



CHEVY COLORADO OVERLAND BED RACK

1. Unpack everything. Lay out all of your parts and get prepared.

2. Prep bed rails and feet. Before we can start installing feet we need to do two preparations. First are the square nuts. You were given a bag of 4 rectangular plates with square holes in them. There are backing plates for mounting the feet. In your "Foot" hardware bag there are 4 square clips in nuts. Those install into those plates. Using your fingers or pliers slide one side of the clip into the square cut out, then compress the other side so it can drop into the cut out and lock in. Do this for all 4. Then prep the bed rails. In the rear you have square cut outs for the bed post holes. Put one square nut plate in each hole. In the front of the bed, you have the post holes but they are covered by the caps. Using a flat screwdriver separate the cap from the bed by pushing the screwdriver under the cap and lifting carefully. It is held in place with pressure clips, so with a little effort it will pop loose. Don't take the whole cap off, just remove it enough at the front of the bed so you can access the post hole. Don't put the front square nuts in yet. Additionally there are 4 holes in the bed that line up with the post holes. They have plastic caps over them, removing the caps.

3. **Install the feet.** In the foot hardware kit you will have everything you need for the foot. Starting off you will need the (4) 1/2" bolts, (4) 1/2" washers and (4) 1/2" aluminum spacers. Starting with the back two, position the feet so that the slot is pointing towards the tailgate. The foot when in place should NOT cover the post hole. When in the correct position the slot in the foot will line up with the holes in the bed. Place the foot in position, then using the bolt and spacers in the order below, put the bolt in and start the threads into the square nut, but do not tighten, leave loose. Repeat this for both rear feet. The front two feet are done the same way, just with the slot facing towards the front of the truck. While it is the same process, it is a little more difficult because you will need to put the square nut in under the bed rail cap and hold it in position while inserting the hardware. This is the hardest part and may require a set of helping hands. But there is a lot of extra room for the foot to move around and everything to fit, the key is to be patient. Once all (4) feet are on loosely, push the bed rail cap back down into position so

your feet can sit flat on the bed. Tighten the bolts so the foot can move front to back, but there isn't a bunch of slop, we will tighten them down later.

Bolt -> Washer -> Foot -> Spacer -> Bed -> Square Nut

4. Install the arms. In the foot hardware kit you were also given the hardware needed to bolt the arms to the feet. This is done very easily using the supplied hardware in the order below. Install all (4) arms to the feet, leaving the hardware loose for adjustment.

Bolt -> Washer -> Arm -> Foot -> Washer -> Nut

5. Prep and install the extrusions. Open the T-Slot hardware bag. Once the extrusions are installed, it is very difficult to add hardware in later, so we need to pre-install all the t-slot nuts into the extrusion rail. Using the attached picture as reference install the black T-slot nuts into the extrusion. These can be adjusted later easily, so the key is to just make sure they are all in the rail. Once the nuts are installed it is time to lift the extrusions into place. This can be done by yourself but is MUCH EASIER with the help of a friend. Gather a few of the bolts and washers required to help hold up the rail. Make sure the extrusion is oriented correctly and start to lift it in position. From the bottom move it between the arms and then lift it up into position. Once the rail is up start by putting a bolt in on each side to hold the rail up in position. Once the rail is held in position put in the remaining bolts. A small flat screwdriver or pick is very helpful in this step to line up the t-slot nuts. Once all of the bolts are in, leave them all loose for adjustment. Repeat on both sides.

Bolt -> Washer -> Arm -> Nut in extrusion

6. Install the side panels. Open the back of hardware for the side panels. These install very easily, hold them up into position and put the bolts in to help hold the panel up. Then install the nuts. Leave loose for adjustment.

Bolt -> Washer -> Side Panel -> Arm -> Washer -> Nut

7. Install the top panels. Using the remaining hardware from the T-Slot bag. Place the top panels on top of the extrusions. Line up the t-slot nuts and put the bolts in. Leave it loose for adjustment.

Bolt -> Washer -> Panel -> Nut in extrusion

8. Tighten everything down. Start with the side panels. This will help keep everything square. Move them to the desired height and tighten them down. Once both sides are done, move to the extrusions where they bolt to the arms. The extrusion will slide in the arms allowing for adjustment. Slide them as required so that the extrusion is centered, and so that it is flat with the top of the arm and the floor. Once they are in position, tighten the bolts. Do all (4) spots. That

was the hard part, the rest is easier. Next move the top panels into the desired location and tighten them down. Next slide the rack forward or backward into the desired location in the bed. Then with the feet setting flat on the bed rails, tighten the 1/2" bolts locking the feet into position. Lastly, tighten the arms to the feet.

9. You are now done! This install takes between 1-2 hours to do and is best done with the help of another person but can be done alone, it just takes longer. Some of these spots can be a little awkward, but once everything is together all works to your advantage. Every panel is adjustable for you. If you have a Roof Top Tent or a tool that requires a panel to be moved or adjusted, you are able to move them to where they are needed. If you want to add accessories to the extrusion rails we have drop in T-Slot nuts that can be added and DO NOT require the rack to be disassembled. The rack is very versatile and can be used in many configurations. If you have any questions at all please let me know.