that not only is Concorde's business model strong, it is also successful. Since they entered commercial service, BA's Concordes have clocked up 50,000 flights and carried over 2.5 million passengers. The company claims load factors travellers are prepared to pay a huge premium explains that Concorde is even used like a are consistently between 50 and 65 per cent for this speed, and Concorde pulls it off today commuter shuttle by around 100 customers - and with a break-even point believed to be with the same effortless ease as it did on the day some fly in for the afternoon to close deals around 40 per cent, this would require an average of 40 seats to be filled per flight. \triangleright

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Concorde's seats may be sold at discounted rates, upgraded from business class or offers obtained through frequent flyer miles. But even if the average price a passenger pays for a ticket is a third less (#7,000), BA's lowest load-factor estimation of 50 per cent would still pull in #175,000 per flight. This would yield a profit of at least #25,000 per flight and #17.5 million each year. Mike Powell from DrKW says that across its lifetime, Concorde generates a profit and reasons that "at the end of the day, BA will always insist that it makes money because if it didn't, BA wouldn't fly it".

Clipping Concorde's wings seemed almost inconceivable until 25th July 2000. The aircraft had ruled the skies for almost 25 years without a serious accident, but then a chartered Air France Concorde crashed in Paris, killing all on board along with four people on the ground. Air France's five remaining Concordes were grounded immediately, and three weeks later BA was forced to ground its seven-strong fleet when the French and UK civil aviation authorities took the almost unprecedented step of withdrawing the aircraft's certificate of airworthiness. Critics claimed that Concorde was too old to fly again and that the supersonic era was over.

Attacking the age of the fleet is easy to do. Since Concorde was custom-built it is incredibly expensive to build new planes from scratch So rather than adding to the fleet, BA has always repaired or refurbished its existing aircraft But with so few Concordes flying so rarely, detractors pointed out that the aircraft had a 'hull loss' rating (the average amount of times a plane is completely written off) of 11.64 per one million flights - compared with the average of 0.84 for a Boeing 737.

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Bannister is adamant that because Concorde only flies for a few hours per day, "in aeroplane vears, it has done about the same number of hours as a four- to five-year-old 737 and about the same number of landings as a four- to five-year-old 747". And although Concorde's spotless reputation had been blemished by the crash, it showed BA how business travellers had become dependent on a supersonic service.

"When we weren't flying, our customers were saying 'I really need that ability to save a day of travelling' and one of the things that came over really strongly was the effect of that on their vear business model," says Bannister. During the crash enquiry he served as a technical adviser to the UK Air Accidents Investigation Branch booming and persuaded the public that the modifications made to the aircraft would be sufficient to make it safe to fly. Banister claims he "never had a doubt" that Concorde would fly again because the incident resulted from "a series of unique events".

All it took to tarnish Concorde's stunning safety record was a small piece of titanium left on the runway at Roissy-Charles de Gaulle. This started a chain reaction culminating in the fatal crash: when Concorde's wheel rolled over it, the titanium wasn't crushed but cut into the tyre. A huge 1.4-metre piece of rubber weighing 4.5 kilos was cut off and hurled

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million. And BA didn't just buy new parts; it against the underside of the fuel tank. This then started a shockwave inside, which forced paid for the invention of new tests to ensure a piece of lining through the tank and led to a the aircraft was as safe as possible. massive release of fuel at 100 litres per second. Concorde's manufacturers developed a The debris from the impact clipped a tiny four-stage process which involved investigating unprotected area of wiring, causing a spark the accident, designing and testing modifications, which ignited the fuel. stripping the aircraft

Both BA and Air Concorde's dart-like design France wanted the has a fuselage which is a planes back within a since the mere 2.9 metres wide and its cut-throat transatlantic still four Rolls-Royce engines produce business was and four times more power than the Concorde gave them a latest military jets have at their strategic edge over their rivals. Once disposal - enough to take the plane again, the UK and to double the cruising height of a 747. French governments

came on board, but instead of providing financial help, they simply ensured that the different parties developing modifications across Europe were working in tandem so that BA and Air France could adopt the same modifications at the same time.

modern interior refurbishment but the safety modifications for its fleet cost a further #27

for installation and producing repair kits. But Bannister says that one of the most impressive aspects of the programme was that BA had to do each process of engineering and testing concurrently Although this took just 15 months to finish, doing the stages in sequence

would have taken three years. Surprisingly, there were no modifications to Concorde's cramped 1960s-vintage cockpit. This is almost identical across both fleets so that the airlines' pilots can fly any of the planes; any BA had already committed #20 million to a cockpit changes would have entailed retraining. In fact, the bulk of the repairs did not interfere with the aircraft's systems at all

gear bay and under-wing area was used to establish what level of fuel leak would be wing ribs in the fuel tanks: these are designed to radically reduce the fuel escape rate after a rupture to a safe 0.5 litres per second. The wiring was also reinforced by the installation of a flexible stainless-steel 'armour' in the undercarriage bay. This protects the only high-power electrical cables associated with

isolated during the take-off run. However, the tyres were one of the most critical but testing elements to modify. Michelin developed an entirely new NZG (Near Zero Growth) product with a radial design which is more resistant to damage than the previous model. The test team found the original tyres to be quite literally explosive. They were tested by being spun against the inside of a huge rotating drum, which was then accelerated to Concorde's take-off speed of 400 kilometres per hour. A replica of the titanium strip was then dropped into the drum and not only did the

a result of the terrorist attacks were the switch in-flight chats to the captain, who is now

locked behind armour-plated cockpit doors. But although the plane is both mechanically and aesthetically improved from its 2000 tyre explode, it also destroyed the test machine. version, the reverse is true of its parent

company's economic environment. "The market is about 30 per cent lower than it was before the crash," says Powell from DrKW,

who claims he would be surprised if Concorde was generating a profit right now. However, the greatest threat to trade on Concorde still comes from safety scares. Recent reports of a rudder falling off mid-flight and the plane's nose not locking into position for supersonic flight have only helped raise fresh concerns. Powell is adamant that the relaunch has been successful and strengthened BA's profile in the industry. "Concorde was already a very safe aircraft and it is now ridiculously safe," he says. And BA has prevented the possibility of accidents on chartered Concordes by cancelling this service, which accounted for around 10 per cent of operations prior to the 2000 grounding. This will also help extend Concorde's

airframe lifespan and Bannister believes that the plane could continue flying for a long time to come. He explains that during its development, supersonic travel was simulated 21,000 times on a full-size model of the aircraft. The team arbitrarily decided to divide this by three to arrive at a finite life for Concorde of 6,700 supersonic flights.

Bannister says: "At the beginning it was felt that the aircraft was unlikely to do 6,700 flights but in 1998 when the lead plane was coming up to that amount we had 17 years experience of actual supersonic operation. So to go a small step towards the 21,000 limit we invested about #1.5 million to compare 24 areas on the plane and the test model. We found that the plane was performing significantly better than the model in 18 of them and better or the same in the other six. And because we did that, we upped its lifetime limit to 8,500 flights, which will come up around 2009."

He believes that there is "no technical aboard Concorde to travel quicker between work and family. "They also know 80 per cent reason" why the aircraft can't carry on flying of the people on board and British Airways for another 15 to 20 years; extending the knows 100 per cent so they feel safer," he aircraft's lifespan when it is next up for adds. So on 7th November 2001, Concorde review would, he says, be "a straightforward returned to the skies between London and commercial decision'



This could answer the question of when Concorde's follow-up will begin flying. "I'm from metal to plastic cutlery and the ban on not sure I'd put money on it appearing in the next 15 years," says Powell. But even then, if Concorde is still crossing the Atlantic with its current speed and safety record, committing the final funds for a follow-up could still be tough for BA to justify. EB

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In the windtunnel at BAE's plant in the UK, a full-scale mock-up of Concorde's main landing ignitable. Over 100 Kevlar and rubber liners were then fitted to each aircraft between the

the gear, which are now also automatically